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Designer's Guide to
dc/dc converters—Part 3Arbitrary-waveform
generatorsResonant-mode
control chips

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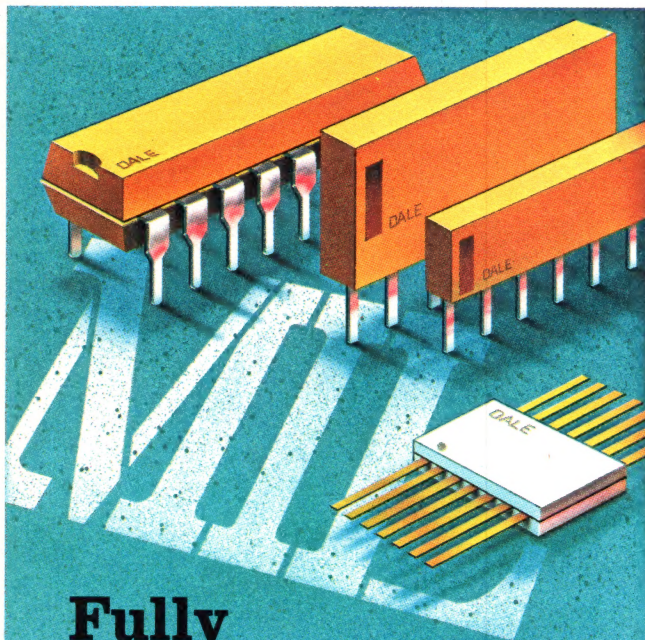
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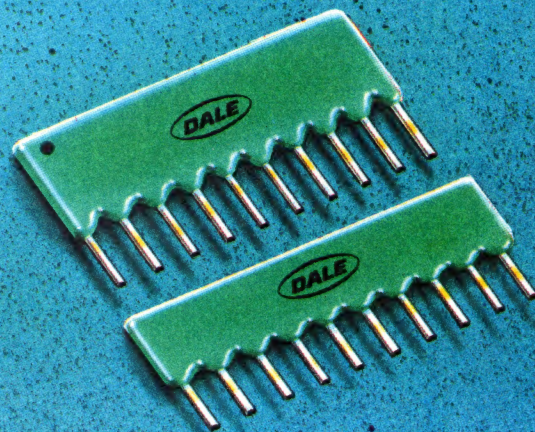


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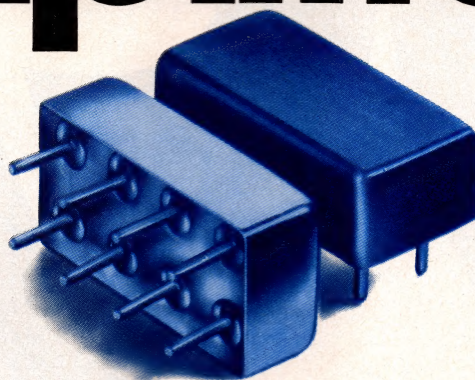
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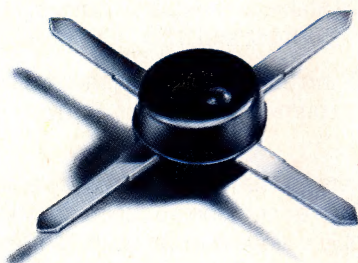
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from



dc to 2000 MHz amplifier series

SPECIFICATIONS

MODEL	FREQ. MHz	GAIN, dB			Min. MHz (note)	• MAX. PWR. dBm	NF dB	PRICE \$ Ea.	Qty.
		100 MHz	1000 MHz	2000 MHz					
MAR-1	DC-1000	18.5	15.5	—	13.0	0	5.0	0.99	(100)
MAR-2	DC-2000	13	12.5	11	8.5	+3	6.5	1.50	(25)
MAR-3	DC-2000	13	12.5	10.5	8.0	+8	6.0	1.70	(25)
MAR-4	DC-1000	8.2	8.0	—	7.0	+11	7.0	1.90	(25)
MAR-6	DC-2000	20	16	11	9	0	2.8	1.29	(25)
MAR-7	DC-2000	13.5	12.5	10.5	8.5	+3	5.0	1.90	(25)
MAR-8	DC-1000	33	23	—	19	+10	3.5	2.20	(25)

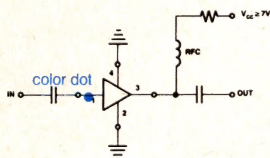
NOTE: Minimum gain at highest frequency point and over full temperature range.

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*MAR-8, Input/Output Impedance is not 50ohms, see data sheet.
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Size (mils)	Tolerance	Temperature Characteristic	Value
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80 x 50	10%	X7R	2200, 4700, 6800, 10,000 pf
120 x 60	10%	X7R	.022, .047, .068, .1μf

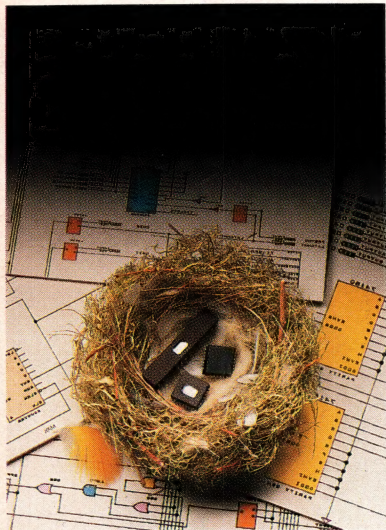
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C113-Rev. D



On the cover: The new PLD generation offers a dramatic increase in speed compared with devices introduced just one year ago. See pg 142. (Photo courtesy Altera Corp)

SPECIAL REPORT

Programmable logic devices

142

PLD manufacturers have been making waves with large, exotically architected devices that are lapping at the low end of gate-array applications, but they haven't neglected bread-and-butter 20-, 24-, and 28-pin devices.—*Charles H Small, Associate Editor*

DESIGN FEATURES

Wescon/88

161

Wescon's 36-session professional program will address a host of technical topics.—*Tom Ormond, Senior Editor*

Wescon/88 Products

165

Designer's Guide to dc/dc converters—Part 3

209

This article, part 3 of a 4-part series, will demonstrate design techniques for optimizing power conservation, efficiency, and wide input range in dc/dc converters.—*Jim Williams and Brain Huffman, Linear Technology Corp*

The registered PROM can replace PALs in large state machines

231

If you're wrestling with a sequential logic design, the R PROM might help you overcome the product-term restrictions of PALs.—*Christopher Mercer, Nixdorf Computer*

Evaluate your ADC by using the crossplot technique

251

By performing the crossplot bench-test technique, you can determine how closely an ADC's actual performance corresponds to its data-sheet specifications.—*Ron Knapp, Maxim Integrated Products*

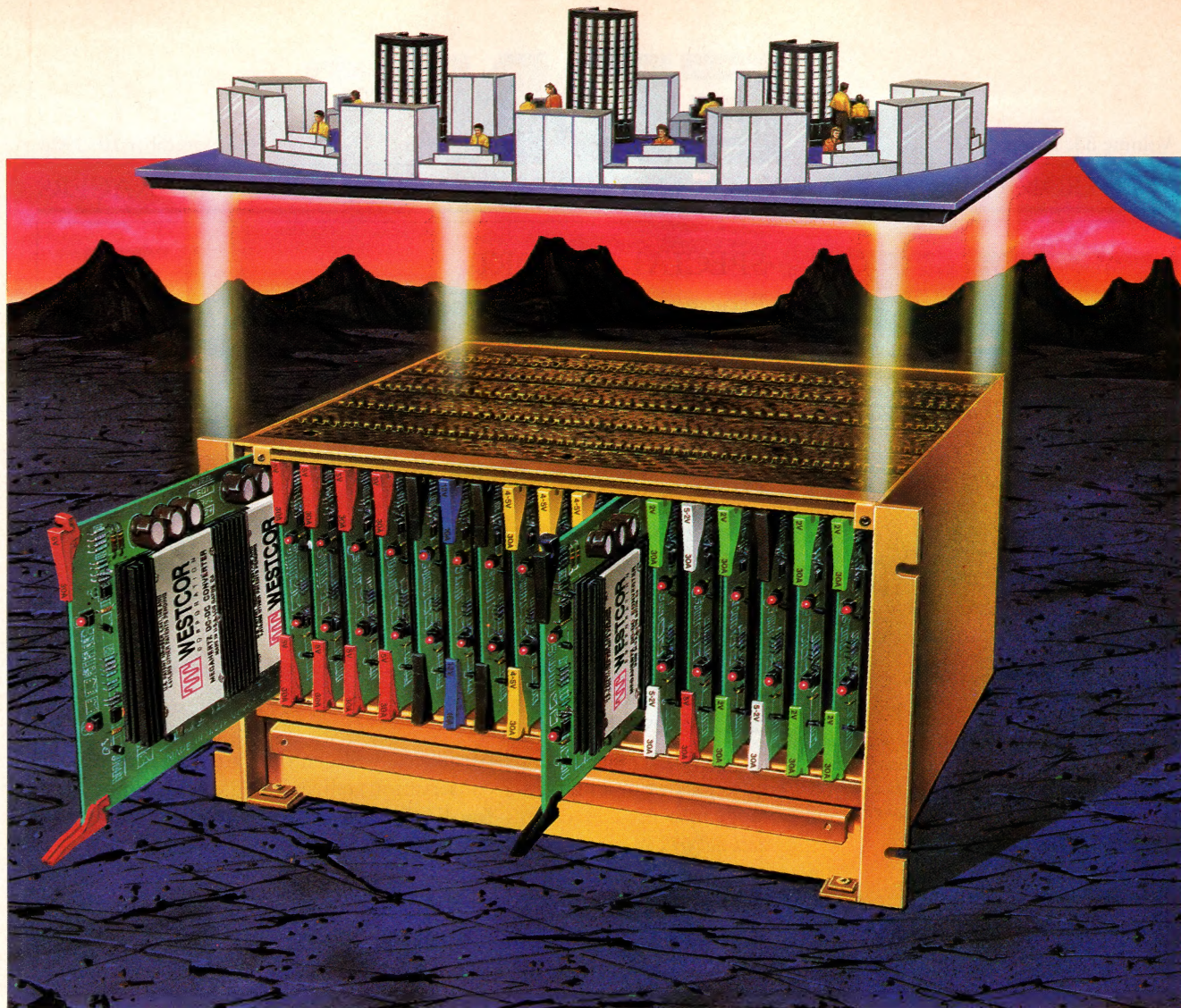
A simple technique boosts performance of active filters

277

To achieve the best rolloff from an active filter, you must keep component values as close as possible to the ideal values to preserve critical ratios. Precision components are expensive, but you can gain performance improvements without incurring extra expense by adjusting the impedance levels.—*Brent F Balch, Sensormatic Electronics Corp*

Continued on page 7

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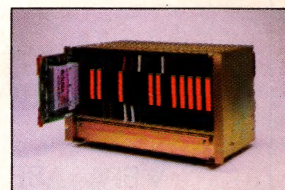
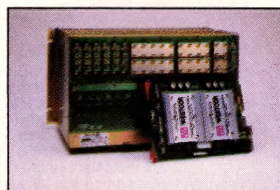
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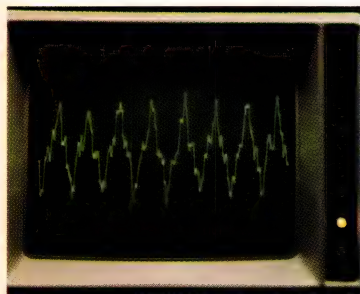
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CIRCLE NO 118



Some vendors of arbitrary-waveform generators believe their products will displace the more conventional fixed-function generators during the next decade (pg 65).

TECHNOLOGY UPDATE

Arbitrary-waveform generators: Instruments refine the art of signal generation 65

Arbitrary-waveform generators let you make your own kind of waves.—*Dan Strassberg, Associate Editor*

ICs implement resonant-mode conversion 83

Designers of high-frequency switching power supplies are beginning to explore resonant-mode conversion to overcome the disadvantages of pulse-width-modulation techniques.—*Dave Pryce, Associate Editor*

PRODUCT UPDATE

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EDITORIAL

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Analysts say that we'll be in a recession fairly soon, but we should approach all such forecasts cautiously.

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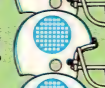
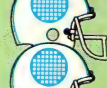


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IMS T212-20	16-Bit	20	9500	-	Now	Q2 88	68 PGA
IMS M212-17	16-Bit	17	8000	-	Now	-	68 PGA
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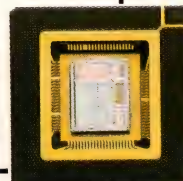
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Signetics 27HS64 Marks Entry Into CMOS EPROM Market

SUNNYVALE, CA, May XX, 1988—Signetics today announced its entry into the High Performance segment of the CMOS EPROM market with the unveiling of an 8K x 8 device that offers bipolar speed and CMOS low-power performance at competitive pricing.

"Our part is one of the fastest of its kind on the market," said Terry Leeder, vice president and general manager of the Application Specific Product division at Signetics. "And Signetics has the added advantage of being the only high-volume producer to introduce this type of device."

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Signetics Single Port 1Mbit DRAM Controller Handles 40ns Access DRAMs

SUNNYVALE, CA, May 23, 1988—Signetics announced today a new series of 1Mbit dynamic RAM controllers that offer synchronous single- and dual port operation at 100MHz, providing arbitration, signal timing and refresh address generation for DRAMs up to 40ns.

The 74F1764 and 74F1765 are recent additions to Signetics' FAST logic family, and are extensions of the 256Kbit versions of the 74F764 and 74F765. The 74F1764 differs from the 74F1765 only in that it has an on-chip input address latch—a useful feature for systems that employ unlatched or multiplexed address and data buses.

Signetics Expands ACL Family With 47 New Functions

SUNNYVALE, CA, Signetics announced today a new addition of 47 new Advanced CMOS functions, raising the total number of functions available in the ACL design family from 10 to 57.

The new functions respond to the firm's customer requests for more complex ACL designs. Included are multiple registers, counters, comparators, and various new parts, such as buffers and inverters, have been specifically selected to satisfy a growing need for high-speed bus interface functions.

Signetics' Ultra-Fast PAL-Type Devices Challenge Speed

Signetics 74F786 For Metastable— Arbitration

The 74F786 is an asynchronous device designed for high-speed applications. The priority arbitration is determined on a first-come-first-served basis. Separate "Bus Grant" outputs are available to indicate which one of the request inputs is served by the arbitration logic. All "Bus Grant" outputs are enabled by a common enable (EN) input. In order to generate a bus request signal, a separate 4 input AND gate is provided. This may also be used as an independent AND gate.

SIGNETICS ENTERS MICROCONTROLLER EXCLUSIVE MARKET FOR THE INT

SUNNYVALE, CA, Signetics today announced its entry into the EPROM controller market with the unveiling of a single chip, the S87CS1. The device is a direct replacement for Intel 80C51 microcontroller.

Signetics Unveils Third- Generation Programmable Logic Architecture

SUNNYVALE, CA, November 17, 1986—Signetics today announced its third generation Programmable Macro Logic (PML) architecture, the PLHS501 Random Unit, marks a major milestone in the evolution of Programmable Logic Devices (PLDs) because it combines the high performance levels expected by users of today's PLDs with substantially greater equivalent logic densities than previously available.

The PLHS501 is a flexible, high-density, high-speed "gate bucket" that provides users with a high pin count and an extremely flexible network of interconnects. Based on a single NAND array with internal feedback paths, it is ideal for implementing any level of logic functions utilizing DeMorgan's theorem.

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It takes more than a microprocessor to improve product performance.

At Signetics, we haven't developed proprietary MPUs. Instead we've concentrated on the other 95% of your system. We call it "the guts."

That's why we're known as your dependable, world-wide supplier of quality ICs. Producers of devices that are processed with leading-edge technology and supported with customer-oriented service.

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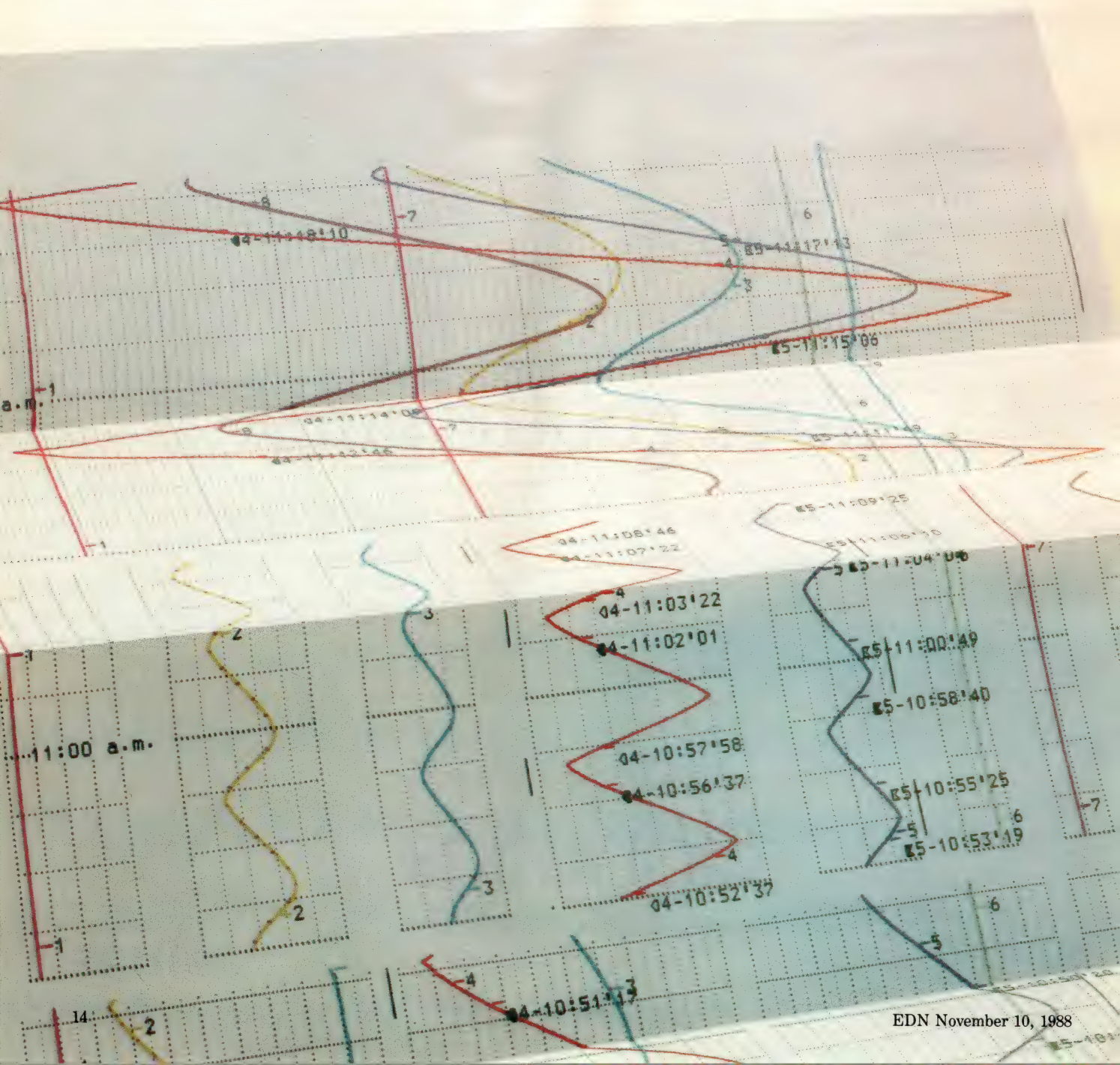
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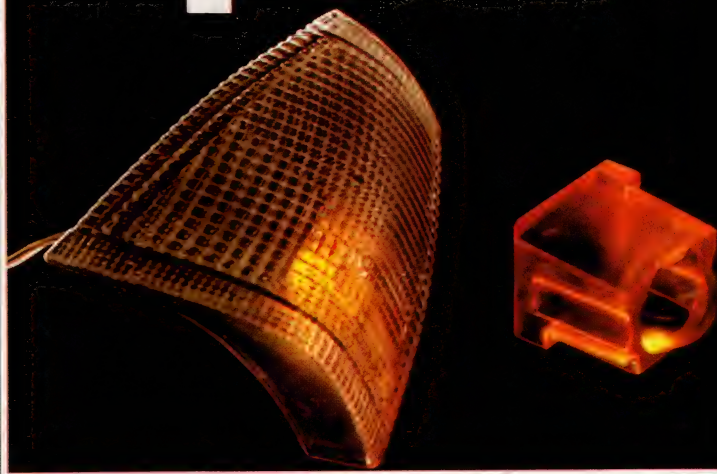
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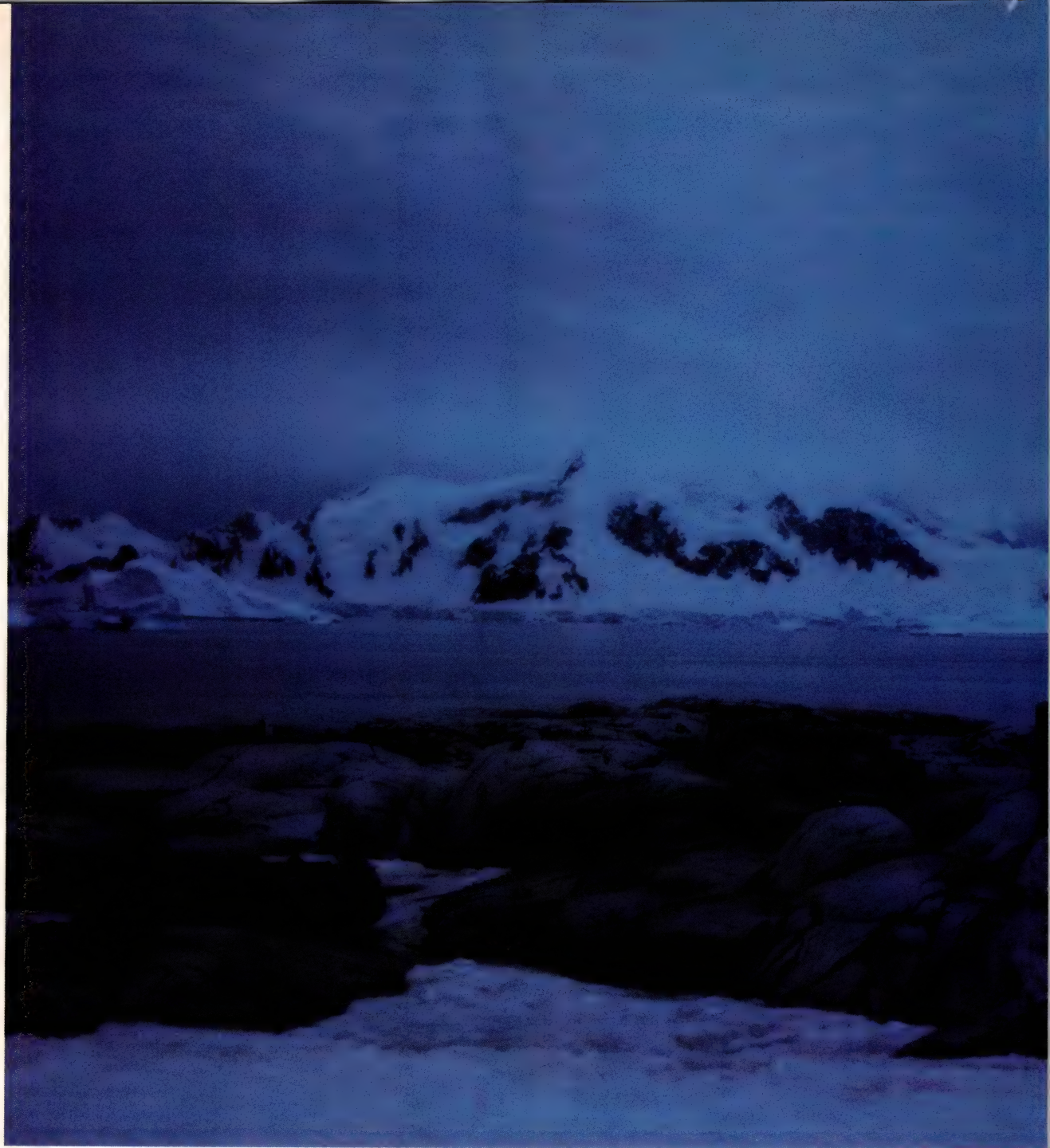
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NEWS BREAKS

EDITED BY JOANNE CLAY

DATA-ACQUISITION SOFTWARE GETS A BOOST FROM OS/2

Laboratory Technologies Corp's (Wilmington, MA, (508) 657-5400) \$1500 Labtech Notebook data-acquisition program can now acquire data from multiple instruments simultaneously by running under the Microsoft (Redmond, WA) OS/2 multitasking operating system for IBM PCs and compatible computers. You can run as many as 11 copies of Labtech Notebook on one computer; each package can acquire data from a different instrument and store the data in separate disk files. In addition, you can run other application programs under OS/2 while Labtech Notebook is acquiring and storing data.

According to the company, several of OS/2's features made the transition to a multitasking environment easy. The firm cited such features as OS/2's true multitasking environment; a pre-emptive, priority-driven scheduler that supports time-critical processes; interrupt-driven I/O; protected memory and a 16M-byte physical address space; and direct access to high-bandwidth peripheral devices for application programs.—Steven H Leibson

REAL-TIME DSP OPERATING SYSTEM FOR THE TMS320C30

Spectron Microsystems (Santa Barbara, CA, (805) 967-0503) now offers a real-time operating system for the Texas Instruments TMS320C30 general-purpose DSP chip. The operating system, called SPOX, has a complete set of functions for controlling real-time software and can switch tasks in 10 μ sec. Memory-management, stream I/O, and DSP math functions are also included. The real-time kernel, memory-management, and stream I/O code take up less than 4k words and can fit within the on-chip ROM of the TMS320C30.

SPOX also provides a set of development tools that make up a virtual DSP machine. These tools allow you to configure the system to simulate your target system before any hardware is built. You can test your algorithms and obtain feedback about the execution times of the routines you expect to use. You do the first stages of debugging on the host system, then you move to the target system for final testing. SPOX will be available in January 1989. It will come bundled with TI's XDS-1000 development system (\$16,000) and will run on the IBM PC. It will be available for Sun and VAX systems by mid-1989.—David Shear

PC-BOARD DESIGN SOFTWARE HAS POP-UP MENUS, DIALOG BOXES

The Series II versions of Tango-PCB and Tango-Route pc-board design software from Accel Technologies Inc (San Diego, CA, (619) 695-2000) employ a user interface based on pop-up menus and dialog boxes and offer context-sensitive help information. The Tango-PCB pc-board-layout package supports six signal layers, power and ground layers, keep-out and board-outline layers, a connections layer, a title layer, drill-drawing layers, top and bottom silkscreen layers, an assembly layer, and solder-mask layers. The Tango-Route autorouter employs multipass, maze, and proprietary routing strategies to handle 4-layer boards. You can employ the Series II software to design pc boards with a maximum size of 32 \times 32 in. The IBM PC-compatible software can drive Hercules, CGA, EGA, and VGA monitors and most popular plotters. Available now, the Tango-PCB package costs \$595 and the Tango-Route autorouter costs \$495. You can purchase the two packages together for \$995.—Maury Wright

NEWS BREAKS

1.5- μ m, TRIPLE-TECHNOLOGY LIBRARY MAKES ITS DEBUT

Sierra Semiconductor (San Jose, CA, (408) 263-9300) has introduced a 1.5- μ m process that permits you to combine analog, digital, and EEPROM circuitry on one IC. The library contains 23 analog cells and 245 digital cells, and the process supports the design of 65-MHz phase-locked loops, 100-MHz analog comparators, 10-MHz resistor-string DACs, and 100-MHz video DACs. The manufacturer claims the process will allow for loaded gate delays of 1 nsec and system performance as high as 90 MHz at 100,000-gate densities. The company plans to add EEPROM cells and the COP800 core microprocessor to the library by January 1989.—Michael C Markowitz

80386 PC-DOS-COMPATIBLE COMPUTER FOR VXI BUS

The EPC-2 VXI Bus computer from Radix Microsystems (Beaverton, OR, (503) 690-1229) is a PC-DOS computer with a 1.4M-byte floppy-disk drive and a 40M-byte hard-disk system. It includes an 800 \times 600-pixel, 16-color graphics controller that supports VGA, EGA, CGA, and monochrome boards. This embedded PC is designed to meet the more stringent environmental requirements of ATE and instrumentation systems, while still allowing you to develop applications in a PC software environment. The computer is more than just an embedded PC—it provides full VXI Bus slot-0 control and VME Bus slot-1 control. To help you develop your own VXI Bus instrumentation applications, the computer comes with EPConnect version 2.0 software tools.

With this computer, you can achieve data-transfer rates over the VXI Bus as high as 5M bytes/sec, which is significantly higher than the data-transfer rates you can obtain with IEEE-488 instrument control. The higher data-transfer rate can reduce test times dramatically in applications that limit throughput. The system provides a complete IEEE-488 interface, which includes a talker, a listener, and a controller. The computer module is housed in a dual-wide (2.4-in.) C-size VXI Bus module. The module is fully shielded (on six sides) and meets all VXI Bus EMI specifications, including close and far-field EMI emissions specs. It will be available by January 1, 1989, for \$9550.—Doug Conner

INTEGRAL ZENER DIODE PROTECTS DARLINGTON POWER TRANSISTOR

A planar zener diode protects Motorola's (Phoenix, AZ; contact Jim Nappe at (602) 244-4912) MJE5420Z Darlington power transistor from voltage spikes exceeding 24V. The device, which costs \$0.95 (1000), is therefore ideal for driving inductive loads. The transistor incorporates thermal-compensation circuitry to reduce the zener diode's thermal coefficient from 100 mV/ $^{\circ}$ C to 6 mV/ $^{\circ}$ C.

—Steven H Leibson

FAX MODEM IC OPERATES AT 9600 BPS

The R96MFX Monofax modem IC from Rockwell International (Newport Beach, CA, (714) 833-4700) operates at 9600 bps and comes in a 64-pin, quad-in-line plastic package that's pin-compatible with the company's existing 2400- and 4800-bps Monofax products. The hybrid device operates at 9600, 7200, 4800, 2400, and 300 bps; is compatible with the Group 2 and Group 3 facsimile standards; and features both a parallel-bus port and an asynchronous serial port for connection to a host processor. It sells for \$75 (1000).—Steven H Leibson



PLD 22V10 24-Pin Reprogrammable.
Performance: 25ns.
Low power: 90mA (55mA max "L").
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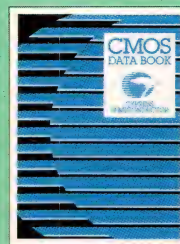
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NEWS BREAKS: INTERNATIONAL

SINGLE CHIP INTERFACES TO ISDN-STYLE VOICE/DATA LAN

Instead of introducing a standard S-interface device to connect terminal equipment to ISDNs, Philips' Components Div (Eindhoven, The Netherlands, TLX 51573; in the US: Signetics Corp, Sunnyvale, CA, (408) 991-2000) has introduced an interface chip, the PCB2310, which interfaces terminals to the company's proprietary IST-bus. Because the IST-bus accommodates as many as 31 voice or data terminals and allows terminal-to-terminal communication and terminal-to-ISDN communication via a simple gateway, the company believes that the IST-bus has significant advantages over the ISDN S-bus. (The S-bus only allows the connection of eight terminals and does not allow terminal-to-terminal communication other than via a PABX or central-office exchange.)

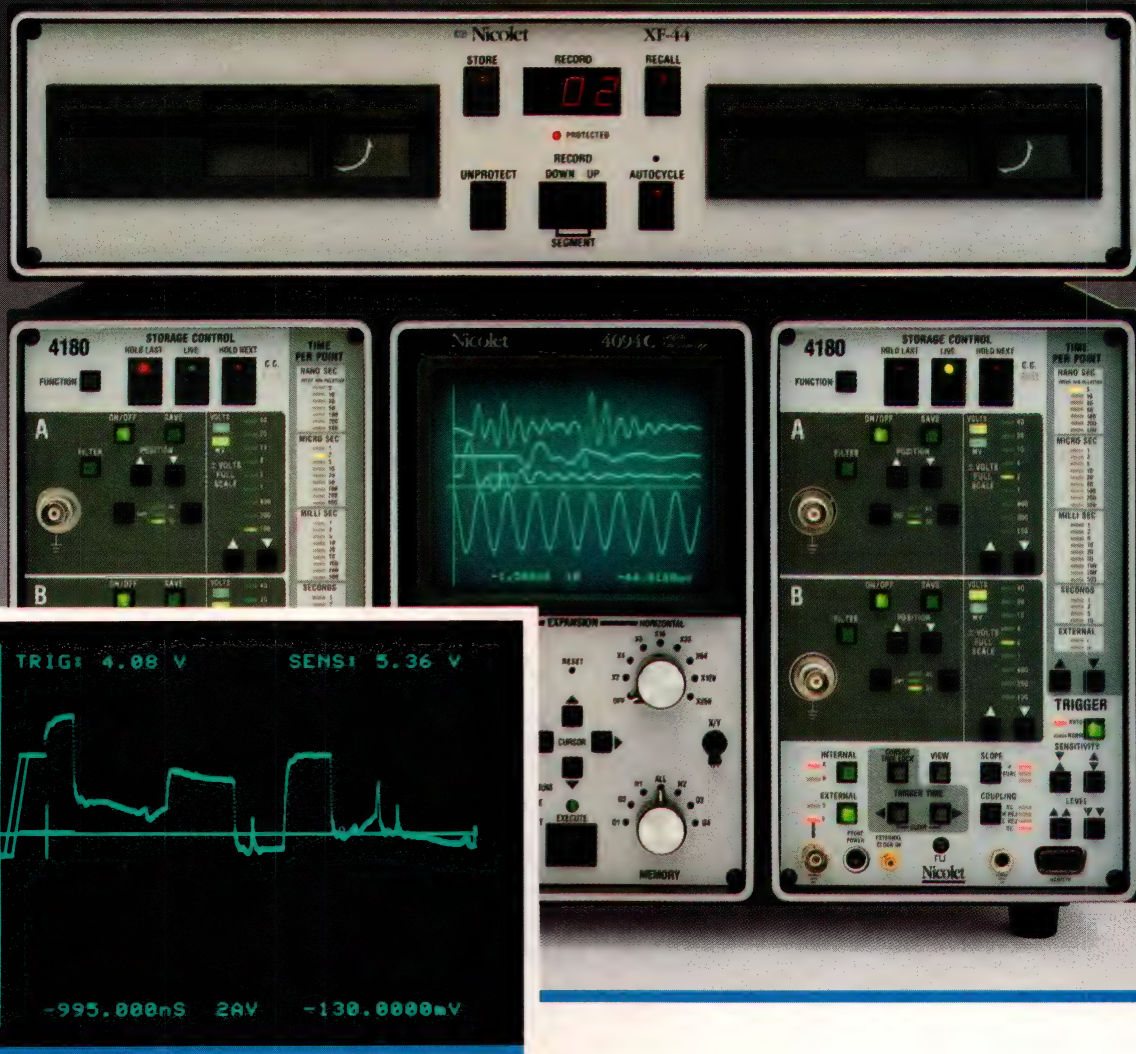
The IST-bus uses 2-wire twisted-pair cabling and operates with eight 64k-bps, circuit-switched, time-division-multiplexed B-channels and one 64k-bps packet-switched BD-channel that carries signaling information or data messages. In addition to its IST-bus interface, the PCB2310 has interfaces for a subscriber-line data link, a 2M-bps terminal highway, and an 8-bit microcontroller. Samples of the PCB2310 are available now. By 1992, the part is expected to sell for around \$20 in high volume.—Peter Harold

SYMMETRICAL MULTIPROCESSOR TARGETS MISSION-CRITICAL USES

The Model 20 and Model 60 computers from BiiN (Hillsboro, OR, (503) 696-4800) implement a symmetrical multiprocessor architecture that incorporates fault redundancy and fine-grained software security in the computers' hardware. Both computers run the BiiN/OS operating system, which has an interface that conforms to both the IEEE's POSIX and AT&T's SVID standards. A fully configured Model 20/10 computer with one processor, 16M bytes of memory, a 180M-byte disk drive, a 150M-byte tape drive, and an Ethernet interface costs \$55,000. A fully configured Model 60/20 computer with two processors, 128M bytes of memory, two 320M-byte disk drives, a 150M-byte tape drive, and an Ethernet interface costs \$425,500. You can install as many as two processors in the Model 20 and eight processors in the Model 60.

With eight processors, the Model 60 allows you to dynamically select from one of three fault-tolerant operating levels: standard, fault-checking, and continuous. The standard mode allows each processor to run independently for maximum speed and relies on internal processor checks and error-corrected memory transfers to catch any errors that might occur. The fault-checking mode pairs processors so that all operations are performed in a dual-redundant manner. In this mode, a nonrecoverable error stops program execution. The continuous operating mode couples dual-redundant processor pairs, so a nonrecoverable error in this mode simply causes the computer to switch to the alternate pair without stopping program execution. BiiN is a joint venture of Intel Corp (Santa Clara, CA) and Siemens AG (Munich, West Germany)—Steven H Leibson

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Max. 20dB Stop Frequency (MHz)			19	32	47	70	90	147	210	290	410	580	750	840	1000	1100	1340

Prices (ea.): Qty. (1-9) P \$11.45, B \$32.95, N \$35.95, S \$34.95

HIGH PASS	Model	*HP-	50	100	150	200	250	300	400	500	600	700	800	900	1000
Pass Band (MHz)	start, max.		41	90	133	185	225	290	395	500	600	700	780	910	1000
	end, min.		200	400	600	800	1200	1200	1600	1600	1600	1800	2000	2100	2200
Min. 20dB Stop Frequency (MHz)			26	55	95	116	150	190	290	365	460	520	570	660	720

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*Prefix P for pins, B for BNC, N for Type N, S for SMA [example: PLP-10.7](#)

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EDN November 10, 1988

*Freq. (MHz)	Atten. Tol. (Typ.)	Atten. Change, (Typ.) over Freq. Range		VSWR (Max.)	
DC-1500 MHz	±0.3	DC-1000 0.6	1000-1500 0.8	DC-1000 MHz 1.3	1000-1500 MHz 1.5

*DC-1000 MHz (all 75 ohm or 30 dB models) DC-500 MHz (all 40 dB models)

Model Availability

SAT (SMA) CAT (BNC) NAT (N)

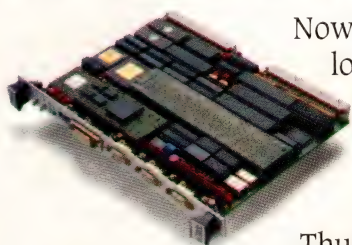
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SMA (model STRM-50), N (model NTRM-50)

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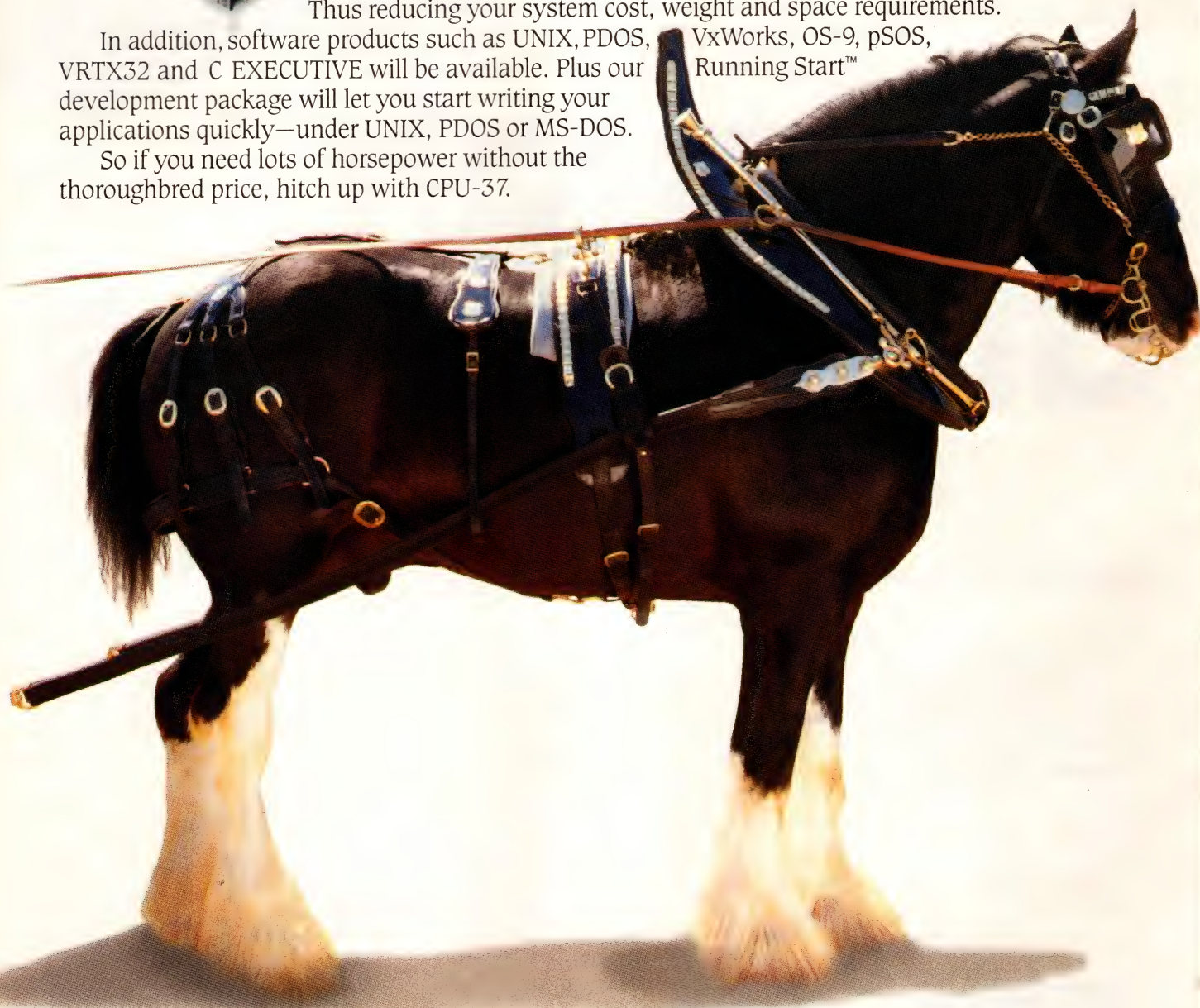
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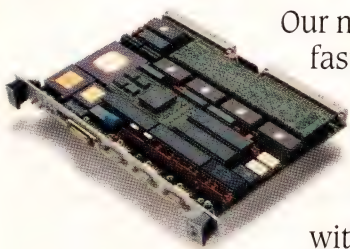
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CIRCLE NO 105

SIGNALS & NOISE

IEEE lacks inspired leadership

So the IEEE bigwigs have taken some carefully worded potshots (Signals & Noise, EDN, July 7, 1988, pg 31) at Jon Titus's editorial "The IEEE faces extinction" (EDN, February 4, 1988, pg 53). Executive vice-presidential candidate Robert S Duggan Jr offers growth stats and a curt dismissal of those "noisy whiners" who stir up the mud. President Russell C Drew would have you believe that the IEEE now embraces the will of the majority via approval voting, and that it has championed engineers' professional needs for decades.

However, the self-serving umbrella from the IEEE doesn't detract from the editorial's critical assessment of the Institute's hierarchy. Who ever heard of approval voting before the board of directors made it official policy? Drew's claim that "the voting method for member election of officers and directors of the IEEE has *not* previously been specified in *either the constitution or the bylaws . . .*" is irrelevant. This is an important issue that affects every member directly, not some cosmetic change in the Policies and Procedures Manual. The paternal "Father knows best" attitude of Drew's letter is a personal insult to all IEEE members not privileged to sit on the board of directors.

It is true that the IEEE has been involved in professional activities, primarily through its US Activities Board, for many years. But the inspiration for these activities is directly traceable to the IEEE's dissident element, not to its traditional leadership. Faced with membership unrest about professional issues, the IEEE hierarchy looks upon token involvement as an end in itself. Drew states: "Pension-reform legislation has been an active target of the IEEE for over a decade." Ten years of effort, and most engineers

still lose all their pension benefits every time they change jobs—it's not exactly a victory for the working engineer. The IRA bill of which the IEEE is so proud was really a tax break for all workers without pension plans, not just engineers. The legislation went nowhere until a broad coalition of support developed outside of—and in spite of—the IEEE's efforts.

The real tragedy where professional issues are concerned, inside and outside the IEEE, is the lack of inspired leadership. No person or group has the mandate to set realistic goals, organize the volunteers, and make the political alliances needed to pass legislation. Irwin Feerst, who has done more than most to focus attention on engineers' problems and the IEEE's shortcomings, has only followers and enemies—no peers. His attacks on other leaders involved with professional issues are legend. Engineers have too long seen their legitimate concerns either ignored or used as an incendiary device for personal vendettas. When will the political sophistication develop that demands something better?

Don Mennie

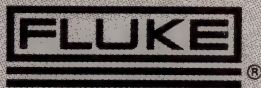
*Technical Editing Consultant
Mendham, NJ*

An apple for Feerst

The controversy over Irwin Feerst and his Committee of Concerned EEs has finally come to the point where he can make a difference. Hopefully, Irwin Feerst will win the position he has sought, and deserved, for so many years.

The professor who voiced his opinion in the Signals & Noise column of the June 9, 1988, issue (EDN, pg 32) seems grossly out of line. He is obviously unaware of the fact that Irwin Feerst has taught graduate-level courses at Adelphi University, courses that came highly recommended by previous students.

As one of his former students, I


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SIGNALS & NOISE

can say without reservation: Irwin Feerst can teach. There have been only a handful of professors I have had that could teach. Every professor I ever had was a very knowledgeable man; some were even brilliant, but they had one major fault—they couldn't teach. It is my opinion that before a professor is allowed to teach at any level, he or she should be required to take courses on how to teach, and then do a year of residency under the supervision of a certified teacher. Perhaps then professors would be better able to convey the facts they intend to present to their students.

With respect to the inference that foreign engineers are bad for our industry, my only comment is that unless your background is American Indian, you are of foreign ancestry.

On the subject of training foreign engineers, my feeling is about the same as that expressed by a sports

columnist writing about the Soviet interest in baseball. Both Americans and Cubans will probably be training the Russians in the game, but the Cuban philosophy is to teach them enough to beat the US but not enough to beat the Cubans. Perhaps we engineers should adopt the same smart philosophy—train engineers to beat the competition, but not enough to beat us, then let them go their chosen way. This way, all are happy, and none should complain. It makes sense to me, anyway.

I quit the IEEE many years ago when it became obvious that the organization did not represent the working engineer, the true engineer. It still doesn't, but perhaps there is a light at the end of the proverbial tunnel. If so, I may rejoin.

*David A Meyer
Professional Engineer
Verndale, MN*

"Of what use is a baby?"

I see a problem with the Design Idea "Flip-flop multiplies input frequency" (EDN, July 7, 1988, pg 279). The 3-stage multiplier circuit shown simply produces a burst of very narrow pulses on every transition of the input signal. What good is that?

Instead of calling it a frequency multiplier, perhaps you should call the circuit a contact-bounce simulator.

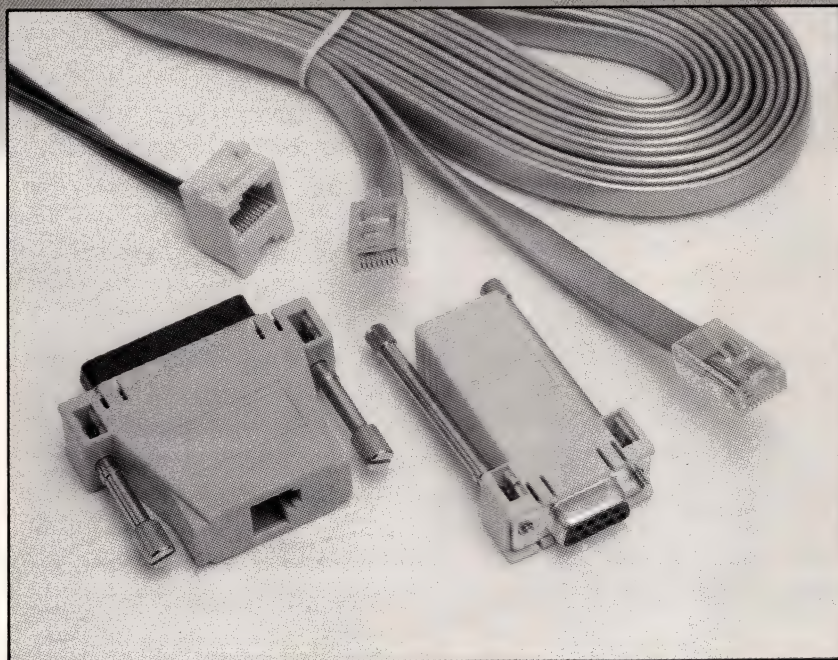
*Andrew Dart
Andy's Bureau of Standards
Duncanville, TX*

Off-the-shelf idea

I'd like to offer your readers a simpler, less costly, and more versatile alternative to Irwin Cohen's Design Idea "Circuit screens narrow pulse widths" (EDN, May 26, 1988, pg 209). To wit, Motorola's MC14490 Hex Contact Bounce Eliminator

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*Ellery W Potash
VP Engineering
Intra Computer Inc
New York, NY*

Errata

In the Special Report "PC-resident analog-I/O cards" (EDN, September 15, 1988, pg 150), the \$3208 price for Interactive Microware's ADALAB-PC interface board is in error. In fact, the ADALAB-PC board costs \$655. The \$3208 price applies to a complete data-acquisition system called ALAB-PC-SYS2. This system includes the ADALAB-PC board, Adapt software, an IBM PS/2 Model 30 computer with a monochrome monitor, a dot-matrix printer, and curve-fitter and scientific software. EDN apologizes for any inconvenience this error may have caused.

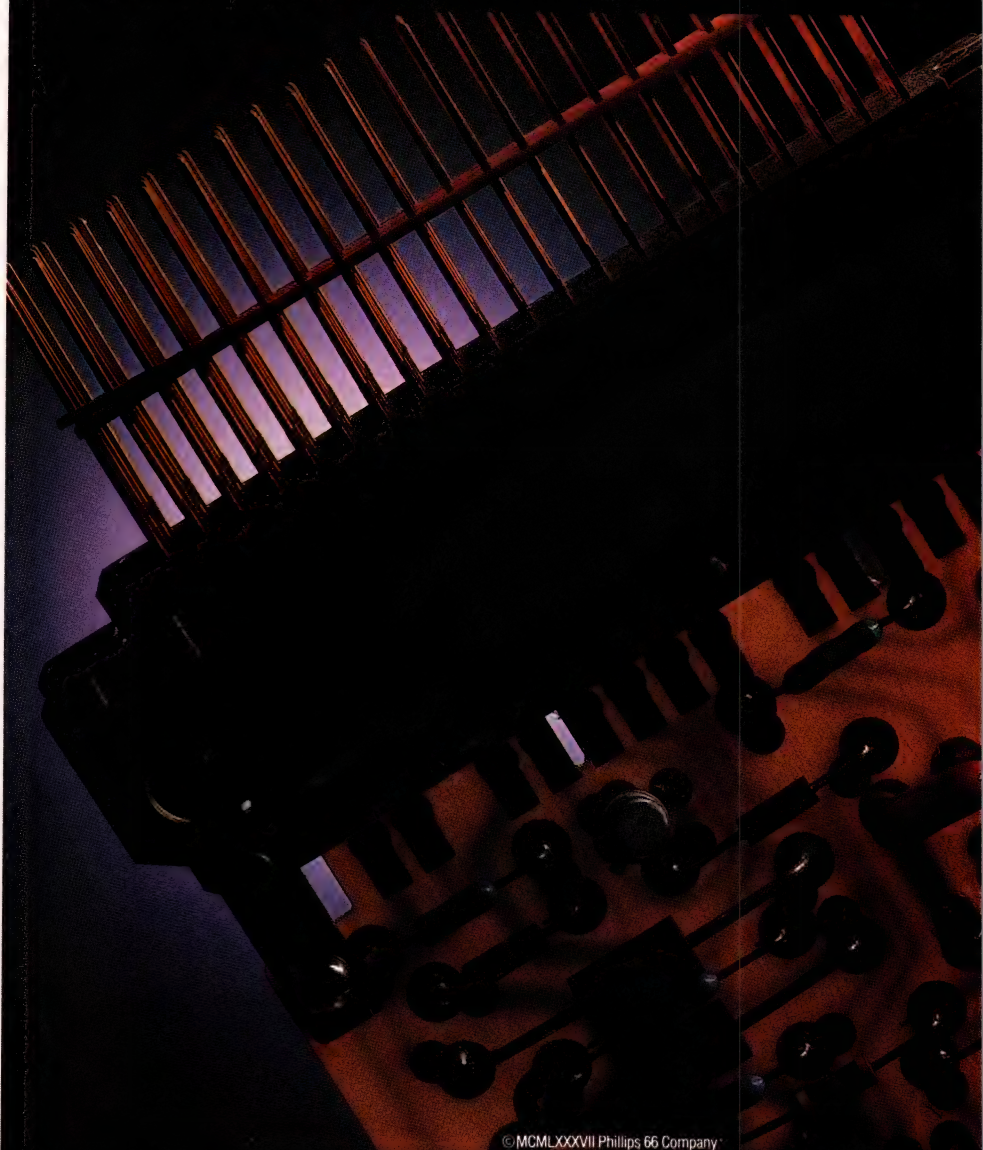
The article also contains an incorrect address for The Markenrich Corp (pg 157). The correct address is:

The Markenrich Corp
1812 Flower Ave
Duarte, CA 91010
(818) 359-5223

WRITE IN

Send your letters to the Signals and Noise Editor, 275 Washington St, Newton, MA 02158. We welcome all comments, pro or con. All letters must be signed, but we will withhold your name upon request. We reserve the right to edit letters for space and clarity.

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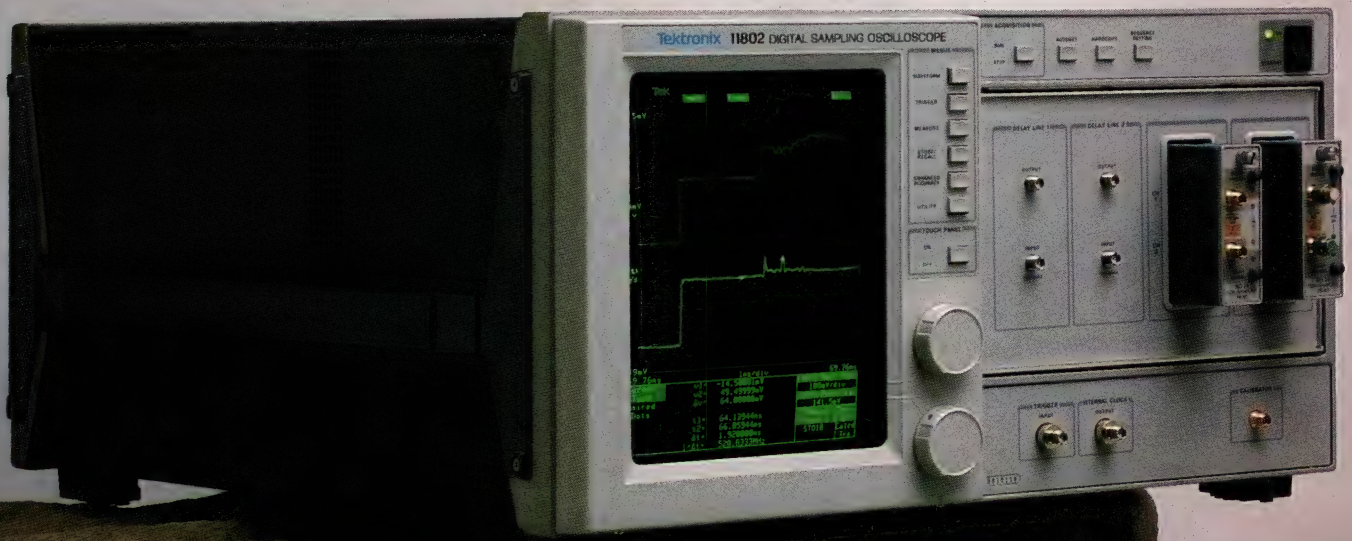
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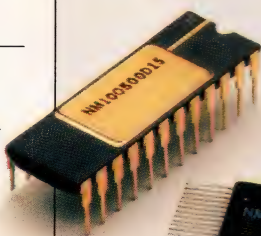
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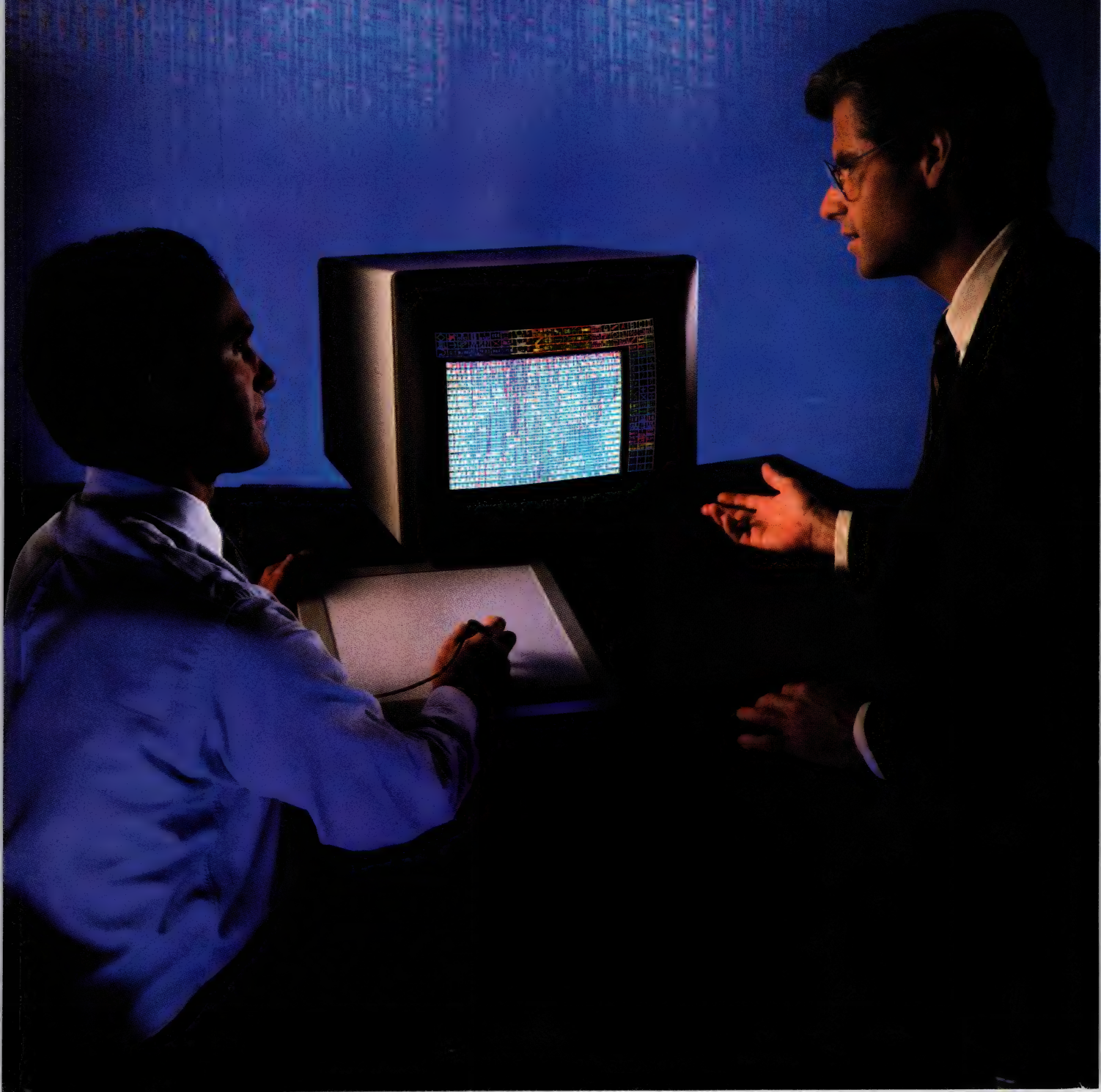
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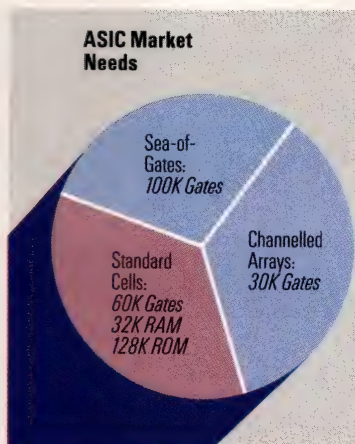
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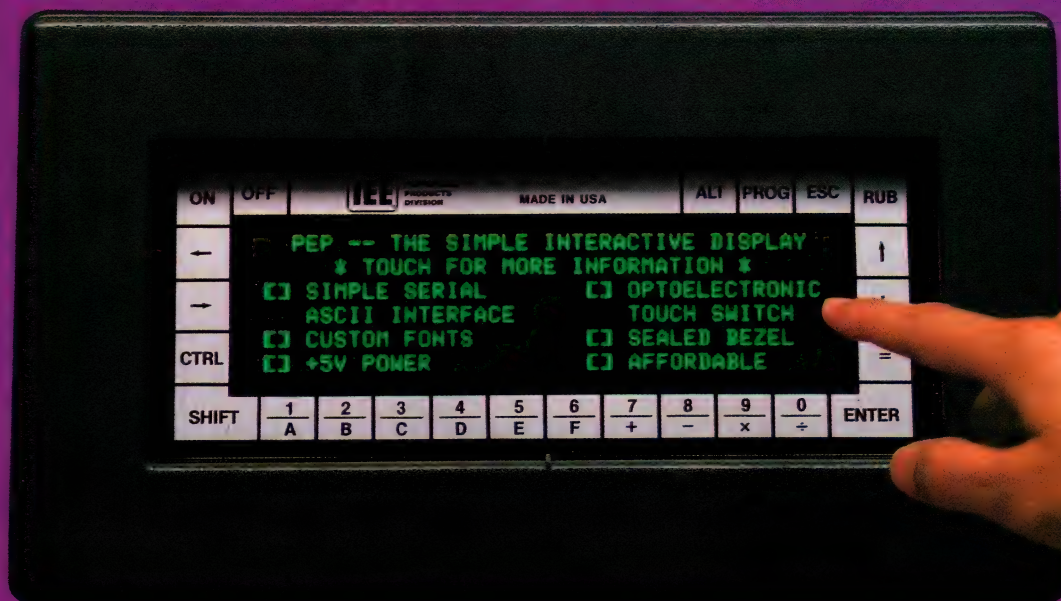
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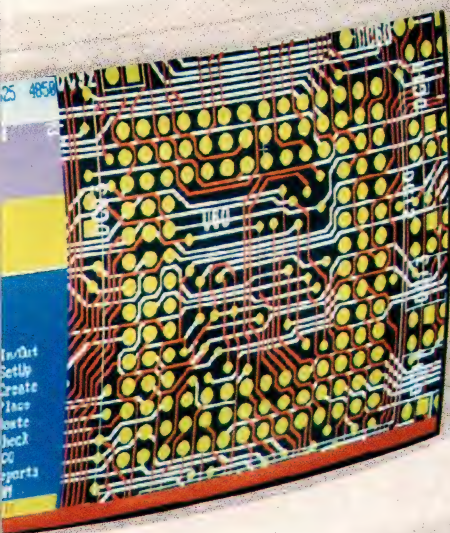
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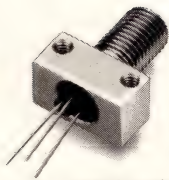


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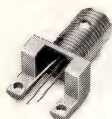
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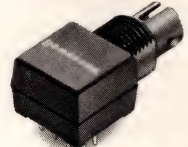
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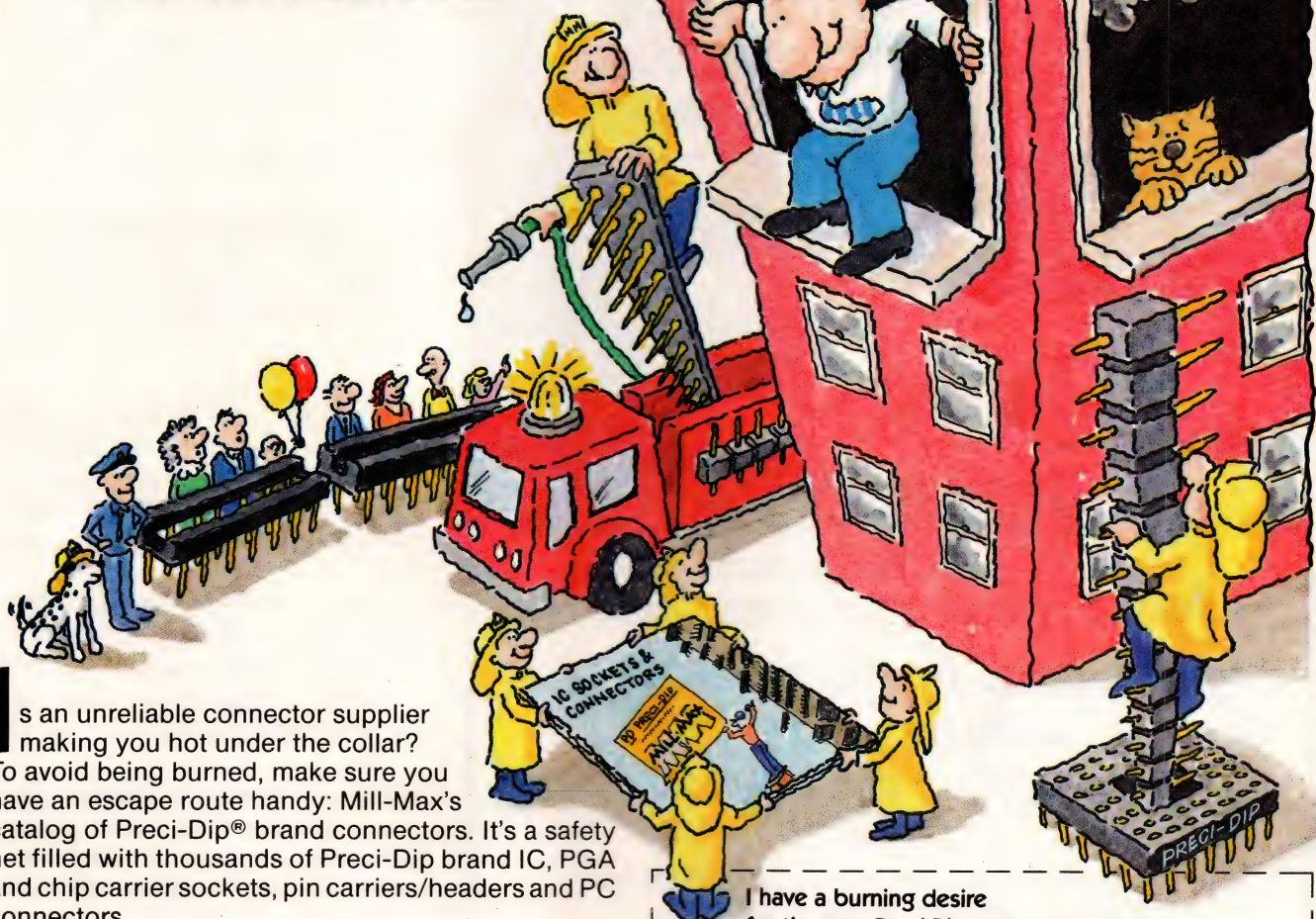
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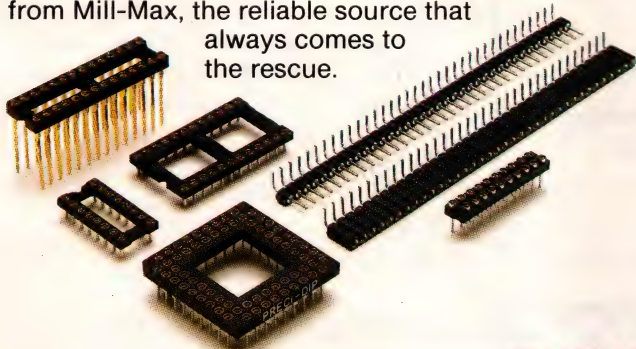


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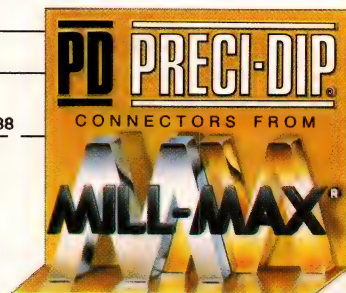
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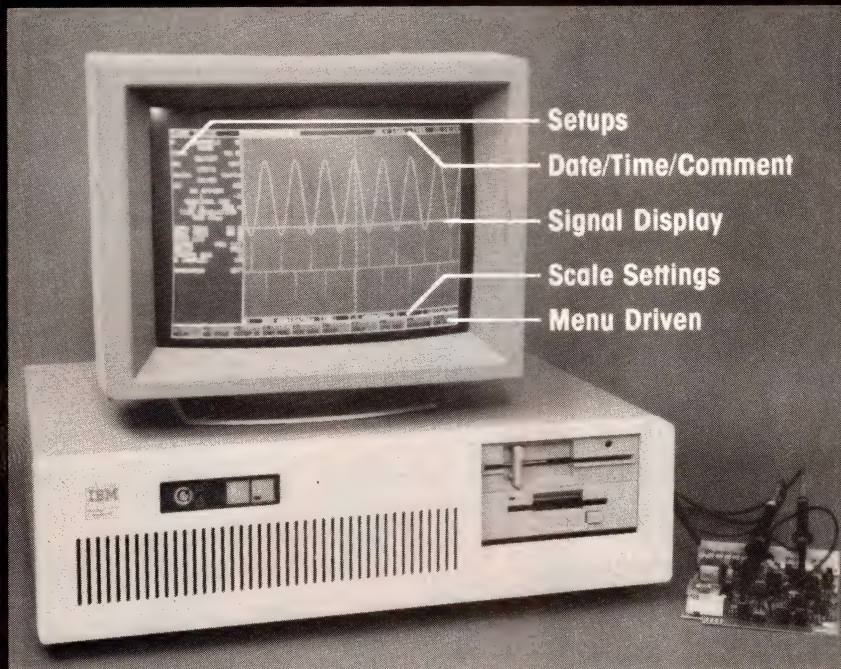
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CASE and the Real World (seminar), Boston, MA. Digital Consulting Inc, 6 Windsor St, Andover, MA 01810. (508) 470-3870. November 15 to 16.

Pack Expo '88, McCormack Pl, Chicago, IL. Robert Newton, American Management Association, 135 W 50th St, NY, NY 10020. (212) 903-7936. November 15 to 17.

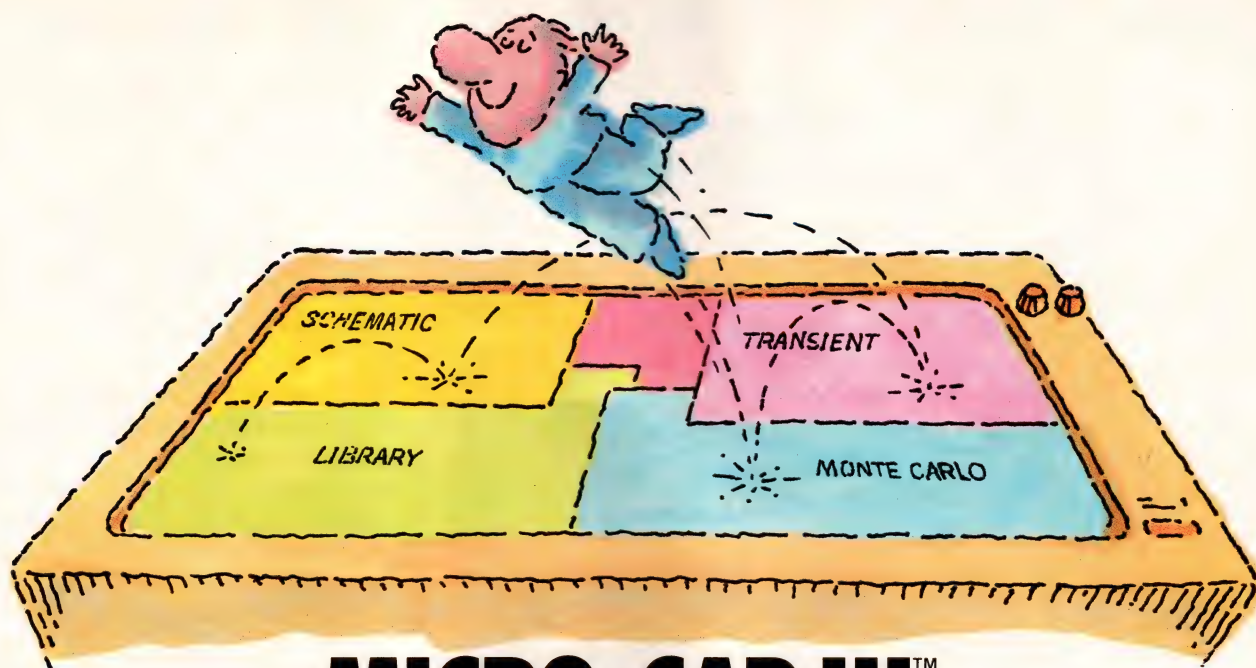
Fallcon '88 (35th Annual IEEE Fall Conference Electronics Exhibition), Cedar Rapids, IA. Martin Ambrose, conference chairman. (313) 395-3997. November 16 to 17.

CASE: A Manager's Guide (seminar), Washington, DC. Technology Transfer Institute, 741 Tenth St, Santa Monica, CA 90402. (213) 394-8305. December 6 to 8.

Fourth Aerospace Computer Security Applications Conference, Orlando, FL. IEEE Computer Society, 1730 Massachusetts Ave NW, Washington, DC 20036. December 12 to 16.

Programming and Interfacing the IBM PC for Data Acquisition and Control (short course), Orlando, FL. Purdue University School of Engineering and Technology at Indianapolis, 799 W Michigan St, Indianapolis, IN 46202. (317) 274-0806. December 12 to 16.

US-Hong Kong Technology Business Conference, Hong Kong. Asian American Manufacturers

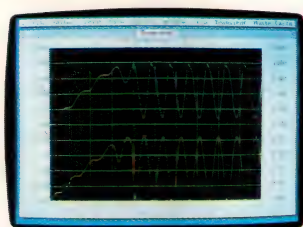


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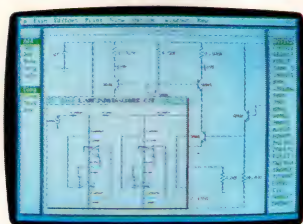
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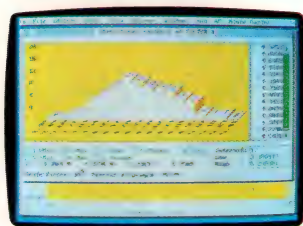
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Association, 800 Menlo Ave, Suite 115, Menlo Park, CA 94025. (415) 321-2262. December 19 to 23.

SC Global 89, San Francisco, CA. Superconductor Applications Association, 24781 Camino Villa Ave, El Toro, CA 92630. (714) 586-8727. January 11 to 13.

OE LASE '89, Los Angeles, CA. Society of Photo-Optical Instrumentation Engineering (SPIE), Box 10, Bellingham, WA 98227. (206) 676-3290; in Europe: SPIE, Koblenzer Strasse 34, D-5300 Bonn 2, West Germany, 49-228-36-15-46. TWX 172-283-747. January 15 to 20.

Fifth Annual Computer Graphics New York Show, NY, NY. Exhibition Marketing & Management Co, 8300 Greensboro Dr, Suite 110, McLean, VA 22102. (703) 893-4545. January 17 to 19.

The 1989 Optical Disk Systems Conference: From the Mail Room to the Board Room, Phoenix, AZ. CAP International Inc, 1 Longwater Circle, Norwell, MA 02061. (617) 982-9500. January 23 to 25.

ATE & Instrumentation Conference West, Anaheim, CA. MG Expositions Group, 1050 Commonwealth Ave, Boston, MA 02215. (800) 223-7126; in MA, (617) 232-3976. January 23 to 26.

Winter 1989 Unix Technical Conference, San Diego, CA. Usenix conference office, Box 385, Sunset Beach, CA 90742. (213) 592-1381. January 30 to February 3.

Electromagnetic Interference—Characteristics and Control (seminar), Center for Continuing Engineering Education, University of Wisconsin-Milwaukee, 929 N Sixth St, Milwaukee, WI 53203. (414) 227-3120. January 31 to February 2.

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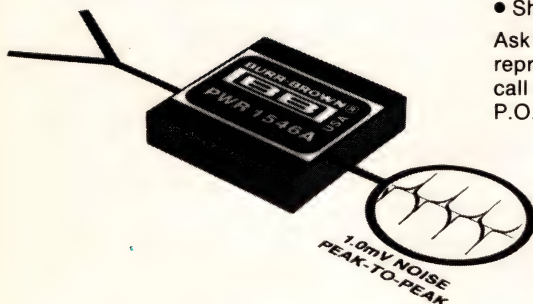
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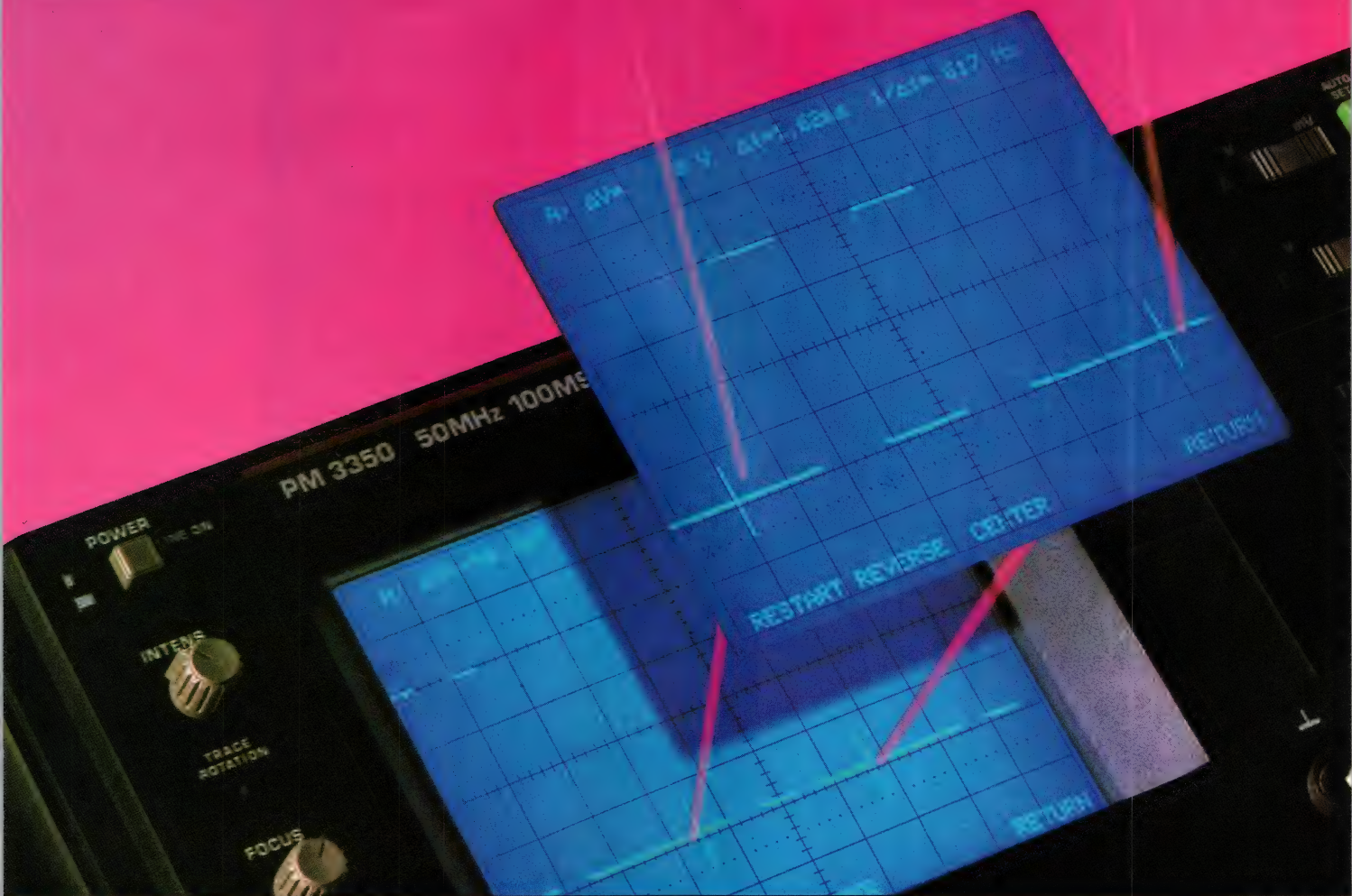


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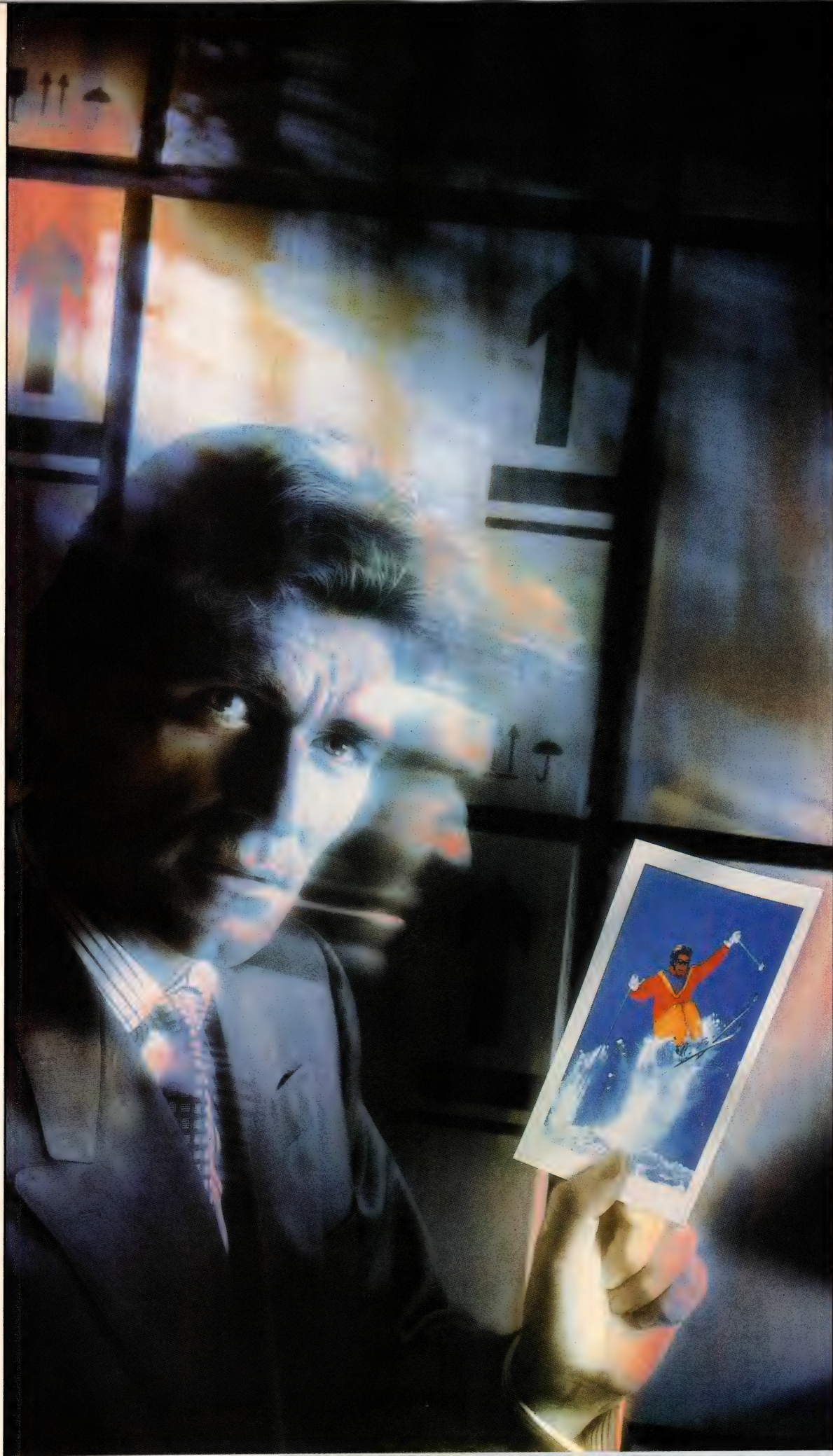
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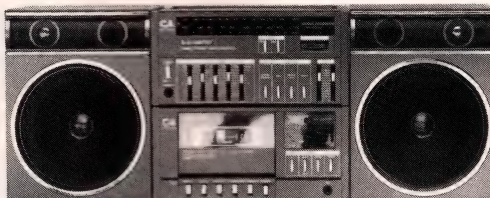
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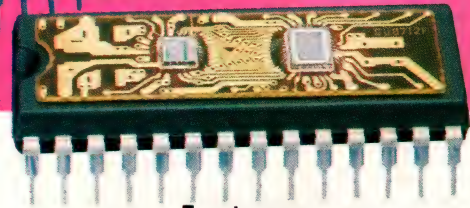
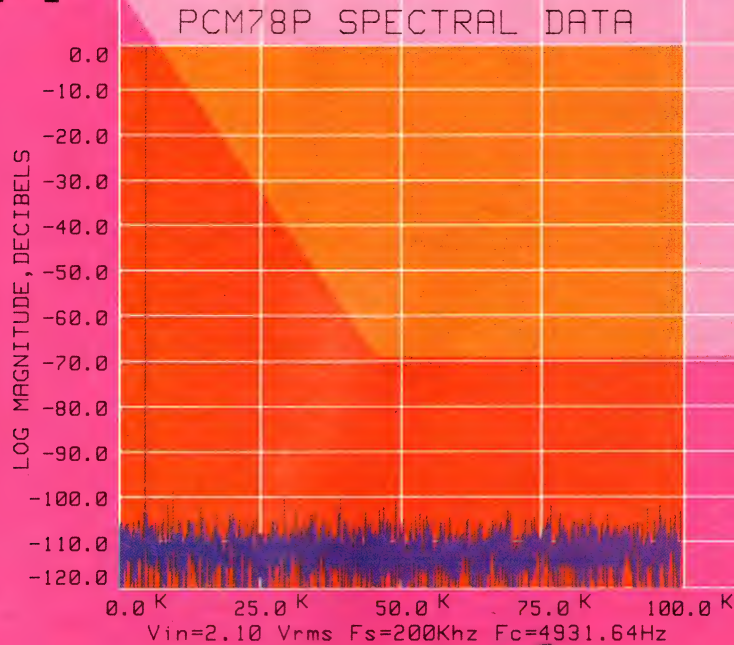
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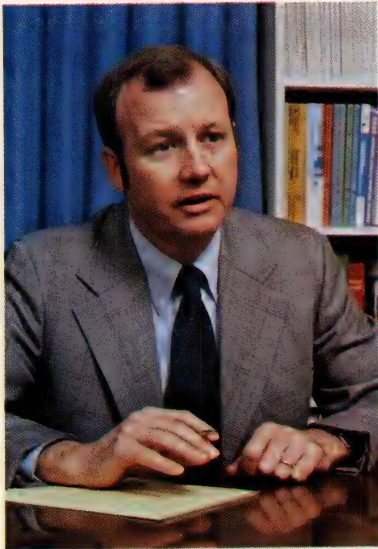
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EDITORIAL

Approach forecasts with caution



Methods that fit equations to experimental data have been known for centuries, but using them to extrapolate beyond measured values requires great care. For example, you can use several equations to accurately predict the US's population growth for the last few decades. However, using these equations to calculate future population values can yield unusual results.

In fact, one equation shows that the US's population will plummet fairly soon. Perhaps the equation knows some secret about a nuclear war or a widespread famine. But it's more likely that the equation is at fault. People would spend their time better in checking data and equations than in preparing for the day of destruction.

Unfortunately, many people put great and often unquestioning faith in those who project or forecast future results. Back in 1984, many of the so-called industry analysts and forecasters were projecting robust growth for the personal-computer market. They spoke of continuing growth even as the computer market went bust in 1985. It should have been obvious in 1984 that 15 companies couldn't each capture 20% of the personal-computer market, yet few of us questioned the analysts as we prepared extra manufacturing capacity.

Likewise, many financial analysts were forecasting continuing growth in the stock market, right up until the stock-market crash in October 1987. It should have been obvious that the bullish stock market of the mid 1980s couldn't continue indefinitely, yet many of us believed the "experts" and invested more and more money. Prophecies of growth fueled themselves. Common sense no longer prevailed.

Now we hear analysts and seers predicting a recession in the semiconductor market within 15 to 18 months. But beware, that prophecy may come true simply because we assume it will, and because we plan accordingly. Thus, because "experts" tell us to expect a recession, we may cut back on important R&D spending, stop new projects, cut marketing plans, and shorten employee rosters. In response to predictions of gloom and doom, we may push ourselves further toward it without questioning the analysts' techniques and projection methods.

I don't mean that we shouldn't plan or that we shouldn't try to anticipate future markets and technical changes. However, we should be very wary about accepting what market analysts and forecasters tell us about the future. It's always worth questioning their methods and their data. Also, there comes a time to trust common sense and to ignore the seers and forecasters: This may be just the time to do that.



Jesse H. Neal
Editorial Achievement Awards
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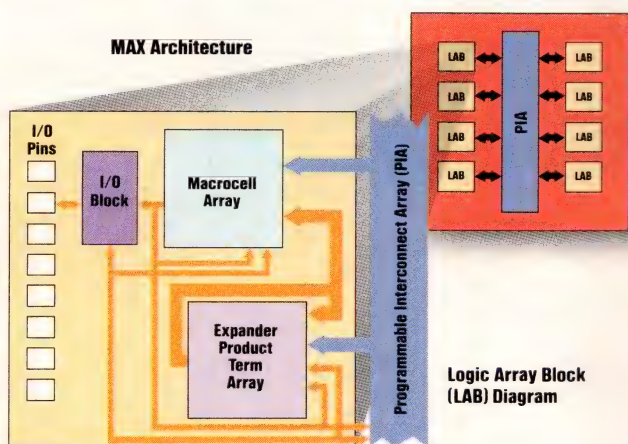
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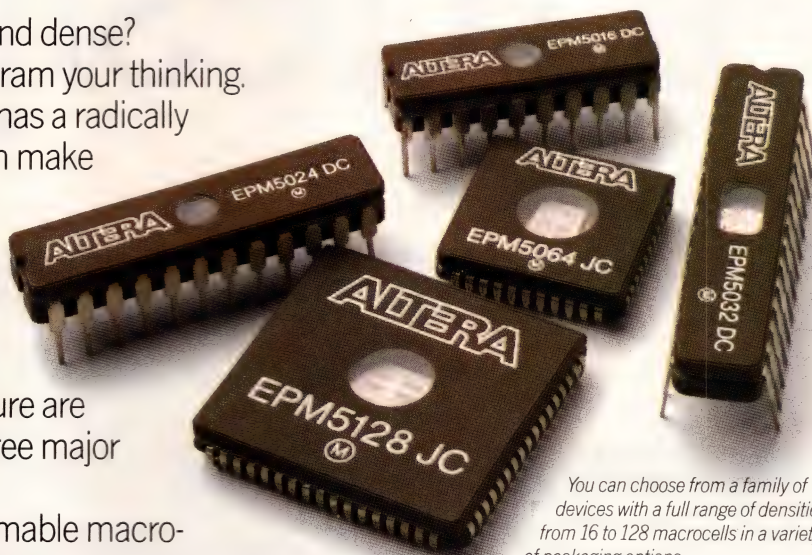
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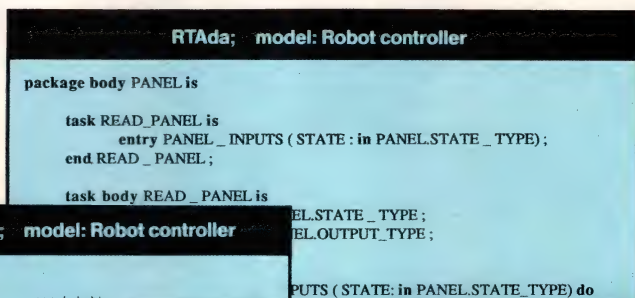
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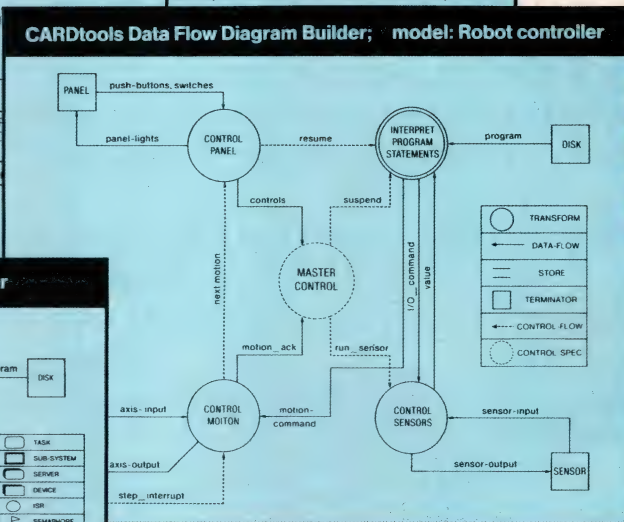
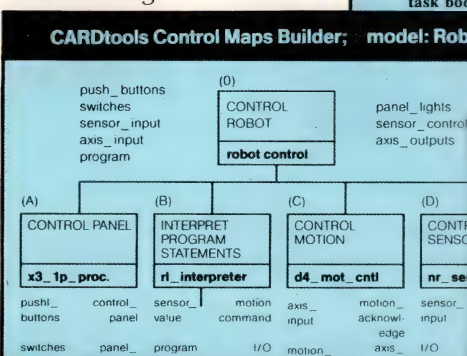
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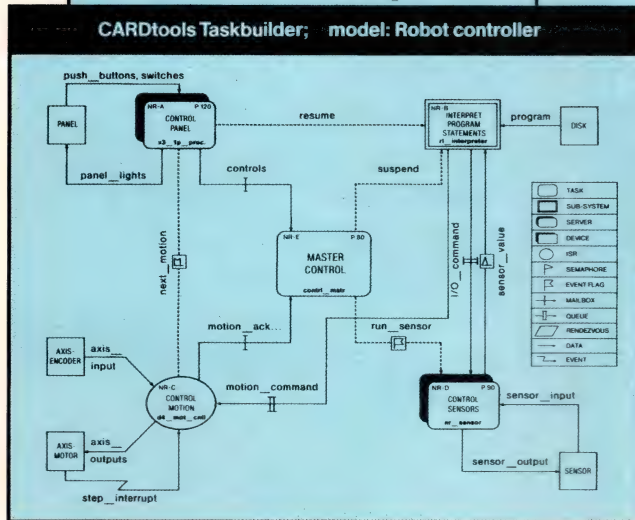


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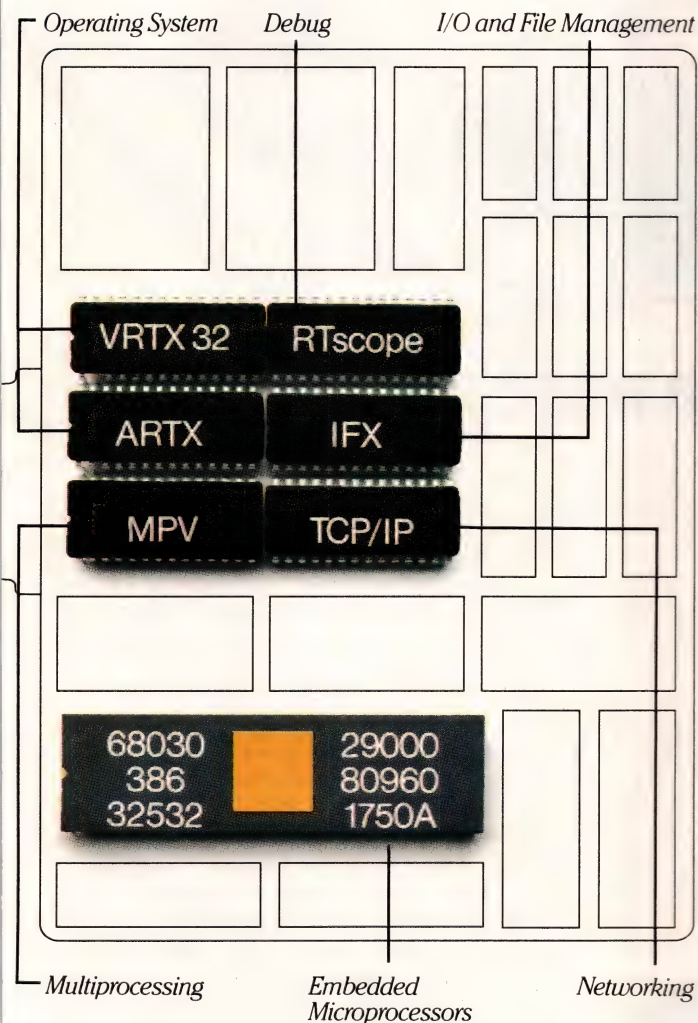


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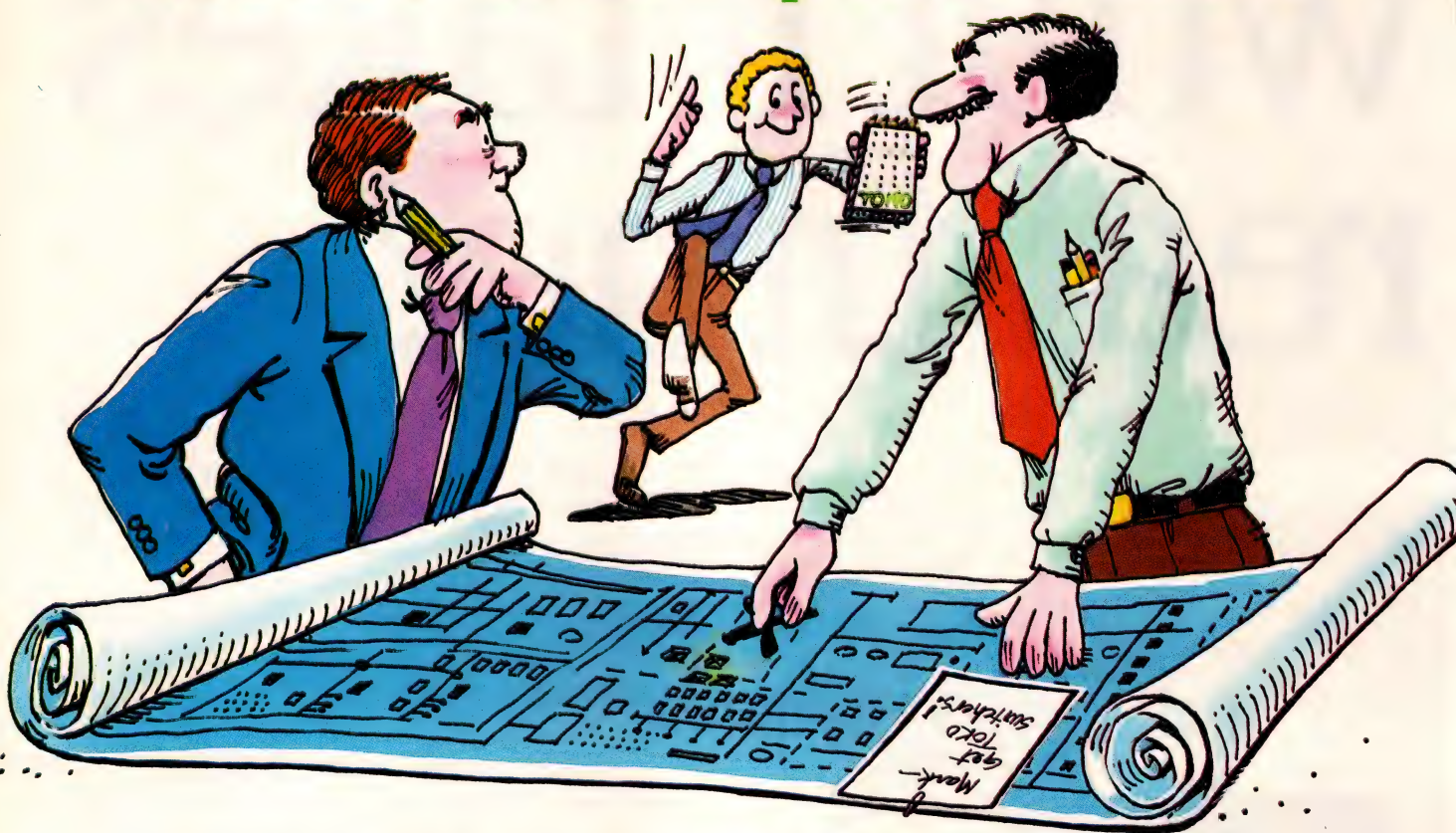
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EM	170-264	10W	3	6
		15W		
PU & PS	85-132/ 110-175/ 170-264	10W	1	192
		15W		
		30W		
		50W		
PE&PT	85-132/ 170-264	15W	3 (PT)	60
		30W	1 (PE)	
		50W		
MW	85-264*	15W	3	7
		30W		
		50W		

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TECHNOLOGY UPDATE

ARBITRARY-WAVEFORM GENERATORS

Instruments refine the art of signal generation



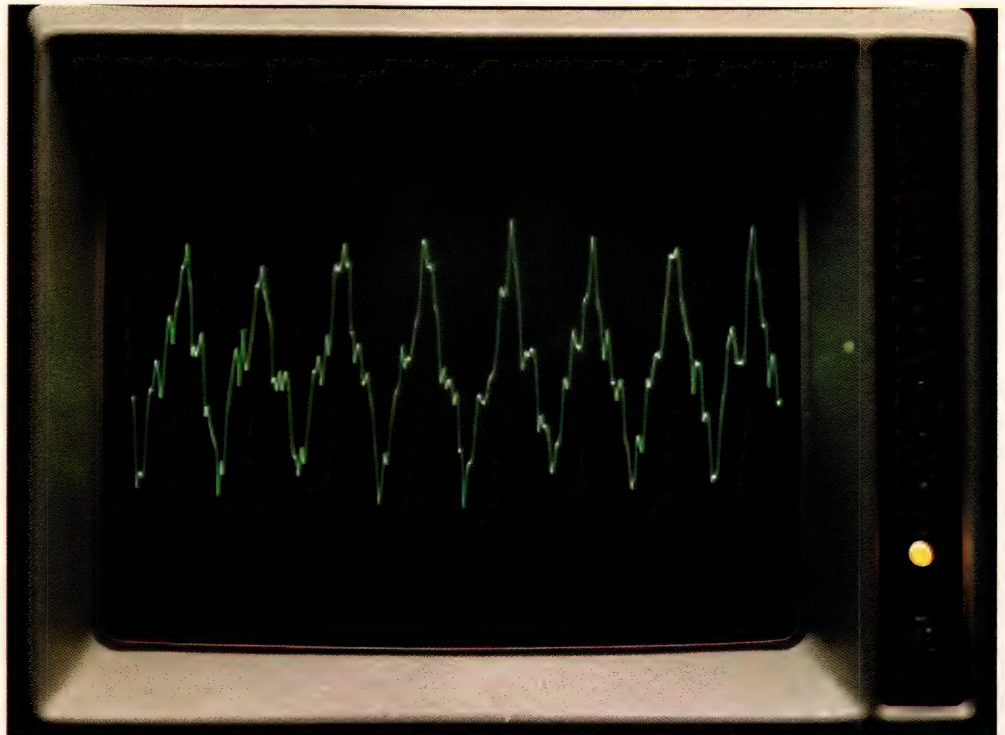
Arbitrary-waveform generators let you make your own kind of waves.

Dan Strassberg,
Associate Editor

Arbitrary-waveform generators (or ARBs, in the shorthand of most vendors) are truly flexible tools for analog designers. Although the technology invites many plays on words—wave of the future, making waves, catching the wave—the puns have a serious aspect. For instance, a few vendors insist that ARBs represent the wave of the future; their capabilities are so desirable, they will totally displace the more conventional fixed-function generators during the next decade. ARBs do, of course, allow you to make waves: Some instruments produce

standard waves, such as sine, square, and triangular ones, and all of them let you define custom waveforms as well. And, with the right software, most ARBs also let you catch a wave—record an interesting waveform from a system under test—and play it back repeatedly.

As with any instrument based on a relatively new technology, if you want to use it most effectively, you have to take the trouble to understand how it works. The distinction between arbitrary-waveform generators and fixed-function generators is not an . . . ahem . . . arbitrary one. Most ARBs use D/A converters to synthesize



You can use the HP 5182A waveform recorder/generator to reproduce random noise superimposed on a waveform captured from a floppy-disk read head.

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CMOS FIFO
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1K X 9

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1/2K X 9

CMOS FIFO
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1/4K X 9

CMOS FIFO
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2K X 9

CMOS FIFO
65ns
1K X 9

CMOS FIFO
65ns
1/2K X 9

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TECHNOLOGY UPDATE

Arbitrary-waveform generators

waveforms from the digital data stored in a waveform memory; fixed-function generators usually use purely analog circuit techniques. (Some ARBs that produce predefined and arbitrary waves use analog techniques to synthesize the predefined functions and use digital techniques to produce user-defined outputs. An example is the Tektronix AFG 5101/5501.)

Special facilities are needed

ARBs are complicated devices. To generate an output that is acceptably free of anomalies, DAC-based waveform generators have to have special facilities. For example, ARBs usually include multipole filters to smooth the DAC output; otherwise, a DAC-synthesized ramp would appear to be a staircase when you examined it closely. ARBs also often include deglitchers to remove transient aberrations from DAC outputs.

Nonetheless, when using an ARB, you need to keep in mind that an arbitrary-waveform generator is a sampled-data system and that its fundamentally digital nature may profoundly affect its performance in certain applications. One instance is where an ARB supplies a signal to a system that is sensitive to low levels of high-frequency noise. The specification that holds the key to the suitability of a particular generator for noise-sensitive applications is, of course, its S/N ratio. Generally, high-end ARBs specify their S/N ratio, but certain lower-priced units don't.

Most arbitrary-waveform generators (Table 1) can send data from their waveform memories to their DACs at rates no faster than about 40M words/sec. However, Analogic Corp just introduced two generators that can go substantially faster; Models 2040 and 2045 each specify a maximum data rate of 800M points/sec. Analogic claims that this

TABLE 1—REPRESENTATIVE ARBITRARY-WAVEFORM GENERATORS

VENDOR	MODEL	PRICE	FREQUENCY RANGE ¹ (% OF P-P OUTPUT)	NON-LINEARITY ⁵	WAVEFORM STORE ⁷	MAX P-P OUTPUT VOLTS IMPEDANCE (Ω)	COMMENTS
ANALOGIC	2020-25	\$5985	DC TO 25 MHz	± 0.025	N	10/50	
	2020-100	\$9495	DC TO 100 MHz	± 0.025	N	10/50	
	2040	\$13,500	DC TO 800 MHz	0.2	N	1/50	SEE TEXT
	2045	\$14,500	DC TO 800 MHz	0.2	N	5, 1/50 ⁸	SEE TEXT
ARRAY ANALYSIS	MFI-1000	\$3620	DC TO 25 MHz	0.5	D, N	12.8/<1	USES EXTERNAL PC
GAGE APPLIED SCIENCES	COMPUGEN 840	\$1995	DC TO 20 MHz	1	D, N	$\pm 5/50$	PC BUS PLUG-IN CARD
HEWLETT-PACKARD	3314A	\$4485	0.001 Hz TO 20 MHz	0.2	N	10/50	
	3325B	\$4590	0.1 Hz TO 10 kHz ²	0.05	N	12/N/S	
	5182A	\$27,500	<100 μ Hz TO 10 MHz	N/S ⁶	D, N	10.23/50	
	8175A OPT 002	\$14,265	DC TO 50M BPS ³	1 AT 100 kHz	D, N	16/>50k	
	8904A	\$2600	DC TO 600 kHz	N.S.	N	20/50	SEE TEXT
KRON-HITE	5910C	\$3350	0.0001 Hz TO 10 MHz	1	N	30/50	
	5920	\$3995	0.0001 Hz TO 10 MHz	1	N	30/50	
LECROY	9100	\$11,900	DC TO 100 MHz	± 1	N	10/50	
	9101	\$9900	DC TO 100 MHz	± 1	N	10/50	
	9109	\$12,900	DC TO 100 MHz	± 1	N	10/50	
ORION	OMNILAB 9420	\$8900	0.008 Hz TO 17 MHz	0.5	D	8/50	PC-BASED, BRIEFCASE-SIZE UNIT. ALSO ACTS AS LOGIC ANALYZER, DSO.
QUA TECH	WSB-10	\$795	DC TO 5 MHz	0.018	D	5.12/50	PC BUS PLUG-IN CARD.
TEKTRONIX	AFG 5101	\$3395	1 μ Hz TO 5 MHz ⁴	N/S	N	9.99/50	AVAILABLE PACKAGED AS MODULE OR AS STAND-ALONE INSTRUMENT.
	AFG 5501	\$3995	1 μ Hz TO 5 MHz ⁴	N/S	N	9.99/50	
WAVETEK	75	\$2295	0.02 Hz TO 2 MHz	N/S	N	10/50	
	175	\$5095	0.001 Hz TO 5 MHz	N/S	N	10/50	
	275	\$3850	0.00375 Hz TO -3.75 MHz	N/S	N	10/50	
	680-10	\$2950	100 μ Hz TO 20 MHz	N/S	N	20/50	INSTRUMENT ON A CARD.

NOTES:

1. FOR SOME VENDORS, THIS COLUMN CONTAINS THE MAXIMUM RATE AT WHICH A GENERATOR CAN OUTPUT NEW DATA POINTS. FOR OTHERS, THE FIGURE IS THE MAXIMUM SINE-WAVE OUTPUT FREQUENCY — A VALUE ROUGHLY HALF THE MAXIMUM POINT RATE.
2. MAXIMUM FREQUENCY GIVEN IS FOR ARBITRARY WAVES. UNIT PRODUCES SINE WAVES TO 21 MHz, SQUARE WAVES TO 11 MHz, AND RAMP AND TRIANGULAR WAVES TO 11 kHz.
3. DAC HAS 10-BIT WORD, SO IF YOU SUPPLY 10-BIT VALUES, THIS RATE CORRESPONDS TO DC TO 5M POINTS/SEC.
4. RANGE GIVEN IS FOR ARBITRARY WAVES AT 2 POINTS/WAVEFORM. ANALOG GENERATOR IN SAME UNIT OPERATES FROM 0.012 Hz TO 12 MHz.
5. UNLESS OTHERWISE SPECIFIED, NONLINEARITY IS FOR 1-kHz TRIANGULAR WAVE.
6. NOT SPECIFIED.
7. D = DISK DRIVE, N = NONVOLATILE MEMORY
8. DISK DRIVE REQUIRES HP 9122D.
9. TWO OUTPUTS.

TECHNOLOGY UPDATE

Arbitrary-waveform generators

capability makes the 2040 and the 2045 four times as fast as the previous record holders—LeCroy's 9100, 9101, and 9109. Both the new Analogic units and the three LeCroy instruments use 8-bit DACs. These DACs have a resolution lower than that of the DACs in most slower generators, including those in Analogic's 2020-25 and 2020-100, which use 12-bit DACs.

Bits aren't everything

It is easiest, but not necessarily most meaningful, to characterize an ARB in terms of the number of bits its DAC can resolve, the maximum clock rate at which it can send new data words to the DAC, and the size (depth) of its waveform-storage memory. Taken together, the maximum clock rate and the memory depth hint at an ARB's maximum output frequency. The maximum rate at which an ARB can output a waveform is equal to its maximum clock rate divided by the number of points that define the waveform.

Suppose you are synthesizing sine waves. If you can operate the generator so that the output filters remove substantially all of the higher-frequency components present in the square (or nearly square) wave produced by the DAC, you may only need slightly more than two points per cycle—that is, the generator will produce acceptable sine waves to a frequency just below the theoretical maximum (the so-called Nyquist frequency). If you can't use the filters in this manner, for many applications eight points per cycle will be adequate. So, if a generator has a maximum clock rate of 50M points/sec, its maximum sine-wave output frequency will lie between 6.25 MHz and a little over 20 MHz.

In fact, the combination of an ARB's DAC resolution, the characteristics of its output filters and amplifiers, and the level of distortion



You have a choice of modular or stand-alone mounting with the Tektronix AFG 5101/5501. Using an analog source, the arbitrary-waveform generator produces sine, square, and triangular waves.

you can tolerate will determine the highest frequency at which the generator produces an acceptable sinusoidal output. If your application can tolerate only very low levels of distortion, you may need more than eight points per cycle, and you may not be able to accept a generator that uses 8- or 10-bit DACs; you may need one with 12-bit D/A converters. (Units that use 16-bit DACs will most likely appear within the next year.) You'll probably be better off, though, if you try to determine from the vendor's data sheet what the level of distortion

will be in your application; it's difficult, if not impossible, to predict output distortion from DAC resolution alone.

Evaluating vendor claims

Some vendors of arbitrary-waveform generators claim that ARBs produce ramps with linearity surpassing that of fixed-function generators. In actuality, there is nothing inherent in the technology of most ARBs that would yield linearity better than that of purely analog generators. It is possible—though not easy—for a manufacturer to build linearity correction into an ARB. If you work at it, you can make the generator produce predistorted waveforms to correct for nonlinearity in the DAC or amplifier chain.

Another vendor contention is that ARBs produce waveforms with sharper corners than those that analog generators produce. Again, there is nothing innate in ARB technology to make this claim true; the waveform corners' sharpness is a function of the bandwidth of the analog-signal path.

A third claimed advantage of ARBs over analog generators is an



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Arbitrary-waveform generators

The sharpness of the discontinuities you can produce with a particular ARB depends, however, on the characteristics of the amplifiers and the filters that follow the DAC. To enhance the generation of discontinuous waves, some ARBs permit you to switch their filters out of the signal path. When you operate an ARB with its filters off, however, its S/N ratio will decrease.

Within the category of arbitrary-waveform generators, you'll find instruments that conform to several packaging conventions. The most usual are the rack-and-stack or stand-alone types (a category that Tektronix insists on calling "monolithic" despite the inevitable confusion with IC fabrication technology). You'll also find submodular instruments designed to mount in proprietary cages; instruments on a card that plug into the IBM PC bus; and a briefcase-size, PC-based, multifunction unit that, in addition to generating waveforms, performs the functions of other instruments (for example, a logic analyzer and a DSO). Recently, a VXI Bus-based module designed to mount in industry-standard cages made its debut. (Tektronix manufactures this ARB, but at the time of publication the vendor had not yet established the model number or the price.)

\$27,000, but you'll find many units that fall in the \$3000 to \$5000 range.

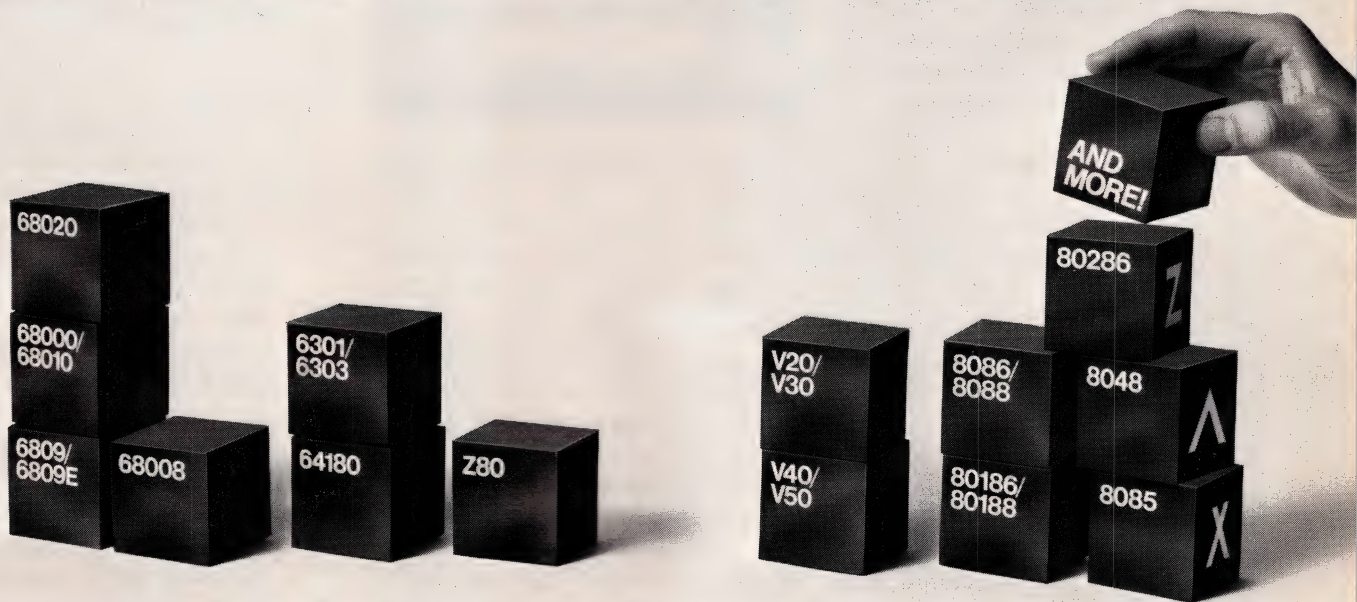
uppermost in your mind.

In certain applications ARBs are indispensable. A good practical example is disk-drive testing, where a generator can replicate long data patterns such as the ones you would see at the output of a read head reading an entire data track. Other appropriate applications include the simulation of vibration waveforms, telecommunications-systems testing, radar-system testing, and elec-



70

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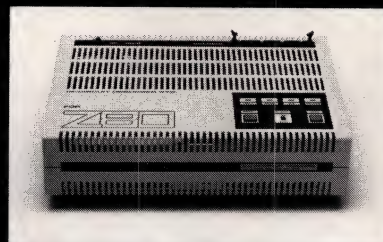
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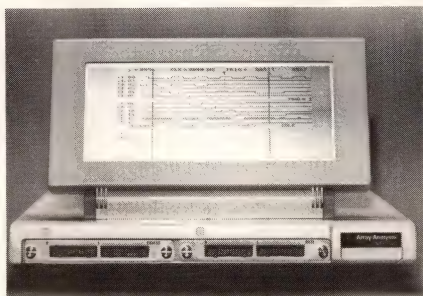
Arbitrary-waveform generators

tromagnetic-pulse simulation. In analog circuit design, especially in filter characterization, the ability of multiple ARBs to produce outputs that exactly correspond in phase as well as in frequency can be very valuable. You can, of course, also use ARBs to replace less-versatile fixed-function generators.

Consider an example

One example of an ARB's versatility is the capability to produce a sinusoidal swept-frequency output whose amplitude varies very little—or not at all—with frequency. Most ARBs use linear-phase output filters to attenuate the high-frequency noise components that their DAC outputs contain. These types of filters' response exhibits the smallest overshoot at waveform discontinuities. Such filters do not, however, provide the flattest sine-wave amplitude response.

If you want an ARB to produce a sinusoidal output whose amplitude is independent of frequency, you can make its DAC produce a waveform whose amplitude increases with frequency the opposite



Waveform generation is only one of the capabilities of Array Analysis' modular MFI-1000.

of the way the filter's response rolls off. This technique has its limitations of course: If, at high frequencies, you try to obtain too big an amplitude boost, at low frequencies you'll only be using a small portion of the DAC's dynamic range.

You'll probably want to use your ARB to generate simple waveforms like sine waves and triangular waves, but if that's all you plan to use the generator for, you can save yourself money by purchasing a fixed-function instrument. Generating complex waveforms is an ARB's forte and defining some waveforms can require hundreds or even thousands of points. A generator's mem-

ory depth can limit the complexity of the waveforms it can generate. However, some vendors (LeCroy for example) make instruments that can repeat segments within a waveform, thus allowing them to create waveforms that, in effect, contain many more points than their memories can hold.

The list of techniques that you can use to define waveforms for the different generators is nearly as long as the list of generators itself:

- Defining the ordinate (Y value) for each abscissa (X value) point;
- Defining the ordinates at a subset of the abscissa points and using a connect-the-dots approach to linearly interpolate between points;
- Defining the ordinates at a subset of the abscissa points and using polynomials to connect the points with a smooth curve—the so-called spline-fit technique;
- Defining by equations;
- Combining segments extracted from previously defined waveforms—as stan-

For more information . . .

For more information on the arbitrary-waveform generators described in this article, contact the following manufacturers directly, circle the appropriate numbers on the Information Retrieval Service card, or use EDN's Express Request service.

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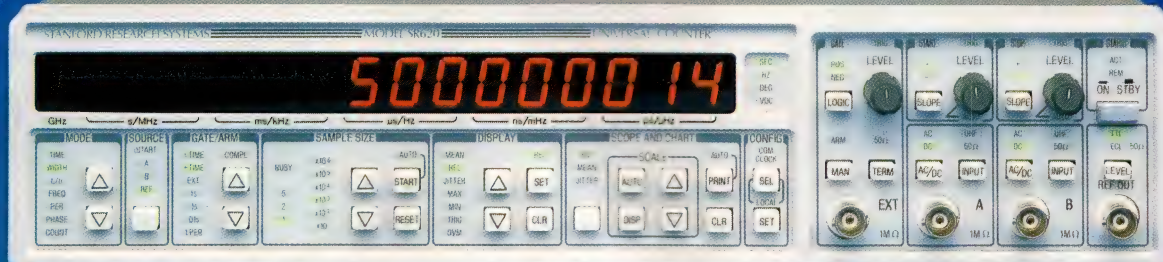
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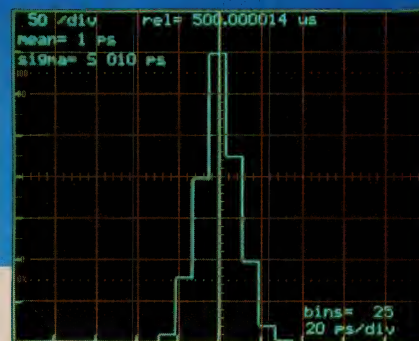
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TECHNOLOGY UPDATE

Arbitrary-waveform generators

- dard functions from a library or as user-defined functions;
- Summing waveforms;
 - Modulating one waveform by another;
 - Digitizing waveforms sketched on a graphics tablet;
 - Playing back prerecorded waveforms;
 - Combining some or all of the above techniques.

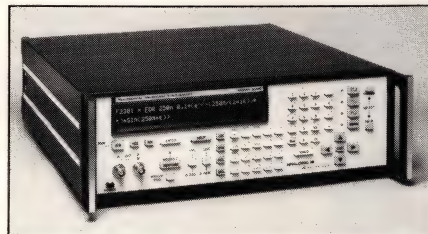
This list does not include the ability that most generators have of gating their outputs on and off, often under control of an externally derived signal; of producing waveform bursts; and of varying their output frequencies, sometimes under control of an arbitrary function of time.

To facilitate the use of these techniques, some vendors have devised special waveform-description languages that run on external computers. Others have implemented the waveform-generation capability in firmware, thus allowing (or requiring) you to use the generator itself for waveform definition.

Go for a drive

Learning how simple or difficult a particular instrument's definition process will be for you really requires a "test drive." Watching a demonstration by someone familiar with the operation of a particular instrument can be misleading by making a fairly complex operation look simple.

When an ARB catches a wave—accepts digitized waveforms, whether from a graphics tablet or from a waveform digitizer—the waveforms are loaded into the generator in one of two ways. Some generators include disk drives, and others require you to load memory via an RS-232C or an IEEE-488 port. Certain instruments have nonvolatile, battery-backed waveform memory, whereas others require that you reload the waveform



An 800-MHz clock rate, which the vendor claims is the fastest of any arbitrary-waveform generator, is the most notable attribute of Analogic's 2045.

memory each time you apply power. If a generator has a volatile waveform memory and no disk drives, each time you use it you must be prepared to round up the other instruments necessary to download waveforms into the generator's memory.

If your work involves analog circuits, telecommunications technology, electromechanical systems, electromagnetic-pulse research, or any of several similar disciplines, the chances are that you can benefit from an arbitrary-waveform generator. ARBs aren't for everyone, however. Although you can expect the cost of the DACs and the digital components that ARBs use to continue to decline, yielding lower-cost generators in the future, for now you must be prepared to pay a price for flexibility and versatility. The likelihood is small that selecting an ARB over an analog generator will cause you insurmountable technical problems, but no substitute exists for learning the advantages and limitations of the instrument you are thinking of purchasing before you spend your company's money.

EDN

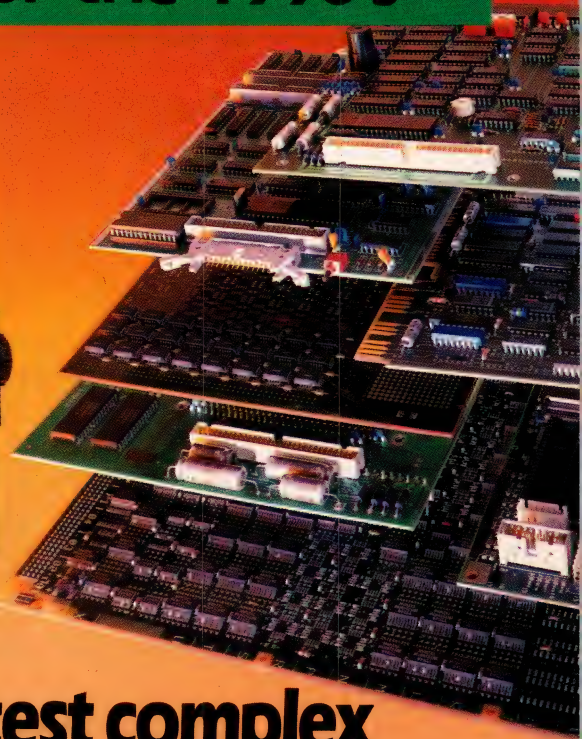
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1. Strassberg, Dan, "PC-based logic analyzers," *EDN*, October 13, 1988, pg 134.

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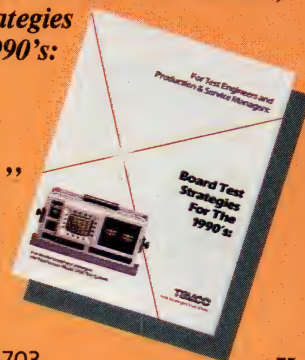
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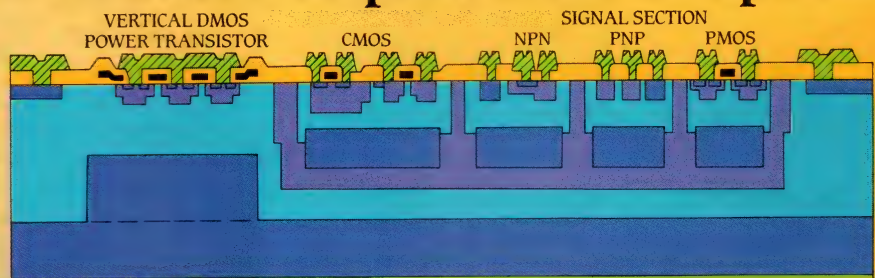
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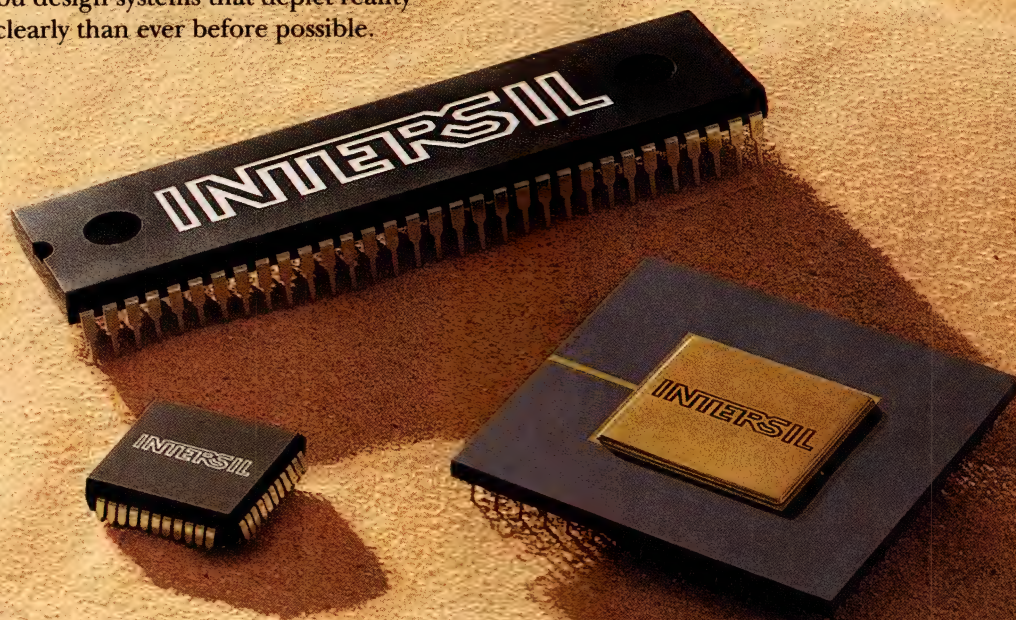
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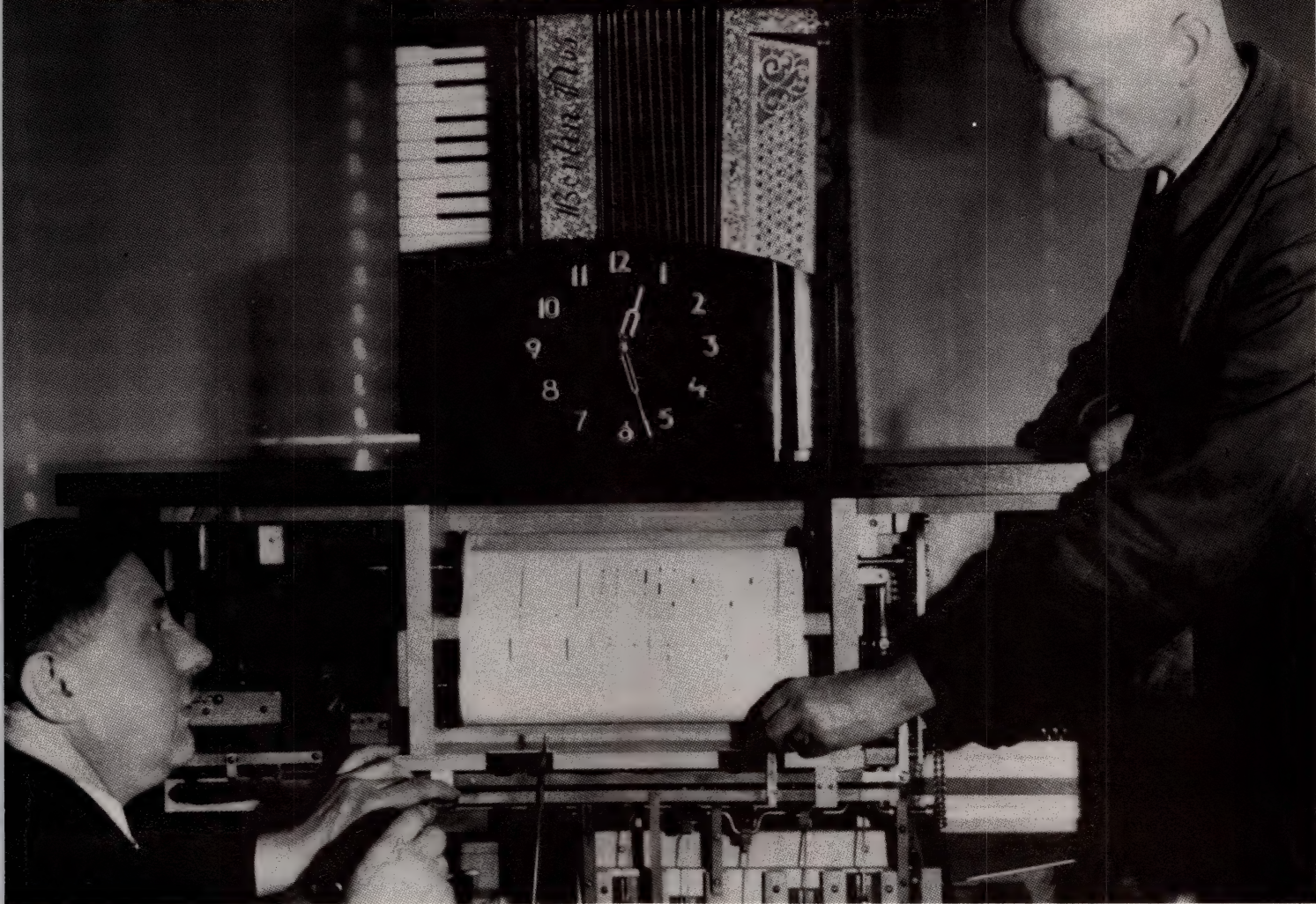
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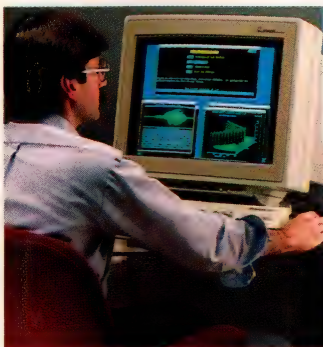
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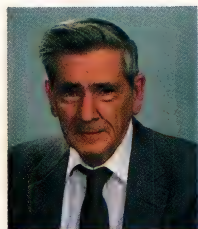
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ICs use resonant-mode conversion techniques



Designers of high-frequency switching power supplies are beginning to explore resonant-mode conversion to overcome the disadvantages of pulse-width-modulation techniques.

Dave Pryce,
Associate Editor

While systems designers continue to fuel the demand for cost-effective power supplies that provide ever higher power densities, designers of switching power supplies are taking aim at these targets with some potent high-frequency ammunition. Although high-frequency power conversion offers the advantage of smaller power supplies having high power densities, there are disadvantages to the conventional pulse-width-modulation (PWM) techniques used with most high-frequency switchers.

Among these disadvantages are added losses in the power switches during turn-on and turn-off, increased EMI and RFI, and increased power losses

caused by parasitic capacitance and leakage inductance. To overcome these disadvantages, designers of high-frequency switchers are beginning to explore resonant-mode conversion, a form of frequency modulation (FM).

Compared with PWM circuits, resonant-mode switching circuits offer a number of advantages. For example, because the resonant circuit generates a sine wave, designers can operate the power switches at zero-current and zero-voltage points in the resonant waveform, greatly reducing the power loss in the switches. Fig 1 illustrates representative waveforms of current and voltage for PWM control and resonant-mode control.

Equally important, the sine wave

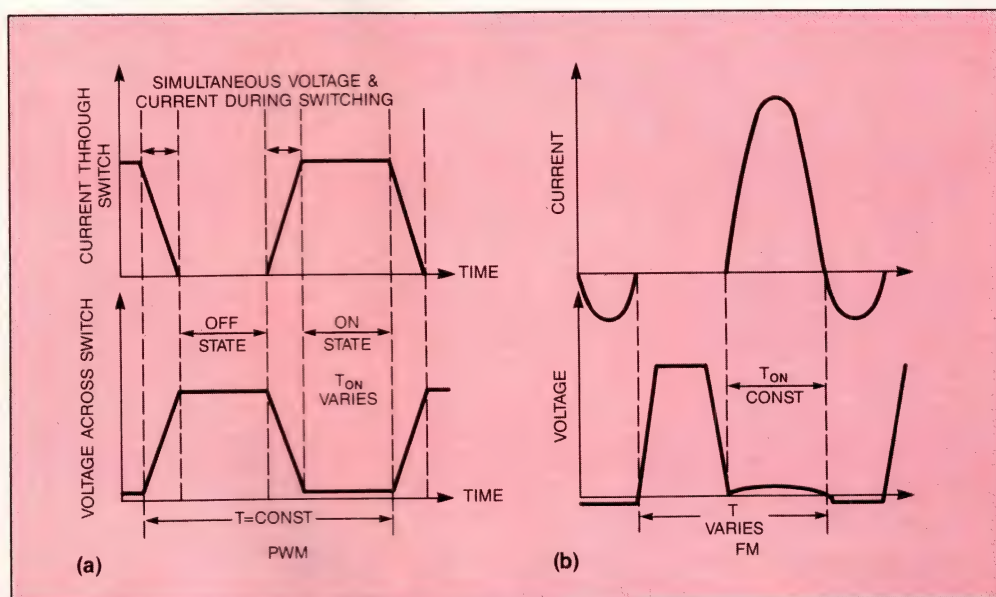


Fig 1—The power-switch waveforms for PWM (a) and FM (b) converters exhibit significant differences. With PWM (pulse-width-modulation) conversion, there is simultaneous conduction of voltage and current during part of the switching cycle. FM (resonant-mode) conversion generates a sine wave, which can be switched at zero current.

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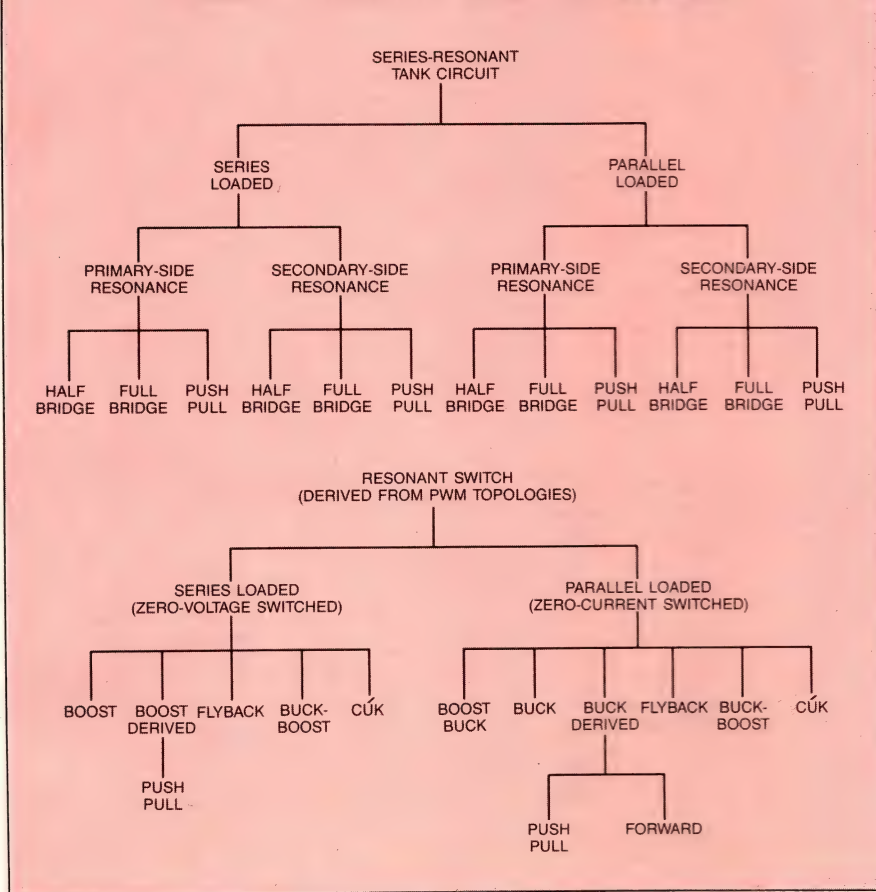
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Resonant-mode conversion

TABLE 1—RESONANT-MODE TOPOLOGIES



produced by the resonant circuit minimizes the generation of high-frequency harmonics, which, in turn, reduces EMI and RFI. Moreover, because the resonant circuit has relatively large inductance and capacitance values, parasitic reactive elements have less effect on the overall circuit performance. In fact, designers sometimes utilize the junction capacitance of the switching transistor or the leakage inductance of the transformer as part of the tuned circuit.

Although myriad variations are possible (see **Table 1**), all resonant converters have one thing in common—a tuned (resonant) L-C tank circuit. Activated by a dedicated resonant-mode controller, the converter's switching transistor drives the resonant circuit with a square-

wave pulse of voltage or current. The action of the resonant circuit's circulating current converts the square-wave pulse to a sine wave. Depending on circuit requirements, some or all of this circulating energy is used to supply power to the load.

The quality factor, Q , of the resonant circuit determines the actual purity of the sine wave, but Q is not the major consideration. Of more importance is the impedance of the resonant circuit compared with that of the transformer or the load. This relationship is largely determined by the circuit configuration.

Fig 2 shows two basic circuit configurations—the *series-loaded* converter and the *parallel-loaded* converter. As the name implies, the

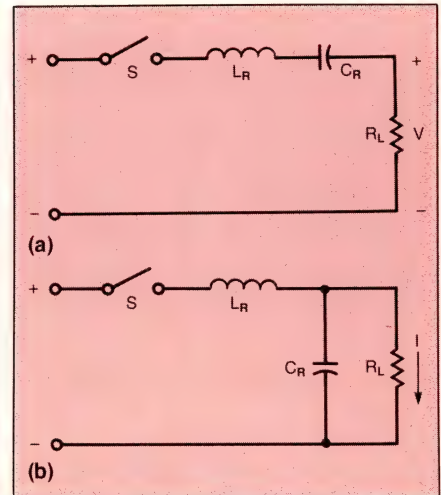


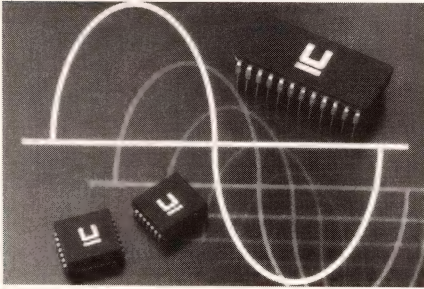
Fig 2—Resonant-mode converters can vary in their method of output loading. Series-loaded converters (a) act as current sources. Parallel-loaded converters (b) act as voltage sources.

series-loaded converter has its load in series with the resonant-circuit elements and acts as a current source with a high-impedance output. Conversely, the parallel-loaded converter has its load connected across the resonant-circuit elements and acts as a voltage source with a low-impedance output.

To some extent, the choice of a basic circuit configuration depends on the application. For example, supplies used to drive a capacitive load are usually better served with a series-loaded converter that acts as a current source. Other supplies, such as those used to supply varying amounts of current to a 5V bus, usually employ a parallel-loaded converter. **Fig 3** shows two commonly used circuits for resonant-mode control—a series-loaded flyback converter and a parallel-loaded half-bridge converter.

All resonant-mode control circuits keep the pulse-width constant and vary the frequency, unlike conventional control schemes, which use fixed-frequency pulse-width modulation. There are two possible modes of variable-frequency control that define the flow of current in

Resonant-mode conversion



These resonant-mode control chips from Unitrode provide sine-wave switching for regulating the output of switch-mode power supplies.

the resonant circuit: continuous and discontinuous.

In the continuous mode, the circuit operates either above or below resonance. The controller shifts the operating frequency either toward or away from resonance, using the slope of the resonant circuit's impedance curve to vary the output voltage. But, because the peak currents and/or voltages tend to be very high, this mode of operation is not commonly used.

Discontinuous mode is popular

In the discontinuous mode, the control circuit generates pulses having a fixed on-time, but at a varying frequency determined by the demands of the load. This mode of control—often called *quasiresonant*—does not generate continuous current flow in the tuned circuit and usually operates at a maximum frequency that is below resonance. You can use the discontinuous mode of control with practically all power conversion topologies, including the flyback, forward, and bridge types.

Although many conference papers delivered over the past several years have described the theory and applications of resonant-mode power conversion, it is only recently that designers have had access to cost-effective control circuits that integrate the key functions. Three manufacturers offer these dedicated ICs: Gennum Corp,

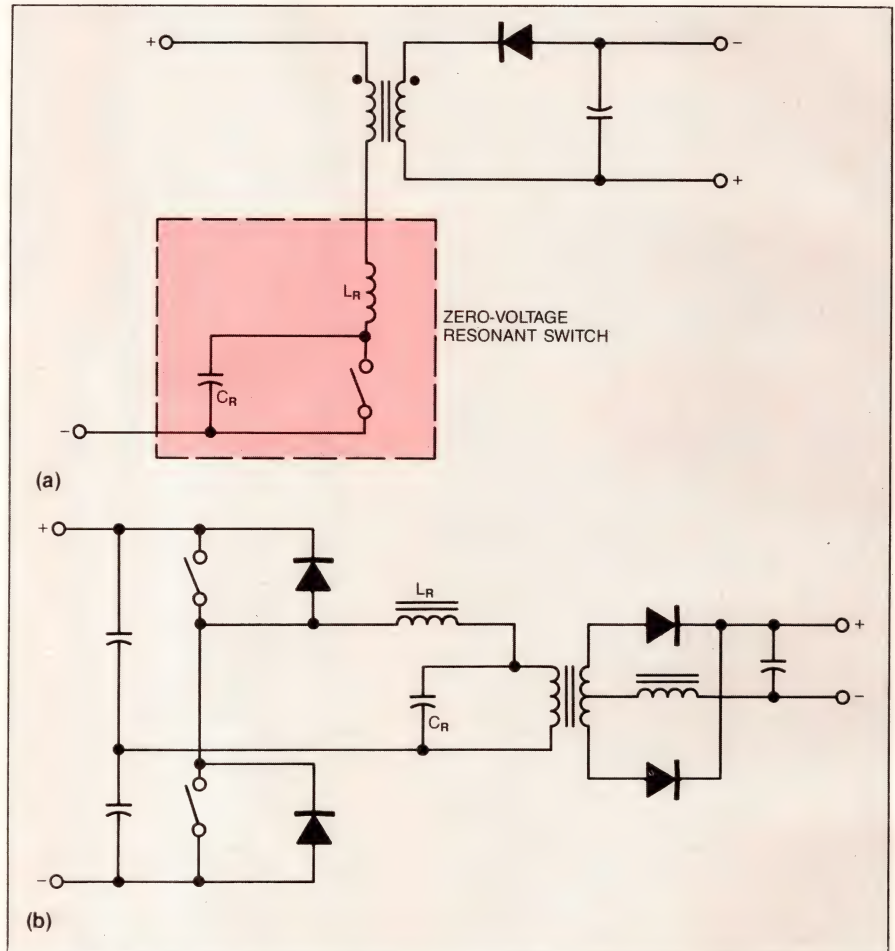


Fig 3—Both of these basic converter circuits use primary-side series resonance. The flyback converter (a) is series loaded. The half-bridge converter (b) is parallel loaded.

Cherry Semiconductor, and Unitrode Integrated Circuits.

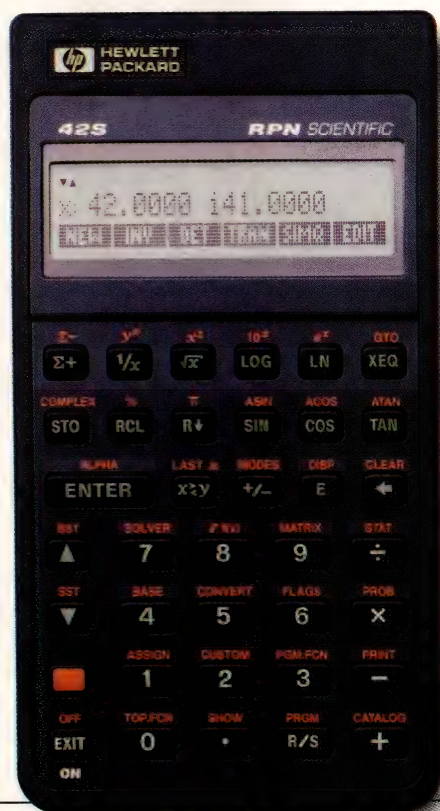
Gennum Corp (previously Linear Technology Inc) of Canada was the first company to introduce a resonant-mode controller. Gennum's LD405 chip became available about 18 months ago. In June of this year, the firm introduced the GP605—an improved version of the LD405 that's not pin-compatible with the LD405. Both the LD405 and the GP605 are packaged in plastic DIPs and cost \$3.76 (1000). The GP605 is also available in an SOIC package for \$4.35 (1000).

Cherry Semiconductor, in an exchange agreement for its CS3842A PWM control chip, obtained the

manufacturing rights for the Gennum LD405 almost a year ago. Cherry sells its CS3805 version for \$3.65 (1000) in a plastic DIP. Many believe that Cherry will also offer a version of the Gennum GP605.

Unitrode Integrated Circuits, an innovative supplier of PWM control chips, introduced its UC3860 family of resonant-mode control chips in June of this year. The UC3860 can supply about four times the drive current and operate at higher frequencies than the devices from Gennum and Cherry. It is also more expensive. In a plastic DIP, the UC3860N costs \$11.12 (1000); in a plastic leaded chip carrier, it costs \$12.25 (1000).

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Resonant-mode conversion

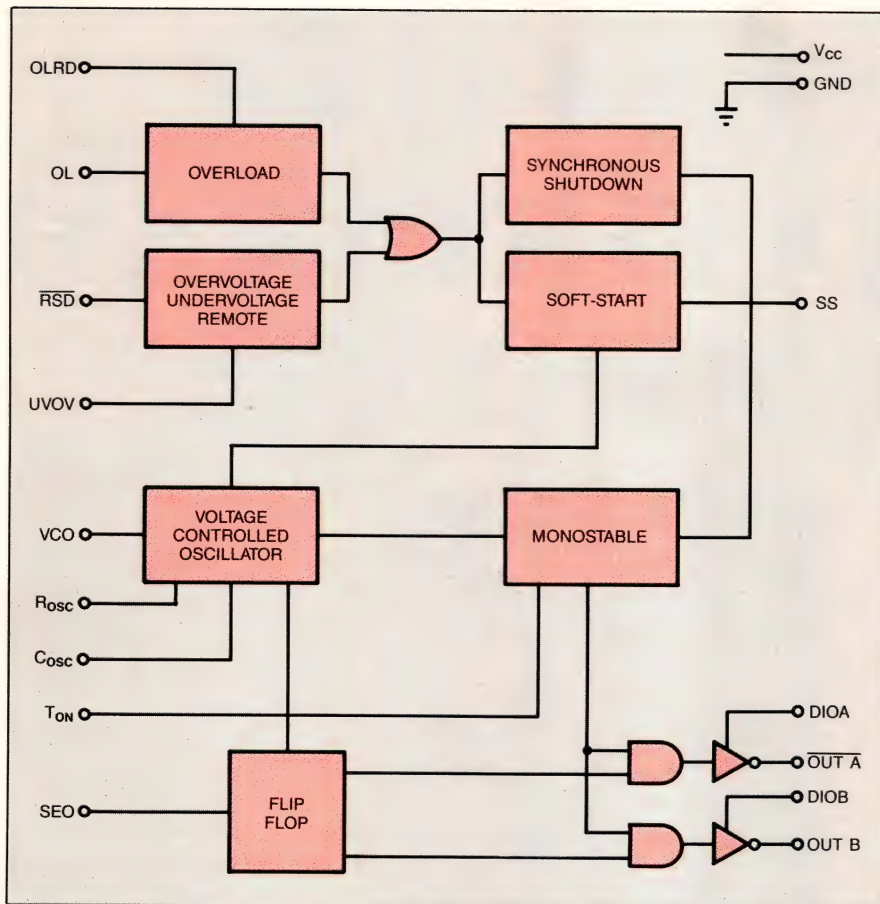


Fig 4—The LD405 resonant-mode controller operates at frequencies to 1 MHz. The Gennum Corp device is second-sourced by Cherry Semiconductor as the CS3805. Gennum's GP605 is similar but has built-in Schottky diodes, a 5V reference, and a special power-ground pin.

Although varying in detail and complexity, all of these resonant-mode control chips provide the same basic functions. All contain a VCO that varies the operating frequency, a monostable circuit that establishes the pulse on-time, and a steering circuit that determines the output drive mode (single ended or complementary). The chips also provide many of the same basic protection features—such as soft-start, undervoltage lockout, and overload protection—albeit in different ways and with varying degrees of sophistication.

Devices operate to 1 MHz

The Gennum LD405 (Fig 4) and the Cherry CS3805 are pin-compatible and electrically equivalent de-

vices. With these chips, the pulse width is held constant while the frequency is varied over the operating range. The chips feature a drive-current capability of 200 mA, a frequency range of 10 kHz to 1 MHz, synchronous overload shutdown with delayed restart, synchronous overvoltage/undervoltage protection with remote shutdown, a soft-start function, and single-ended or complementary outputs that can drive power MOSFETs.

The operating frequency range (min and max) of the LD405 is set by an external resistor and capacitor at the VCO pins. A monostable circuit sets the T_{on} time (pulse width) via an external parallel-connected resistor and capacitor.

Although you can set the maxi-

imum frequency of the LD405 as high as 1 MHz, internal delays limit the maximum duty cycle. For example, at $F_{max}=1030$ kHz and $T_{on}=500$ nsec, the maximum duty cycle is 51.6%. At $F_{max}=394$ kHz and $T_{on}=2000$ nsec, the maximum duty cycle is 78.9%. Because energy conversion takes place only during the on-time, the duty-cycle limitation lowers the practical F_{max} value.

You can change the output drive of the LD405 via the SEO pin. Grounding this pin enables a flip-flop that controls the output AND gates, sending the drive to OUT A and OUT B in a push-pull mode. Opening the SEO pin puts the chip into the single-ended mode. In this mode, the frequency is doubled in comparison with that of the individual outputs in the push-pull mode. Because the outputs are identical in the single-ended mode, you can connect them in parallel for increased drive capability. The on-time is independent of the mode of operation.

Among the other features of the LD405 is an overvoltage/undervoltage (OVUV) window comparator that you can set externally. The soft-start function provides a relatively slow change from the minimum VCO frequency to the value set by the VCO input. The soft-start initiates with each start-up, as well as after any forced shutdown. Shutdown is achieved either by grounding the remote shutdown pin (RSD) or by applying a voltage in excess of 3.2V to the overload pin (OL).

Each time the overload block shuts down the chip, it does so in a hiccup mode that lasts from 0.5 to 2 seconds; the exact timing is set by an external capacitor at the OLRD pin. This type of overload protection is especially effective on prolonged overloads—the converter still automatically recovers

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Resonant-mode conversion

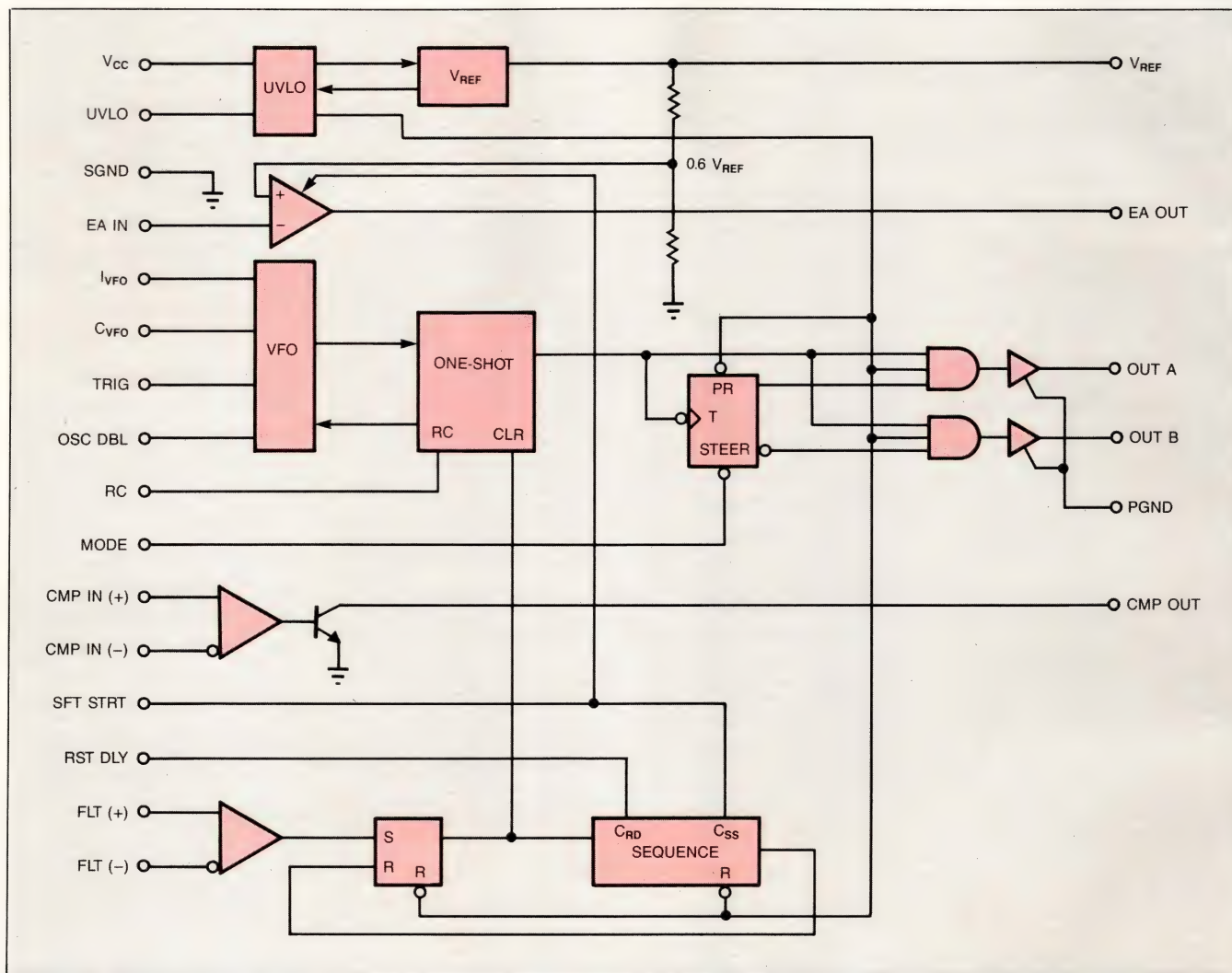


Fig 5—The UC3860 resonant-mode chip operates at frequencies to over 2 MHz. The Unitrode device can supply 2A (peak) of drive current to a power MOSFET. In addition to the standard functional blocks and protection features, the UC3860 contains an on-chip error amplifier and an uncommitted comparator.

once the voltage on the OL pin drops below the threshold level.

Because every shutdown in the LD405 is synchronous with the monostable circuit, the controller never interrupts T_{on} in the middle of a pulse. This feature is particularly important for resonant power supplies because an interruption in the resonant cycle might cause excessive voltage spikes, which could damage the semiconductor switching devices.

Gennum provides an excellent 25-page application note on the operation of the LD405, which includes

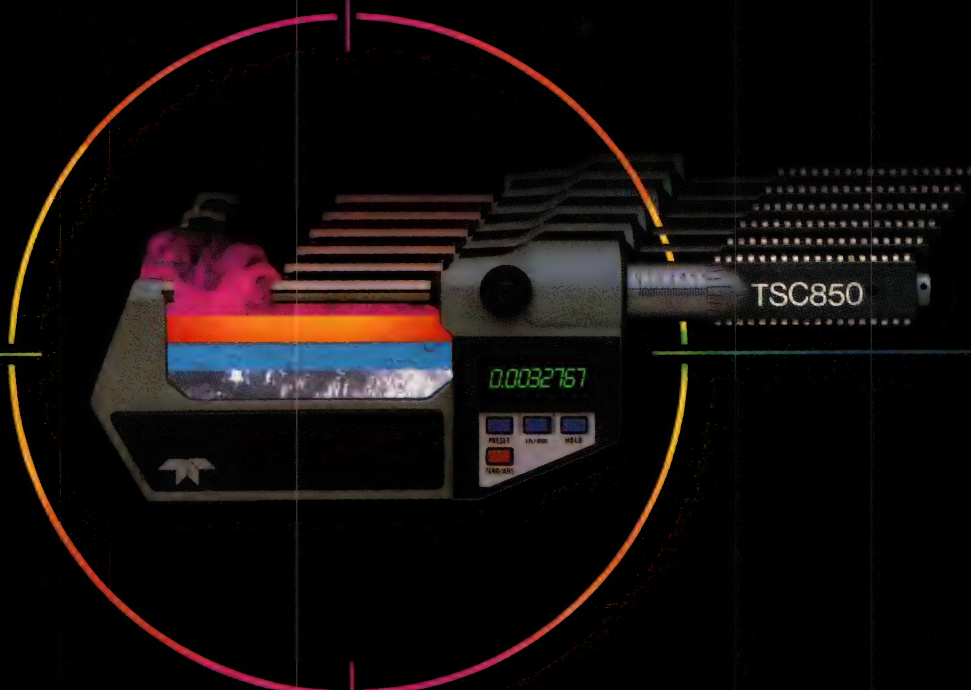
both the theory of operation and a schematic for a 125W resonant-mode power supply. Gennum's GP605, although essentially identical to the LD405, has some subtle but important differences. The GP605's frequency range extends from 1 kHz to 1.2 MHz, compared with 10 kHz to 1 MHz for the LD405. The GP605 also features on-chip Schottky diodes; a special power-ground pin; and an internal 5V regulator, which is brought out to external pins. Because of these differences, the LD405 and GP605 are not pin compatible.

The basic architecture of the UC3860 (Fig 5) from Unitrode is similar to the LD405 and GP605 from Gennum and the CS3805 from Cherry. Each of these devices contains essentially the same functional blocks and protection features, although the implementation varies. The difference between the UC3860 and the other three lies not so much in function as in performance.

For example, the UC3860 can operate at a maximum frequency of at least 2 MHz, compared with 1 MHz for the LD405 types. The UC3860 provides 800 mA of output-

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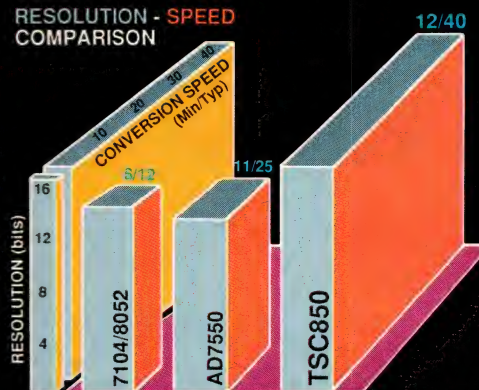
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TECHNOLOGY UPDATE

Resonant-mode conversion

drive current, compared with 200 mA for the other devices. And the UC3860's low propagation delays permit a duty cycle of over 90% at

a frequency of 1 MHz and about 78% at 3 MHz. More important, the UC3860 can handle peak currents of 2A, and its 24-pin DIP has a dissipation

rating of 1.25W at an ambient temperature of 50°C. The Cherry/Gennum 16-pin devices are rated at 900 mW at 50°C.

What also sets the UC3860 apart from the other chips is an error amplifier and an uncommitted comparator. The on-chip error amplifier has a typical unity-gain bandwidth of 5 MHz ($R_{IN}=2\text{ k}\Omega$) and an open-loop gain of 80 dB. It can function as a gain block when used with optocouplers to get across the isolation boundary in switching power supplies. Moreover, the error amplifier in the UC3860 works with the chip's VFO to obtain predictable minimum and maximum operating frequencies.

The addition of the uncommitted comparator provides additional versatility. For example, you could use the comparator as an overvoltage

For more information . . .

For more information on the resonant-mode control chips mentioned in this article, contact the following manufacturers directly, circle the appropriate numbers on the Information Retrieval Service card, or use EDN's Express Request service.

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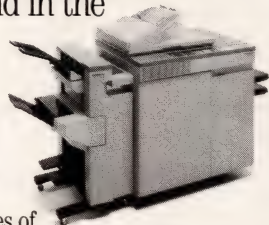
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TECHNOLOGY UPDATE

detector or as a zero-current-crossing detector. You could also use the comparator's open-collector npn transistor to shunt the UC3860's RC pin with a second resistor, causing a reduction in the pulse width of the one-shot timer.

Apparently designed as a *universal* resonant-mode controller, the UC3860 provides higher levels of performance and greater versatility than do the chips from Cherry and Gennum. The major drawback of the UC3860 for many potential users may be its cost, which is about three times that of the LD405/CS-3805 types.

However, Unitrode may not be after the yet-to-be-defined mass market. In contrast to the Cherry and Gennum chips, which are available only in the commercial temperature range (0 to 70°C), the

UC3860 is also available in industrial (-25 to +85°C) and military (-55 to +125°C) temperature ranges. Unitrode is a major supplier to the military, and it is here that the UC3860 may find its greatest application—smaller and lighter supplies are continually demanded and cost is not a major factor.

Resonant-mode technology will not soon supplant the PWM techniques used in the vast majority of switching power supplies, but there is a definite trend toward higher operating frequencies in these supplies. Engineers are starting to look at the resonant-mode method of control for this application because it offers higher operating frequencies and has other inherent advantages over PWM techniques. Designers will have a choice of several dedicated resonant-mode chips in

their pursuit of power supplies having higher power densities. **EDN**

Acknowledgment

The writer wishes to thank Fred Sykes of Gennum for the information he provided on resonant-mode topologies and for his many helpful comments. Thanks also to Bill Andreycek of Unitrode for his valuable comments on resonant-mode control and on the special features of the UC3860 chip.

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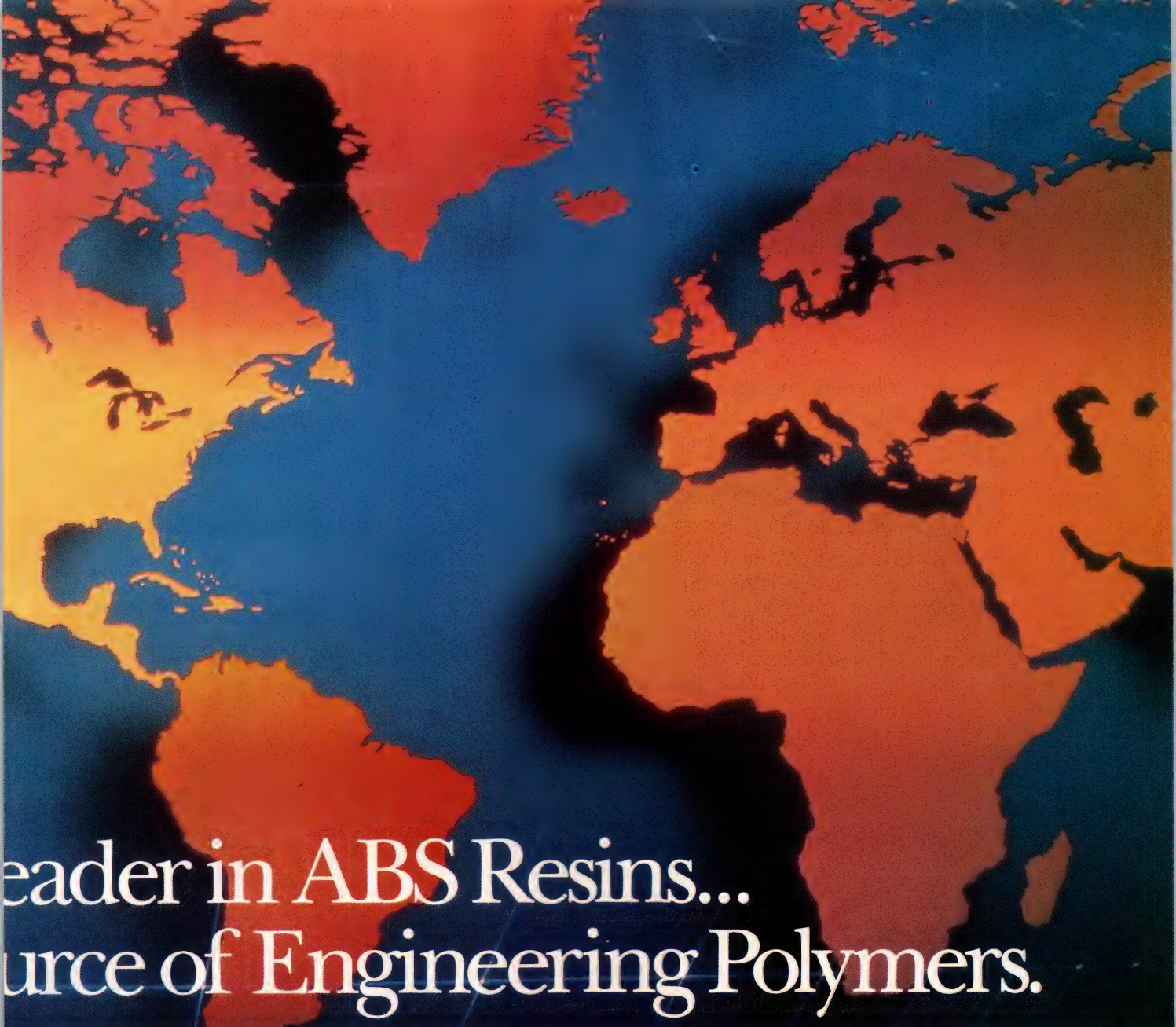
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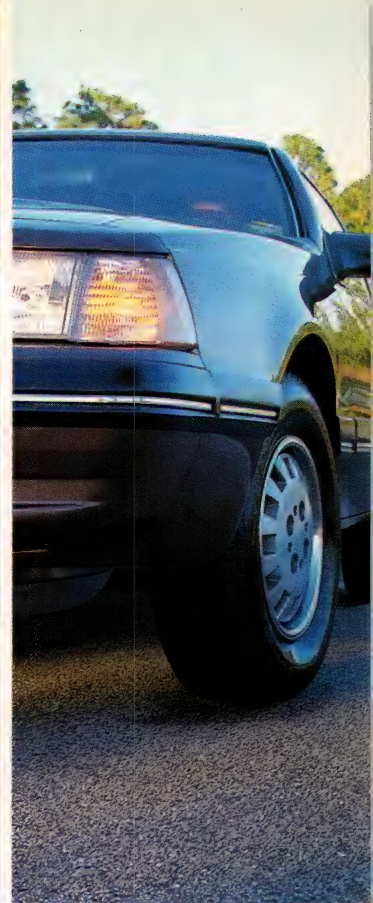
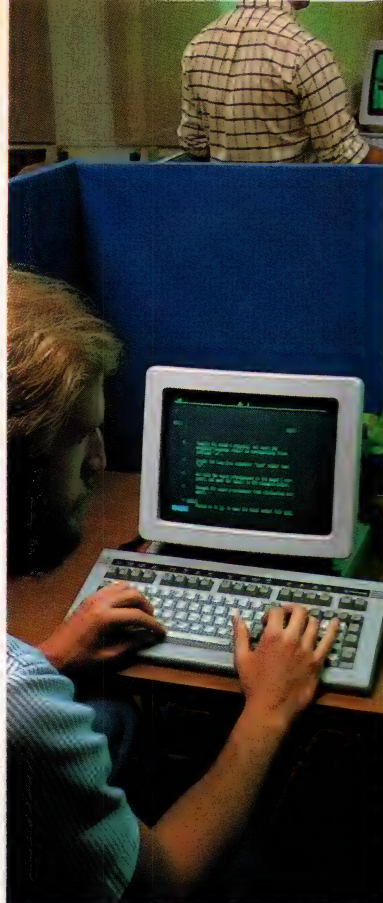
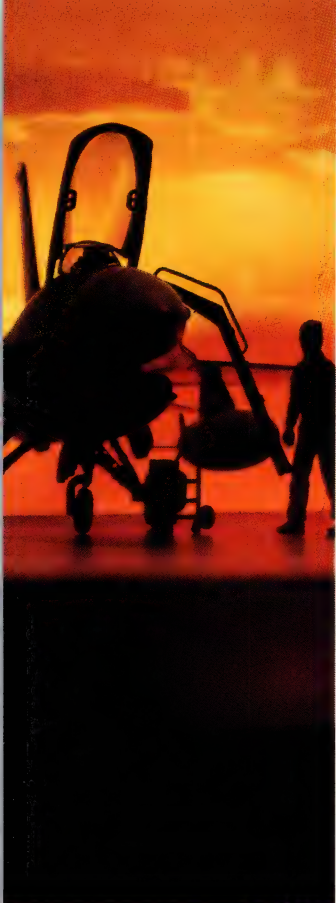
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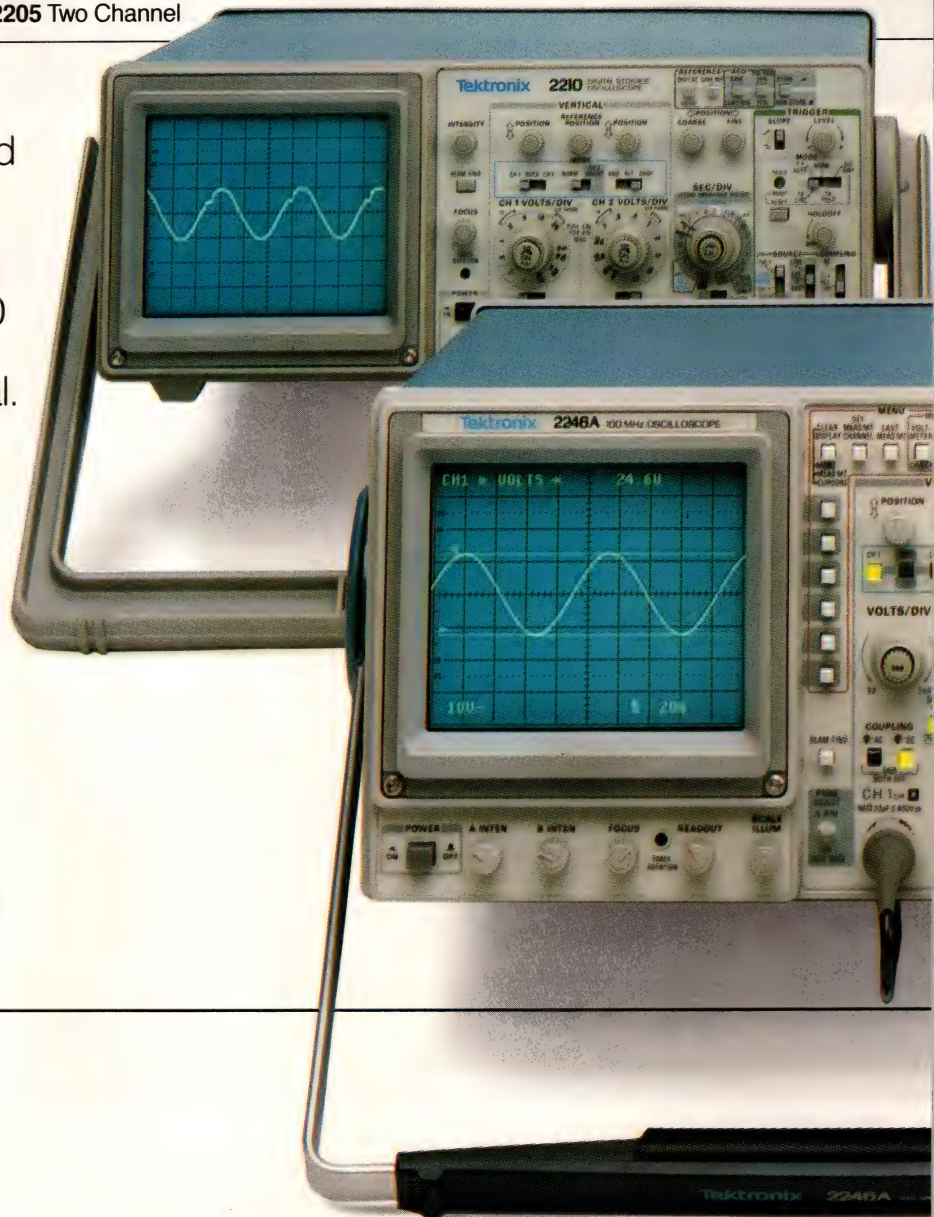
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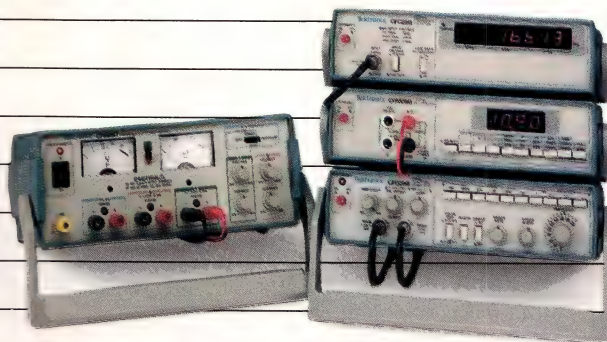
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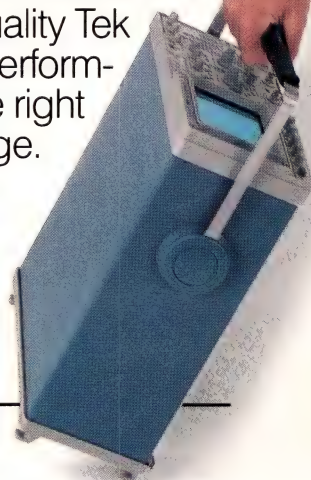
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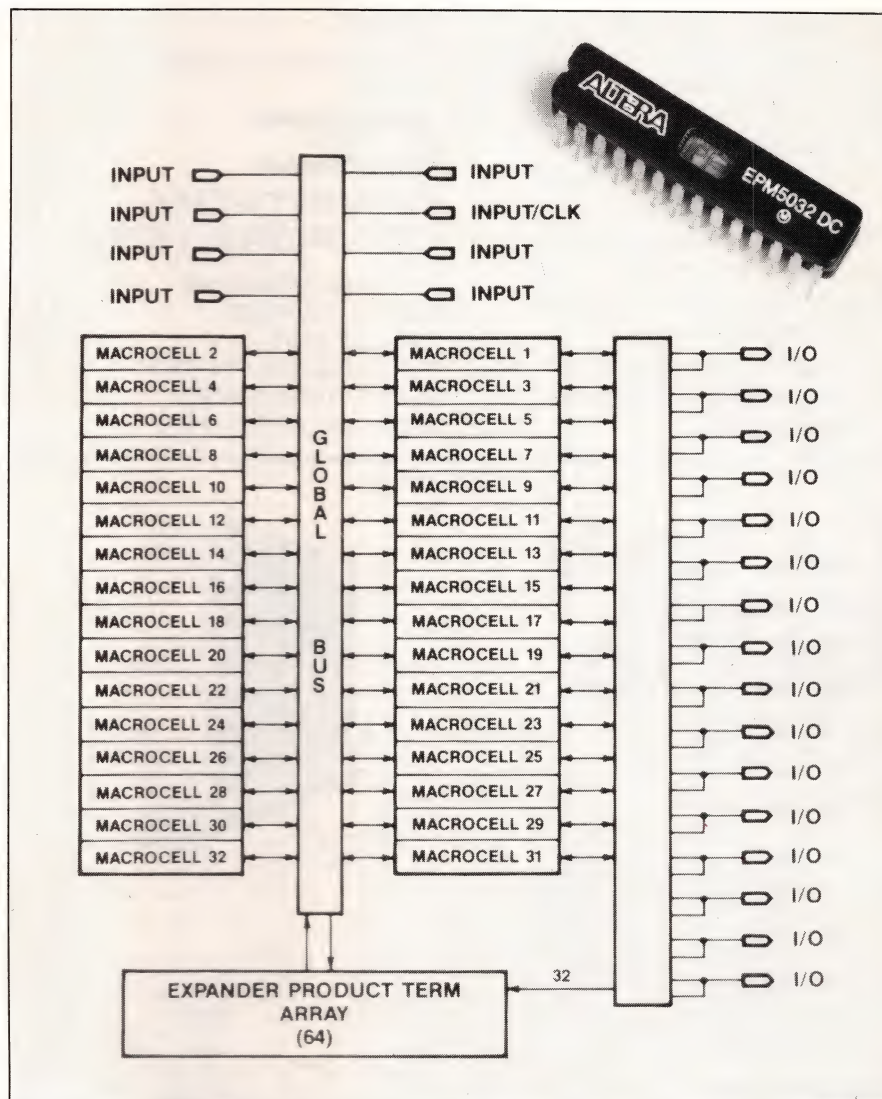
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Each macrocell consists of a programmable register and eight product terms. Three of the product terms form an AND-OR array, which is then XORed with a fourth product term to produce the register input. The XOR gate allows you to control the polarity of the signal to the register.

The other product terms are AND arrays that create the register control signals. You can configure the register in each macrocell as a D-, T-, JK-, or SR-type flip-flop or bypass it altogether. You can select either a system clock or a product term to clock the register, use product terms to preset and clear the register's output asynchronously,



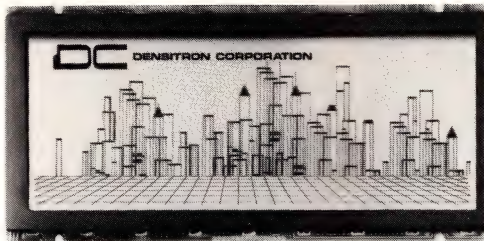
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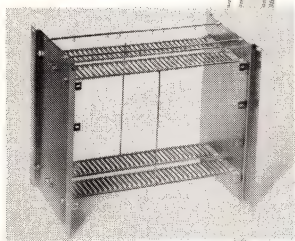
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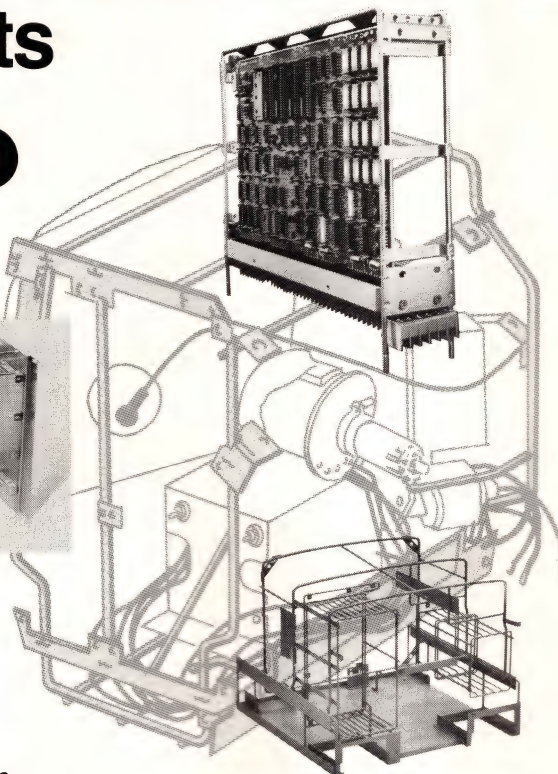
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an input, you lose two expander product terms.

The expander product terms are an AND-INVERT array selecting from the same global bus as the macrocell terms. Because the expander term outputs are available as term inputs, you can use the expanders for either combinatorial or registered logic. By cross-coupling terms, you can implement as many as 32 asynchronous latches with the expander.

The device is fabricated in 0.8- μ m CMOS EPROM technology. This fabrication results in a propagation delay time (t_{pd}) of 20 nsec and a clock frequency greater than 60 MHz for the highest speed grade. And because the device is erasable, it is 100% tested before leaving the factory.

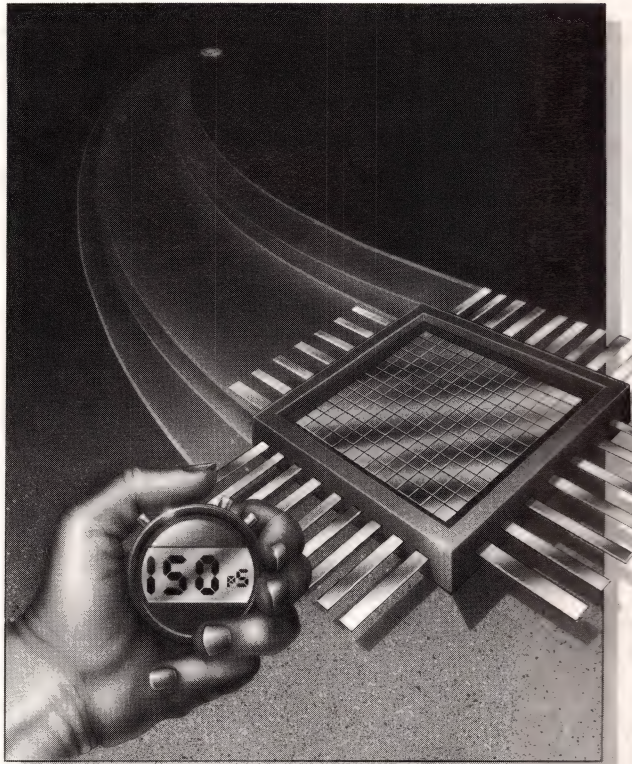
By taking advantage of its development tools, you can use the device to its fullest capabilities. These tools include a hardware programming module and schematic capture, logic synthesis, and interactive timing simulator software. All the software runs on an IBM PC/AT or PS/2 model 50, and the programming module includes a plug-in interface board for your computer.

The device is available in a 300-mil windowed ceramic 28-pin DIP. A one-time-programmable plastic DIP version will be available in early 1989. The 20-nsec ceramic version costs \$31.20; the 25-nsec version sells for \$26 (100). The price of the development software and programming hardware is \$4995; and the software alone costs \$3400.—**Richard A Quinnell**

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Circle No 741

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SONY SPECL PERFORMANCE CHARACTERISTICS

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Number of metal layers	2
Number of equivalent gates	210 (3 gates per one internal basic cell)
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I/O interface	ECL 100K compatible
Output driveability	50Ω to -2V
Typical internal gate delay	150 ps/gate at $\text{IEF}=400\mu\text{A}$, $L=1\text{ mm}$, $\text{fanin}=$ $\text{fanout}=1$
Maximum toggle frequency of D-FF	2.5 GHz
Typical internal gate power dissipation	3.6 mW for 2-9 input OR/NOR normal output; 8.1 mW for DFF with normal output
Typical output buffer power dissipation	40.5 mW
Typical chip power dissipation	1.0 W (70 ORI3D's, 14 BUF2Y's)
Operating case temperature	$0-85^\circ\text{C}$

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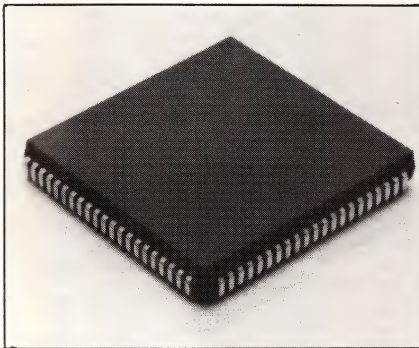
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Chip integrates eight UART channels and includes token-passing arbitration logic

Eight UART channels, each with 8-character transmit-and-receive FIFO buffers, make the SYC6208P84 IC ideal for applications in multiplexers that require multiple serial-interface channels. The OCTART (8-channel UART) IC supports full-duplex communications on each channel at speeds as high as 38.4k bps. Furthermore, the chip employs channel-arbitration and interrupt-prioritization logic based on token-passing concepts.

An on-chip microcontroller handles the internal operation of the OCTART. Each OCTART channel includes an 8-character-deep transmit-data FIFO buffer, an 8-character-deep receive-data FIFO buffer, and an 8-deep, 3-bit receive-status FIFO buffer. The status FIFO buffer stores 3 bits of information such as good transfer, parity error, or overrun, corresponding to each character in the receive FIFO buffer. In addition, you can program each channel to automatically recognize four user-specified characters. The OCTART flags recognition of one of the characters via the status FIFO buffer.

The 8-character-deep transmit-and-receive FIFO buffers offer a performance edge when compared with UARTs that have 2- to 4-character-deep FIFO buffers. For example, during receive operations you can program the OCTART to interrupt only the controlling CPU after receiving 5, 6, 7, or 8 characters. Therefore, the deeper FIFO buffer results in fewer CPU interrupts and more characters transferred per interrupt. The chip also includes a time-out feature on each channel, ensuring that all channels are serviced within a reasonable



Eight UART channels with deep FIFO buffers make the 84-pin-PLCC OCTART IC suitable for use in multiplexers that require multiple serial-interface channels.

amount of time.

An external controlling μ P communicates with the OCTART via on-chip RAM-based registers that are dual ported between the on-chip microcontroller and the external data bus. The external μ P can read status information from and write control information to the registers. In addition, the μ P can write to the input location, and read from the output locations of each channel's FIFO buffers.

You can program the parameters of each channel independently—in fact, you can program a single channel for different send-and-receive baud rates. Other programmable parameters include 5- to 8-bit word lengths, 1 or 2 stop bits, and odd-, even-, no-, or force-parity operations. The status registers provide information on the incoming DSR (Data Set Ready), CTS (Clear To Send), and CD (Carrier Detect) modem signals for each channel.

The on-chip channel-arbitration and interrupt-prioritization logic employs three token-passing loops to ensure that all OCTART channels are serviced on a rotating basis. The token passes to each chan-

nel, and only while holding the token can a channel interrupt the controlling μ P. The three separate token paths separately prioritize, transmit, receive, and modem-change operations.

In each loop, the eighth channel passes the token physically outside the IC via an output signal. For single OCTART applications, you must tie the token-output signal to the IC's token-input signal, thereby passing the token back to the first channel. You can also cascade multiple OCTART chips by connecting the token-output signal of one chip to the token-input signal of the next chip. The token-output signal of the last OCTART in the chain must be reconnected to the token-input signal of the first OCTART.

The OCTART IC consumes less than 0.5W and is packaged in a CMOS 5V-only PLCC. The chip costs \$61 (1000) and will be available in volume by the end of the year.—**Maury Wright**

Systech Corp, 6465 Nancy Ridge Dr, San Diego, CA 92121. Phone (619) 453-8970. TLX 4990407. FAX 619-453-0238.

Circle No 743



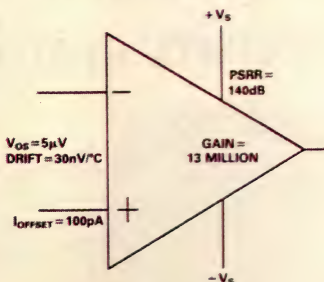
15 μ V max Offset Voltage Ultralow Drift Op Amp

AD707

FEATURES

Very High dc Precision

- 15 μ V max Offset Voltage
 - 0.1 μ V/ $^{\circ}$ C max Offset Voltage Drift
 - 0.35 μ V p-p max Voltage Noise (0.1Hz to 10Hz)
 - 8V/ μ V min Open-Loop Gain
 - 0.32 μ V/V max CMRR
 - 1 μ V/V max PSRR
 - 1nA max Input Bias Current
 - 1nA max Input Offset Current
- Dual Version Available: AD708



PRODUCT DESCRIPTION

The AD707 is a low cost, high precision op amp with state-of-the-art performance that makes it ideal for a wide range of precision applications. The offset voltage spec of less than 15 μ V is outstanding for a bipolar op amp, as is the 1.0nA maximum input offset current. The top grade is the first bipolar monolithic op amp to offer a maximum offset voltage drift of 0.1 μ V/ $^{\circ}$ C, and offset current drift and input bias current drift are both specified at 25pA/ $^{\circ}$ C maximum.

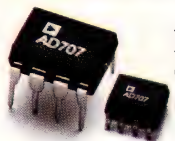
The AD707's open-loop gain is 8V/ μ V minimum over the full \pm 10V output range when driving a 1k Ω load. Maximum input voltage noise is 350nV p-p (0.1Hz to 10Hz). CMRR and PSRR are 130dB and 120dB minimum respectively.

The AD707 is available in versions specified over commercial, industrial and military temperature ranges. It is offered in 8-pin plastic mini-DIP, small outline, hermetic cerdip and hermetic TO-99 metal can packages. Chips and Mil Standard/883 parts are also available.

APPLICATION HIGHLIGHTS

1. The AD707's 13V/ μ V typical open-loop gain and 0.1 μ V/V typical common-mode rejection ratio make it ideal for precision instrumentation applications.
2. The precision of the AD707 makes tighter error budgets possible at a lower cost.
3. The low offset voltage drift and low noise of the AD707 allow the designer to amplify very small signals without sacrificing overall system performance.
4. The AD707 can be used where chopper amplifiers are required, but without the inherent noise and application problems.
5. The AD707 is an improved pin-for-pin replacement for the OP-07, OP-77 and the LT1001.

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The AD707 also provides an open-loop gain of 13V/ μ V, the highest of any precision op amp, and

unsurpassed 140dB CMRR and PSRR. So it's ideal for a wide range of precision applications, including instrumentation and automatic test equipment.

All this precision makes it easy for you to work within tight error budgets. And because the AD707 is available at a low cost, you can easily work within your design budget, too.

For an even more accurate description of what the AD707 can do for you, call your nearest Analog Devices sales office.



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Backplane interconnection system designed for high-density applications

The VHSICon UHD is a complete high-density backplane interconnection system designed primarily for advanced VHSIC-based military/avionic applications. The system includes a controlled-impedance, multilayer, pc-type backplane (KS1050 Series) and a UHD connector system, which consists of a backplane segment and a daughter board segment. The backplane half of the connector mounts via solderless, compliant, press-fit contacts. The bare pc backplane can be designed to contain as many as 30 layers.

Featuring connectors that measure 5.44 in. long \times 0.58 in. wide, the VHSICon UHD conforms to the dimensions of SEM (Standard Electrical Module) format E. The connectors employ a miniaturized version of the tuning-fork and blade contact system and provide 396 contacts on a staggered, 8-row, 0.100 \times 0.050-in. grid. The contact-grid pattern provides an efficient trace-routing layout on the backplane—a major concern when increased density results in decreased contact-pad spacing.

The daughter board and backplane connectors feature 10 modular sections; each section contains 40 tuning-fork or blade contacts. This modularity not only eases field repair and service problems, but also enables you to easily specify connector arrays that are longer or shorter than 396 contacts (10 sections).

Daughter board connectors are available in two versions: with flexible-circuit terminations (FM1050) or rigid terminations (M1050) at the connector/daughter board interface. In both cases, the terminations are attached to each side of the daughter board using surface-mount techniques. The blade con-



Featuring 396 contacts in a body only 5.44 in. long, VHSICon UHD connectors are designed to accommodate the needs of high-density military/avionics applications.

tact is also identical in both versions—only the terminating end that attaches to the module is different.

Key specifications of the daughter board and backplane connectors include a continuous current rating of 2A, a voltage rating of 600V, and a contact resistance of 30 m Ω . The connectors operate over -55 to $+105^{\circ}\text{C}$ and feature a contact life (with specified plating) of 500 cycles. The backplane and daughter board are constructed of beryllium copper and brass, respectively. The daughter board's body is made of extruded aluminum 6061-T6, and the contact plating consists of 50 to 70 μ in. of gold over 100 to 250 μ in.

of nickel.

VHSICon UHD connectors accept size 16 coaxial and/or size 16 or 20 fiber-optic contacts. Depending on your specifications, the manufacturer configures the connectors with or without these special contacts. The connectors are supplied as part of the complete interconnection system. Excluding the backplane, the connectors cost \$1 to \$2 per mated line.

—Tom Ormond

Teradyne Connection Systems Inc., 44 Simon St., Nashua, NH 03060. Phone (603) 889-5156. FAX 603-889-8185.

Circle No 740

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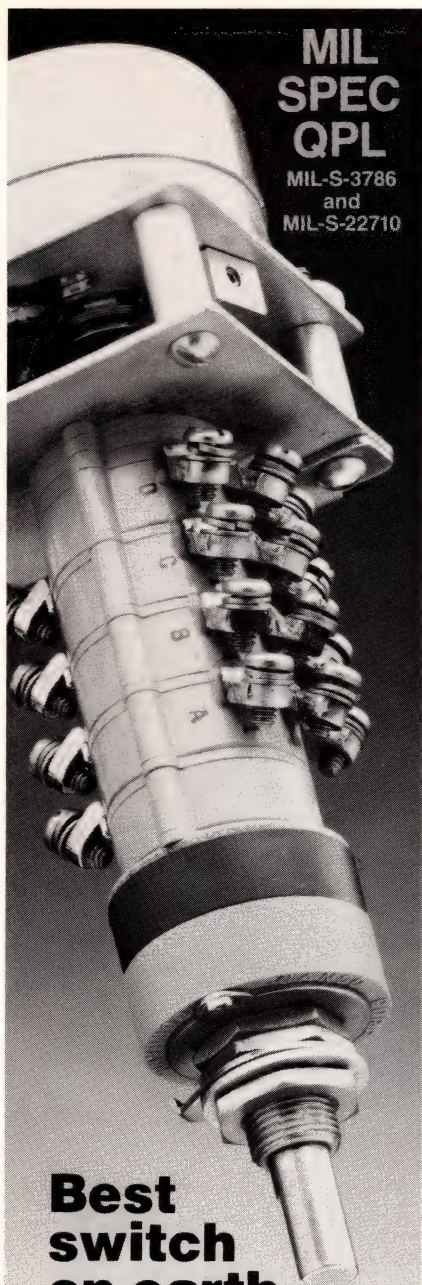
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PRODUCT UPDATE

Drive weighs 8.5 oz and offers 100M-byte capacity

The BP-100 Winchester disk drive employs a single platter with two recording surfaces to store 100M bytes of formatted data. Targeting laptop and portable computers, the 3½-in. drive consumes less than 1W. The drive's closed-loop voice-coil actuator offers a 29-msec average seek time.

With no metal frame or controller, the drive stands 0.7 in. high and weighs 8.5 oz. Many applications of compact drives call for mounting the plastic-encased HDA (head-and-disk assembly) and controller separately. The HDA includes metal only in the motor assemblies. A metal frame adds 0.5 oz and makes the BP-100 compatible with the standard 3½-in. form factor.

The drive consumes less than 1W of power when operating continuously. The company also plans to reduce power consumption to approximately 0.5W in the near future by offering a power-down mode. The power-down mode conserves power by removing power from the drive during periods of inactivity.

You can choose from SCSI (Small Computer Systems Interface) or

IBM PC/AT controllers for the drive. Both controllers employ RLL data encoding and a 7.5M-bps read-channel data rate. The drive spins the platter at 1600 rpm. A sector servo and the voice-coil actuator result in the 29-msec average seek time. Worst-case seeks require 45 msec, and the drive specs 5 msec for track-to-track seeks.

The drive achieves the 100M-byte capacity with a track density of 1720 tpi and a recording density of 57,000 bpi. The thin-film heads fly over glass-substrate sputtered media at less than 5 µin.

You can operate the hermetically sealed drive in 0 to 95% humidity. The drive can withstand a 100g shock without sustaining damage and can operate during 1g vibration. The operating temperature ranges from 0 to 45°C.

With controller included, the BP-100 costs \$595 (1000). The drive will be available in volume at the beginning of the year.—**Maury Wright**

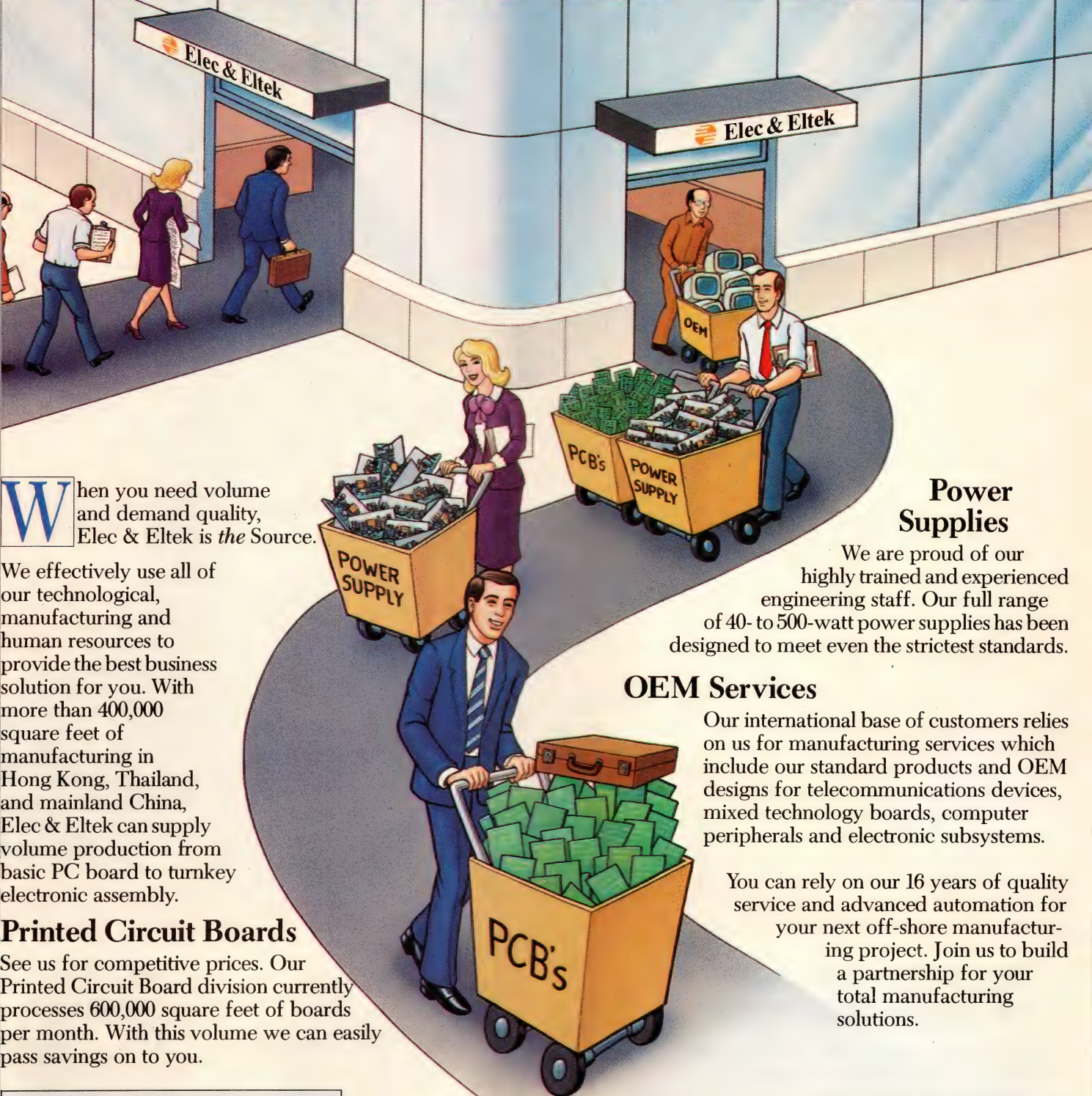
Areal Technology Inc, 3050 Scott Blvd, Santa Clara, CA 95054. Phone (408) 970-8536. FAX 408-970-0884.

Circle No 742



Consuming 1W during continuous operation, the 8.5-oz 100M-byte BP-100 disk drive is suitable for use in laptop and portable computers.

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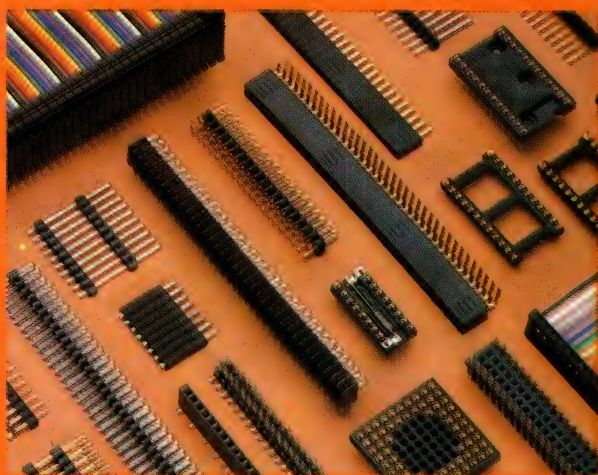
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CIRCLE NO 176

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PART NO.	S.R.*	G.B.P.**	PART NO.	S.R.*	G.B.P.**
HA-2539	600 V/ μ s	600 MHz	HA-2542	350 V/ μ s	120 MHz
HA-2540	400 V/ μ s	400 MHz	HA-2544	150 V/ μ s	33 MHz
HA-2541	300 V/ μ s	40 MHz	HA-5190	200 V/ μ s	150 MHz

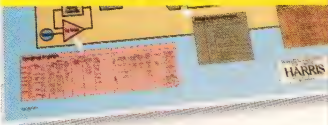
*Slew Rate

**Gain Bandwidth Product

Harris op amps: when speed is what you need. For more information, contact Harris Systems Ltd., Semiconductor Sector, Eskdale Road, Winnersh, Wokingham, Berks, RG11 5TR, England.

Phone 0734-698787.

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SEMICONDUCTOR SECTOR

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FROM YOUR POINT OF VIEW
HAS GIVEN
COMPUTER PRODUCTS
ONE OF OUR OWN...**

A VIEW FROM THE TOP.

At Computer Products, we are committed to understanding the needs of our customers. No other power supply company is so sensitive to the issues that are central to you. And no other power supply company is so responsive to those issues. Computer Products. Your partner in power.

THE GLOBAL RESOURCE YOU NEED.

Over 1900 people throughout North America, Europe and Asia. \$100 million in power supply sales. And 187 distributor locations worldwide—the strongest distributor network of power supply products in the world.

It means one-stop shopping. It means reliable, scheduled delivery anywhere, anytime. And it means a resource you can depend on from Minneapolis to Munich.

THE STANDARD AND CUSTOM PRODUCTS YOU WANT.

A major benefit of Computer Products is that we are the source for the industry's widest selection of power supply products.

Open frame linears, open frame switchers, encapsulated power modules, cased switchers, high-power switchers, and DC/DC converters. Including a wide selection of Mil-Spec switching power supplies and DC/DC converters. 2400 standard models to choose from—plus modified standard or custom versions which are derived from our proven designs.



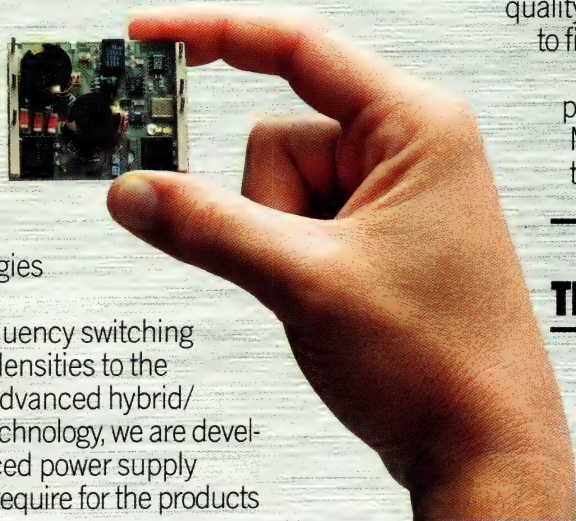
POWER SUPPLY TECHNOLOGY THAT PUTS YOU AHEAD.

Computer Products concentrates on the big picture in power supply technology. You benefit from products that are precision-engineered using the most advanced and reliable technologies available.

From high frequency switching and high-power densities to the industry's most advanced hybrid/surface-mount technology, we are developing the advanced power supply designs that you require for the products of tomorrow.

QUALITY AND RELIABILITY YOU CAN TRUST.

It's part of our total company commitment to being a world class manufacturer. We believe in never-ending improvement in the quality of our products and processes. From Statistical Process Control



(SPC) through Just-In-Time (JIT) production we are improving every phase of the manufacturing process.

Unlike many power supply companies, our offshore manufacturing facilities are our own. Not those of hard-to-control subcontractors. Our uniform worldwide quality standards can be strictly controlled from start to finish by our own program of quality at the source.

We deliver an unrivaled level of reliability in power supply performance. Including units with MTBF's over 400,000 hours and conformance to the stringent Mil-Q-9858A requirements.

COST OF OWNERSHIP THAT IMPROVES YOUR PROFIT.

Designed-in reliability, attention to scheduling requirements and exceptional after-sale servicing. All natural outgrowths of our awareness of the critical issue of cost of ownership.

They're just some of the ways we respond to our customers' need to maximize the cost-effectiveness of every purchase—and to minimize all-in power supply costs.

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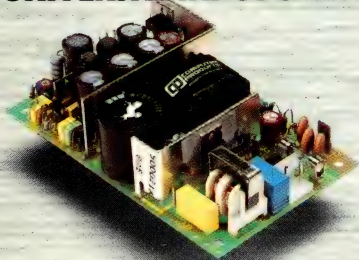


POWER CONVERSION

**2900 GATEWAY DRIVE
POMPANO BEACH, FL 33069-9944**

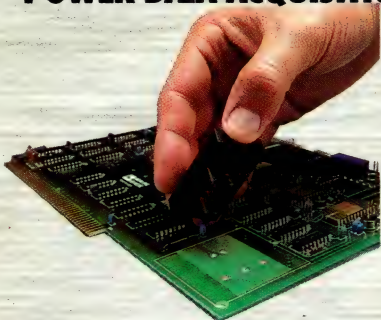


UNIVERSAL INPUT SWITCHING POWER SUPPLIES



Power your system from any worldwide line voltage without changing jumper wires or switches. The NFS Series universal input switchers provide single or multiple outputs for 40 watt, 50 watt, or 110 watt applications. Check out the NFS40 series, which measure a mere 5" x 3" x 1.2". The NFS50-7608 directly replaces the industry standard 6.3" x 3.9" 40 watt supply and offers a bonus of 10 additional watts for system extras. And the NFS110 series will deliver 110 watts from a small 7" x 4.25" x 1.8" package. Its +12V output will deliver up to 9A peak current to start disk drives.

ISOLATED AND REGULATED DC/DC CONVERTERS POWER DATA ACQUISITION CIRCUITS



The H, EA and AF Series are isolated and regulated DC/DC converters having the same industry standard footprint to provide flexibility for your design. Ideally suited for powering analog and digital circuitry such as OP Amps, A/D and D/A converters, logic and micro-processors. Packaged in 1.0" x 2.0" x 0.38" non-conductive cases, these 1 to 4.5 watt converters are available for a variety of input and output voltages. All units feature isolation of 500V, setting accuracies to $\pm 2\%$ max. and fully regulated output to $\pm 1\%$ max.

HIGH EFFICIENCY 100 WATT DC/DC CONVERTER



The WS Series is your logical choice when it comes to selecting high power density DC/DC converters. Packaged in a low profile 3.5" W x 5.5" L x 0.91" H case, these 100 watt units feature 18-36 and 36-72 VDC input ranges, single, dual and triple outputs, 500 VDC isolation and efficiencies up to 84%. Ideal for telecom and computer applications, and now a new dual +5 and +12 VDC output version with peak current capability for power disk drives. Chassis mounting with screw terminations or PCB mount with heat sink versions available.

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QUICK ACTION REPLY CARD

EDN

PLEASE SEND:

- | | |
|--------------------------------|------------------------------------|
| 1. NFS 40/50/110 Series | 4. Mil-Spec Catalog |
| 2. H, EA, AF Series | 5. Engineering Handbook |
| 3. WS Series | 6. Have a Sales Person Call |

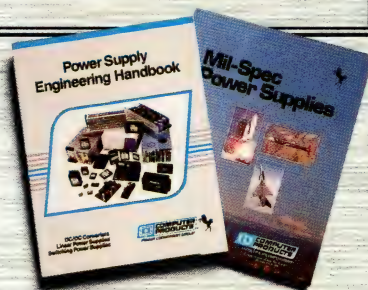
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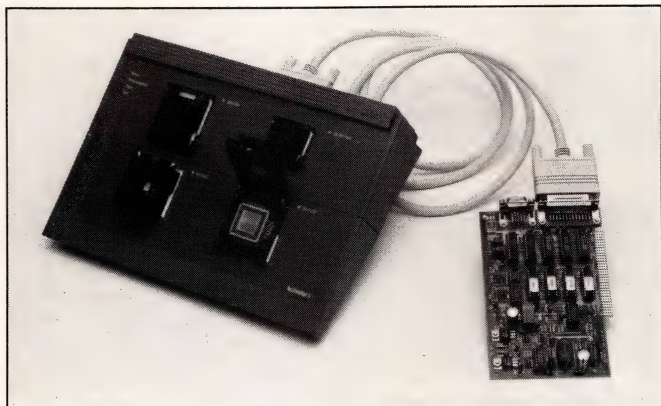
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READERS' CHOICE

Of all the new products covered in EDN's **July 21, 1988**, issue, the ones reprinted here generated the most reader requests for additional information. If you missed them the first time, find out what makes them special: Just circle the appropriate numbers on the Information Retrieval Service card, refer to the indicated pages in our **July 21, 1988**, issue, or use EDN's Express Request service.



▲ PROGRAMMABLE GATE ARRAYS

The ACT1 Series features two one-time-programmable gate arrays. The ACT1010 has 1200 gates that are equivalent to the gates in standard gate arrays, and the ACT1020 features 2000 of those gates. To use the ACT1 chips, you need the manufacturer's Action Logic System. (pg 58)

Actel Corp.

Circle No 601

CAD PACKAGE

The Resicalc CAD program for IBM PCs and compatible systems allows you to design semicustom resistor networks and provides dial-up access to quotations, delivery information, and order-placement facilities. (pg 163)

Ericsson

Circle No 605

Ericsson Components

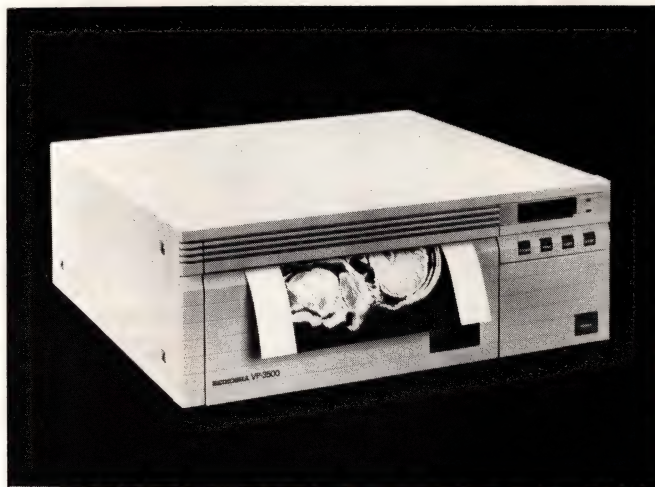
Circle No 606

PRESSURE TRANSDUCER

Model XT silicon-based pressure transducer is fully compensated over 10 to 85°C and is calibrated to an accuracy of $\pm 0.25\%$. (pg 142)

Data Instruments Inc.

Circle No 602

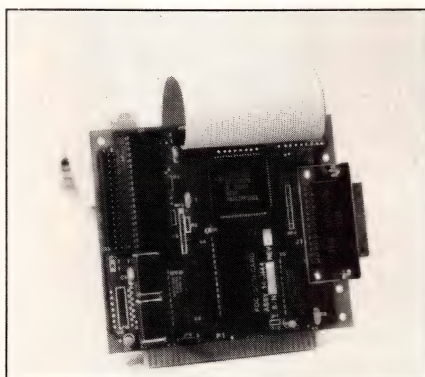


▲ VIDEO PRINTER

The VP-3500 video printer provides 1280 x 1250 pixels of resolution at 300 dots/in. with a 64-tone gray scale on 8½-in.-wide thermal-print paper. (pg 230)

Seikosha America Inc.

Circle No 603



◀ SCSI CONTROLLER CARD

The SM911 SCSI controller card for IBM PC and PC/AT buses controls as many as seven serially chained floppy-disk drives or hard drives providing as much as 2.8G bytes of storage. It measures 4 x 4½ in. (pg 270)

Tega Technologies Inc.

Circle No 604



PLESSEY

**We're eliminating
the competition
with something
everyone else seems
to have forgotten
you need...**

...the maximum performance

Plessey - Unsurpassed Process Technology

As system design becomes more and more challenging, and product life cycles become increasingly shorter, design flexibility and getting it right the first time have become critical factors in gaining and maintaining that maximum performance edge you've been looking for.

Plessey's investment in advanced process technology is unequalled in the industry. Successive reductions in feature size and continued improvement in process techniques are at the heart of leading-edge Plessey products.

Plessey - The Ultimate in ASIC Technology

Our broad range of ASIC products has grown to the point where we are now able to meet all the needs of ASIC users. We offer a full ASIC product range with a variety of options for digital, analog and mixed analog/digital applications, in gate arrays, standard cells, and full-custom. Advanced, state-of-the-art processes in fine geometry, high-density CMOS, bipolar and ECL technologies give you the highest levels of performance and system integration available today.

Plessey - Unparalleled CAD Support

The Plessey Design System (PDS) is a comprehensive suite of software em-

bracing the design, simulation and implementation of gate arrays, standard cell and compiled ASICs in CMOS and bipolar technologies.

Customers who want to use their own CAD workstations or simulators are accommodated by flexible design interfaces at various stages into PDS.

Plessey - Standard Products And Discrete Components

Plessey's standard product family offers the highest performance product range available in the world today. Capabilities range from CMOS DSP devices operating in excess of 20MHz to the world's most advanced 1.3GHz monolithic log amplifier.

High performance solutions are also offered in radio communications, digital

ce that gives you the edge.



PLESSEY KEY PROCESS TECHNOLOGY

BIPOLAR

DESCRIPTION	F _T	EMITTER WIDTH	METAL LAYERS
Industry standard	400MHz	14μm	1
High voltage	200MHz	20μm	1
High speed linear	4.5GHz	4μm	2
High speed digital	6GHz	3μm	2
Ultra-high speed	14GHz	0.6μm	3

MOS

PROCESS FAMILY	f _{CLOCK}	MINIMUM FEATURE	V _{SUPPLY}
KC Industry standard CMOS	20MHz	4μm	3-10V
JG Double SiGate NMOS	10MHz	6μm	9-18V
VB High speed CMOS	40MHz	2μm	3-5V
VJ Very fast CMOS	50MHz	1.5μm	3-5V
VQ Ultra fast CMOS	75MHz	1.2μm	3-5V

BIPOLAR (CDI)

PROCESS	EMITTER WIDTH/ FEATURE SIZE	GRID PITCH	MAX. SPEED	MAX. POWER	MIN. POWER
ORIGINAL CDI	5μm				
CDI FAB I	3.75μm	11.5μm	10ns	2.4pJ	1.5pJ
CDI FAB IIa	2.5μm	8μm	4ns	1.2pJ	0.8pJ
Geometry change (utilizing multi-level differential logic-DML)					
CDI FAB IIb	2.5μm	8μm	800ps	0.8pJ	0.54pJ
CDI FAB III	1.5μm	6μm	400ps	0.4pJ	0.27pJ
CDI FAB IV	1.2μm	4.5μm	200ps	0.2pJ	0.14pJ

frequency synthesis, data conversion, telecommunications, data communications and consumer products.

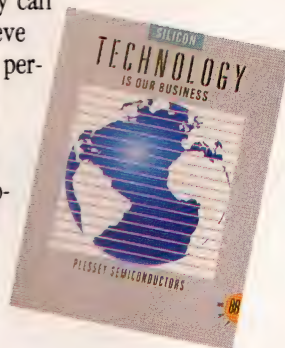
Complementing the standard IC family, Plessey manufactures a complete line of discrete components including FETs, transistors and diodes available in SOT-23 and TO-92 packages.

Plessey - Over Two Decades Of Quality Commitment

For more than 20 years, Plessey Semiconductors has been committed to supplying the latest technology, highest quality, and highest performance semiconductor products in the industry. With our unique combination of CAD support, major advances in process technology, and the most advanced

research facility in the world, Plessey Semiconductors is, today, a totally committed leader in the industry.

To learn more on how Plessey can help you achieve the maximum performance that gives you the edge, send for our new comprehensive, full color, 72-page short form brochure, or call Plessey Semiconductors today.



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Outside North America call 44-793-726666.

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United Kingdom



PLESSEY

Number 1 for
ASICs

"At LTX we evaluated a lot before we chose Vicor."

"As the leading manufacturer of automatic test equipment for linear integrated circuits, we had unique power supply requirements for Hi.T, our new linear test system. Given its advanced resource per pin architecture, we needed new solutions. So we went to the experts. And Vicor delivered.

They delivered a DC power module which lets us achieve low system noise, thus allowing our test equipment to measure signals down to microvolts.

The high power density of Vicor's modules provides us more space for instrumentation. Our systems are smaller, and we can more easily distribute power supplies throughout the system.

They delivered a power system that's modular, flexible and reliable. We can add new features to our testers without having to redesign the power distribution system. And high reliability is especially important to us since we offer a limited lifetime warranty on our test systems.

At LTX, our test systems are designed to be flexible. To stay competitive, we're prepared to test semiconductors that are not yet designed. The flexibility of Vicor's power supply is an important ingredient in LTX's role in meeting tomorrow's test challenges."

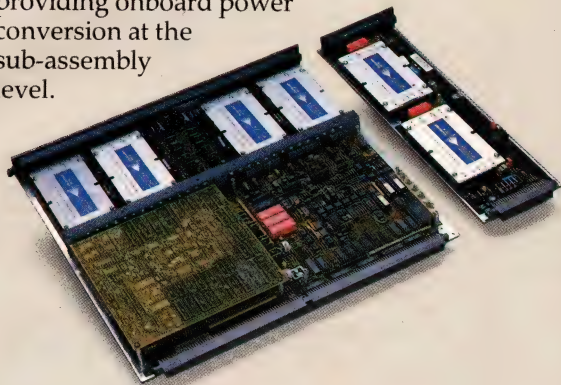
— Phil Perkins, Staff Scientist,
Co-Founder, LTX Corporation



of power supply solutions

Distributed Power

Advanced system manufacturers are taking advantage of the inherent benefits associated with distributed power systems. Through the use of component level power converter modules, designers are able to effectively decentralize the traditional power system by providing onboard power conversion at the sub-assembly level.



The Benefits:

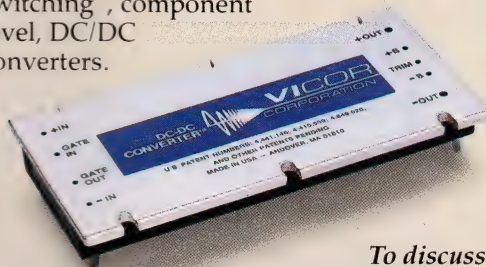
- Maximum cost effectiveness
- Minimum time to market
- Minimum inventory
- Reduced size
- Efficient power busing
- Modularity
- Flexibility in system configuration
- Enhanced reliability



Rear panel of the Hi.T system

The Component

The building block for distributed power is the Vicor VI-200 series of "zero-current-switching", component level, DC/DC converters.



To discuss
your power system
requirements, call Vicor today
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Component Solutions For Your Power System

SIEMENS

Top performance – in a void

Siemens vacuum relays for high frequencies and extra high loads

The contacts of our metal-ceramic relays work effortlessly in a vacuum – in nothing. Dielectric strength is ten times greater than in the atmosphere, because sparking and corrosion are zero in this nothing. Vacuum relays have high currents firmly in their grip, whether switching under very high load or transmitting in an RF system.

Small dimensions but big performance: the benefits you get with the VR100, VR300 and VR400 type families from Siemens. Not forgetting superior features like

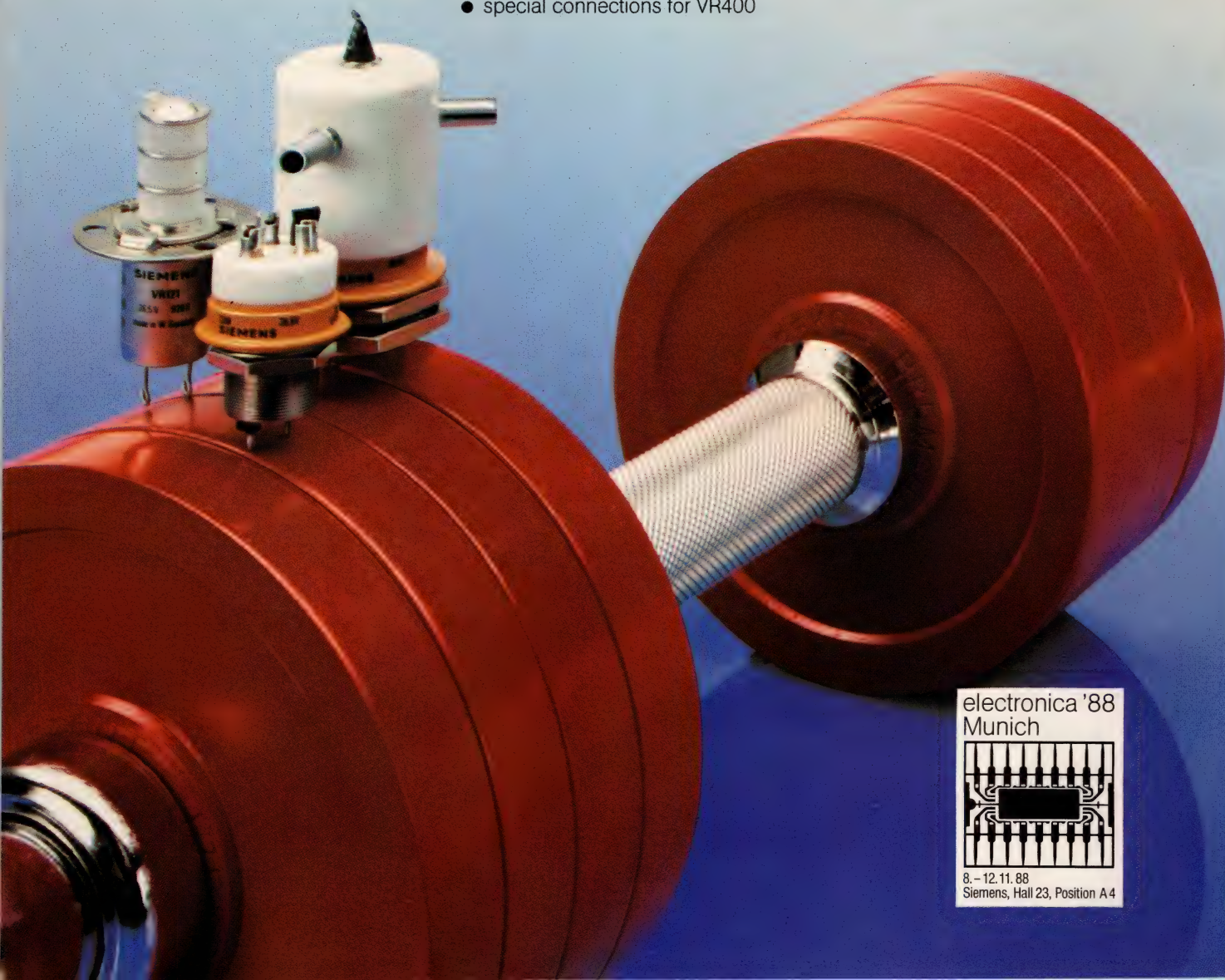
- voltage range up to 15 kV (vacuum relays for 30 kV are upcoming)
- VR100 series with latching actuator (due soon for VR300/VR400)
- 12-V coil for VR300 and VR400
- special connections for VR400

Think there may be one for you? Just write Siemens AG, Infoservice-B-Z076, Postfach 23 48, D-8510 Fürth, West Germany quoting "Vacuum relays".

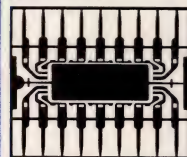
**TopTech Components:
Siemens**

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A19100-B-Z076-x-7600



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If you need to communicate with the world, communicate with Hamilton/Avnet first. We have Rockwell's low-priced, high-quality V.32/V.33 high-speed modem products in stock, ready to ship.

Rockwell's R9696DP, a synchronous/asynchronous, 2-wire, full-duplex module that operates at 9600, 7200, 4800, 2400, 1200, 600 or 300 bps, communicates with the V.22 bis, V.22, V.21 and Bell 212A/103 modems.

The R1496DP, Rockwell's multimode V.33/14.4 with V.32 capability, is compatible with CCITT V.33, V.32, V.29 and V.22. The R1496DP, which operates at speeds of 14400, 12000, 9600, 7200, 4800 or 2400 bps, reduces the amount of time needed to send data, which significantly lowers transmission costs.

Hamilton/Avnet and Rockwell stand behind these world-class products with a five-year warranty. For the nearest Hamilton/Avnet location, call toll free: 1-800-442-6458 (1-800-387-6879 in Canada; 1-800-387-6849 in Ontario and Quebec).

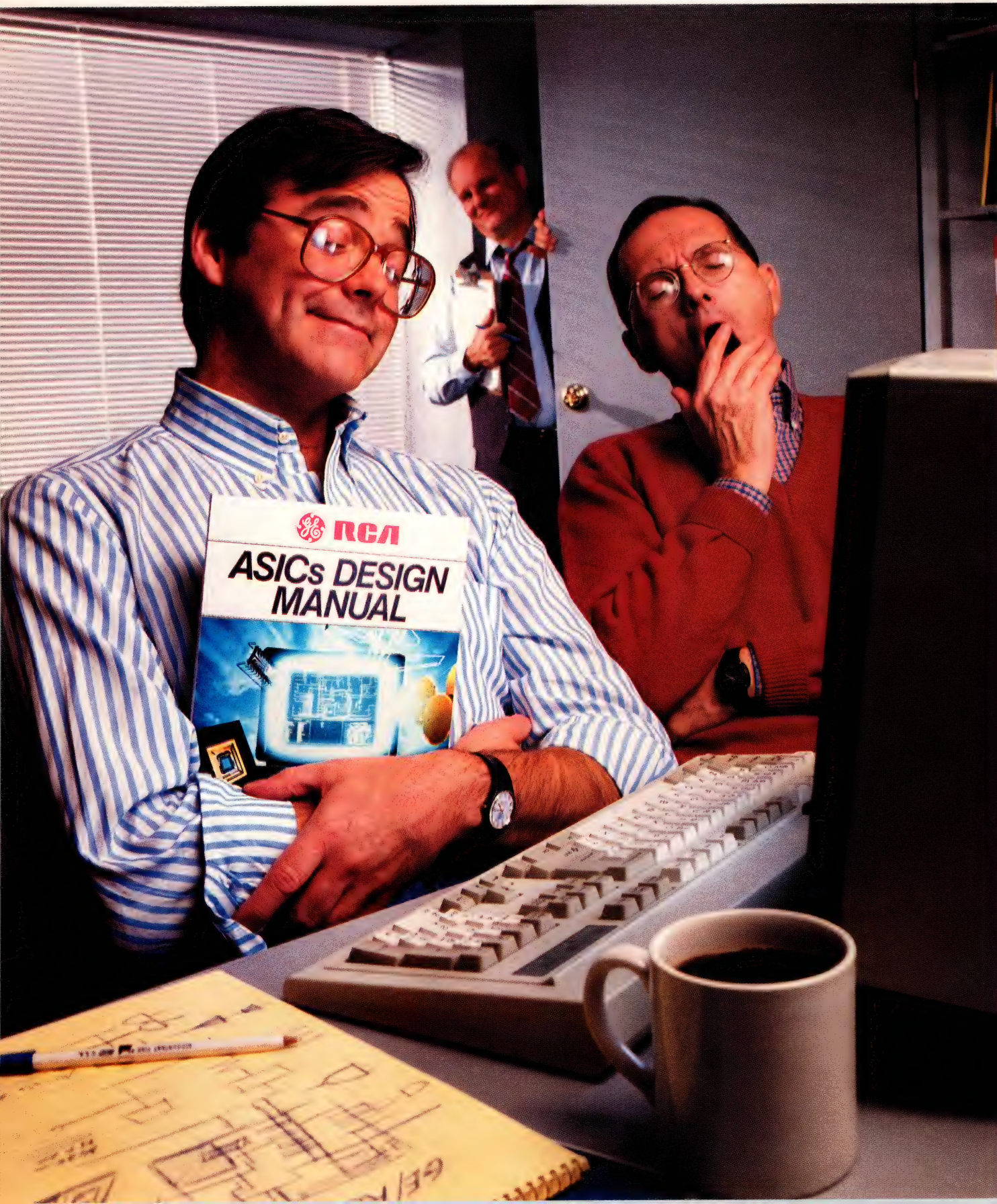
Hamilton Avnet
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CIRCLE NO 284



Our ASICs



are boring.

They're easy to design. They're ready on time.
And first-time success is virtually 100%.

You've heard all about the excitement of ASICs.

They improve performance, lower costs and make many new designs possible.

But, unfortunately, you've probably also heard about one big potential problem: while many ASICs pass the tests specified by the designer, they don't always work in the real world. And that causes excitement you can do without.

How to get first-time success.

It starts with our Design Simulation Software. It's been rated the best in the industry by the people who should know—designers who have used it. Within three days, you can be up to speed, working at any of the major workstations in the industry, creating and revising your ASIC with ease.

The standard cell advantage.

You'll really appreciate the power of our standard cells, which allow you to integrate a whole system, including macros, memories, logic and peripherals, onto a single chip.

We have cells with effective gate length as small as 1.5μ ($.9\mu$ coming soon). And double-level metal for higher-density chips that can handle higher clock speeds.

You can choose from a wide range of Supercells, including the leading-edge RS20C51 core micro, RAMs, analog functions, bit-slice processors, HC/HCT logic, Advanced CMOS Logic, and high-voltage cells.

If they aren't enough, we can even generate

Supercells to your specs.

And we're also in the forefront of silicon compiler technology. So we can offer you the ability to create designs that are heavily BUS-structured, with your ROMs, RAMs, PLAs and ALUs compiled right into the design.

We also bring you the resources of some very powerful partners, thanks to our alternate-source agreements with VLSI on standard cells; WSI on macrocells and EPROMs; and a joint-development agreement with Siemens and Toshiba on the Advancell® library of small-geometry cells.

Gate arrays, too.

If gate arrays are better for your design, you'll be able to choose from our full line up to 50,000 gates, with effective gate length as small as 1.2μ and sub 1 ns gate delays.

These gate arrays use "continuous gate" technology for up to 75% utilization. They are an alternate source to VLSI Technology arrays.

We also alternate source the LSI Logic 5000 series.

And we have a unique capability in high-rel ASICs, including SOS. Our outstanding production facilities here in the U.S. produce high-quality ASICs in high volume at very low costs.

It almost sounds exciting for something so boring, doesn't it?

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GE/RCA/INTERSIL
SEMICONDUCTORS

LEADTIME INDEX

Percentage of respondents

ITEM	Off the shelf	1-5 weeks	6-10 weeks	11-20 weeks	21-30 weeks	Over 30 weeks	Last month's average (weeks)	Average (weeks)
TRANSFORMERS								
Toroidal	0	15	54	31	0	0	9.5	8.7
Pot-Core	0	15	54	31	0	0	9.5	10.5
Laminate (power)	6	33	44	17	0	0	7.1	8.4
CONNECTORS								
Military panel	33	34	33	0	0	0	3.6	9.2
Flat/Cable	20	27	46	7	0	0	5.5	5.4
Multi-pin circular	14	43	14	29	0	0	6.9	9.5
PC (2-piece)	20	30	40	10	0	0	5.6	6.4
RF/Coaxial	11	33	33	23	0	0	7.1	7.0
Socket	24	52	18	6	0	0	3.9	6.6
Terminal blocks	13	60	20	7	0	0	4.4	4.9
Edge card	7	36	50	7	0	0	6.1	5.6
D-Subminiature	21	36	36	7	0	0	5.0	4.4
Rack & panel	13	25	49	13	0	0	6.6	7.9
Power	20	40	30	10	0	0	5.1	5.6
PRINTED CIRCUIT BOARDS								
Single sided	8	61	31	0	0	0	4.3	4.9
Double sided	4	35	61	0	0	0	5.9	5.4
Multi-layer	0	21	64	15	0	0	8.0	6.9
Prototype	0	88	12	0	0	0	3.6	3.3
RESISTORS								
Carbon film	39	22	28	11	0	0	4.6	4.8
Carbon composition	50	19	25	6	0	0	3.5	4.9
Metal film	30	25	35	10	0	0	5.0	4.5
Metal oxide	22	33	33	12	0	0	5.4	5.1
Wirewound	13	31	37	19	0	0	6.8	6.3
Potentiometers	11	33	33	23	0	0	7.1	6.6
Networks	0	50	42	8	0	0	6.1	5.5
FUSES								
38	37	19	6	0	0	0	3.5	3.8
SWITCHES								
Pushbutton	29	21	43	7	0	0	5.1	5.3
Rotary	18	45	10	27	0	0	6.3	6.1
Rocker	27	13	40	20	0	0	6.6	5.7
Thumbwheel	27	19	27	27	0	0	6.9	7.1
Snap action	0	30	40	30	0	0	8.7	6.9
Momentary	13	37	37	13	0	0	6.0	5.1
Dual-in-line	30	30	30	10	0	0	4.8	6.0
WIRE AND CABLE								
Coaxial	13	47	40	0	0	0	4.6	5.1
Flat ribbon	28	44	28	0	0	0	3.5	3.6
Multiconductor	29	36	35	0	0	0	3.8	4.8
Hookup	27	50	23	0	0	0	3.3	3.3
Wirewrap	42	33	25	0	0	0	2.9	3.3
Power cords	11	22	56	11	0	0	6.8	6.0
POWER SUPPLIES								
Switcher	17	33	42	8	0	0	5.5	7.4
Linear	9	45	36	10	0	0	5.7	6.6
CIRCUIT BREAKERS								
9	36	28	27	0	0	0	7.5	8.1
HEAT SINKS								
7	53	33	7	0	0	0	5.3	5.3
BATTERIES								
Lithium coin cells	8	50	33	9	0	0	5.5	5.5
9V alkaline	30	40	20	10	0	0	4.3	3.9
Real-time clock back-up	14	43	29	14	0	0	5.7	6.3
RELAYS								
General purpose	13	49	19	19	0	0	5.9	6.1
PC board	7	43	21	29	0	0	7.4	8.1

ITEM	Off the shelf	1-5 weeks	6-10 weeks	11-20 weeks	21-30 weeks	Over 30 weeks	Last month's average (weeks)	Average (weeks)
DISCRETE SEMICONDUCTORS								
Dry reed	0	50	25	25	0	0	7.3	8.5
Mercury	0	57	14	29	0	0	7.3	10.8
Solid state	0	45	18	27	10	0	9.5	10.1
INTEGRATED CIRCUITS, DIGITAL								
Advanced CMOS	6	37	38	13	6	0	7.6	8.1
CMOS	10	32	29	19	10	0	8.7	6.3
TTL	18	40	18	18	6	0	6.9	4.7
LS	18	40	24	18	0	0	5.9	4.9
INTEGRATED CIRCUITS, LINEAR								
Communication/Circuit	0	45	28	27	0	0	7.7	8.2
OP amplifier	0	43	43	14	0	0	6.9	8.9
Voltage regulator	13	43	25	19	0	0	6.2	6.8
MEMORY CIRCUITS								
DRAM 16K	0	43	0	29	14	14	13.6	12.9
DRAM 64K	0	30	20	30	10	10	12.8	13.8
DRAM 256K	0	30	30	20	10	10	12.0	19.1
DRAM 1M-bit	0	22	12	33	33	0	15.1	19.2
SRAM 4K x 4	0	29	14	43	14	0	12.2	15.3
SRAM 8K x 8	0	17	0	42	8	33	19.2	17.8
SRAM 2K x 8	0	25	0	37	25	13	16.8	15.1
ROM/PROM	9	18	18	55	0	0	10.5	13.7
EPROM 64K	6	31	19	38	6	0	9.8	9.8
EPROM 256K	0	21	29	43	7	0	11.3	13.2
EPROM 1M-bit	17	17	17	49	0	0	9.4	12.8
EEPROM 16K	0	33	17	50	0	0	10.0	12.0
EEPROM 64K	0	25	37	38	0	0	9.5	12.5
DISPLAYS								
Panel meters	10	20	40	30	0	0	8.4	10.8
Fluorescent	0	23	33	44	0	0	10.1	11.0
Incandescent	17	33	17	33	0	0	7.4	10.4
LED	7	36	43	14	0	0	6.6	6.3
Liquid crystal	0	17	33	50	0	0	10.8	9.6
MICROPROCESSOR ICs								
8-bit	8	25	25	42	0	0	9.2	7.7
16-bit	0	49	13	38	0	0	8.4	7.8
32-bit	0	33	17	50	0	0	10.0	11.4
FUNCTION PACKAGES								
Amplifier	11	23	44	22	0	0	7.6	9.5
Converter, analog to digital	10	10	50	30	0	0	8.9	9.1
Converter, digital to analog	14	14	43	29	0	0	8.3	9.5
LINE FILTERS								
14	43	14	29	0	0	0	6.9	6.3
CAPACITORS								
Ceramic monolithic	21	37	21	21	0	0	6.0	5.9
Ceramic disc	26	16	32	26	0	0	7.0	6.9
Film	18	35	12	35	0	0	7.4	6.9
Aluminum electrolytic	11	41	16	32	0	0	7.4	8.0
Tantalum	12	35	18	35	0	0	7.9	8.6
INDUCTORS								
0	46	16	38	0	0	0	8.5	8.1

Source: Electronics Purchasing Magazine's survey of buyers.



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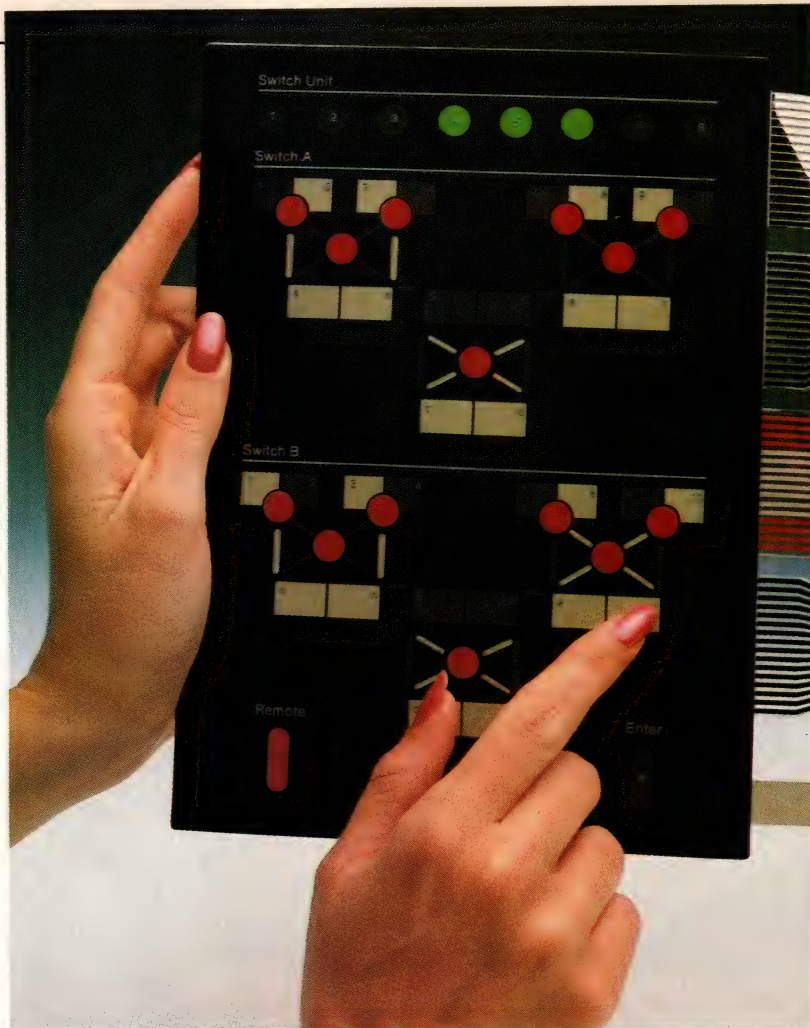
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MT5C2565	64K X 4 $\overline{\text{OE}}$	25ns	PDIP, CDIP, SOJ, LCC
MT5C2568	32K X 8	25ns	PDIP, CDIP, SOJ, LCC
MT5C6401	64K X 1	15ns	PDIP, CDIP, SOJ
MT5C6404	16K X 4	15ns	PDIP, CDIP, SOJ
MT5C6405	16K X 4 $\overline{\text{OE}}$	15ns	PDIP, CDIP, SOJ
MT5C6406/7	16K X 4 S.I/O	15ns	PDIP, CDIP, SOJ
MT5C6408	8K X 8	15ns	PDIP, CDIP, SOJ, LCC
MT5C1601	16K X 1	15ns	PDIP, CDIP, SOJ
MT5C1604	4K X 4	15ns	PDIP, CDIP, SOJ
MT5C1605	4K X 4 $\overline{\text{OE}}$	15ns	PDIP, CDIP, SOJ
MT5C1606/7	4K X 4 S.I/O	15ns	PDIP, CDIP, SOJ
MT5C1608	2K X 8	15ns	PDIP, CDIP, SOJ

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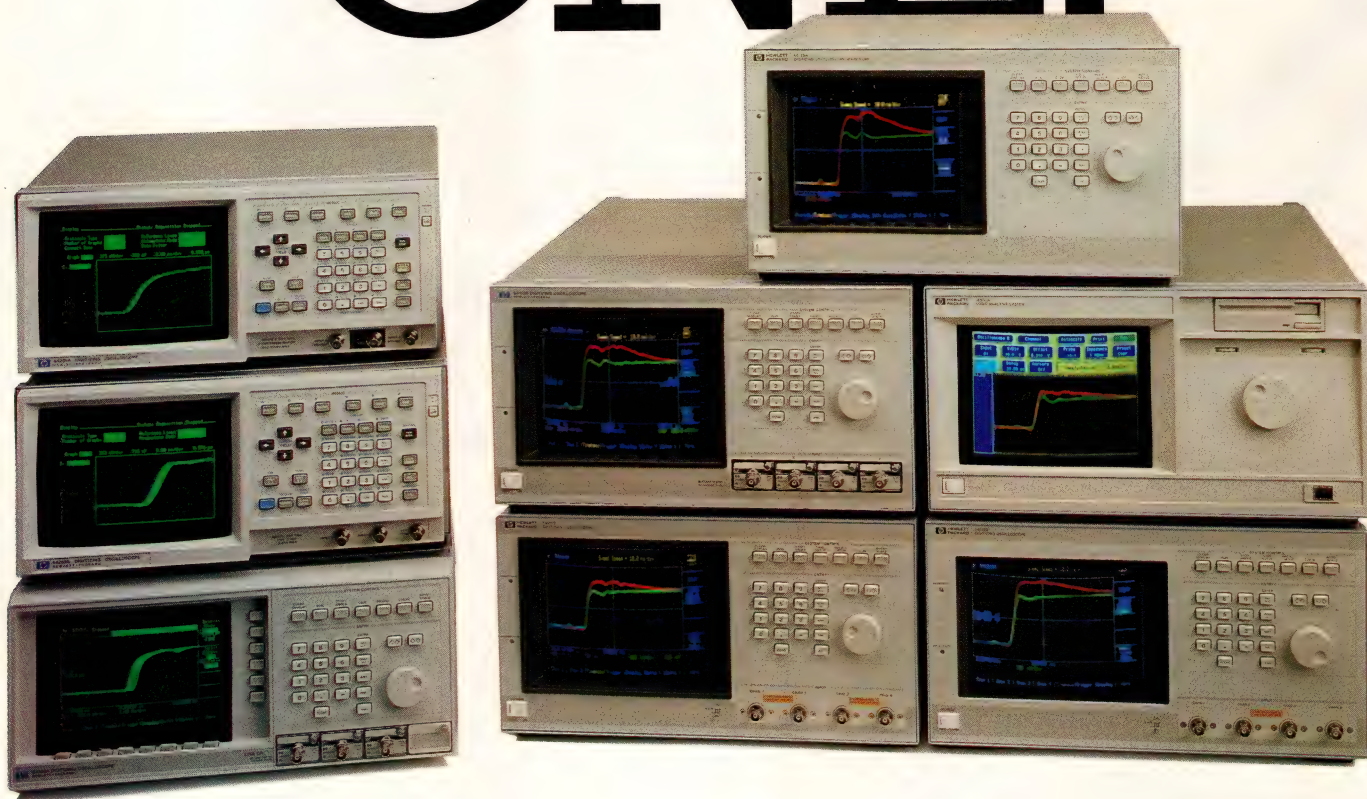
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Programmable Logic Devices

PLD manufacturers have been making waves with large, exotically architected devices that are lapping at the low end of gate-array applications, but they haven't neglected bread-and-butter 20-, 24-, and 28-pin devices. These more conventional PLDs benefit from a host of detail improvements in speed, semiconductor processing, and architectural enhancements.

Charles H Small, Associate Editor

Although programmable logic devices (PLDs) have been around for over a decade, engineers have recently begun to use them at geometrically increasing rates. PLD makers have responded to this surge in demand with a flurry of across-the-board improvements in 20-, 24- and 28-pin PLDs. The improvements include increased speed, advanced processes, architectural enhancements, and lower power.

The biggest news from the PLD front is the dramatic increase in speed that new PLDs offer in comparison with those available just a year ago. Leading the pack in its class of 24-pin devices, with a 7-nsec propagation delay (t_{PD}), is the Gazelle Microcircuits GA22V10-7. Programmed and tested, it sells for \$37 (10,000); the 10-nsec version is \$35. Fabricated in a MIL-spec and S-qualified GaAs process by Triquint (a Tektronix subsidiary and GaAs foundry), the device has the architecture and programmable output macrocells of the conventional 22V10. Unlike many high-speed devices, the

GA22V10 has a preload feature that simplifies device-level testing—especially when you program the PLD as a state machine.

Gazelle also offers the GA22VP10-7, a more flexible version of the GA22V10, for \$35 (10,000). This device has a 7.5-nsec t_{PD} . The device is pin and function compatible with the 22V10. In addition, you can set up its output macrocells in configurations that are not possible with the conventional device. For example, the GA22VP10-7's output macrocells can function as bidirectional I/O lines; the 22V10's can be either input or output lines, but not both.

The firm's designers took pains to make the devices usable in conventional circuits. The devices' inputs and outputs are TTL compatible and, unlike those of some other GaAs devices, they operate from a single 5V supply. Their power consumption is 1W—a high figure for a single device, but nevertheless comparable to other high-speed, bipolar, or ECL devices.

Extensive renovations have led to expanded PLD architectures. (Photo courtesy Exel Microelectronics Inc)



PLD makers have responded to the surge in demand with a flurry of across-the-board improvements in 20-, 24- and 28-pin PLDs.

The biggest difference between the GA22V10 and a conventional PLD is that the GA22V10's GaAs part is not field programmable. Instead, you must send a JEDEC file for your part to Gazelle, which will program your parts with special laser-trimming equipment. Conventional device programmers can't handle the GA22V10.

Somewhat slower than the exotic GaAs device, and comparable to bipolar 22V10s in speed, is Lattice Semiconductor's CMOS GAL22V10. The device has a 15-nsec t_{PD} . The manufacturer claims that the electrically erasable device typically draws 90 mA.

Now only one speed grade behind bipolar parts, Cypress Semiconductor's CMOS 20-pin 18G8 has a 12-nsec t_{PD} and draws just 80 mA. The UV-erasable device's generic architecture allows you to program it to replace 23 bipolar types. It sports a ninth product term to control each I/O macrocell's output-enable function.

National Semiconductor's new versions of the PAL1016SP4A and PAL10016P4A ECL PALs reduce the t_{PD} to 4 nsec from the 6 nsec of previous versions, and they consume less power than their predecessors do. The two versions are compatible with the 10KH and 100K ECL families, respectively. The PAL1016SP4A costs \$22.75 (100); the PAL10016P4A sells for \$25.94 (100).

Texas Instruments also offers a fast, ECL version of the 16P8 PLD. The 24-pin TIEPAL10H16P8-6 has a 6-nsec t_{PD} and comes in 10KH and 100K versions. It costs \$19.78 (1000).

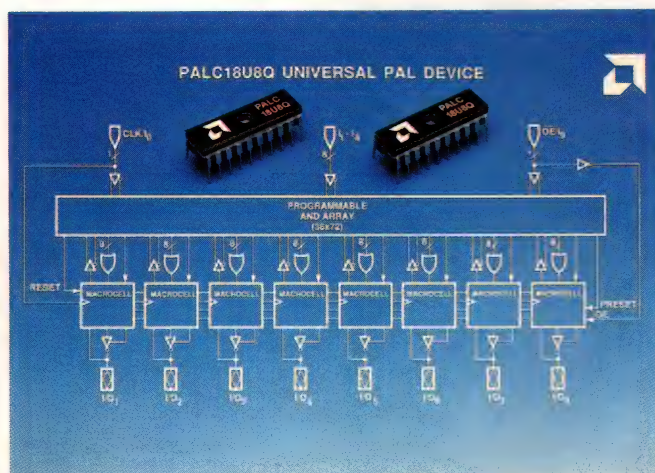
Several manufacturers have recently introduced bipolar parts whose blazing speeds rival those of ECL

parts. The amazing speed increases in bipolar PLDs amount to a doubling in speed over the past year.

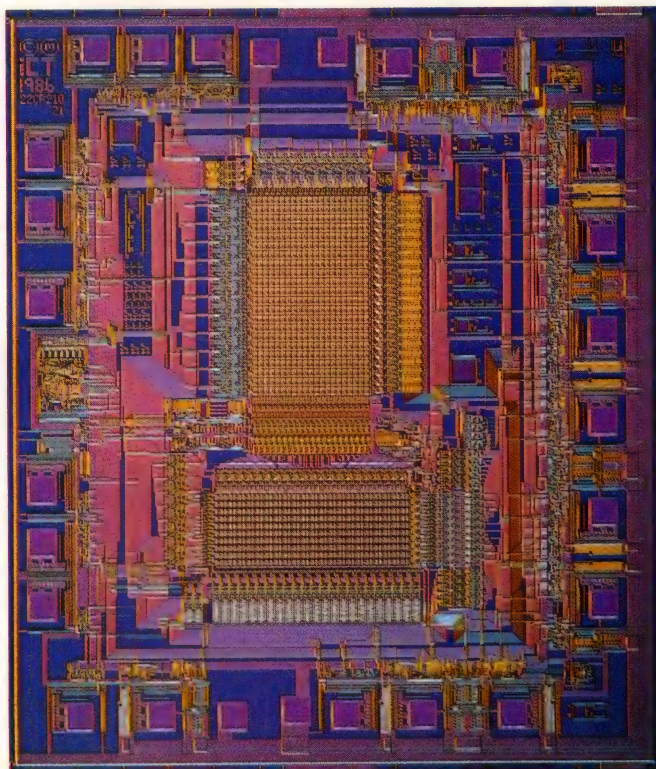
AMD, for example, has enhanced both the speed and the architectural flexibility of PLAs (programmable logic arrays). The PLS105, a 28-pin device, adds buried registers to the conventional PLA architecture; it can therefore realize state machines having 30 to 40 states without requiring off-chip feedback or registers. The device can clock through a sequence of states as fast as 37 MHz, and it costs \$17 (100). The PLS105 is the third member of a new family of fast PLAs that also includes two 24-pin devices, the PLS167 and PLS168.

Signetics, too, has faster versions of its FPLS (field-programmable logic sequencer). The PLUS405 is a superset of the PLS105, which clocks at 33 MHz. It features 16 inputs, eight buried state registers, eight output registers, and 64 state-transition terms. It has two complement-array terms to the PLS105's one. The device dissipates 950 mW and sells for \$9.

AMD's PAL16R8-7 family takes the most common PLDs beyond the speed of conventional TTL. The devices have a 7.5-nsec t_{pp}. The family comprises the



The 20-pin PALC18UQ8 from AMD is a UV-erasable device whose programmable output macrocells are quite similar to the 22V10's.



An electrically erasable version of the classic 173 PLA is the Gould PEEL173.

garden-variety PAL16L8, PAL16R8, PAL16R6, and PAL16R4, which sell for \$10.45 (100). Using the same bipolar process, AMD also manufactures two classes of 24-pin parts: the PAL20R8 family, which has a 10-nsec t_{PD} and a \$9.95 (100) price tag, and the PAL22V10-15, which has a 15-nsec t_{PD} and costs \$16.45 (100). The PAL20R8 family comprises the PAL20L8, PAL20R8, PAL20R6, and PAL20R4.

Signetics, too, has faster versions of established devices. First, the firm now has 12-nsec D versions of the 20-pin PLUS153 and 24-pin PLUS173 FPLAs. The parts sell for \$6.50 and \$10.50, respectively (in comparison, a new 15-nsec PLUS173B costs \$7.50). Thus, you can now use these more flexible PLAs in high-speed applications where previously only PAL-type devices could perform. Meanwhile, the firm's 20-pin 16XX and 24-pin 20XX PLDs, which cost \$5 and \$9.50, respectively, now come in 10-nsec t_{PD} versions.

CMOS chases bipolar

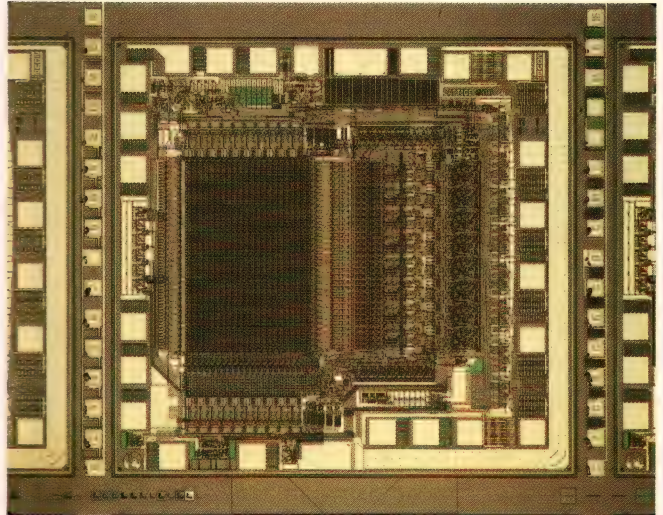
Lattice Semiconductor has also extended its 20-pin and 24-pin electrically erasable GAL (generic array logic) devices, which are supersets of common PALs, into the speed range of bipolar PLDs by lowering their t_{PD} to 12 nsec. Both the 20-pin GAL16V8A-12 and the 24-pin GAL20V8A-12 draw 115 mA. They sell for \$8.32 and \$9.51 (100), respectively. National Semiconductor acts as an alternate source for these parts.

Architectural enhancements

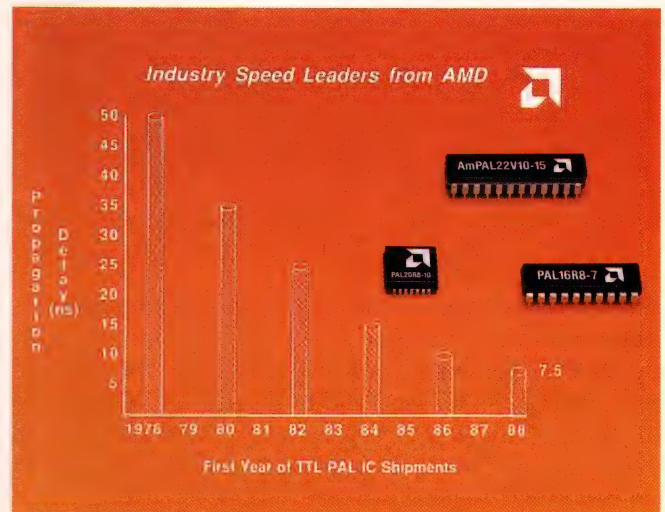
Increases in speed are only part of the story of PLD improvements. In general, PLD makers have striven to make detail improvements to existing PLD architectures. Such improvements make the devices easier to apply, but don't change them so drastically that they require designers to master a completely new design discipline.

Exel's XL78C800 Erasic, for example, brings an exotic folded-NOR architecture to a 24-pin, electrically erasable device. With the company's software, however, you can compile logic specifications for conventional PLDs and exploit the device's unique properties.

The folded-NOR architecture allows you to program logic functions that can loop through the NOR array several times. Therefore, the device has a 2-part t_{PD} specification: a 10-nsec delay for getting signals on and off the chip plus a 15-nsec delay for each pass through its NOR array. The electrically erasable device can also emulate most common 24-pin PLDs. It draws 45 mA and comes in 45-, 35-, and now 25-nsec versions



The GAL20V8A-12 from Lattice Semiconductor is an electrically erasable superset of common 20-pin PAL-type devices.



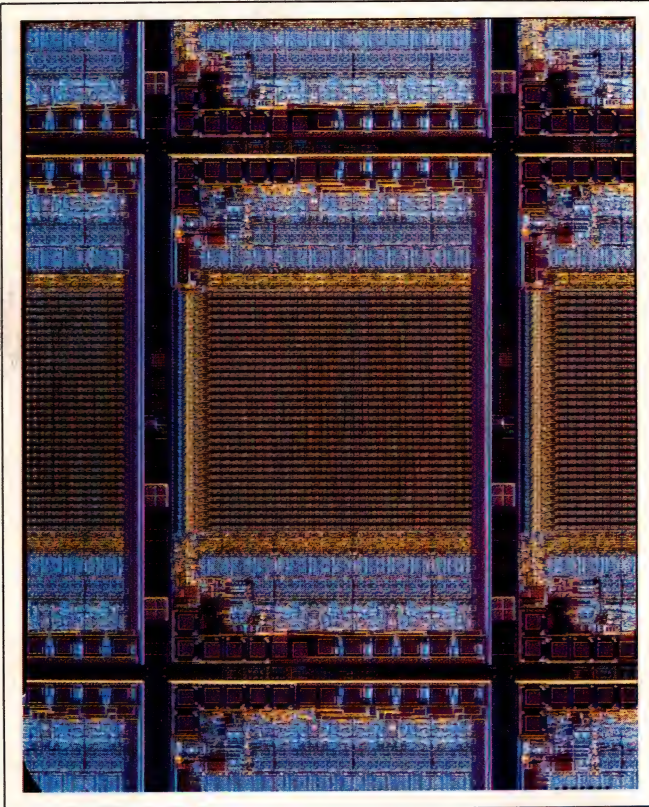
The PAL16R8-7 family from AMD takes bipolar PALs into the speed range previously inhabited only by ECL devices.

that cost \$9.25, \$12, and \$17 (100), respectively.

The folded-NOR architecture comprises a plane of uncommitted NOR gates whose outputs can feed the 10 output macrocells or feed back into the input array. Using the NOR plane, you can cascade as many as 42 levels of internal logic without going off chip. This cascading means that you can build up complex logic structures without using up I/O pins and incurring the delays that going off chip for logic feedback would cause.

Altera's EPM5032 takes a different route to architectural enhancement by combining the concept of uncom-

New PLDs are dramatically faster than the PLDs available just a year ago.

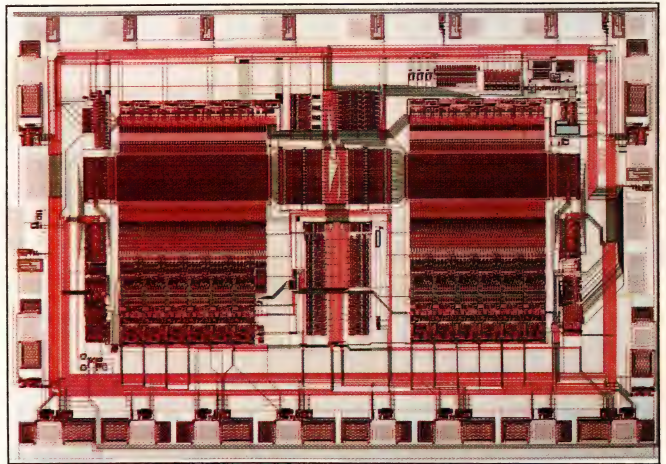


A folded-NOR architecture lets the XL78C800 Erasic from Exel emulate most common 24-pin PLDs.

mitted gates—in this case, AND gates—with some elements of conventional PLDs. The device, the first member of a planned family of Max devices, is available in a 20-nsec t_{PD} version and a 30-nsec t_{PD} version for \$31.20 and \$26 (100), respectively. The device has 32 logic macrocells, eight dedicated input pins, and 16 bidirectional I/O pins.

The company claims that the device's more flexible architecture achieves six times the logic-function density of conventional PLDs. Further, it claims that the EPM5032 can directly implement the functions of most 7400 TTL devices and that it doesn't require the design changes that conventional PLDs do when emulating 7400 logic.

The basic idea underlying the Max architecture derives from the observation that 70% of all logic specifications require three or fewer product terms per output. Most PLDs provide fixed blocks of eight product terms per output; the Max architecture commits only three. To accommodate those designs requiring more than three product terms, the Max devices have an array of uncommitted gates that you can dedicate to



A number of enhancements to the conventional PAL-type architecture make the 5AC312 from Intel suitable for multiplexed systems.

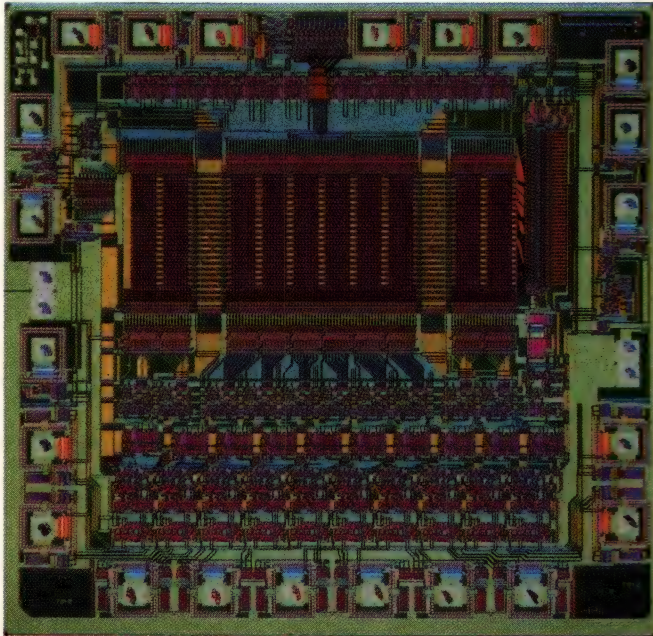
any output.

The EPM5032, for example, has 64 expansion gates. If you don't need all the expansion gates for product terms, you can use a pair of cross-coupled expansion gates as a buried register. Further, you can connect the output of any logic element on the chip to the input of any logic element via a crosspoint-like interconnection array. Altera offers the Max devices' uncommitted gates and interconnection array as a solution to the problem of underutilization of PLDs' internal circuit elements.

Peculiar numbering scheme misleads

Because of the peculiar part number of the Intel 5AC312, you might expect that this PLD has a very exotic, unusual architecture. In fact, the device is a conventional PAL-type device having a number of subtle, but very useful, enhancements that especially suit computer systems with multiplexed buses. The windowed version of the part costs \$19.50; the one-time-programmable (OTP) version is \$14.30 (100). The peculiar part number arises from a high-level decision at Intel to follow an internal numbering scheme rather than hewing to industry-standard nomenclature.

The 24-pin, 25-nsec t_{PD} device has both input and output macrocells that you can set up as registers, latches, or combinatorial circuits. It has eight dedicated inputs and 12 I/O macrocells. The I/O macrocells can function simultaneously as buried registers and as inputs. The asynchronous-clock, preset, and clear inputs to the I/O macrocells have two product terms each, unlike most PLDs, which have a single product term for these functions. You can reallocate some product



The firm's first entry in the PLD field, the Seeq PALC20RA10Z, is a zero-power, electrically erasable version of the 20RA10.

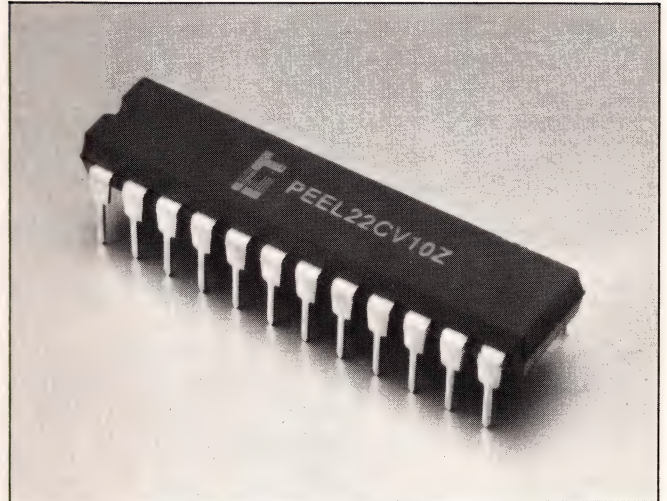
terms from one output to another.

The eight product terms associated with each I/O macrocell are divided into two groups of four. You can redirect the outputs of one or both of these groups of four from their I/O macrocell to an adjacent macrocell. Thus, a given I/O macrocell can have four, eight, 12, or 16 product terms feeding it (at the expense or profit of its neighbors).

Breaking all the rules

The PAL22IP6, a \$13.95 (100) part that AMD dubs IPAC (interface protocol asynchronous cell), is a unique PLA designed for coordinating communication between two unsynchronized systems. Instead of communicating in lock step with a common clock, two asynchronous processes can use the PAL22IP6 to perform handshakes. Seeq is an alternate source for this part.

The 24-pin PAL violates the secret protocol laid down for PALs by their first designers because it has edge-triggered flip-flops. Early PAL designers were against asynchronous design as a matter of principle. Metastability can always rear its ugly head when you use asynchronous-design techniques. AMD claims, however, that because it characterized the PAL22IP6's flip-flops for metastability, the flip-flops experience 75% less metastability than other flip-flops (a claim



Featuring a user-programmable, automatic zero-power shutdown mode, the PEEL22CV10Z from International CMOS Technology also offers I/O macrocells that have 12 programmable configurations.

from which you can take as much comfort as you wish). The device has 16 inputs, and its six programmable outputs emit a healthy 48 mA for driving buses and backplanes.

Cypress Semiconductor's CY7C330 family, too, has an asynchronous member—the CY7331. The 28-pin, UV-erasable device implements state machines that clock at 50 MHz and costs \$16.45 (100) for the 35-nsec version and \$21.40 (100) for the 25-nsec version. It has 13 dedicated input pins that feed a conventional, programmable AND-OR array comprising 192 terms. The AND-OR array feeds 12 programmable I/O macrocells. The macrocells have both an input and an output flip-flop. You can program the macrocell's output flip-flops to be edge-triggered devices. Additionally, by virtue of an XOR gate at their inputs, you can program the output flip-flops as either D or T types.

The synchronous member of the family, the CY7330, has the same basic structure as the CY7331 except that its output flip-flops are synchronous and its input flip-flops are edge triggered. The part costs \$23.55 (100) for the 33-MHz version and \$30.60 (100) for the 50-MHz version.

Ranking second only to implementing state machines, address decoding comprises 20% of all PLD applications. Texas Instruments calls its TIBPAD16N8-7C a "PAD" for "programmable address decoder." Despite its familiar-looking part number, the device is not a conventional 16XX part. It has only one product term per output. Thus, it suits only high-speed address-decoding applications, and not general-

The amazing speed increases in bipolar PLDs amount to a virtual doubling in speed in just the past year.

purpose logic applications. But, because it has fewer logic elements than do conventional PLDs, it sports a 7-nsec t_{PD} . It costs \$9.93 (1000).

The most popular architectural enhancement for PLDs has proven to be programmable output macrocells for CMOS PLDs. By virtue of the macrocells, one

such CMOS device can replace a host of less-flexible bipolar devices.

AMD has joined the ranks of manufacturers that offer a nearly universal CMOS replacement for a gaggle of bipolar devices. The 20-pin PALC18UQ8 is a UV-erasable device having programmable output macro-

PLD testing: The issue that won't go away

If you use PLDs instead of fixed-function devices, you may have to assume some of the device-testing responsibilities that once were borne entirely by device manufacturers. PLD-testing strategies vary widely in their complexity, cost, and effect on device yields and field failures.

Logically, PLD-testing strategies should vary only to accommodate different device types and to achieve an appropriate AQL (acceptable quality level). Sadly, PLD-testing strategies also vary from company to company because of lack of understanding of PLD-testing issues or simply lack of care.

Rigorous testing

For example, although some PLD users follow the programming of their bipolar PLDs with a rigorous 3-day burn-in and full ac and dc parametric testing, others do no more than verify the PLD's fuse map after programming. These latter PLD users do not even bother to append a set of design-verification vectors to their JEDEC file to exercise the PLD with their PLD programmer's low-speed functional-test capability. (Some programmers apply test vectors to devices only one pin at a time. Such programmers may not be able to do proper testing of PLDs that have

multiple qualifiers.)

Such slapdash methods will no longer suffice, however, because PLDs are becoming more complex and because the number of PLDs used in a given design is increasing. The likelihood of device failures is also increasing, therefore, and so is the probability of nonfunctional pc boards. Design engineers must realize that no matter which PLD they specify, the part brings certain testing costs with it into the factory.

An effective PLD-test strategy devolves from several factors:

- Device process technology,
- PLD architecture,
- On-chip test circuitry,
- Each particular PLD's program,
- Desired quality level.

These factors influence just how much testing you'll perform on a PLD (or whether you'll test it at all) at each manufacturing stage as it passes through your factory. The various tests include incoming inspection, device testing, and accelerated-life testing. Accelerated-life testing can have two goals—to reveal infant mortality and to predict field failures.

Duplicate production-line testing

The most rigorous in-house testing strategy for bipolar parts is simply to duplicate the final-

test methods that any device manufacturer would employ for fixed-function parts. First, you must ensure that you have a testable design. Before releasing your PLD design for production, you should evaluate it for fault coverage and develop a comprehensive set of test vectors to supplement your design-verification vectors.

Secret test modes

In general, bipolar parts can't be tested before you program them. In some cases, however (especially if you're a big enough customer), the PLD manufacturer will release secret device-testing details that could allow you to perform some tests at incoming inspection. Bipolar-PLD makers use various fuse technologies; you should look for extended burn-in test results from each manufacturer to see if its fuse technology affects the programming yield.

After you program the device, you can check its fuse map and perform a simple, low-speed functional test on the device programmer. After programming and verification, you burn the device in for 72 hours and then retest it on high-speed (and high-cost) automatic test equipment (ATE) by using a complete suite of design-verification and fault-isola-

cells that are quite similar to the 22V10's. You can program the device's outputs in eight different registered or combinatorial, active-high or active-low, and locally or globally enabled combinations.

The devices exhibit t_{PDs} comparable to those of other low-power (55-mA) CMOS devices: 25 and 35

nsec. One-time-programmable versions of the devices cost \$4 and \$2.75 for the 25- and 35-nsec versions, respectively.

International CMOS Technology's PEEL18CV8 is a superset of both conventional 20-pin PAL-type PLDs and some architecturally enhanced devices, such as the

tion test vectors. Such a test procedure will yield AQLs in the same range as those of TTL parts: failures of 100 to 200 ppm.

Such testing is expensive. Today's bipolar PLDs are approaching ECL speeds, and testing such fast parts requires high-speed, expensive ATE. Expensive test-vector-generating programs can lessen the number of man hours required to develop test vectors.

If you can't afford this expensive procedure, you can take advantage of services such as Texas Instruments' Impact program. TI has placed its Impact PLD testers with various distributors around the US. These distributors can program and test PLDs for you and can deliver PLDs whose AQLs are the same as those of TTL parts.

The PLD-testing picture changes dramatically when you use erasable PLDs. Manufacturers of either electrically erasable or UV-erasable PLDs can program several patterns into their devices for test purposes during manufacturing, and then erase them before shipping. They claim, therefore, that because they ship devices that are 100% tested, you don't need to do any testing beyond simple fuse-map verification to achieve a 100- to 200-ppm AQL.

Indeed, Intel suspects that fur-

ther testing on your part may only decrease yields and damage devices without increasing device reliability. The only field failures Intel has seen to date in its UV-erasable devices were caused by improperly calibrated device programmers. Typically, an out-of-spec programmer blows the device's V_{PP} line open.

Altruism versus experience

Be aware that the reason that erasable-PLD makers are doing extensive tests on their devices is not simply because the devices' process technology permits them to do so. Erasable-device makers generally do a high-temperature burn-in on each device to check for program-data retention. Elevated temperature puts the greatest stress on the insulation layer that protects the erasable devices' floating gates. The manufacturers must do this burn-in to achieve an acceptable quality level.

You can take advantage of their test procedures, therefore. However, before you do, you should examine their test procedures thoroughly. The thoroughness of a given manufacturer's test may reflect the company's devotion to quality or may reflect a less-than-mature manufacturing process. Typically, IC makers do less and less testing as they

gain more experience with a given process.

Erasable-device manufacturers can often supply extended-burn-in test results, which link the burn-in data to expected field failures. You should pay particular attention to 1000-hour burn-ins at elevated temperature and elevated humidity for plastic-packaged devices. Today's smaller IC packages have less plastic between the outside world and the chip, so they can be more susceptible to environmental contamination.

The devices' process technology can determine the number of tests a manufacturer performs. Electrically erasable devices have a shorter program-erase cycle than do UV-erasable devices. Therefore, manufacturers of electrically erasable devices can program and test 20 to 30 patterns for each device. To make up for their devices' slower program-erase cycle, UV-erasable-device manufacturers typically include more onboard test circuitry than do makers of electrically erasable devices.

Finally, in many cases, you won't be able to duplicate the manufacturers' test patterns, because erasable-device makers won't release their internal test procedures for fear of giving away design secrets.

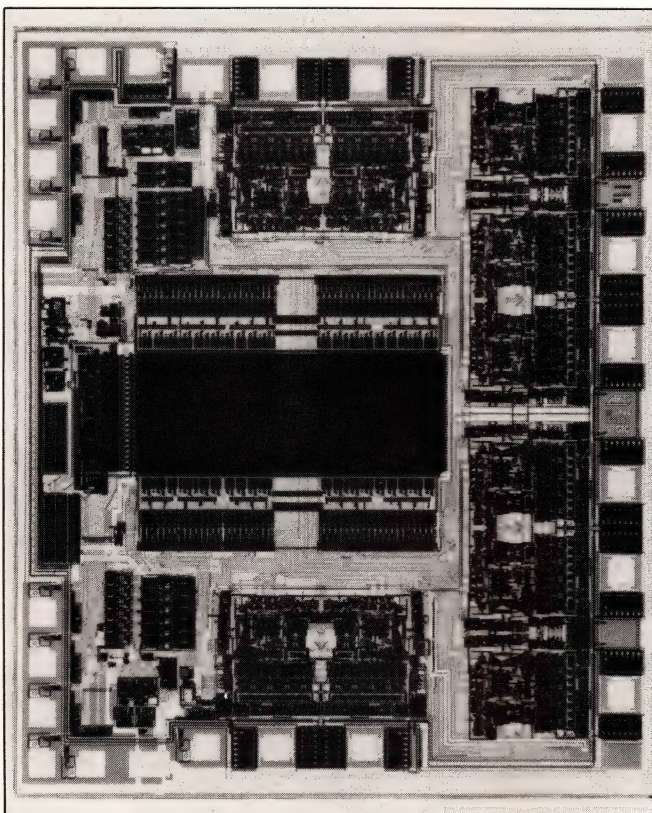
PLD makers' improvements to existing PLD architectures make the devices easier to apply without requiring designers to master a new design discipline.

COMPARISON OF VARIOUS DEVICE TECHNOLOGIES

	PARAMETER	FAST	AS	16R8-7	GA22V10-7
COUNTERS					
74161 4-BIT COUNTER	t_S	5.5	8.0	7.0	3.0
	t_{CO}	11.0	13.5	6.5	6.0
	f_{MAX}	60.0	46.5	74.0	110.0
74269/869 8-BIT COUNTER	t_S	2.5	5.0	7.0	3.0
	t_{CO}	10.0	11.0	6.5	6.0
	f_{MAX}	80.0	62.5	74.0	110.0
COMBINATORIAL FUNCTIONS					
74138 DECODER	t_{PD}	8.0	10.0	7.5	7.5
74151 MULTIPLEXER	t_{PD}	11.0	15.0	7.5	7.5
REGISTER, LATCH					
74374 OCTAL REGISTER	t_{CO}	10.0	9.0	6.5	6.0
74373 OCTAL LATCH	t_{PD}	8.0	6.0	7.5	7.5
	t_{LEO}	13.0	11.5	7.5	7.5

NOTE:

ALL TIMES ARE IN NANoseconds, EXCEPT FOR f_{MAX} , WHICH IS IN MHz



The equivalent of two 22V10s reside on the 1-chip Atmel V750.

Lattice GAL16V8 and the Altera EP320—which are themselves supersets of conventional PAL-type devices. The electrically erasable PEEL18CV8 achieves this flexibility by virtue of its output macrocell. Other 20-pin PLDs' macrocells allow only four or eight configurations; the PEEL18CV8 permits 12.

The 18CV8 has an architectural enhancement that typifies the detail improvements PLD designers have been incorporating in newer devices. The device has a ninth product term for each output macrocell for the output-enable function; older devices have only eight product terms per macrocell. In μP systems, you often need all eight product terms for the logic function, which would leave you one product term short for the output-enable function if you used older devices. The 18CV8 comes in 35- and 25-nsec t_{PD} versions; they sell for \$2.10 and \$3 (1000), respectively. The 18CV8's power consumption—the lowest among 25-nsec devices—specs 20 mA plus 0.7 mA/MHz max.

Atmel's V750, which costs \$14.63 (100), is a more flexible superset of the industry-standard 22V10. The V750 is virtually a Siamese-twin pair of 22V10s shoehorned into the same package that the company uses for a single 22V10. Each of the V750's output macrocells has a pair of flip-flops; a 22V10's macrocells have a single flip-flop each. Each of the V750's flip-flops, in turn, has a full complement of conventional AND/OR



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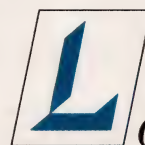
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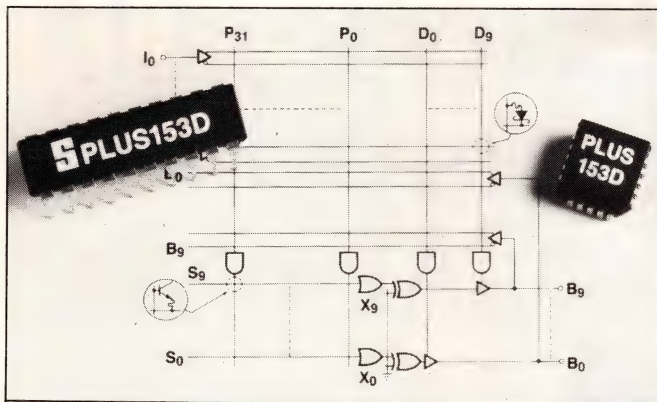


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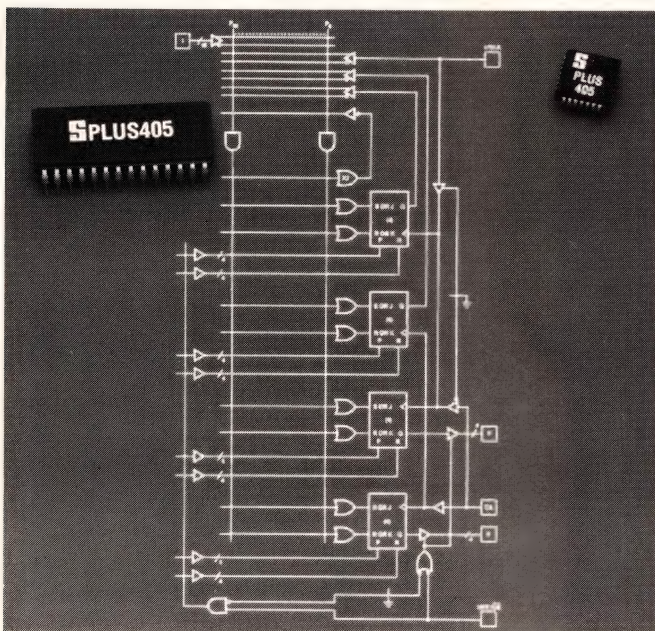
Ranking second only to implementing state machines, address decoding comprises 20% of all PLD applications.

terms driving it. One of the two flip-flops feeds the output, and the other is a feedback term to the chip's AND/OR array. You can optionally route the feedback flip-flop's product terms into the output flip-flop's OR gate.

These architectural enhancements yield a device that's much more flexible than a 22V10. For example, you can have both a buried register and an output register for each output. Or you can program each output macrocell as an input while still retaining the buried register. Or you can double the number of prod-



With a t_{PD} of only 12 nsec, the PLUS153D PLA from Signetics now allows you to use the more-flexible PLA in applications for which formerly only PAL-type devices were fast enough.

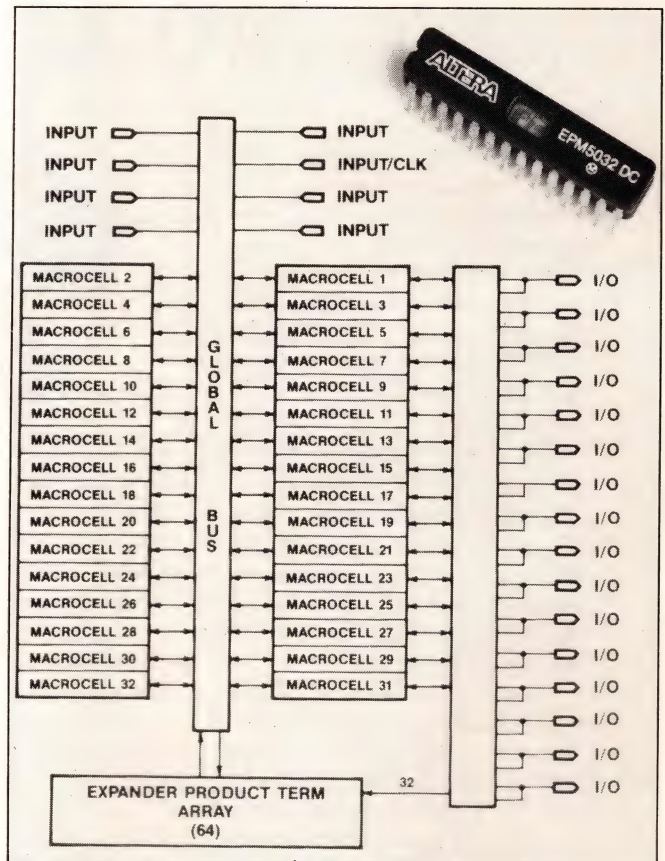


The PLUS405 is a field-programmable logic sequencer from Signetics that clocks at 33 MHz.

uct terms fed to the output register by routing the feedback register's product terms to it.

Lattice Semiconductor has brought its GAL concept to the FPLA. The firm's GAL6001 is a superset of existing 24-pin PAL and IFL PLDs. It is an electrically erasable device that has 10 programmable output macrocells, eight buried registers, and 10 input macrocells. It also features a 30-nsec t_{PD} . Its AND array has 78 inputs \times 75 outputs; its OR array has 64 inputs \times 36 outputs.

As engineers pack ever-increasing numbers of PLDs onto their pc boards, power consumption is becoming a critical issue. Half- and quarter-power versions of conventional bipolar PAL-type devices have been available for some time. The tradeoff associated with these devices is that lower speed accompanies lower power consumption. Now, however, the speed of low-power bipolar devices is improving. For example, the Signetics PLHS16L8B (\$3.75) and PLHS18P8B (\$4.33)



The first UV-erasable device to use the Max architecture is Altera's EPM5032. The Max architecture features 64 uncommitted product terms that you can allocate to any macrocell, and it has a crosspoint array for interconnecting logic elements.



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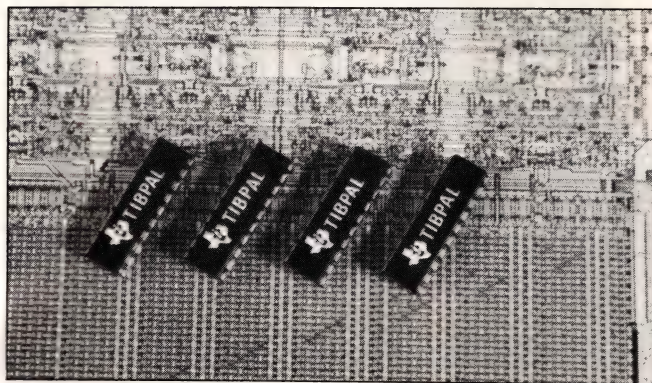
The most popular architectural enhancement for PLDs has proven to be programmable output macrocells for CMOS PLDs.

have 15-nsec t_{pds} but draw only 155 mA; similar PLDs draw 180 mA. The PLHS16L8B costs \$3.75; the PLHS18P8B is \$4.33.

A series of four 24-pin, half-power PALs from Texas Instruments—the TIBPAL20L8, R4, R6, and R8-25—have the 25-nsec t_{pd} of second-generation devices but draw only 90 mA versus 180 mA for the earlier parts. Note that first-generation, 24-pin PALs had 35-nsec t_{pds} and drew 180 mA. The parts in the series each sell for \$3.61 (1000).

Even among different vendors' versions of the venerable 22V10, you can find a low-power variant. Atmel's 22V10L draws 12 mA on standby plus an additional 15 mA when clocked at 1 MHz. In contrast, the company's standard 22V10 specs 100 mA standby and 100 mA when clocked at 1 MHz. It costs \$14 (100).

In addition to the larger 22V10, low-power CMOS versions of the original PLD, FPLAs, are available from International CMOS Technology; an alternate source is Gould Semiconductor. They consume about one-fifth the power of their bipolar cousins despite their shorter (35-nsec) t_{pds} . International CMOS Technology makes two flavors of electrically erasable



The TIBPALs from Texas Instruments feature a 10-nsec t_{pd} .

FPLA: the PEEL153P and the PEEL173P, which are comparable to the Signetics PLS153 and PLS173 respectively; they sell for \$4.57 and \$5.15 (100). The company also makes the PEEL253P and the PEEL273P. These last two devices are supersets of the PLS153 and PLS173 and cost \$5.81 and \$6.64 (100). Their enhancements include 10 additional product terms, independent output enables for the OR arrays, and a device-signature word. Gould is an alternate

Manufacturers of PLDs

For more information on PLDs such as those discussed in this article, contact the following manufacturers directly, circle the appropriate numbers on the Information Retrieval Service card, or use EDN's Express Request service.

Advanced Micro Devices Inc
Box 3453
Sunnyvale, CA 94088
(408) 732-2400
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Altera Corp
3525 Monroe St
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San Jose, CA 95131
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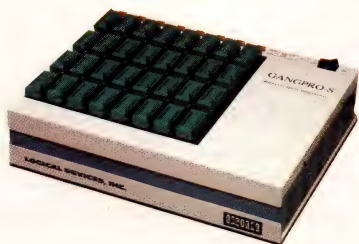
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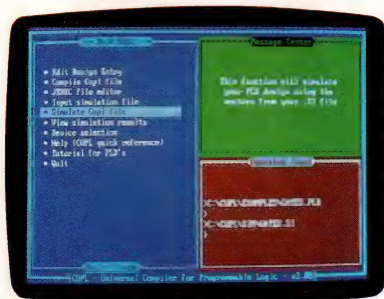


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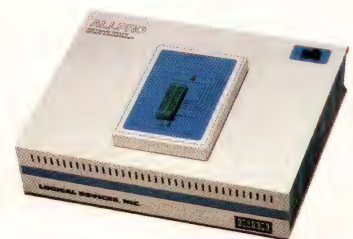
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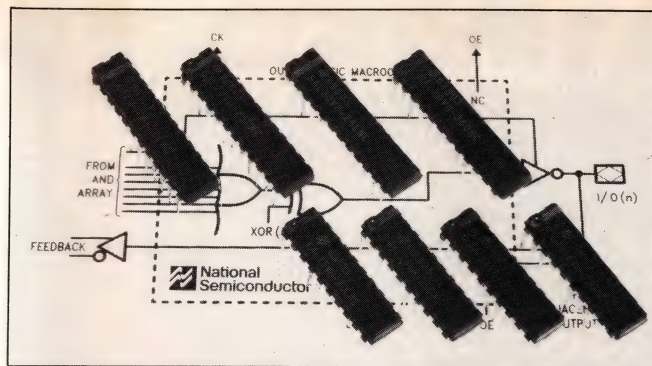
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- 32-input, parallel shifter with 32ns. prop. delay.
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Two electrically erasable devices, National Semiconductor's GAL16V8 and GAL20V8, permit complete ac, dc, cell, and functional testing.

source for these devices.

Making their debut in the medium-power, medium-speed range are 16XX and 20XX UV-erasable PLDs from Samsung. The 16XX parts range in price from \$2.60 to \$4.50, and the 20XX devices range from \$3.50 to \$7. The devices feature t_{pds} of 25 and 35 nsec, and they draw 45 and 75 mA, respectively.

For the most power-critical applications, a narrow selection of so-called zero-power devices is available. The devices, like all electronic parts, actually consume zero power only when they are off and unpowered; in their standby state, however, they draw only microamps and hence almost justify their name.

Almost no power at all

The low-power version of International CMOS Technology's UV-erasable 22CV10, for example, is the 22CV10Z, which draws 45 mA plus 0.5 mA/MHz when operating. However, if you've selected the low-power mode when programming the device, the device will power itself down when it detects no input activity. It will stay powered down until input activity resumes. In the power-down state, the device draws only 100 μ A. The 22CV10 costs \$10.45 (1000); the low-power 22CV10Z costs \$14.14 (1000).

Seeq's first entry in the PLD field, the PALC20RA10Z, is a zero-power, electrically erasable version of the 20RA10. The PALC20RA10Z draws only 150 μ A on standby and 5 mA/MHz when operating. AMD is an alternate source for the device, which comes in 40- and 45-nsec t_{pds} versions.


Finally, Texas Instruments has extended zero-power characteristics to 20-pin devices with a series of four UV-erasable PALs: the TICPAL16R4, R6, R8, and L8-55, all of which are priced at \$5 (1000). The devices draw 100 μ A in standby mode and 2 mA/MHz when operating. Like other very-low-power devices, they are not as fast as higher-power devices; their t_{pds} is 55 nsec.

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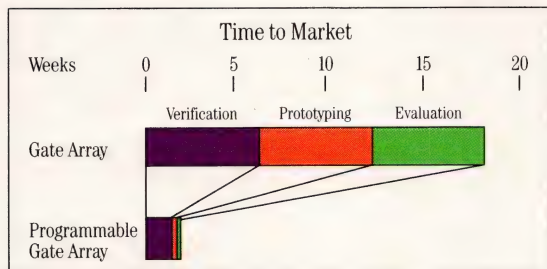
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way, take a look at Xilinx's Programmable Gate Array. Our new data book shows you how to get more density with less risk and get your ideas to market faster.

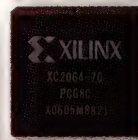
Just call (800) 255-7778. In California call (408) 559-7778. Or contact your local Xilinx distributor, rep, or sales office and ask for a copy.

It defies conventional logic. But it makes perfect sense.

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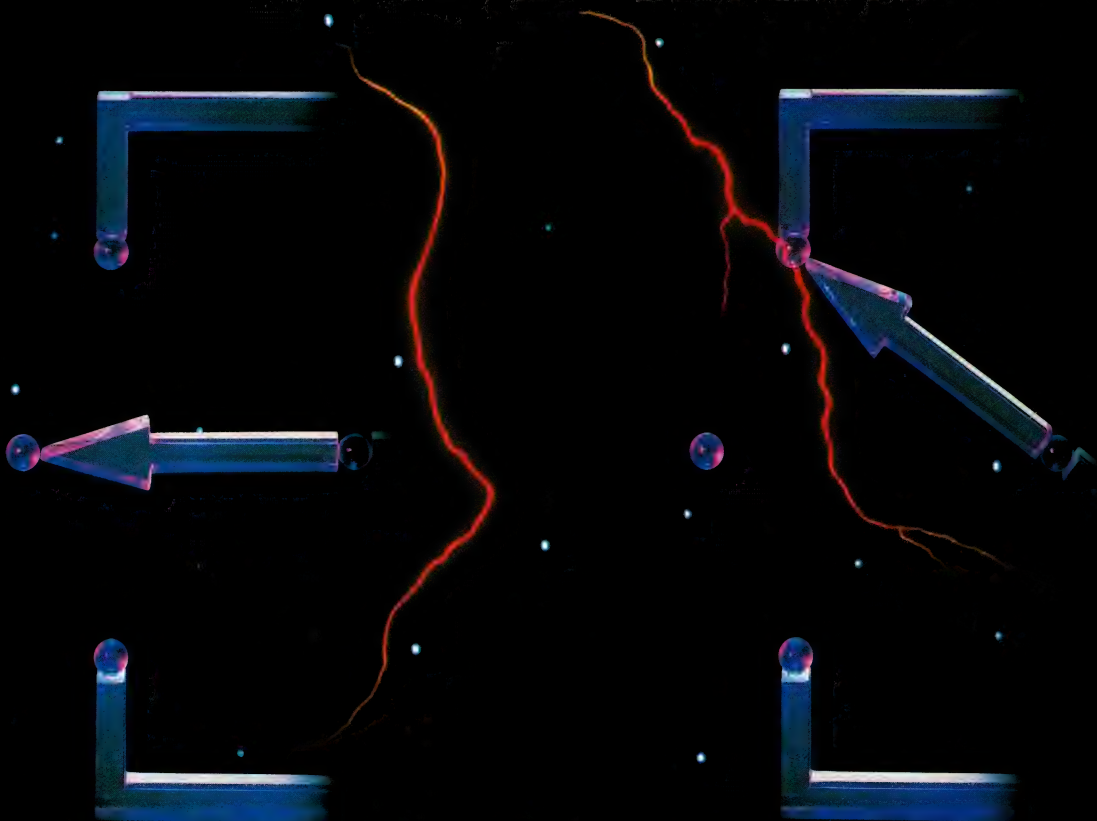
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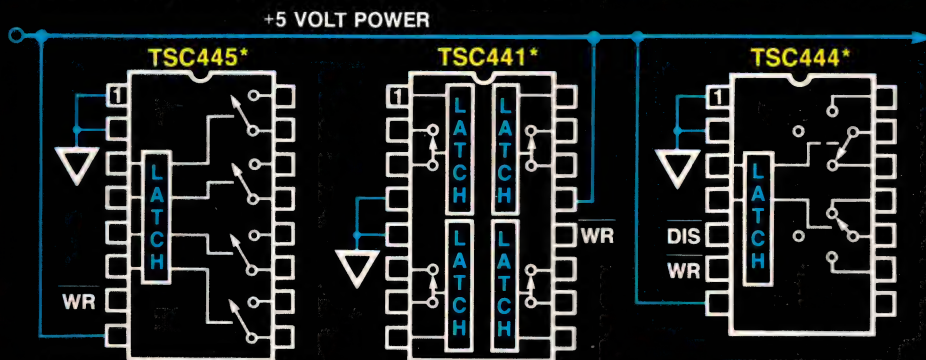


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Tom Ormond, *Senior Editor*

When the 1988 edition of Wescon opens for a 3-day run at the Anaheim, CA, Convention Center on November 15 through 17, it will spotlight the latest in electronics technology. The 36-session professional program will address such topics as advanced logic, gallium arsenide (GaAs) technology, application-specific integrated circuits (ASICs), programmable logic devices, and testability considerations. The program will also touch on neural networks.

This year, the Wescon program is organized into tracks—topically related sessions—so that attendees can devote a specific block of time to subjects that particularly interest them. Heading the list of tracks is a group of sessions on designing with today's high-performance devices.

A logical place to start

ECL has long been the primary driving force in high-speed, high-performance systems, and device manufacturers have had to make significant improvements in packaging and process technology to keep pace with the demands for higher system throughput. The four papers in **Session 11** will highlight some of the new ECL product introductions and illustrate how these products address today's system needs. The presentations will discuss the crossing of the TTL-ECL boundary, how BiCMOS fits into an ECL design, and how to apply ECL in automatic test equipment systems. Papers will illustrate how designers can couple the new technologies with innovative circuitry to build

economical systems with highly improved performance levels.

ECL is no longer the only technology to consider when it comes to high speed. Advanced CMOS logic (ACL) also offers high speed performance and provides one additional and very significant benefit—low power consumption. For designers striving to learn how to fully realize the benefits of ACL, **Session 2** will prove most helpful. Papers in this session will address topics such as compatibility and system-level, analog, and thermal considerations.

For years, GaAs IC manufacturers have trumpeted the advantages of using their technology. Today, designers are finally thinking about GaAs as a viable way to solve the needs of high-performance systems. The papers in **Session 28** will go over the problems designers have experienced in trying to use off-the-shelf GaAs devices in their system designs.

The papers in **Session 32** will look at the GaAs ASIC situation. Discussions will cover a communication-system crosspoint switch design, the application of GaAs logic in frequency-measurement applications, and the use of ASIC design techniques to verify a multiplexer/demultiplexer system.

But wait—there's more on ASICs

ASICs will garner center-stage attention in two other sessions. **Session 4**, for example, will highlight techniques for successful system design using the devices. The papers will present some specific design methodologies that reduce the risk of using ASICs to implement systems. Presentations will stress the point

WESCON/88 TECHNICAL-SESSION PROGRAM AT THE ANAHEIM HILTON HOTEL

		CALIFORNIA BALLROOM		PACIFIC BALLROOM		
		A	B	A	B	C
TUESDAY, NOVEMBER 15	9:00 AM TO 11:00 AM	(1) ADVANCED FLOATING POINT SOLUTIONS FOR 32-BIT MICROPROCESSORS	(2) SYSTEM LEVEL DESIGN SUCCESS WITH ADVANCED CMOS LOGIC	(3) VLSI SOLUTIONS FOR MICROCHANNEL INTERFACING	(4) SUCCESSFUL SYSTEM DESIGN TECHNIQUES USING ASICs	
	12:00 PM TO 2:00 PM	(5) MEMORY MANAGEMENT SCHEMES FOR TODAY'S COMPLEX COMPUTER ARCHITECTURES	(6) ADVANCED ECL—GENESIS OF A NEW ERA IN PERFORMANCE	(7) HIGH PERFORMANCE SCSI INTERFACE CHIPS	(8) ASIC MODULE COMPILATION/CUSTOMER SPECIFIC CELLS	(9)* UPDATE ON THE SPACE STATION
	3:00 PM TO 5:00 PM	(10) SYSTEM DESIGN FLEXIBILITY OFFERED BY FLASH EPROM/EEPROM	(11) EMITTER COUPLED LOGIC (ECL)—SYSTEM SOLUTIONS FOR HIGH PERFORMANCE SYSTEMS	(12) MODEMS IN THE 1990's	(13) DESIGN FOR TESTABILITY; SYSTEM TESTABILITY IN LIGHT OF EMERGING TEST BUS STANDARDS	
WEDNESDAY, NOVEMBER 16	9:00 AM TO 11:00 AM	(14) DESIGN TECHNIQUES FOR INNOVATIVE PLD ARCHITECTURES	(15) MODERN PROGRAMMABLE STATE MACHINES	(16) INTEGRATED CIRCUITS' ELECTROMAGNETIC COMPATIBILITY		
	12:00 PM TO 2:00 PM	(17) PROGRAMMABLE LOGIC TESTABILITY—THE DESIGN IS DONE... NOW WILL IT WORK IN PRODUCTION?	(18) HIGH SPEED/HIGHLY INTEGRATED MICROCONTROLLERS AND THEIR APPLICATIONS	(19) SILICON CIRCUITS OFFER CIRCUIT DENSITY IMPROVEMENT	(20) THE USE OF PERSONAL COMPUTERS IN TEST AND MEASUREMENT APPLICATIONS	(21) NEURAL APPLICATIONS
	3:00 PM TO 5:00 PM	(22) SPECIAL-PURPOSE PROGRAMMABLE LOGIC DEVICES AND THEIR APPLICATIONS	(23) RISC SYSTEMS ENTER THE MAINSTREAM	(24) NEW TECHNOLOGY; PROTECTING IT AND PROTECTING YOURSELF	(25) SIGNIFICANT ADVANCES IN DATALOGGING	
THURSDAY, NOVEMBER 17	9:00 AM TO 11:00 AM	(26) MEETING THE NEEDS OF THE EE PROFESSION	(27) AUTOMATION OF SURFACE MOUNT MANUFACTURING	(28) GALLIUM ARSENIDE ICs FROM A USER'S PERSPECTIVE: PART I—STANDARD PRODUCTS	(29) PARALLEL COMPUTING AND MULTIPROCESSORS	
	12:00 PM TO 2:00 PM	(30) BUSINESS ISSUES FOR THE YOUNG HIGH-TECHNOLOGY COMPANY	(31) SOLVING THE INDUSTRIAL COMMUNICATION PROBLEMS BY IMPLEMENTING MANUFACTURING AUTOMATION PROTOCOL (MAP)	(32) GALLIUM ARSENIDE ICs FROM A USER'S PERSPECTIVE: PART II—ASICs	(33) C DEVELOPMENT ENVIRONMENT FOR SUPPORTING ELECTRONIC APPLICATIONS	
	3:00 PM TO 5:00 PM	(34) SYNERGISTIC MARKETING	(35) CAE/CAD: LINKING DESIGN TO SUPPORT MANUFACTURING		(36) DEVELOPMENT TOOLS FOR HIGH PERFORMANCE RISC MICROPROCESSORS	

*SESSION 9 RUNS FROM 2:00 PM TO 5:00 PM, RATHER THAN 12:00 TO 2:00.

that first-pass ASIC success requires development tools that coordinate the ASIC-design and the system-design specifications.

The ASIC industry is moving to expand the capabilities available to customers. The commercialization of compilation techniques that enable customers to augment (directly or indirectly) ASIC libraries epitomizes this movement. More comprehensive customer/vendor interaction is the key ingredient.

Participants in the panel discussion of **Session 8** will debate key issues associated with the value of module compilation for ASIC designers and whether module compilation's time has come. Panelists will also address the question of whether module compilation/customer specific cells are the responsibility of the vendor or the customer. Discussions will also center on the level of sophistication necessary to effectively use module compilation. The key here is responsibility—should cell development be in the hands of the customer, the vendor, or a combination of both?

A look at the PLD picture

Today's programmable logic device (PLD) architectures offer designers more flexibility and integration capability than ever before. To take advantage of these architectures, however, users must fully understand correct design techniques. The papers in **Session 14** will focus on such techniques by walking through the implementation of applications examples for several

architecturally innovative PLDs.

As the technology matures, so too does the level of PLD specialization. Papers in **Session 22** will illustrate some of these specialized devices (for example, a programmable BUS interface) along with some target applications—a solution for asynchronous designs and a programmable PS/2 interface.

But will it work in production?

Any discussion of PLDs would be incomplete without considering the testing question. PLDs are finding their way into more design starts today. This popularity raises testability issues that were not even considered when PLDs were sparingly used as glue-logic chips. The papers in **Session 17** will illustrate that reliable PLD implementation is possible only if testability questions are addressed throughout the design and production cycles.

Design for testability (DFT) is quickly becoming a critical component in the product design cycle. The increase in test costs and the use of new packaging techniques have increased the importance of including self-testing capabilities in today's system designs. Designers can now use emerging test-bus standards to ensure interoperability at board or system levels.

Papers in **Session 13** will illustrate several approaches to DFT and discuss the new JTAG/IEEE P1149.1 serial test bus. Coverage will include boundary scan technologies from the standards and user's point of view, along with the viability of merging BIST (built-in self test) and boundary scan at the IC level.

Closing with a final thought


On Wednesday afternoon, November 16, **Session 21** will describe potential applications of neural networks via five short talks and a panel discussion, where questions from attendees will be answered. After a short review of the neural network concept and the kinds of problems such networks are best equipped to solve, presentators will cover four application aspects—electronic neural networks, optical neural networks, neural networks in signal processing, and neural networks in defense programs. The neural field is progressing rapidly, and most of the presentations will highlight very recent advances. **EDN**

Transportation and show details

The Wescon/88 conference and exhibition will take place on Tuesday, November 15 through Thursday, November 17 at the Anaheim Convention Center in Anaheim, CA. General admission is \$10 at the door; the fee covers exhibits, technical sessions, and admission to the film theater for the three days.

Registrants coming from the San Diego and Santa Barbara areas are encouraged to ride Amtrak to the show; free shuttle buses will transport train passengers to the Convention Center. Free shuttles will also run between the Anaheim Convention Center and many of the major local hotels. For more information, contact Electronic Convention Management, 8110 Airport Blvd, Los Angeles, CA 90045. Phone (213) 772-2965.

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High 470 Medium 471 Low 472



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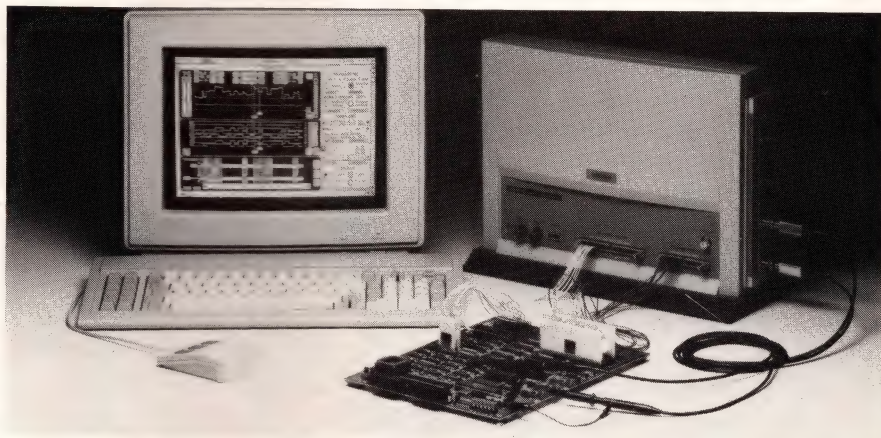
Quality is always the answer.

Wescon/88 Products

Instrument combines 48-channel LA, 100-MHz DSO, and stimulus generator

The Omnilab 9240 is a combination digital-storage oscilloscope (DSO), logic analyzer (LA), and digital stimulus generator that comes in an attaché-case-sized enclosure. Unlike separate instruments, the DSO and LA are designed to work in tandem. An IBM PC, PC/XT, or compatible computer hosts the unit.

In combination with a feature named Multiview, the Select trigger system allows you to observe time-correlated analog and digital displays. Select combines the features of scope and logic-analyzer triggering. You can qualify the trigger conditions by using the truth tables stored in RAM or by programming minimum and maximum time delays. In addition to letting you see time-correlated displays, Multiview lets you watch digital



data alone, analog data alone, or both analog and digital displays representing separate time intervals.

Continuous sampling in conjunction with flexible triggering permits the unit to capture and display every occurrence of infrequent events, such as missing pulses,

metastable states, noise glitches, and bus contentions. From \$8900.

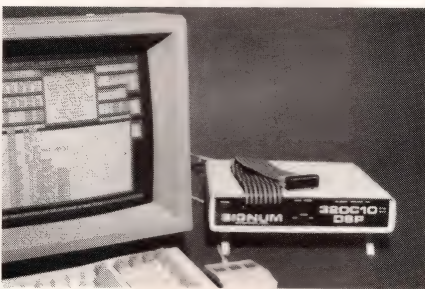
Orion Instruments, 702 Marshall St, Redwood City, CA 94063. Phone (415) 361-8883. TLX 530942. FAX 415-361-8970. Booth Nos 3372, 3374.

Circle No 635

DSP development tool is nonintrusive to target system

Designed specifically for digital signal processing (DSP) systems, the Model E-232-DSP-10 emulator is nonintrusive to the target system. It features an easy-to-use user interface and completely emulates the target system without missing anything.

Under interactive control, the E-232-DSP-10 emulates all functions of TI's TMS320C10 family of DSP microcontrollers without restrictions of any sort. It offers sophisticated event definitions, which can be used as breakpoints or trace controls. Three simultaneous sets of events are defined in terms of any or all of the following parameters in any combination—addresses, data



patterns, CPU operations, and external inputs. In addition, two 16-bit pass counters allow you to count and/or delay events. An 8-level hardware sequencer can sequentially trigger to, from, or between any breakpoint event sets or pass-counter values. Still other breakpoints can be triggered in the event

of a trace-full condition, a watchdog timer out, or an illegal op code fetch.

Other features include in-line symbolic assemblers and disassemblers, two banks of 4k overlay program memory for virtual memory operation, an 8-channel user-logic state analyzer, and performance-analysis hardware and software that allows the target-system designer to evaluate the target code's efficiency with both tabular and graphic displays. \$5995.

Signum Systems Inc, 1820 14th St, Santa Monica, CA 90404. Phone (213) 450-6096. Booth No 3142.

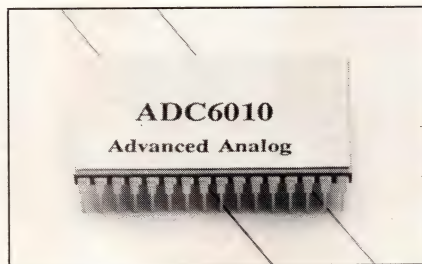
Circle No 639

Wescon/88 Products

12-bit A/D converter features on-board sample/hold circuitry

The AD6010 12-bit successive-approximation A/D converter comes complete with internal sample/hold circuitry, a clock, and a reference. The conversion time is 4 μ sec and can be short-cycled to 2.8 μ sec. The converter features five user-selectable input ranges—0 to 5V, 0 to 10V, ± 2.5 V, ± 5 V, and ± 10 V.

Data is available in parallel or serial format complete with corresponding clock and status signals. The gain and offset can be externally trimmed to zero to provide a full-scale accuracy of $\pm 0.012\% \pm \frac{1}{2}$ LSB. Digital input and output sig-



nals are DTL/TTL compatible. The power consumption is 1.2W typ.

The 6010 is housed in a hermetically sealed 32-pin DIP and is available in three operating range grades: 0 to 70°C, -25 to +85°C, and -55 to +125°C. The 6010C,

which is specified over the -55 to +125°C operating range, has a linearity drift spec of ± 2 ppm/°C max. A military version is also available, which is fully screened and tested to MIL-STD-883 Rev C Level B requirements. \$136 (100) for the -25 to +85°C version. Delivery, stock to nine weeks ARO.

Advanced Analog, 2270 Martin Ave, Santa Clara, CA 95050. Phone (408) 988-4930. TWX 910-338-2213. FAX 408-988-2702. Booth No 1708.

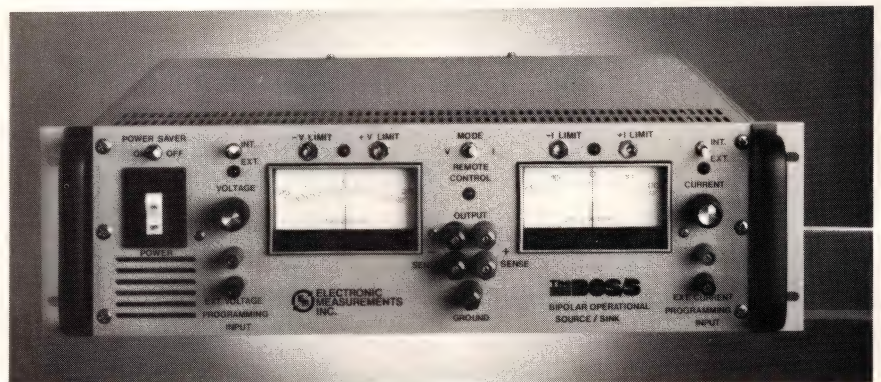
Circle No 637

Bipolar operational power supply provides over a dozen functions

The BOS/S can function as a dc power supply, an electronic load, a voltage source, a power pulse generator, a current source, a power function generator, a direct-coupled amplifier, a variable gain amplifier, a fast-slewing power supply, a dc amplifier, an ac power supply, a differential amplifier, and a signal-inverting amplifier. The current or voltage output is controlled via a front-panel mode switch.

Control can be internal or external. A 10-turn potentiometer controls the output over the maximum -V to +V range. An external ± 10 V source provides identical external control. An optional digital control board allows you to program most of the unit's functions via the IEEE-488 bus or a parallel data-transfer bus.

The talk and listen functions have



12-bit resolution. The voltage and current regulation are 0.005%, and the TC is 0.01%/°C in the voltage mode and 0.03%/°C in the current mode. The rms ripple equals 3 mV in the voltage mode and 0.05% in the current mode. Voltage and current output changes over eight hours are 0.02 and 0.03%, respectively. Standard features include

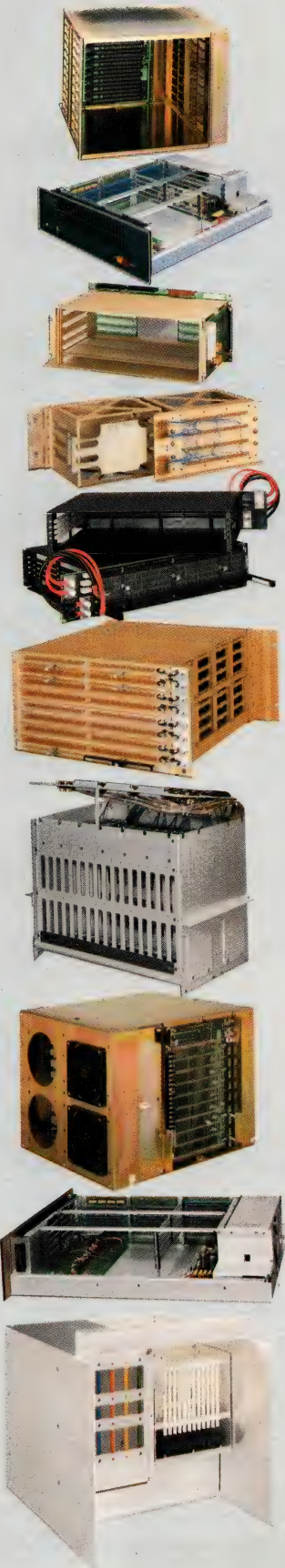
adjustable output limiting, indications of mode and remote operation, and analog or digital voltage and current meters. \$1095 to \$1995. Delivery, stock to eight weeks ARO.

Electronic Measurements Inc, 405 Essex Rd, Neptune, NJ 07753. Phone (201) 922-9300. Booth Nos 3369, 3371.

Circle No 636

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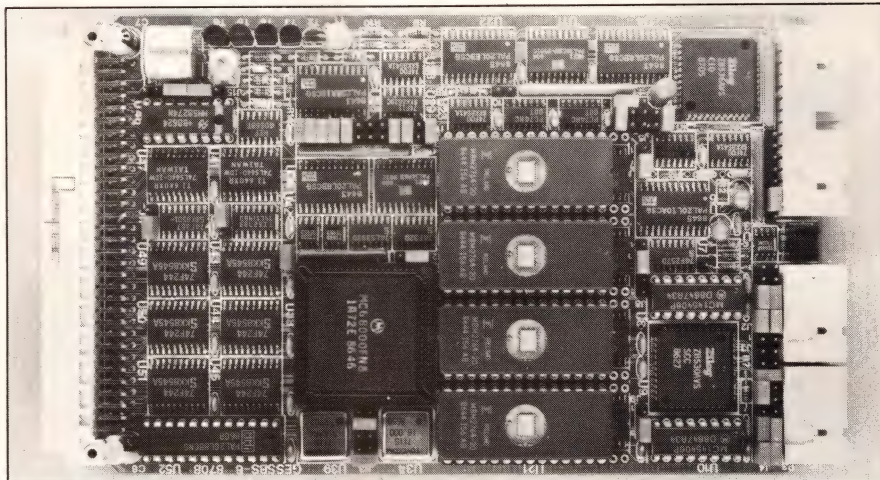
Wescon/88 Products

Single-board computer designed for G-64 bus applications

Designed to interface with the G-64 bus, the MPL-4079 single-board computer features an all-CMOS design built around the 68HC000 μ P. The 4 \times 6-in. Euroboard incorporates two serial ports, a 4-channel A/D converter, parallel I/O, a clock, EPROM, and battery-backed RAM.

The CPU and memory available on board are sufficient to handle most applications running under the OS-9 operating system. Drivers are available for all the peripherals, as are full facilities for symbolic debugging and program down-loading through the serial port. Users can also develop programs under the MTX multitasking kernel, and a debugger is available for programs written in Pascal.

A 4-channel, 8-bit A/D converter with a 40- μ sec conversion time allows the MPL-4079 to fully support industrial real-time applications.



There are 20 parallel I/O lines available for logic level inputs and two RS-232C serial ports for communications. The baud rates are programmable.

The MPL-4079 is also equipped with useful local peripherals, such as a power-failure detector, a watchdog timer, two 16-bit timers, and

a battery-backed real-time clock complete with calendar. The board requires 5V and draws 70 mA. \$795.

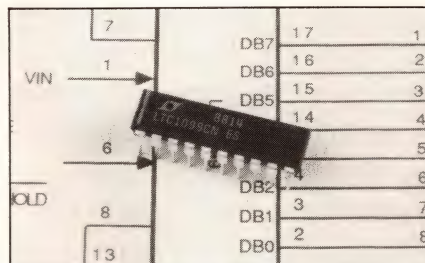
Gespac Inc, 50 W Hoover Ave, Mesa, AZ 85202. Phone (602) 962-5559. FAX 602-962-5750. Booth No 1129.

Circle No 638

Half-flash A/D converter handles 20V/ μ sec slew rates

Featuring on-chip sample-and-hold circuitry, the 8-bit LTC1099 half-flash A/D converter has a 2.5- μ sec conversion time and can handle slew rates of 20V/ μ sec. The total unadjusted error is ± 1 LSB.

The converter requires few external components for operation: All timing circuitry for the 1099 is internal and edge-sensitive, eliminating the need for external pulse-shaping and -timing circuitry. The data outputs are latched with 3-state control to permit easy interface to a μ P data bus or an I/O port. Two modes of operation—Read and



Write-Read—also simplify μ P interfacing.

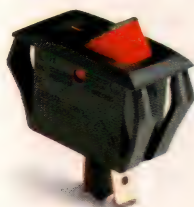
The LTC1099 features an overflow output, allowing it to be cascaded for higher resolution systems. There is also a stand-alone mode for applications that do not

involve a μ P. The converter requires no user trimming and operates from a 5V supply. The analog and reference inputs have a -0.3 to $V_{CC}+0.3$ V range; the digital input range is -0.3 to $+12$ V. Power dissipation equals 75 mW max. The converter is available in plastic or ceramic DIPs, as well as a surface mount package. \$8.25 for a unit in a plastic DIP.

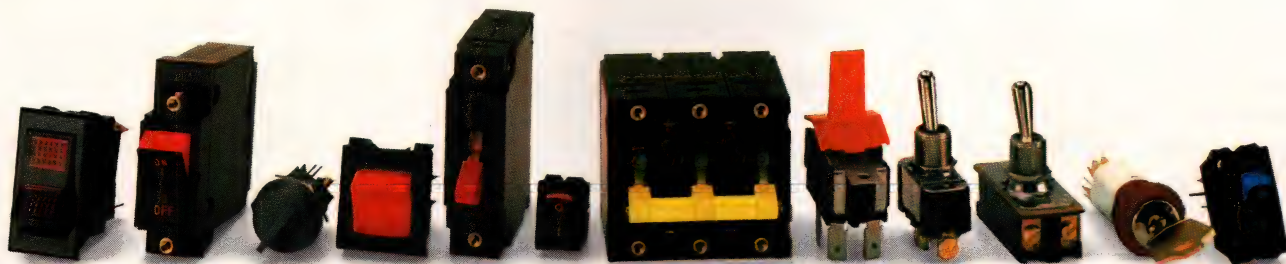
Linear Technology Corp, 1630 McCarthy Blvd, Milpitas, CA 95035. Phone (408) 432-7487. FAX 408-434-0507. Booth No 3800.

Circle No 642

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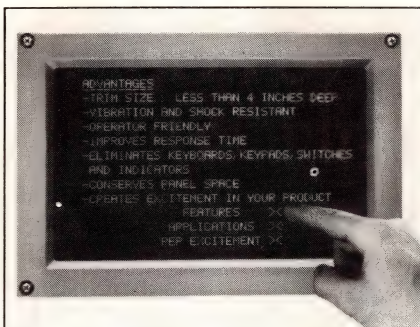
Wescon/88 Products

Touch-entry display modules offer canned-message capability

The model 4284-XX display module combines a 12-line by 40-character dc gas plasma display with an infrared touchscreen. The 16k lithium-battery-backed memory provides as many as 127 canned messages.

The touch-input infrared switch matrix provides 240 active switch locations. The switch matrix uses optical technology, which enhances display appearance. Proprietary techniques help to prevent ambient light from affecting the optical switches.

The 4284-XX's display provides both upper and lower case letters and an expanded ASCII character set that includes scientific and European characters in a 5×7 dot-



matrix format. The characters are available in neon-orange or green and are software-dimmable to three levels of brightness.

The module accepts and outputs RS-232C or RS-422 serial data at 1200 or 9600 baud. It supports clear-to-send and data-terminal-

ready signals and can detect parity and rate errors in transmission. The module also features a set of jumper-initiated self-diagnostic tests to check the operation of all infrared light beams and to display brightness levels, signify the selected baud and parity rates, check the number of stored messages, and provide battery status. From \$1198 and \$1329 for the neon-orange and green display modules, respectively.

IEE Inc, 7740 Lemona Ave, Van Nuys, CA 91409. Phone (818) 787-0311. TLX 4720556. FAX 818-902-3723. Booth Nos 2254 to 2257.

Circle No 641

12-bit, 4-quadrant CMOS D/A converter features on-chip output amplifier

The monolithic AD7845 is a full 4-quadrant multiplying D/A converter that includes an on-chip amplifier. Simple external connections let you configure the unit for either unipolar or bipolar operation as a programmable-gain amplifier (PGA) or as a programmable current source.

Three matched internal application resistors provide gain ranging and offsetting. TTL- or CMOS-compatible inputs drive the 12-bit latch controlled by standard CS and WR signals, thus making bus interfacing simple through the use of direct unbuffered operation.

Guaranteed to be monotonic over the full operating range, the AD7845 has a ± 1 LSB max differential nonlinearity and a ± 2 mV



zero code offset error. The on-chip amplifier and feedback resistor perform current-to-voltage conversion

with an accuracy to within ± 1 LSB. Delivering a ± 10 V swing into a 2-k Ω load, the internally compensated amplifier settles to 0.01% of the full-scale range in under 5 μ sec. The full power bandwidth is 250 kHz, and the unity-gain small-signal bandwidth is 600 kHz with a 7- μ sec slew rate.

The AD7845 operates from ± 15 V supplies and is available in three operating-range grades: 0 to 70°C (J and K grades), -25 to +85°C (A and B grades), and -55 to +125°C (S and T grades). \$7.40 (100) for J-grade versions.

Analog Devices Inc, 804 Woburn St, Wilmington, MA 01887. Phone (617) 935-5565. TLX 924491. Booth Nos 3278 to 3283.

Circle No 640



NOTHING THIS FAST EVER LOOKED SO GOOD

Looking for a line thermal printer that's fast and provides the highest resolution available? Take a good look at the LTP Series from Seiko Instruments.

They're fast, printing from 200 to 400 characters per second. That makes them perfect for applications such as medical instrumentation, point-of-sale systems, and test and measurement equipment.

The LTP Series produces near-photographic print quality with 3 to 8 dots per millimeter, so you can use them for high-resolution graphics and video printouts. We have dedicated interfaces for these printers with parallel, serial, and NTSC Composite Video input formats available.

But, that's not all. Seiko Instruments line thermal printers are renowned for

their quiet-as-a-feather operation. Since the entire LTP Series is small and compact, requiring less power than the competition, they're ideal for mobile applications, and fit easily into your most space-saving designs.

Finally, Seiko Instruments has a well-earned reputation for building in quality. With only one moving part, the platen, these printers have the highest reliability of any line thermal printers.

We can make you look good with your next test, measurement or communications equipment design. Call Seiko Instruments today at (213) 517-7770, and ask about the line thermal printers that are fast, easy to read, quiet and affordable.

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CIRCLE NO 196

Wescon/88 Products

Stand-alone EPROM, EEPROM programmer requires no personality modules

The EZ-Writer stand-alone multi-programmer supports all MOS and CMOS EPROMs and EEPROMs ranging to 1M bps and 40 pins without the need for personality modules or adapters. Programming is done internally, and all required voltages and waveforms are generated under software control.

The EZ-Writer features nine function keys for direct command execution. Device operations include Load, Program, Blank Check, Verify Device, Edit RAM Data, Fill RAM, Display Device Data, and Sumcheck RAM/Master. The unit also features two ZIF sockets—one to support 24- to 32-pin memory types and one for 40-pin EPROMs.

Four operating modes are available: stand-alone programming, including Data Editing using an integral 25-position keyboard and a 40-character alphanumeric LCD; terminal remote-control mode, using the standard serial RS-232C; computer remote-control mode via the RS-232C and the five translation formats; and menu-driven operation, using an optional PC-compat-



ible software driver.

The EZ-Writer offers three choices for selecting a device for programming: You can scroll through a menu of manufacturers and device numbers, directly enter the device code, or use an (E)EPROM electronic identifier. The device also features a nonvolatile memory to save default param-

eters as well as power protection for chips in the ZIF sockets. From \$975.

Bytek Corp., 508 NW 77th St., Boca Raton, FL 33487. Phone (407) 994-3520. FAX 407-994-3615. Booth No 4003.

Circle No 643

Personal-computer clock battery offers long life, low cost

The Model 844 battery utilizes a 4.5V, 1-Ahr alkaline system and can replace the lithium battery that comes with IBM PC/AT computers.

These clock batteries maintain power to the clock chip when the computer is turned off. They also maintain the memory of the chip to prevent the loss of the computer's system-configuration information.

The 844 features a 4-pin termina-



tion that lets it directly replace the original lithium battery in most

80286 and 80386 μ P-based systems. Unlike the 6V OEM lithium batteries, the 844 employs no internal voltage-dropping resistors. Because of this difference, the 844 has an expected lifetime of two to four years. \$18.

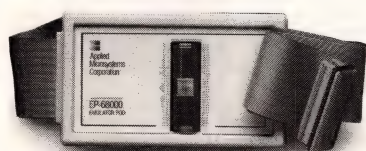
Rayovac Corp., 601 Rayovac Dr., Madison, WI 53711. Phone (608) 275-4912. Booth No 1496.

Circle No 644

68020 EMULATION NOW AT 25MHz.



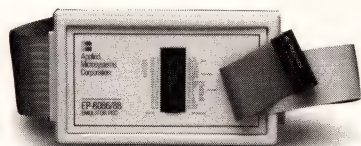
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68000-16.7MHz



80286-12.5MHz



80C186/C188-16MHz

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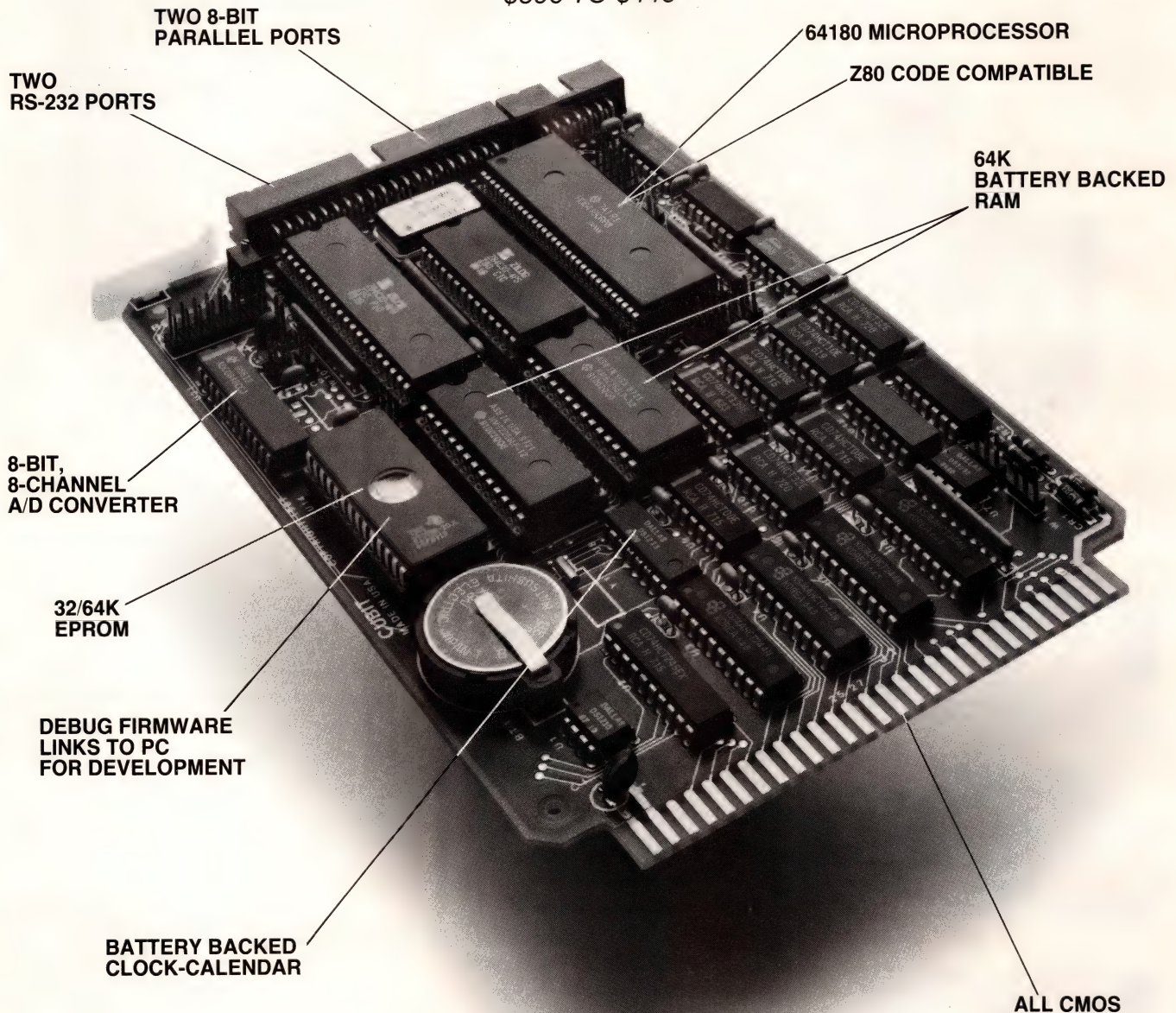
For a demonstration, write Applied Microsystems Corporation, P.O. Box 97002, Redmond, Washington USA 98073-9702. Or call (800) 426-3925. In Washington, call (206) 882-2000.



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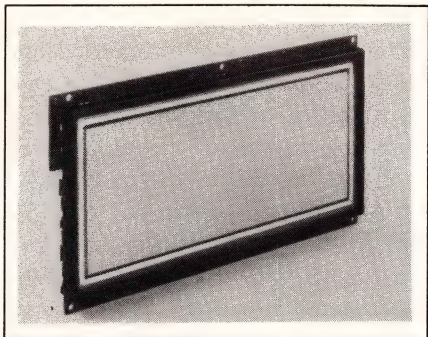


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CIRCLE NO 198

Wescon/88 Products



EL DISPLAY

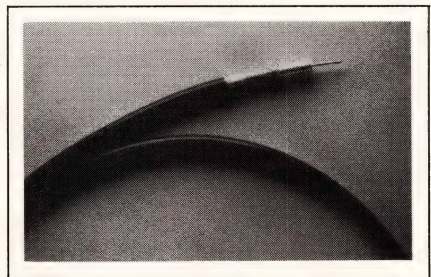
These display panels use dc electroluminescent technology to achieve high reliability and long life. The use of dc technology and proprietary drive circuitry eliminates the chance of catastrophic failures.

Two basic units are available, both with a 640×200-pixel matrix: the EL 1C-B000, which has a 2:1 aspect ratio, and the 1C-A000, which has a 1.4:1 aspect ratio. The width of the total package, including the display and the drivers, is less than 0.6 in.

Both display modules offer flicker-free imaging, high resolution, wide viewing angles, and a uniform brightness. \$800 for either configuration.

Cherry Electrical Products, 3600 Sunset Ave, Waukegan, IL 60087. Phone (312) 360-3500. Booth Nos 1440 to 1448.

Circle No 610



NETWORK CABLES

The 1223A and 1224A 75Ω coaxial cables are designed for manufacturing automated protocol (MAP) networks. Both meet IEEE MAP requirements and are CL2X rated.

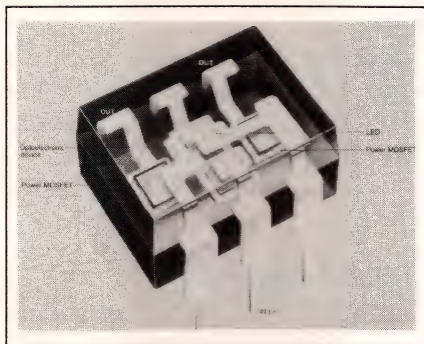
Designed for drop applications from the cable trunk to individual

work stations, the 1223A cable features an 18 AWG solid copper-covered steel conductor and a black PVC jacket. The 1224A accommodates both trunk-cable and drop-cable applications and features a 14 AWG conductor.

Both cables employ a shield that consists of a double-layer of foil bonded to the dielectric core, followed by an aluminum-braid shield and then an overall copolymer mylar foil. The outer foil has a shorting fold, which provides metal-to-metal contact for maximum shield effectiveness. Both cables are available in 1000-ft put-ups. \$220.65 and \$377.25 for the 1223A and 1224A, respectively.

Belden Wire and Cable, Box 1980, Richmond, IN 47375. Phone (800) 235-3364. Booth Nos 2455 to 2463.

Circle No 611



RELAYS

Photo-MOS relays employ state-of-the-art technology that incorporates the advantages of both electromechanical and solid-state relays. They feature an optoelectronic element that directly drives a power MOSFET, thus eliminating the need for a power supply. The optoelectronic element converts received light to voltage to drive the power FET, allowing the FET to switch the load on and off.

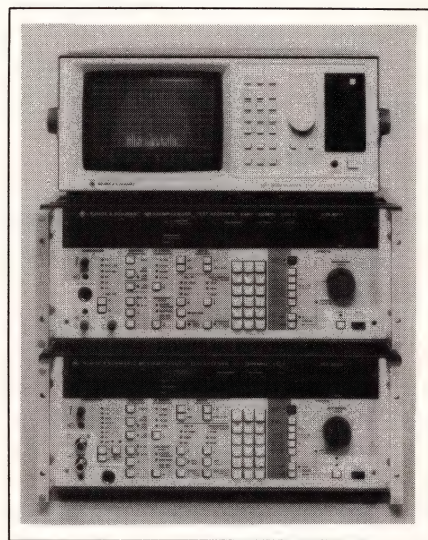
The relays can control loads of 150 mA at a peak load voltage of 400V. And, despite their small size (a 6-pin DIP measuring 0.369×0.252 in.), the Photo-MOS relays feature a 1500V ac min input-

to-output isolation rating.

You can mount the relays in any position; and, since they are unaffected by magnetic fields, they are compatible with applications involving high packing densities. Photo-MOS relays are available in tube packaging to accommodate automatic insertion equipment needs. From \$4.50 (500). Delivery, eight to 12 weeks ARO.

Aromat Corp, 629 Central Ave, New Providence, NJ 07974. Phone (201) 464-3550. Booth Nos 1544 to 1548.

Circle No 612



TEST SYSTEM

Covering a 20-Hz to 1300-MHz frequency range, the EP-6 EMI test system conforms to the latest requirements of MIL-STD 461/462, FCC, and VDE. It uses crystal-based synthesized receivers rather than spectrum analyzers to meet the exacting VDE receiver specifications.

The EP-6 features menu-driven soft keys for ease of operation, audio and visual interference identification, color-monitor capability for display clarity, a printer, and a plotter for historical records.

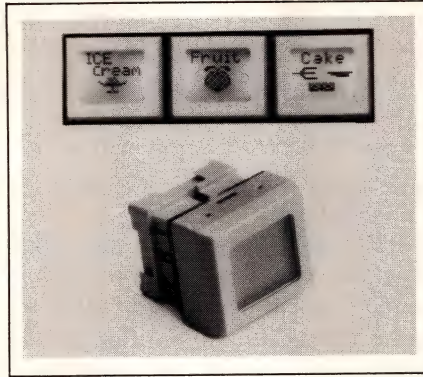
Measurements are presented in direct physical units—there's no need for antenna-factor or bandwidth conversions. Full IEEE-488 capability is standard. The EP-6 is

Wescon/88 Products

backed by a full line of active and passive probes, antennas, and line-impedance stabilization networks. \$82,000. Delivery, 12 weeks ARO.

Rohde & Schwarz Inc, 4425 Nicole Dr, Lanham, MD 20706. Phone (301) 459-8800. TWX 510-223-0414. FAX 301-459-2810. Booth Nos 3138, 3140.

Circle No 613



The LCD provides full-screen graphic displays. If used as a 5×7 dot-matrix alphanumeric display, it provides three lines of as many as six characters per line. The 7/8×3/4-in. switch module is designed for through-the-panel pc-board mounting and requires only 3/4 in. behind the panel-mounting area.

Designed to operate over a 0 to 40°C range, these low contact-resistance (less than 1Ω) switch modules have an average life of greater than 10⁶ operations. \$40.72 (100).

IEE Inc, 7740 Lemona Ave, Van Nuys, CA 91409. Phone (818) 787-0311. TLX 4720556. FAX 818-902-3723. Booth Nos 2254 to 2257.

Circle No 615

OSCILLOSCOPE

The VP-5516A oscilloscope offers analog power with digital intelligence. The 100-MHz, 4-channel unit features a novel 3-dimensional video display that is well-suited for the analysis of complicated waveforms.

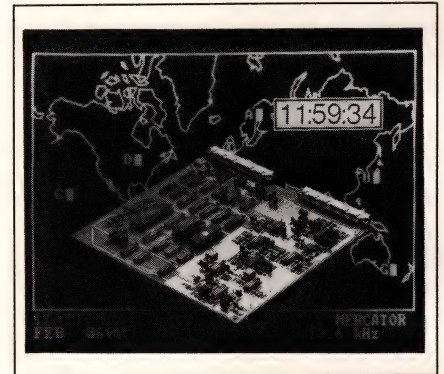
Other major features include 23 types of digital readout functions that display measured values and measurement conditions, 1-step rise- and fall-time calculations, a yes/no decision function for screening input signals, and a one-touch repeat-measurement capability.

A labeling function (full alphanumeric plus symbols) allows you to mark the waveforms with data, location, and comments. Six cursor lines and two cursor symbols provide as many as 10 types of wave-

form measurements. The simple menu operation saves time and enhances accuracy, and an auto-ranging function optimizes the waveform size for best viewing. \$2195. Delivery, stock to six weeks ARO.

Panasonic Industrial Co, 50 Meadowlands Parkway, Secaucus, NJ 07094. Phone (201) 348-7000. Booth Nos 3548, 3550.

Circle No 616



RECEIVER

The OM-PCB timing receiver is accurate to within 0.001 sec. You can configure the single-board unit for most any application requiring either UTC traceable time or time synchronization between widely separated sites.

Unlike some OEM-type receivers, the OM-PCB integrates directly into your equipment and provides a precise reference at any location in the world. Designed to receive and process the very low frequency signals broadcast from the global network of navigational transmitters, the unit can provide time outputs in a wide range of formats.

By incorporating a μP controller and receiver/decoder design, both the size (less than 81 in.²) and the power consumption (less than 200 mW) of the OM-PCB are kept to a minimum. \$1300.

Kinematics/Truetime, 3243 Santa Rosa Ave, Santa Rosa, CA 95407. Phone (707) 528-1230. TLX 176687. FAX 707-527-6640. Booth No 3360.

Circle No 617

RELAYS

The CT2100 solid-state relay module is designed to interface a computer system to the outside world where hostile signal environments present an operational hazard to the electronic system.

Designed for direct μP access and control, the CT2100 features four independent solid-state relays. The isolation between the switches and between the control inputs is 1500V, and an isolated status line indicates overcurrent trip or current flow.

The relay switches are designed to withstand electromagnetic pulses and are self-protected for overcurrent conditions. The module operates from a 5V supply, and the switches can operate as high- or low-line drivers. The continuous current rating is 200 mA, the trip level is 2 to 3A, and the sense-current flow is 25 mA min. \$1300. Delivery, 12 weeks ARO.

Circuit Technology Inc, 160 Smith St, Farmingdale, NY 11735. Phone (516) 293-8686. Booth Nos 2292, 2294.

Circle No 614

SWITCH MODULE

These switch modules integrate a custom IC driver and a low power LCD that utilizes super-twist technology in the keycap of an spst, momentary-contact switch. The high-contrast super-twist LCD consists of 864 pixels in a 24×36-pixel matrix and is enhanced by LED backlighting for low ambient lighting conditions.

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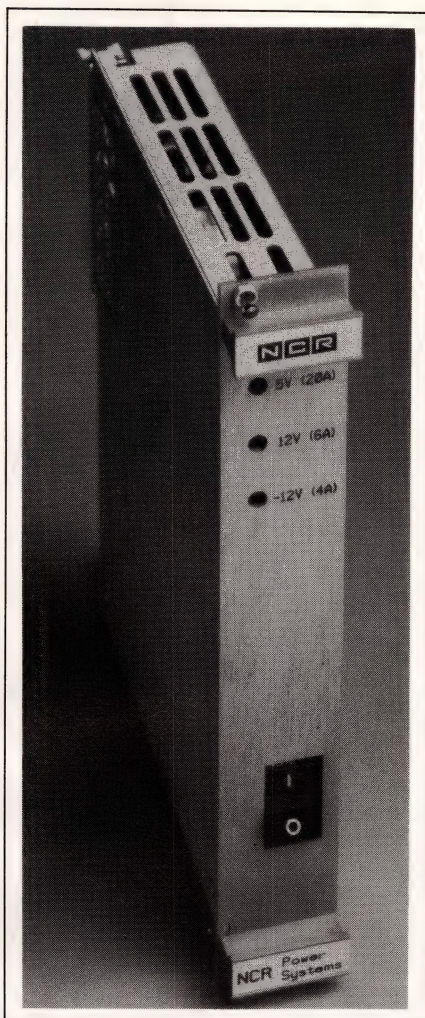
*Per IP-65 (DIN Standard 40050)



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POWER SUPPLY

These dedicated 200W power supplies are designed for systems utilizing VME bus architectures. The devices feature a TTL-compatible open-collector signal that verifies in-spec performance within 500 msec after turn-on.

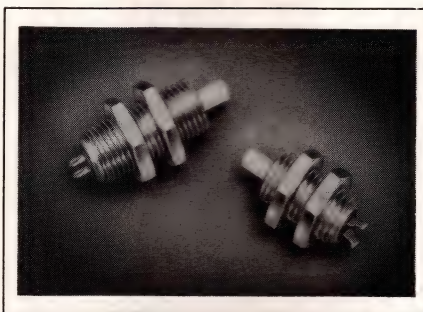
Remote control is accomplished by using a 2.4V dc TTL signal as the Enable and an open-collector signal as the Disable. Three outputs (5V, $\pm 12V$) are standard, and the calculated MTBF is 50,000 hrs. The supplies comply with DIN-41494 for Eurocard packaging as well as the stringent safety and EMI requirements imposed by UL, CSA, and TUV (VDE).

The supplies interface with the VME bus via a direct plug-in connection. Standard supplies accommodate most applications, but the units can be easily factory custom-

ized to comply with special system conditions. \$277 (1000).

NCR Corp, 3200 Lake Emma Rd, Lake Mary, FL 32746. Phone (407) 323-9250. Booth Nos 2815, 2816.

Circle No 618



LIMIT SWITCHES

Series 39 miniature limit switches include a plunger seal, which prevents contact contamination when operating in harsh environments. The switches are available in spst NO (39-701) and spst NC (39-702) contact configurations.

The overall length of Series 39 switches is less than 1 in., and the diameter, including the mounting nuts, is less than 0.5 in. The fully threaded switch body allows users to accurately adjust the operating point. The 39-701 switches 150 mA at 5V dc; the 39-702 switches 250 mA at 115V ac.

For resistive loads, both versions have a 100,000-operation lifetime. The contact resistance measures 25 m Ω max on a new switch, and the actuating force is 12 \pm 4 oz for NO models and 8 \pm 4 oz for NC models. \$4.43 (100) for the 39-701; \$5.10 for the 39-702.

Grayhill Inc, Box 10373, La-Grange, IL 60525. Phone (312) 354-1040. TLX 6871375. FAX 312-354-2820. Booth Nos 2032, 2034.

Circle No 619

BACKPLANES

J1/J2 VME Bus backplanes combine the J1 and J2 sections into a 1-piece construction to provide a more stable ground reference for 32-bit ap-

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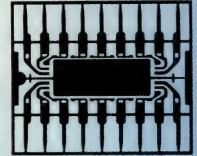
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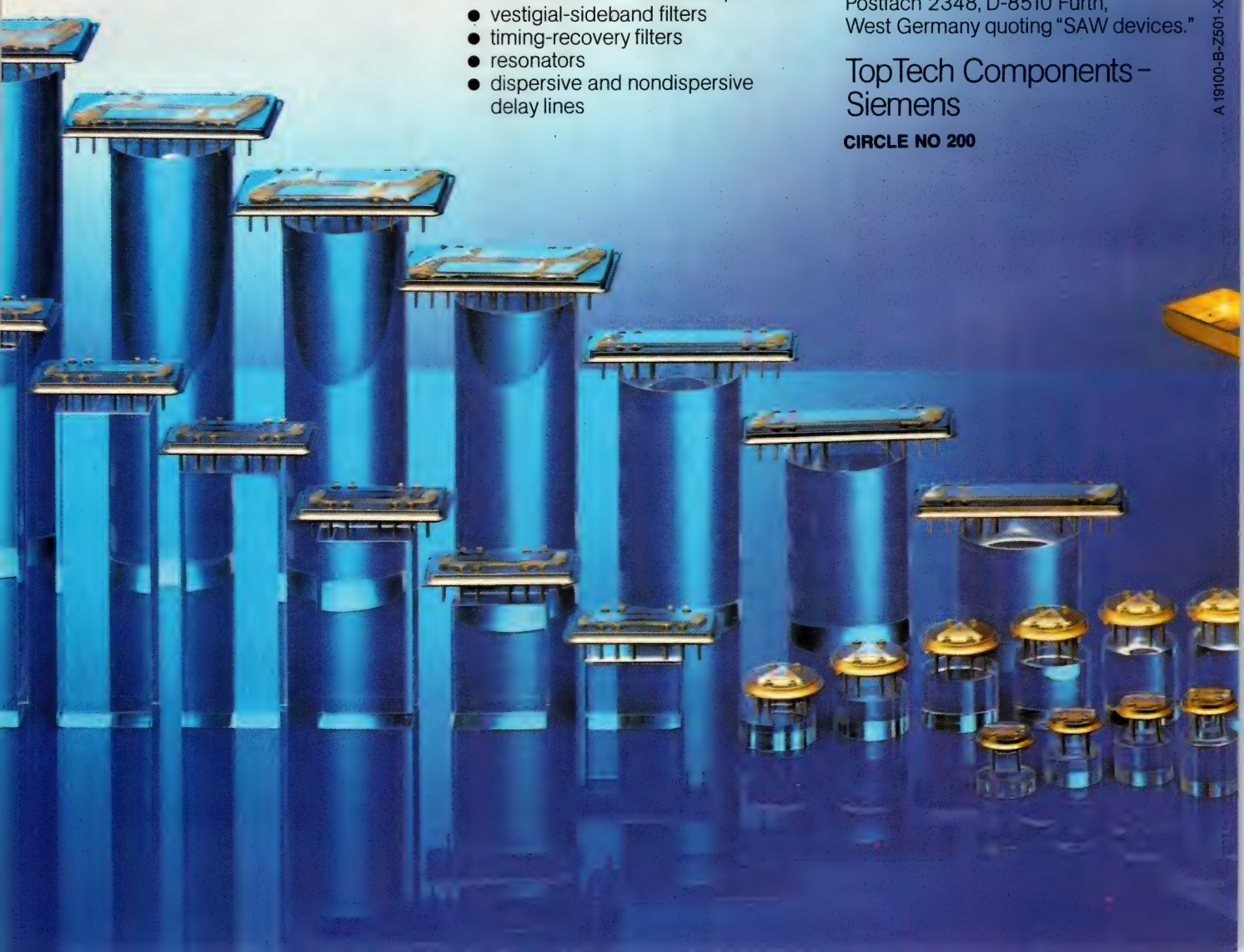
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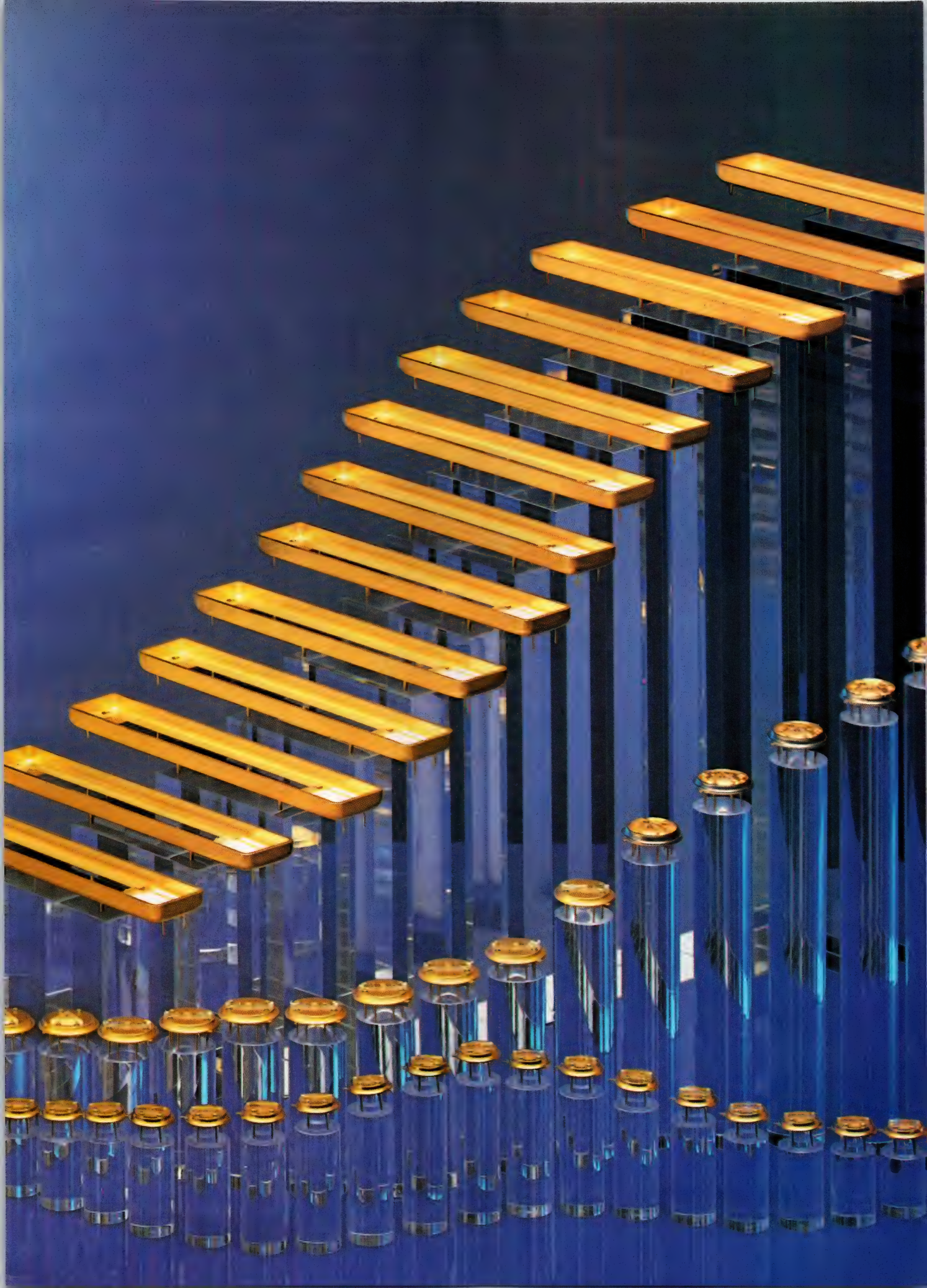
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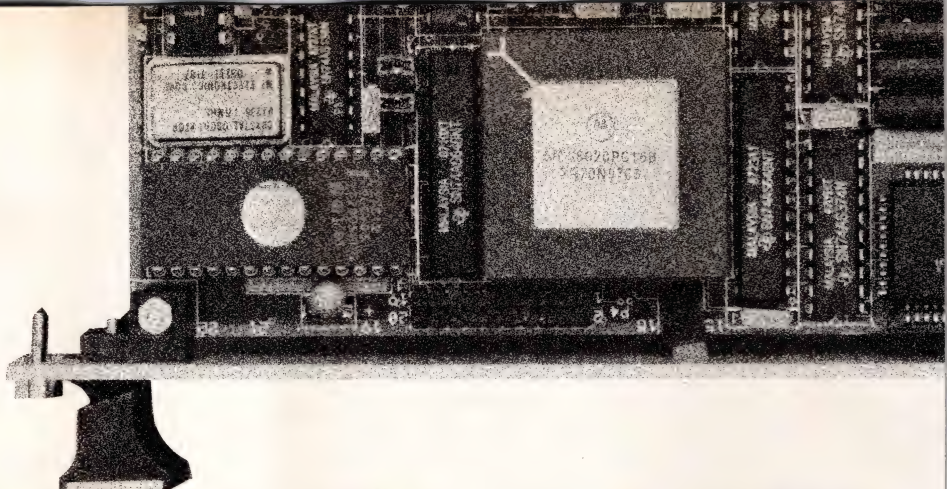
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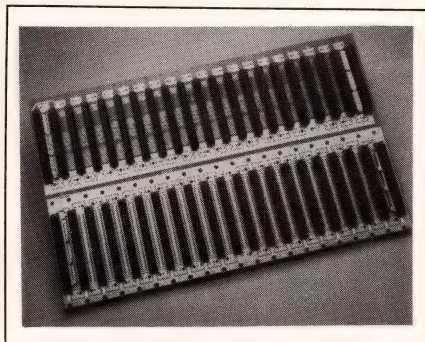
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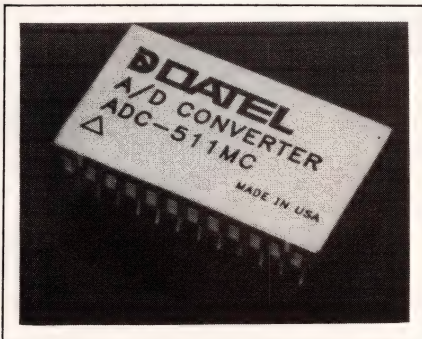
plications. This construction also eliminates the potential for ground loops.

Designed to meet revision C.1 of the VME Bus spec, the J1/J2 backplane utilizes on-board termination. The line includes 21-, 15-, 10-, and 5-slot designs; and power terminals are available in three styles: power cubes, press-fit posts, and snap-on lugs. Press-fit DIN connectors come standard.

J2 connector shrouds with latching arms to firmly secure I/O cabling are available as an option. Four auxiliary power buses are included in the J2 area to handle multiple power requirements in special VME Bus applications. \$907.75 and \$1200 for the 15- and 21-slot versions, respectively.

Augat Inc, Box 779, Attleboro, MA 02703. Phone (508) 222-2202. TWX 710-391-0644. Booth Nos 2354 to 2363.

Circle No 620



A/D CONVERTER

The ADC-511 A/D converter provides high-speed, 12-bit conversion with reduced power. The unit dissipates just 925 mW and needs only 1 μ sec for the 12-bit-accurate con-

version process.

Functionally complete, the ADC-511 contains an internal clock and an internal reference that can supply 10V at 1.5 mA externally. All digital inputs and 3-state outputs are CMOS/TTL compatible. The output coding can be in straight binary, offset binary, complementary binary, or complementary offset binary.

A pin-programmable feature allows you to select inputs of 0 to 10V or ± 5 V. Packaged in a 24-pin DIP, the ADC-511 requires ± 15 V and 5V supplies and is available in both commercial and military versions. \$99 (1000).

Datel Inc, 11 Cabot Blvd, Mansfield, MA 02048. Phone (508) 339-3000. TWX 710-346-1953. Booth Nos 3030 to 3034.

Circle No 621

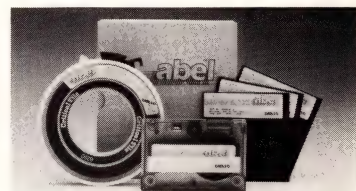


DISPLAY

The SealTouch is a VT-220 compatible, NEMA 4 and 12 rated touch-screen terminal designed to withstand harsh industrial environments. The design encases a 9-in. electroluminescent flat-panel display with infrared touch interaction in a completely sealed cast-aluminum housing.

To prevent contamination, the terminal employs no fans or filters. The solid-state display is inherently resistant to magnetic interference, shock, and vibration. VT-220, VT-100, and VT-52 emulations are all

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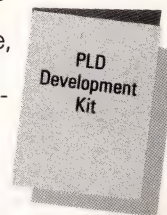
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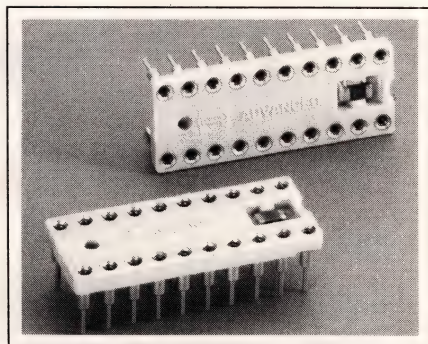
Wescon/88 Products

standard; and the unit features easy, 1-finger programming set-up using menu screens.

SealTouch's display capabilities include 80-line x 25-character format, line graphics, down-loadable fonts, pop-up touch menus, and full on-screen touch keyboards. The terminal can connect with RS-232C, RS-422, or RS-485 interfaces using multidrop protocols. A 20-mA current interface is optional. \$3950.

Digital Electronics Corp, 31047 Genstar Rd, Hayward, CA 94544. Phone (415) 471-4700. TLX 172073. FAX 415-489-3500. Booth Nos 2175, 2177.

Circle No 622



IC SOCKETS

MDS Series decoupling capacitor IC sockets feature molded-in copper circuits with committed voltage and ground terminals. These terminals are designed to provide highly reliable electrical performance and thermal conductivity.

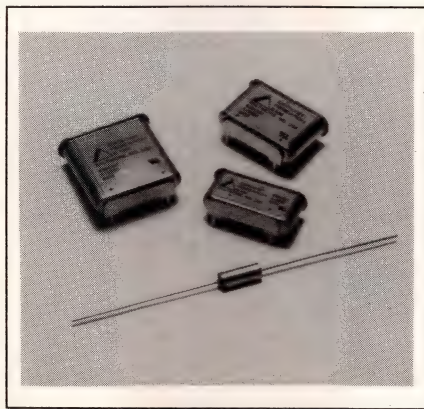
Available in 14- through 20-pin standard DIP configurations, the MDS sockets feature a thermoplastic body material that carries a 94V-0 UL rating. The socket design also features a flush top to accommodate robotic pick-up (vacuum or mechanical) equipment. The chip capacitor, which is surface mounted within the socket body, is available in values of 0.1, 0.01, and 0.33 μ F.

The sockets are supplied with screw-machine terminals, which are 100% antisolderwicking and available in several plating versions. The sockets employ a 4-fingered contact design for high reliability and are

available in versions that have 0.095-, 0.120-, and 0.165-in. above-the-board mounting heights. \$2.09 (100) for a 20-pin model. Delivery, stock to six weeks ARO.

Advanced Interconnections, 5 Energy Way, West Warwick, RI 02893. Phone (401) 823-5200. FAX 401-823-8723. Booth Nos 3189, 3191.

Circle No 623



BATTERIES

The B-35 μ Powercell 2.8V lithium iodide cell resembles a standard $\frac{1}{2}$ W resistor in size, shape, and packaging. Designed as a backup for CMOS RAM, its tape-and-reel packaging is compatible with automatic insertion equipment.

Each B-35 cell has a 35 mAhr capacity rating and can deliver a full power output of 10 μ A at 2V min at room temperature. As the RAM leakage current varies with the temperature, the cell tracks the variation and makes appropriate corrections. The total cell energy is available over the cell's operational life.

The cell features a true hermetic glass-to-metal insulator/seal and metal-to-metal case construction. The current limiting qualities of lithium iodide minimize outgassing, overheating, and venting problems in the event of electrical abuse, such as shorts, forced discharge, and overcharge.

The operating range for the B-35 cells extends from -55 to +125°C. The units meet all MIL spec 883

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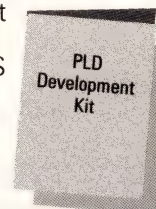
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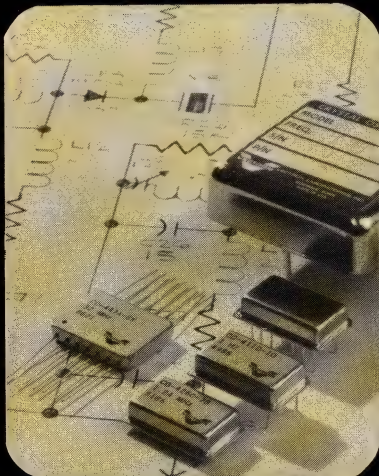


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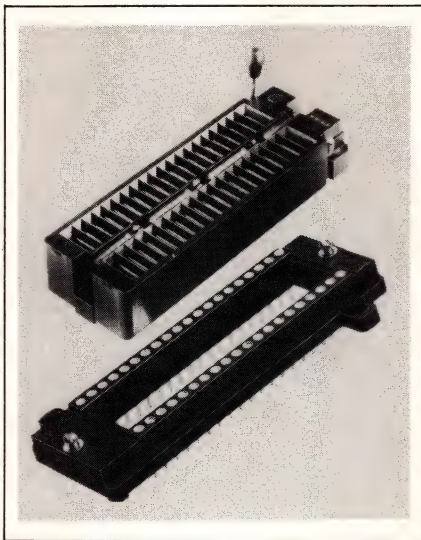
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 166 Glover Avenue, Norwalk, CT 06850
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Wescon/88

requirements. From \$3.

**Catalyst Research, 1421
 Clarkview Rd, Baltimore, MD
 21209. Phone (301) 296-7000.
 Booth No 3286.**

Circle No 624



TEST SOCKETS

Available for both test and burn-in applications, these ZIF sockets are available in 24- to 48-pin sizes. Depending on the plating/material specified, the contacts can withstand temperatures as high as 105 (tin over beryllium copper), 150 (gold over beryllium copper), or 200°C (NiB over CuNiSn spinodal alloy).

The broad entry area allows you to test ICs with 0.3-, 0.4-, or 0.6-in. pin-to-pin centers in one socket. The contacts are designed to be normally closed for consistent force. The plastic socket bodies carry a 94V-0 UL rating.

Additional specs include a 10⁹Ω insulation resistance, a 1000V ac min dielectric withstanding voltage, a 1A current rating, and a minimum life of 50,000 cycles. The sockets mount on pc boards with 0.3- or 0.6-in. center hole patterns. \$3.87 (100) for a 24-pin, tin-plated version.

**Aries Electronics Inc, Box 130,
 Frenchtown, NJ 08825. Phone
 (201) 996-6841. FAX 201-996-3891.
 Booth Nos 2189, 2191.**

Circle No 625



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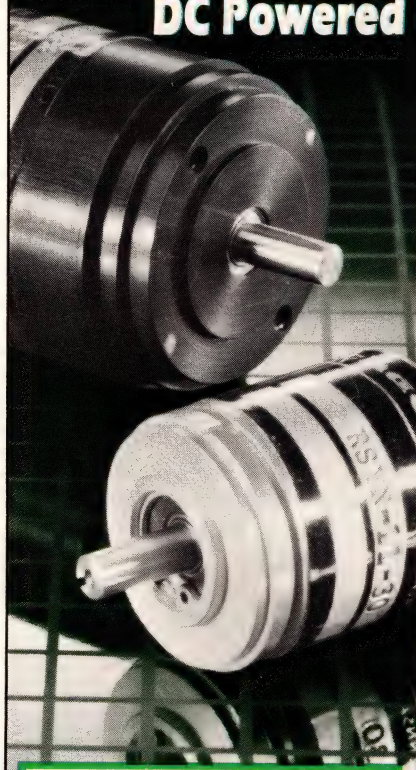
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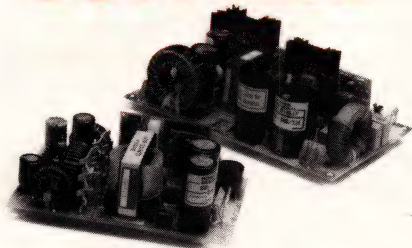
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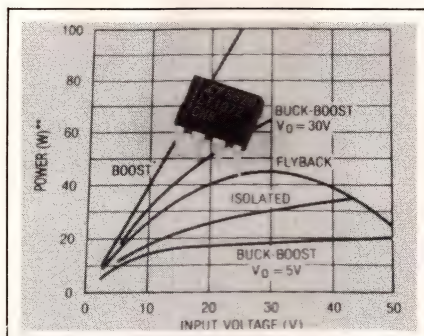


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CIRCLE NO 83

Wescon/88



VOLTAGE REGULATOR

Housed in an 8-pin plastic mini-DIP, the LT1072 synchronizable switching voltage regulator operates over a 3 to 10V range and features an on-chip 1.25A switch. The internal design allows you to synchronize multiple regulators with a system clock in the 48- to 70-kHz range.

The LT1072 uses an adaptive anti-saturation switch drive to accommodate a wide range of load currents. The regulator operates in a variety of standard switching configurations, including buck, boost, flyback, forward, and inverting. To minimize application problems, the 8-pin device includes all oscillator, control, and protection circuitry on chip.

The chip also contains the circuitry for developing a fully isolated flyback regulator—no optocouplers or extra transformer windings are needed. An externally activated shut-down circuit on the LT1072 chip reduces the total supply current to 50 μ A for standby operation. \$2.35 (100).

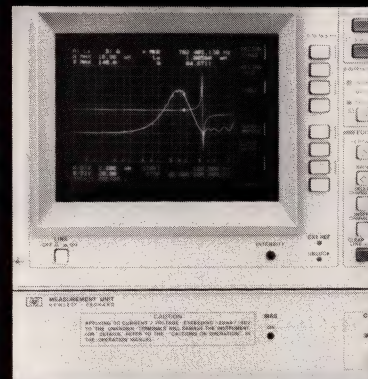
**Linear Technology Corp., 1630
McCarthy Blvd, Milpitas, CA
95035. Phone (408) 432-1900. FAX
408-434-0507. Booth No 3800.**

Circle No 626

DSO/DMM

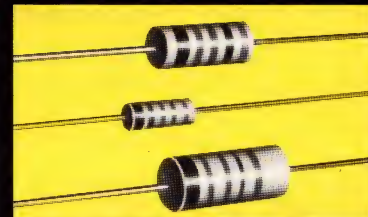
The Model 200 portable digital storage oscilloscope (DSO)/digital multimeter (DMM) provides two channel operation. This capability allows two-channel comparisons and the addition or subtraction of two signals, as well as X-Y operation.

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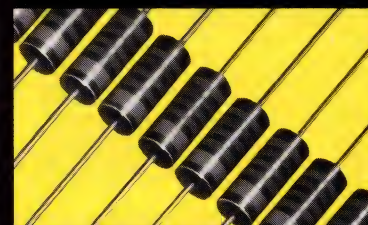
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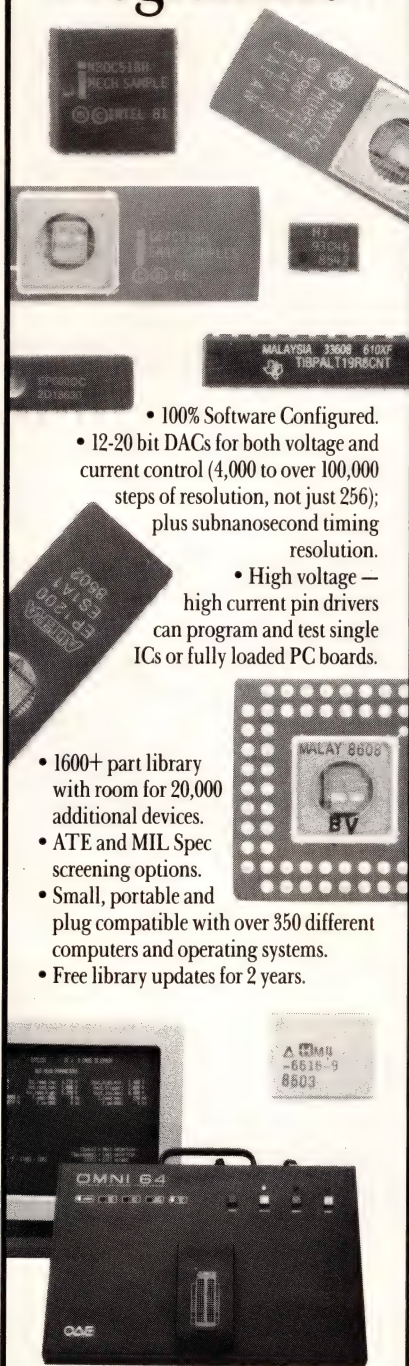
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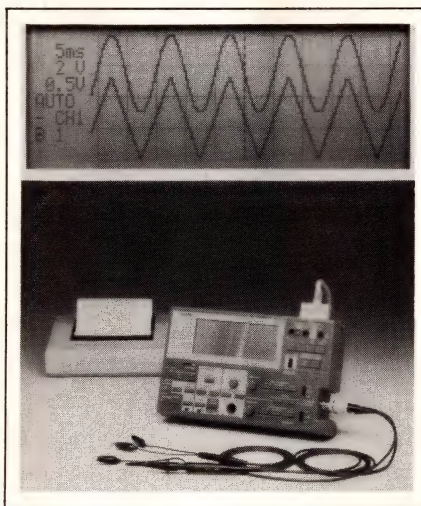
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Wescon/88 Products

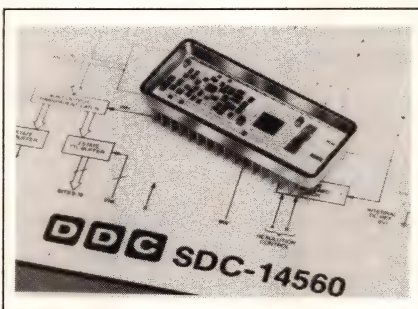


The scope section has a 3M-sample/sec capability and offers autoranging. The unit lets you store three waveforms per channel in a battery-backed memory. You can also use ac to run the unit. The scope features an on-screen display of setting conditions, which include sensitivity, time base, trigger source and slope, and display mode.

The autoranging DMM has a manual override as well as audible continuity and overload indicators. This section of the unit offers ac and dc current and voltage measurement functions as well as resistance. There's also a low-ohm mode that provides a lower test voltage for resistance measurements. \$1645.

Leader Instruments Corp, 380 Oser Ave, Hauppauge, NY 11788. Phone (516) 231-6900. TWX 510-227-9669. Booth Nos 3343 to 3349.

Circle No 627



S/D CONVERTERS

SDC-14560 synchro-to-digital converters feature user-programmable

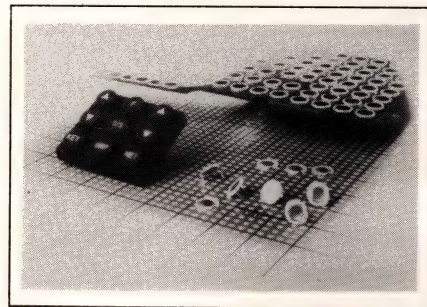
resolution. They provide the precise positioning attainable at 16-bit resolution and the fast tracking of a 10-bit device in a 36-pin DIP.

The converter's active-selection design allows you to change resolution during converter operation. An analog velocity output of 0 to $\pm 10V$ and a linearity of 0.25% are provided, negating the need to use a tachometer. The SDC-14560 converters accept broadband inputs—360 to 1000 or 47 to 1000 Hz.

The converters are available in versions that have operating ranges of 0 to 70 and -55 to $+125^{\circ}C$. Units are also available that offer full compliance to MIL-STD-883. \$345. Delivery, 120 days ARO.

ILC Data Device Corp, 105 Wilbur Pl, Bohemia, NY 11716. Phone (516) 563-5678. TWX 3106852203. FAX 516-567-7358. Booth Nos 1528, 1530.

Circle No 628



SWITCH

Designed for flat-panel keyboard applications, the ED multidome switch combines a stainless-steel snap dome with a low-profile gold-contact keyswitch. The added dome increases the normal actuation force to 600 grams.

The gold-contact ED disk switch features a wiping-action contact closure to improve reliability. The switch is sealed against particulate contamination to withstand harsh environments.

Electrically, the ED multidome switch has a 50-mA switching-current rating, a 100V dc voltage rating and a 3W power capability. The minimum operating life at full

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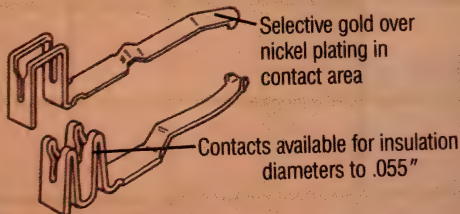
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CIRCLE NO 203



CONTACTS

CHAMP insulation displacement contacts offer four-point gas-tight interface with conductor. Rear slot provides added strain relief.

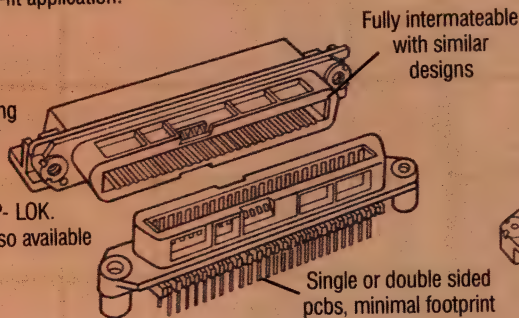


Contacts available for 28 AWG to 22AWG wire, solid or stranded

CABLE & PCB MOUNT CONNECTORS

Cable connectors feature insulation-displacement contacts and a variety of fastening hardware. Styles for pcb mount are available in vertical, edge-mount, and right-angle versions, and are designed for wave soldering (except edge-mount). ACTION-PIN connectors are available for press-fit application.

Full selection of fastening hardware styles: screw lock, bail lock, bent bail lock, integral spring lock, CHAMP-LOK. J-hook versions also available



Edge-mount versions available

CHAMP CONNECTORS

Available in cable-to-cable, cable-to-panel, and cable-to-board styles, shielded or unshielded. Fastening hardware includes screw-lock, bail-lock, integral spring lock, or CHAMP-LOK styles.



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For complete product information, contact Jim Chang, Director of Customer Service and Developments.

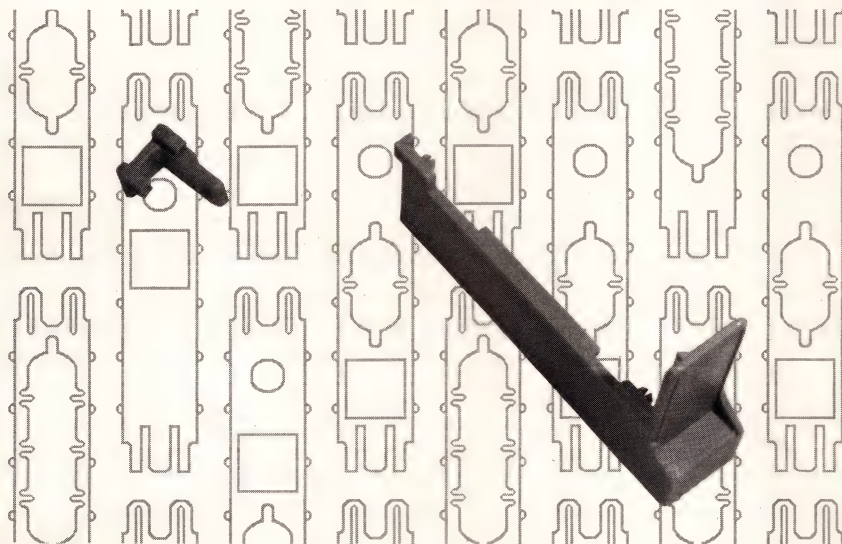


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CIRCLE NO 85



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CIRCLE NO 86

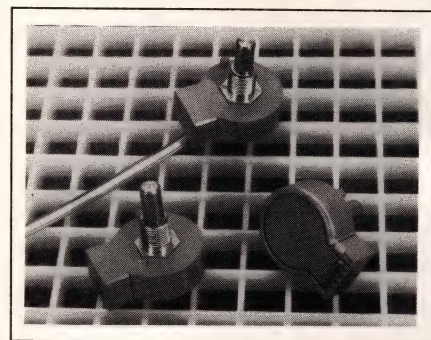
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ITT Shadow Inc, 8081 Wallace Rd, Eden Prairie, MN 55344. Phone (612) 934-4400. TWX 910-576-2469, Booth No 2278.

Circle No 629



OPTICAL ENCODERS

Series 600/601 optical incremental rotary encoders are designed specifically for limited-space, panel-mount applications. The noise-free, noncontacting devices output two square waves in quadrature at a rate of 128 pulses per channel.

The rotational life for the Series 600/601 encoders is 10^7 revolutions. The encoders require an input power of 5V dc $\pm 5\%$ at 30 mA max and operate over a -20 to $+65^\circ\text{C}$ range. The units are TTL compatible and are available with a wide variety of options, including 7.5-in. cable leads (Model 600-128), vertical pc-board pins (Model 601-128-B66), and horizontal pc-board pins (Model 601-128-C24). \$10.

Clarostat Manufacturing Co Inc, 1 Washington St, Dover, NH 03820. Phone (603) 742-1120. TLX 6713344. FAX 603-742-0481. Booth No 2193.

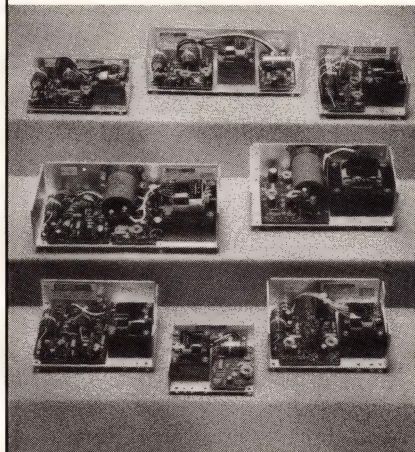
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SOLID-STATE RELAYS

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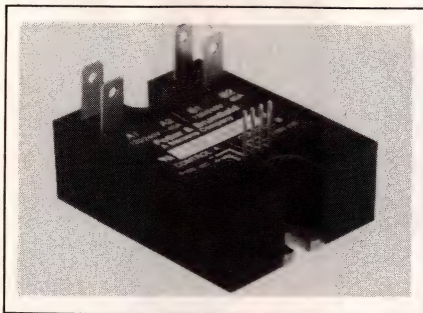
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CIRCLE NO 87

Wescon/88

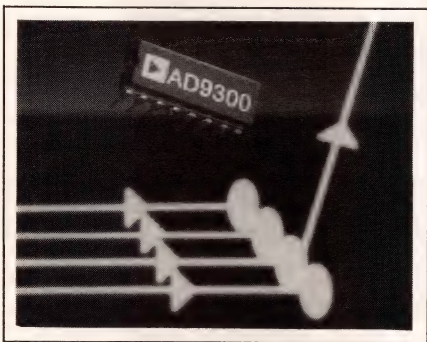


The units use inverse parallel SCRs as output devices and include internal dV/dt snubber networks across the output switches to restrict voltage transients to within acceptable limits. These 4-to-15V dc input devices are available in both zero-voltage and random-voltage turn-on versions.

SSRD relays are UL recognized and CSA certified. They also feature optical coupling, which provides 2500V rms input-to-output isolation. \$30 (100) for a 25A, zero-voltage turn-on version. Delivery, stock to ten weeks ARO.

Potter & Brumfield, 200 S Richland Creek Dr, Princeton. IN 47671. Phone (812) 386-1000. Booth No 2138.

Circle No 631



VIDEO MUX

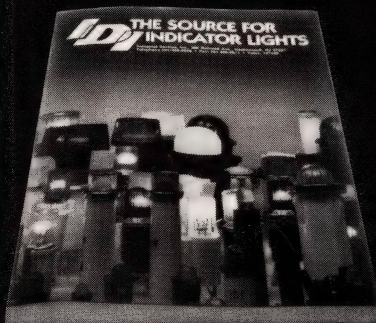
The AD9300 monolithic multiplexer provides four-to-one channel switching for video-signal routing. The typical full-power bandwidth of 34 MHz and the small-signal bandwidth of 350 MHz combine with the ± 0.1 -dB gain flatness to 8 MHz to ensure signal fidelity.

A 2-bit channel-select code randomly switches any of the AD9300's four inputs to the output at a 20-

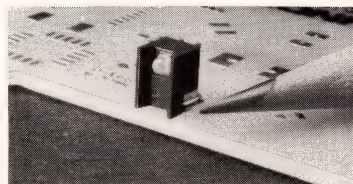
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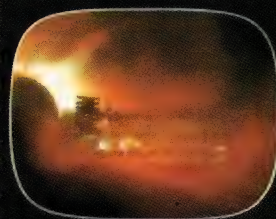
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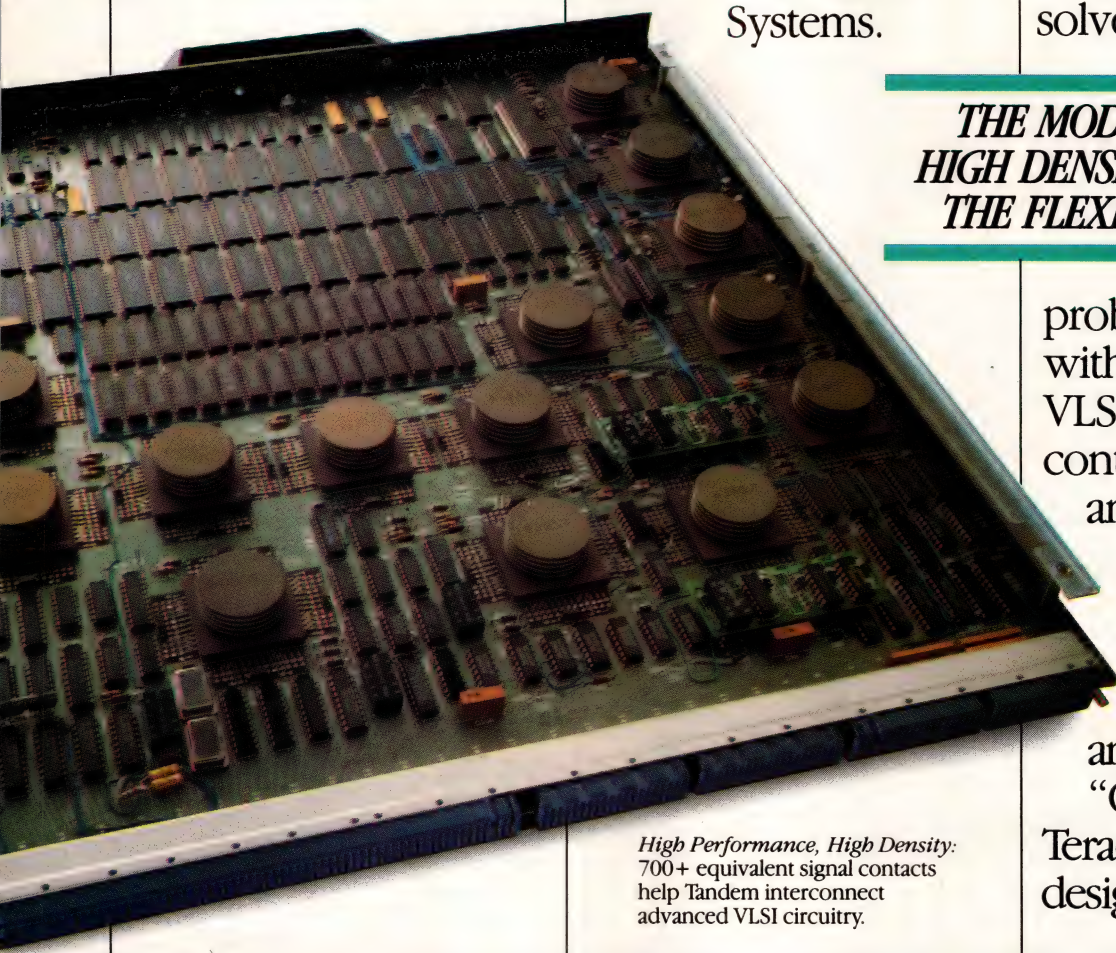
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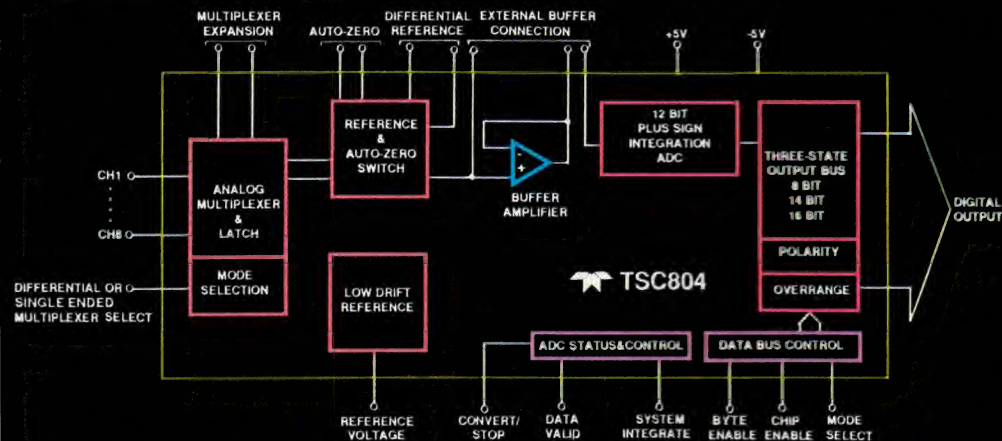
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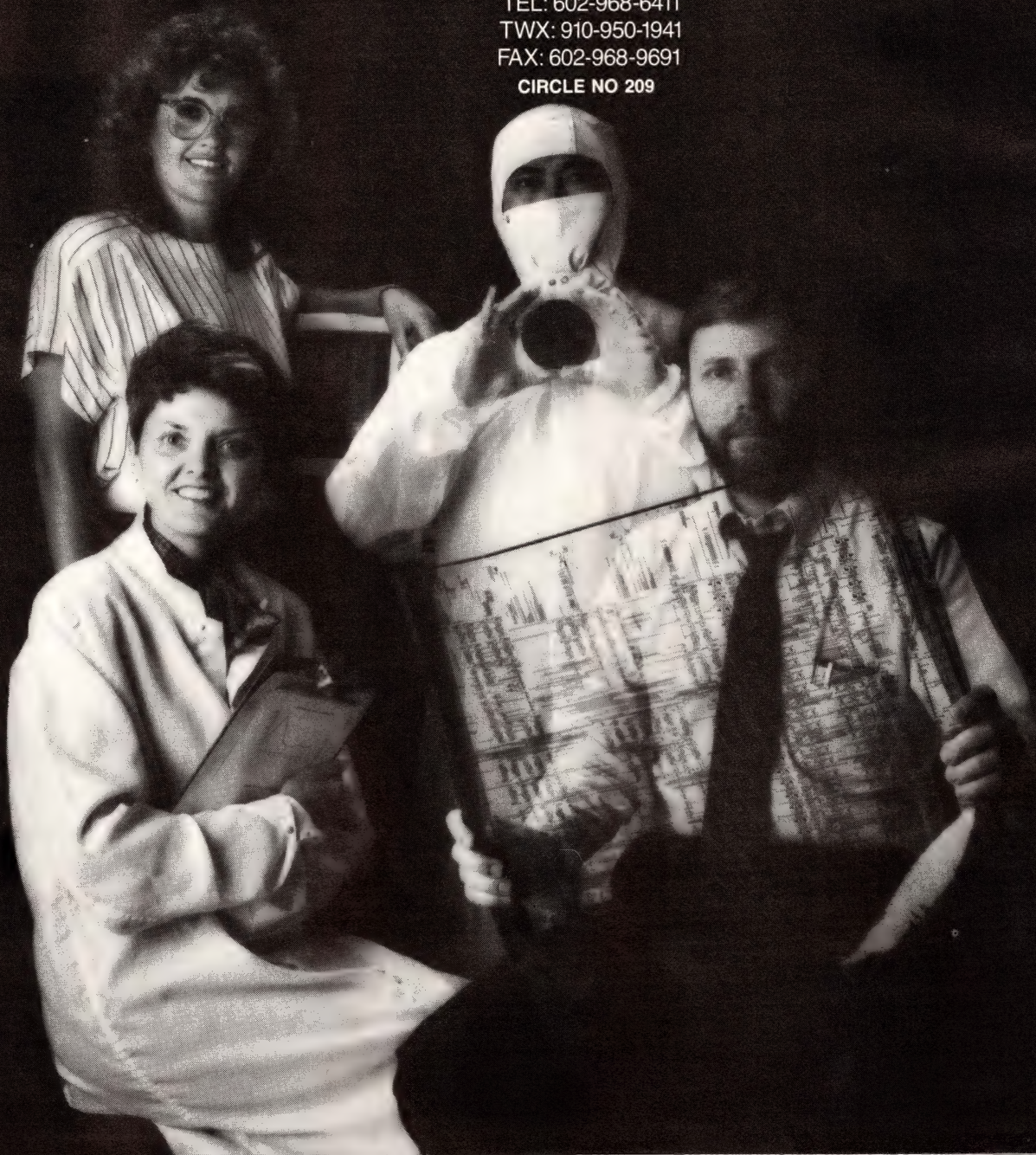
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dc/dc converters Part 3

Design dc/dc converters for power conservation and efficiency

This article, part 3 of a 4-part series, will demonstrate design techniques for optimizing power conservation, efficiency, and wide input range in dc/dc converters. Parts 1 and 2 of this series covered the design of 5- to $\pm 15V$ converters and the proper use of instrumentation in converter design. Part 4 will show how to replace inductors with switched-capacitor techniques in dc/dc-converter designs.

Jim Williams and Brian Huffman,
Linear Technology Corp

At first glance, converter power drain, efficiency, and input range might seem an odd threesome. In portable applications, however, power drain and efficiency go hand in hand. And wide-input-range capability is often closely related to both these parameters. In applications where space or reliability are major considerations, it's sometimes best to operate circuitry from a single 1.5V cell. This objective eliminates almost all ICs as design candidates. Although it's possible to design circuitry that runs directly from a single cell, a dc/dc converter with a wide input-range capability allows you to use standard higher-voltage ICs.

Fig 1's design converts the output of a 1.5V cell to a 5V output and features quiescent current of only 125 μA . Oscillator IC_{1a}'s output—trace D in Fig 1b—is a 2-kHz square wave. This circuit has a conventional

configuration, with one exception: The biasing scheme accommodates the narrow common-mode range available with the 1.5V supply. To maintain low power, IC_{1a}'s integrating capacitor has a small value, which limits the swing to only 50 mV. IC_{2a} and IC_{2b} operate in parallel to drive T₁. This parallel connection minimizes saturation losses.

When the 5V output (trace A) slopes down far enough, IC_{1b}'s output goes low (trace B) and pulls the noninverting inputs of both IC_{2a} and IC_{2b} close to ground. IC_{1a}'s clock signal now forces energy into T₁. T₁'s flyback pulses, rectified and stored in the 47- μF capacitor, form the converter's dc output. IC_{1b} on-off modulates C₂ at whatever duty cycle is necessary to maintain the converter's 5V output. The LT1004 serves as a reference, and the resistor divider at IC_{1b}'s positive input sets the output-voltage level. The Schottky clamp at IC₂'s outputs prevents any parasitic behavior of T₁ from developing negative-going overdrives.

The LT1004's output is bootstrapped to the 5V output so that the converter can operate with inputs as low as 1.1V. The 10-M Ω bleed resistor ensures circuit start-up, and the 1-M Ω resistors divide the 1.2V reference to keep IC_{1b} within common-mode limits. IC_{1b}'s positive feedback establishes hysteresis of about 100 mV, and the 22-pF capacitor suppresses high-frequency oscillations.

This circuit's low duty cycle at light loads minimizes quiescent current. The 125- μA figure noted is quite close to the LT1017's steady-state currents. As the

In small portable computers, converters must operate from a battery input with very high efficiency.

load increases, the duty cycle increases to meet the demand, drawing more power from the battery. A decrease in the battery's output voltage produces similar behavior.

Fig 1c plots the available output current versus the battery voltage for **Fig 1a**. Predictably, the highest power is available from a fresh cell, although the circuit maintains regulation to 1.15V for 250- μ A loading. Be-

cause of the low supply voltage, it's difficult to control the saturation and other losses in **Fig 1's** circuit. As a result, the circuit's efficiency is only about 50%.

Fig 1's circuit is useful in low-power applications, but some 1.5V systems require much more power. **Fig 2's** circuit provides a 5V/200-mA output. Assuming that **Fig 2's** circuit operates continuously at high power, its quiescent-current level is allowed to be higher than

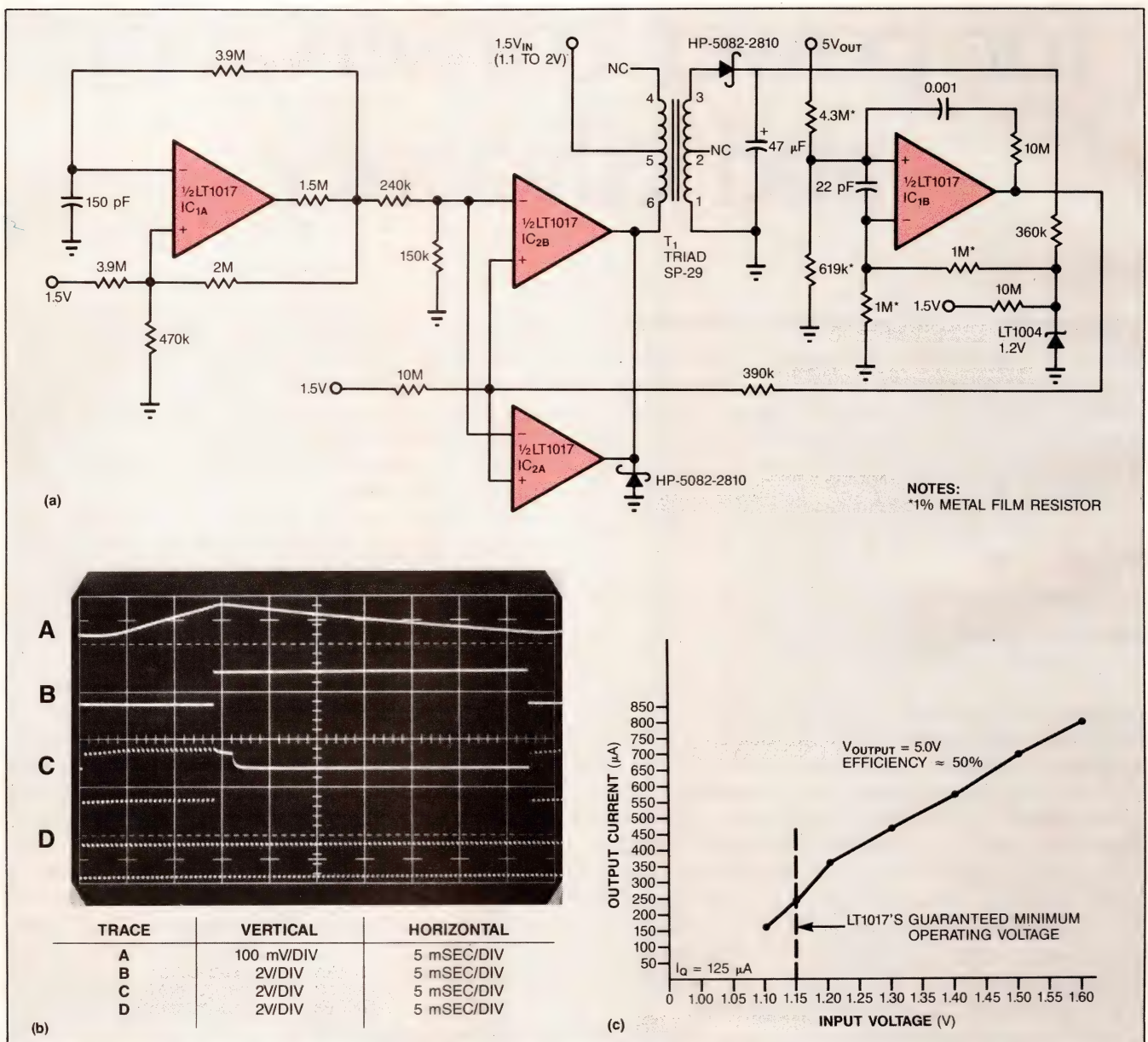


Fig 1—Featuring a quiescent current of only 125 μ A, this dc/dc converter (a) generates 5V from a 1.5V cell input. Oscillator IC_{1a}'s output is a 2-kHz square wave (b, trace D). A plot of output current versus battery voltage (c) shows that the highest power is available from a fresh cell.

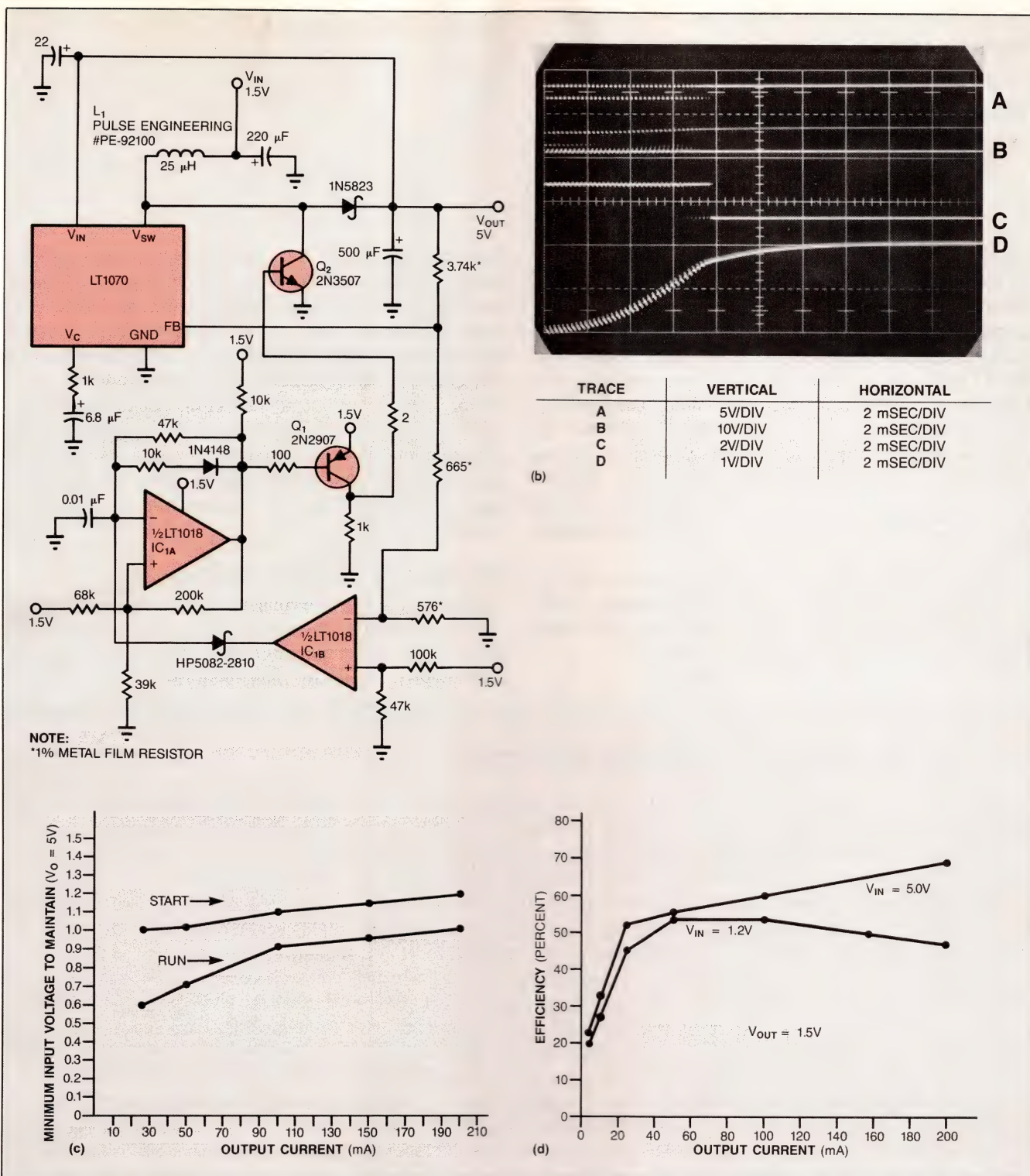


Fig 2—Essentially a flyback-type regulator, this dc/dc converter (a) generates 5V at 200 mA. When power is applied, IC_{1a} oscillates at 5 kHz (b). The circuit's input-output characteristics (c) illustrate that the circuit will start into a full load as long as the battery voltage equals 1.2V. Although the circuit's performance is impressive, its quiescent power requirements at lower currents degrade its efficiency figures (d).

that of Fig 1.

The circuit in Fig 2 is essentially a flyback-type regulator. Because the LT1070 exhibits low saturation losses and is easy to apply, it's simple to design the flyback regulator to supply the 1W output. Unfortunately, the LT1070 has a 3V min supply-voltage requirement. Bootstrapping from the 5V converter output to the LT1070's supply pin satisfies that require-

ment. The dual comparator (IC_{1a} and IC_{1b}) and the transistors form a start-up loop.

When power is applied, IC_{1a} oscillates at 5 kHz (see trace A in Fig 2b), biasing Q₁ and allowing it to drive the base of Q₂. Q₂'s collector (trace B) pumps energy into L₁ and generates step-up voltage-flyback signals. These signals are rectified and stored in the 500- μ F capacitor to produce the converter's 5V output.

In many applications, dc/dc converters must accommodate a wide range of input voltages.

IC_{1b} is configured so that its output (trace C) goes low when the converter's output crosses the 4.5V level. When IC_{1b}'s output goes low, IC_{1a}'s integration capacitor pulls low and terminates the circuit's oscillations. Under these conditions, Q₂ can no longer drive L₁. The LT1070 can, however. You can see this behavior (trace D) at the LT1070's V_{SW} pin. When the start-up circuit activates, the V_{IN} pin of the LT1070 has an adequate supply voltage and starts to operate—at the fourth vertical division in Fig 2b's scope photo. There's some overlap between the turn-off of the start-up loop and the LT1070's turn-on, but it has no detrimental effect.

Careful design allows the start-up loop to function over a wide range of loads and battery voltages. Start-up currents exceed 1A, so Q₂'s saturation and drive characteristics are particularly important.

Fig 2c plots the circuit's I/O characteristics. Note

that the circuit will start for all loads as long as the battery voltage is 1.2V or better. With reduced loads, the circuit will start for battery levels as low as 1V. Once the circuit starts, it can drive full 200-mA loads with battery voltages as low as 1V. Fig 2d plots the efficiency of Fig 2a's circuit at two supply-voltage levels for a range of output currents. Although the circuit's performance is impressive, its quiescent power requirements at lower currents degrade its efficiency figures. Fixed junction-saturation losses at the lower supply-voltage levels are responsible for the lower overall efficiency.

Addressing the efficiency question

Efficiency is a prime concern in some converter applications (see box, "Design converters for optimum efficiency"). In small portable computers, for example, the converter typically must generate 5V from a 12V

Design converters for optimum efficiency

Squeezing the utmost efficiency out of a converter is a complex, demanding design task. To obtain efficiencies in excess of 80 to 85%, you'll have to use some finesse, some witchcraft, and some plain luck. The interaction of electrical and magnetic terms produces subtle effects that influence a converter's efficiency. It's not possible to establish a detailed, generalized method for obtaining maximum converter efficiency, but it's easy to list some guidelines.

Losses fall into several loose categories: junction, ohmic, drive, switching, and magnetic. Semiconductor junctions produce losses. Diode drops increase with operating current, a fact that can be quite costly in low-output-voltage converters. A 700-mV drop in a 5V-output converter introduces a loss of more than 10%. Schottky devices will cut this loss by almost 50%, but it's still appreciable. Germanium devices,

which are rarely used today, cut losses even more, but their switching losses negate their low-drop performance at high speeds. Germanium devices' reverse leakage may be equally oppressive in very-low-power converters.

Synchronously switched rectification (Fig 3a) is more complex, but it can sometimes simulate a more efficient diode. When evaluating such a scheme, however, remember to include both ac and dc drive losses in efficiency calculations. DC losses include base or gate current in addition to dc consumption in any driver stage. AC losses might include the effects of gate (or base) capacitance, transition region dissipation, and power lost because of the delay between the application of the drive and the actual switch action.

Transistor saturation losses are also a significant term. Channel and collector-emitter saturation

losses become increasingly significant as the operating voltage decreases. The most obvious way to minimize these losses is to select low-saturation components. This scheme will work, in some cases, but remember to include drive losses (which are usually higher for low-saturation devices) in overall loss estimates.

Sometimes, it's difficult to ascertain the actual losses caused by saturation effects and diode drops. Changing duty cycles and time-variant currents complicate matters. However, there's one simple way to make relative-loss judgments: You can measure the rise in device temperature. Unfortunately, this technique is not very effective at low power levels. In some cases, you can determine losses by deliberately adding a known loss to the component in question and then noting any change in efficiency.

Ohmic losses in conductors are

battery input, and it must do so very efficiently. With a 90% efficiency rating, the positive buck converter in **Fig 3a** fills the bill easily.

Transistor Q_1 serves as the pass element. Replacing the catch diode typically used in buck-type converters with a synchronous rectifier (Q_2) improves the efficiency of **Fig 3a**'s circuit. The input supply is nominally 12V, but it can vary from 9.5 to 14.5V. The NMOS transistors used for Q_1 and Q_2 have a low (0.028Ω) source-to-drain resistance, which minimizes power losses. The inductor's low-loss core material helps squeeze a little more efficiency out of the design. In addition, keeping the current sense-threshold low minimizes the power loss in the current-limiting circuit.

Fig 3b illustrates the operating waveforms. When the V_{SW} pin turns off (trace A), Q_5 drives Q_2 . Q_2 turns off (through D_1 and D_2) when V_{SW} is on. To turn on Q_1 , you must drive its gate (trace B) above the input-

voltage level. C_1 , bootstrapped from the drain of Q_2 (trace C), provides this drive. C_1 charges up through D_1 when Q_2 turns on. When Q_2 turns off, Q_3 conducts to provide a path for C_1 to turn Q_1 on. During this period, current flows through Q_1 (trace D), through the inductor (trace E), and into the load.

Q_1 turns off when the V_{SW} pin is off, allowing Q_5 to turn on Q_4 and pull Q_1 's gate low through D_3 and the 50Ω resistor. This resistor reduces the noise voltage generated by Q_1 's fast switching transitions. Q_1 must be off when Q_2 is conducting (trace F). The efficiency of **Fig 3a**'s circuit will suffer if both transistors are conducting simultaneously. The 220Ω resistors combine with D_2 to minimize any switch-cycle overlap.

Transistors Q_6 through Q_9 provide short-circuit protection. The LT1004, Q_6 , and the $9-k\Omega$ resistor generate a $200-\mu A$ current that flows through R_1 and develops a 124-mV threshold for the Q_7 - Q_8 comparator.

usually significant only at higher current levels. Hidden ohmic losses include socket and connector contact resistance and equivalent series resistance (ESR) in capacitors. ESR generally decreases as the capacitance value increases, and increases as the operating frequency increases.

Don't forget the copper resistance of inductive components. Quite often, you have to evaluate the tradeoffs between an inductor's copper resistance and its magnetic characteristics.

Components make a difference

Drive losses are also important when it comes to efficiency. A MOSFET's gate capacitance draws substantial ac drive current per cycle, which implies that average currents will increase as frequency increases. Bipolar devices have lower capacitance, but dc base-current requirements make them very power hungry.

Large-area devices may appear attractive because of their low saturation, but you must evaluate drive losses carefully. Usually, large-area devices are viable only when the converter will operate consistently at a significant percentage of its rated current.

Efficiency should be a major consideration in any drive-circuit design. Class A drives (resistive pull-up or pull-down drives) are simple and fast, but they're inefficient. For efficient operation, you'll typically need to use active source-sink combinations that have minimal cross-conductance and biasing losses.

Switching losses occur when devices spend significant amounts of time (relative to operating frequency) in their linear region. At higher repetition rates, transition times can become a substantial source of loss. Proper device selection and drive-circuit design can minimize

these losses.

Magnetics design can also influence a converter's efficiency. It's important for you to consider such issues as core-material selection, wire type, winding techniques, size, operating frequency, current levels, and temperature. Practically speaking, access to a skilled magnetics specialist is the only way to ensure a successful design. Fortunately, electrical losses typically outweigh magnetic losses, so you can usually realize fairly high efficiency by using standard magnetic components. If the converter's efficiency is still too low after you've reduced losses to the lowest practical level, you'll need to use custom magnetics.

The buck-boost converter topology is very useful in circuits where the input voltage can be either lower or higher than the output voltage.

When the voltage drop across the 0.018Ω sense resistor exceeds 124 mV, Q_8 turns on. The LT1072's V_{SW} pin goes off when the V_C pin drops below approximately 0.9V. This drop occurs when Q_8 forces Q_9 to saturate. The RC damper across Q_8 suppresses line transients that might turn on Q_8 prematurely.

Designing for wide input-range capability

Converters must often accommodate a wide range

of inputs. Telephone-line voltages, for example, can vary over a considerable range. Fig 4's circuit uses an LT1072 to supply a 5V output from a telecomm-type input. The raw telecomm supply is nominally $-48V$, but it can vary from -40 to $-60V$. The V_{SW} pin can accommodate this voltage range, but the V_{IN} pin requires some protection, because it has a 60V max rating. Q_1 and the 30V zener diode provide this protection, decreasing the V_{IN} pin's voltage to acceptable levels

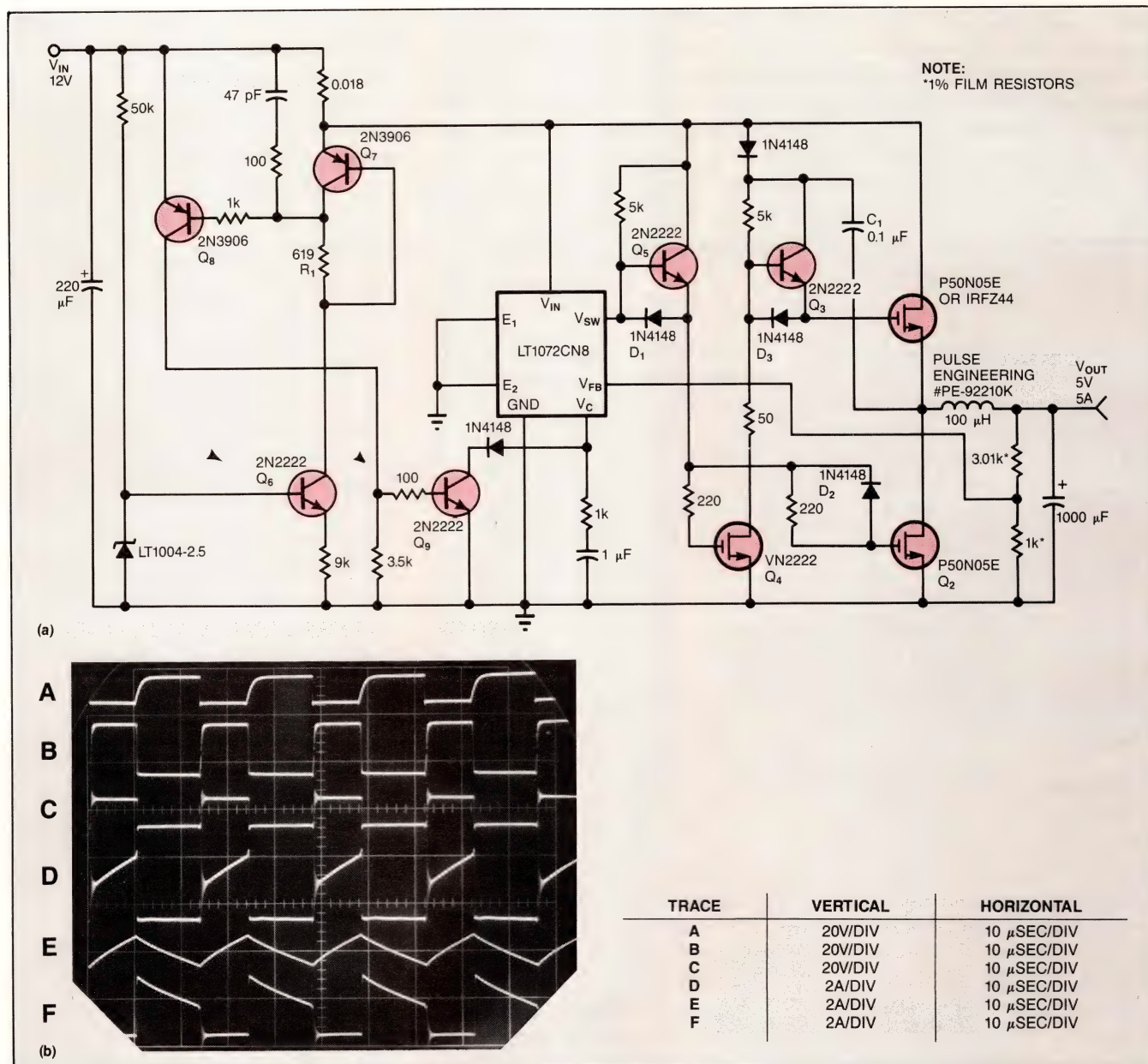


Fig 3—With a 90% efficiency specification, this positive-buck-converter design readily satisfies the needs of small portable computers.

under all line conditions.

In Fig 4, the top of the inductor is at ground and the LT1072's ground pin is at the negative supply-voltage rail. The LT1072's feedback pin senses signals with respect to the ground pin, so the 5V output must provide a level shift. Q_2 provides this shift by introducing a low ($-2\text{mV}/^\circ\text{C}$) drift. Such a drift normally presents no problems in a logic supply. In problem cases, the optional network shown will provide appropriate compensation.

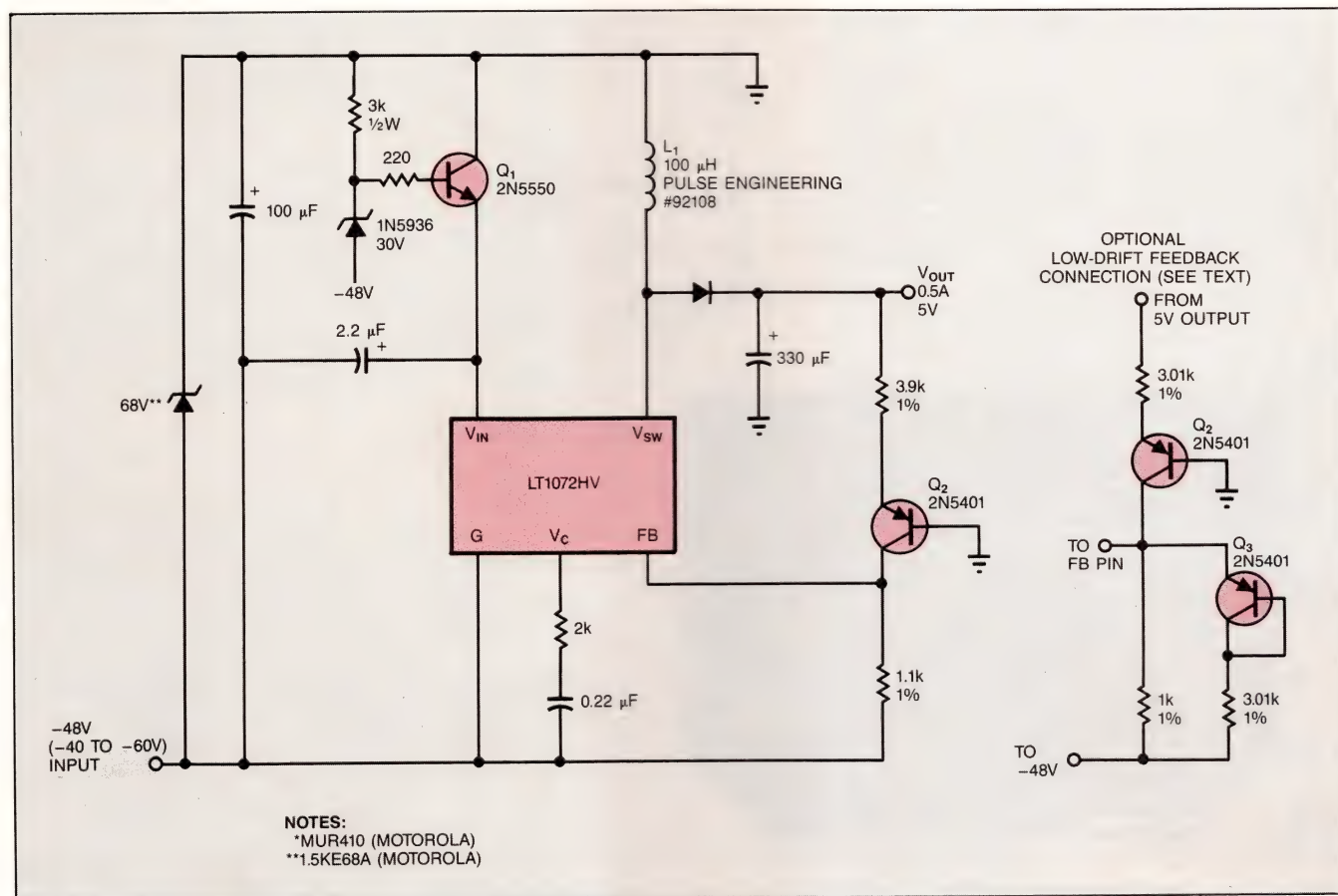
The RC damper at the V_C pin provides frequency compensation. The 68V zener diode is designed to clamp and absorb excessive line transients that might otherwise damage the LT1072; the V_{SW} pin has a 75V max rating.

The approach in Fig 5 has an even wider input range. In this case, the converter produces a -5V output ($+5\text{V}$ optional). The coupled inductor will accommodate buck, boost, or buck-boost converter configurations. As the figure shows, this converter will handle

an input range of 3.5 to 35V dc.

Fig 5b shows the operating waveforms for the circuit. When the V_{SW} pin is on (trace A), current flows through the transformer's primary winding (trace B). The reverse bias on catch diode D_1 prevents any current transfer to the secondary winding during this period: The energy is stored in the transformer's magnetic field. When V_{SW} turns off, D_1 forward-biases and transfers the energy to the secondary winding. Traces C and D show the voltage on the secondary winding and the current flow through the secondary winding, respectively. Because the transformer is not an ideal device, not all of the primary winding's energy is coupled into the secondary winding. The energy left in the primary winding generates overvoltage spikes on the V_{SW} pin (trace E).

A leakage-inductance term in series with the transformer's primary winding models this phenomenon. When V_{SW} turns off, the transformer current continues to flow, causing the snubber diode to conduct. As the



zener diode. Traces C and D show the voltage on Q_1 's drain and the current through Q_1 , respectively. The similarities between the two circuits end here.

In Fig 6's circuit, the inductor is within one diode drop (D_2) above ground, instead of being tied to the output, as it is in Fig 5. As a result, the voltage drop across the inductor—except for Q_1 's V_{BE} drop and

saturation losses—is now equal to the input voltage. D_1 is reverse-biased, and it prevents the output capacitor from discharging into the V_{SW} pin. When the V_{SW} pin is off, Q_1 and D_2 cease to conduct. Because the current in the inductor (trace E) continues to flow, D_3 and D_4 forward-bias, allowing the inductor energy to transfer into the load. Trace F illustrates the current

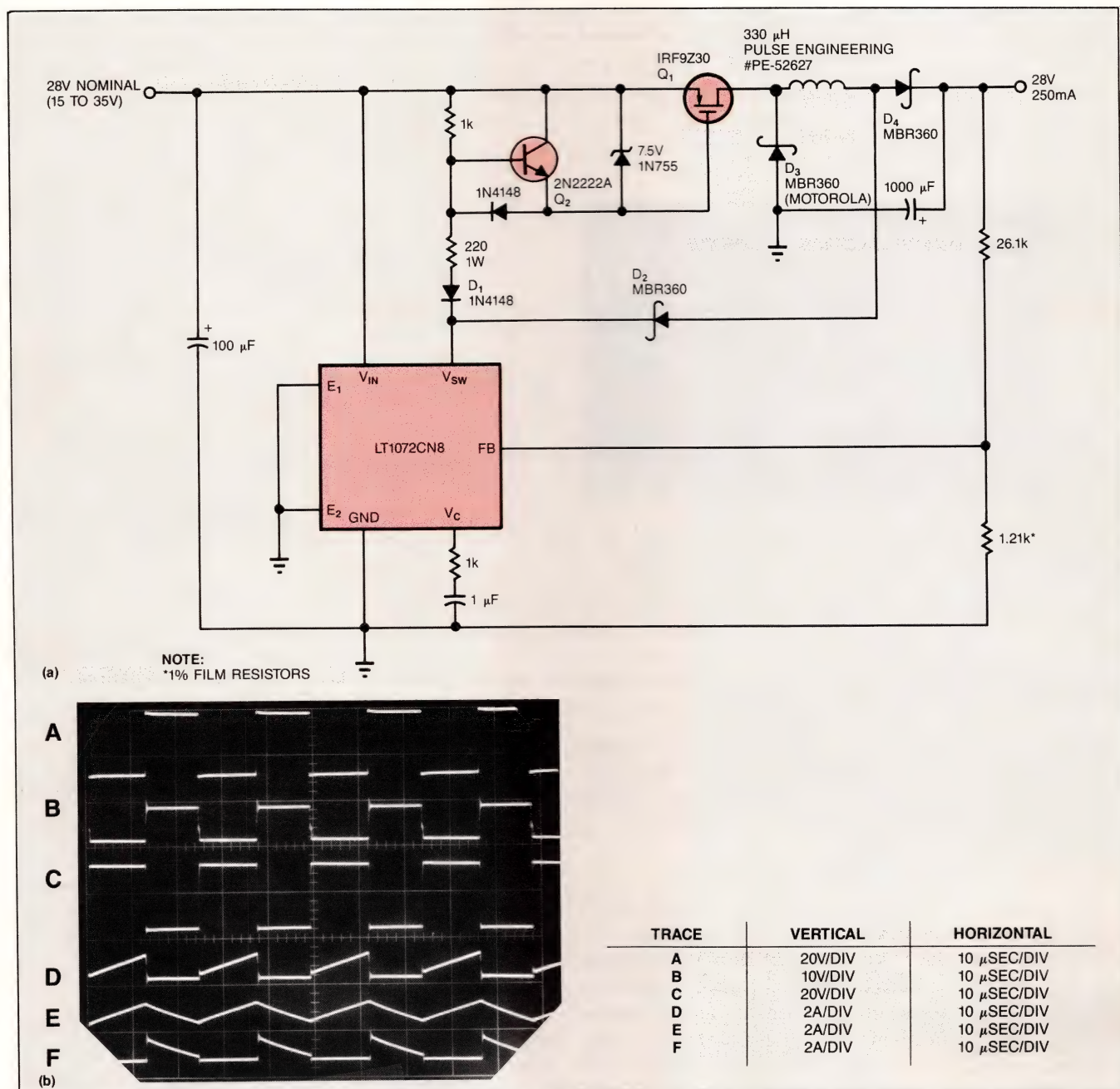
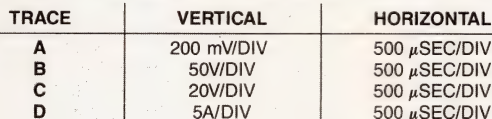
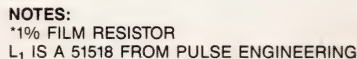


Fig 6—The buck-boost topology is useful in circuits where the input voltage can be either lower or higher than the output voltage.



flow through D_3 . D_2 prevents Q_1 from staying on when the circuit is operating in buck mode. D_1 , on the other hand, blocks current flow into the gate-drive circuit when the converter is operating in boost mode.

In a sense, linear regulators are extremely wide-range dc/dc converters. They don't encounter the dynamic problems that switching regulators face under varying input and output ranges. Linear regulators simply dissipate excess energy as heat. This elegantly simple energy-management mechanism creates a significant amount of inefficiency and temperature rise. **Fig 7** illustrates a design that allows a linear regulator to control high power efficiently under widely varying

The regulator resides within a switched-mode loop that servocontrols the voltage *across* the regulator. In this arrangement, the regulator functions normally, while the loop maintains the voltage across the regulator at a minimal value regardless of line-, load- or output-setting changes. Although this approach can't match the efficiency of a classical switching regulator, it maintains the low noise and fast transient response inherent in the linear regulator.

EDN November 10, 1988

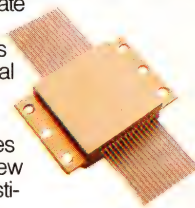
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Large-area devices may appear attractive because of their low saturation, but you must evaluate drive losses carefully.

vides a convenient way to look at the differentially sensed voltage across the LT1083 as though it were a single-ended input. When the regulator input (trace A in **Fig 7b**) decays far enough, the LT1011 output (trace B) switches low and turns Q_1 on (trace C), allowing current to flow from the circuit input (trace D) into the 10,000- μ F capacitor and raise the regulator's input voltage.

When the regulator input rises high enough, the comparator goes high, turning off Q₁; the capacitor stops charging. The MR1122 damps the current-limiting inductor's flyback spike. The 0.001-μF/1-MΩ combination sets the loop hysteresis at about 100 mV p-p. This free-running, oscillation-control mode substantially reduces dissipation in the regulator without degrading its performance. Despite changes in the input voltage, regulated outputs, or load shifts, the loop always ensures minimum dissipation in the regulator.

Fig 7c plots the efficiency of the circuit in **Fig 7a**

at various operating points. Thanks to the loop's performance, the circuit losses are relatively small at high output-voltage levels, and the circuit's efficiency is quite good. Its efficiency suffers at low output-voltage levels, but compares very favorably with the theoretical data for an LT1083 operating with no preregulator. At the higher theoretical dissipation levels, the LT1083 will shut down, precluding practical operation.

Meeting applications' high voltage needs

Fig 8's design features a fully floating output. This provision allows you to reference the output away from system ground, a technique that's often desirable for applications in which you want to limit noise or provide biasing. In this converter, galvanically isolated equivalents replace the LT1072's internal error amplifier and reference. Power for the replacement parts is bootstrapped from the output via source-follower Q_1 and its 2.2-M Ω ballast resistor. IC₁ and the LT1004 (both

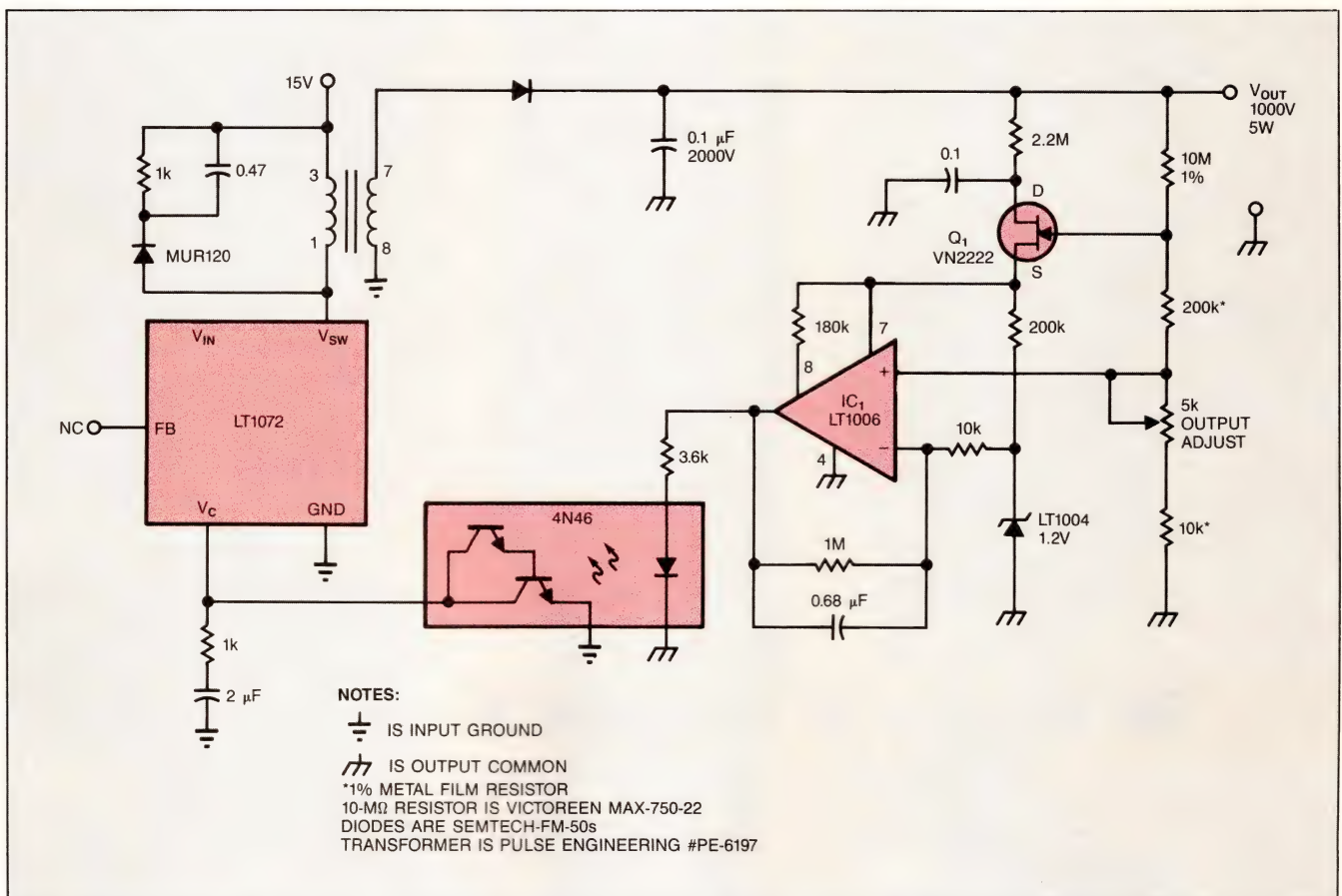


Fig 8—With a fully floating output, this converter configuration allows you to reference the output away from system ground, a technique that's often desirable for applications in which you want to limit noise or provide biasing.

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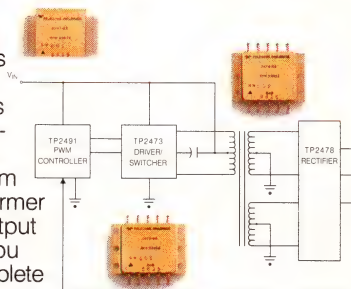
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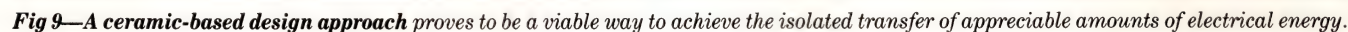
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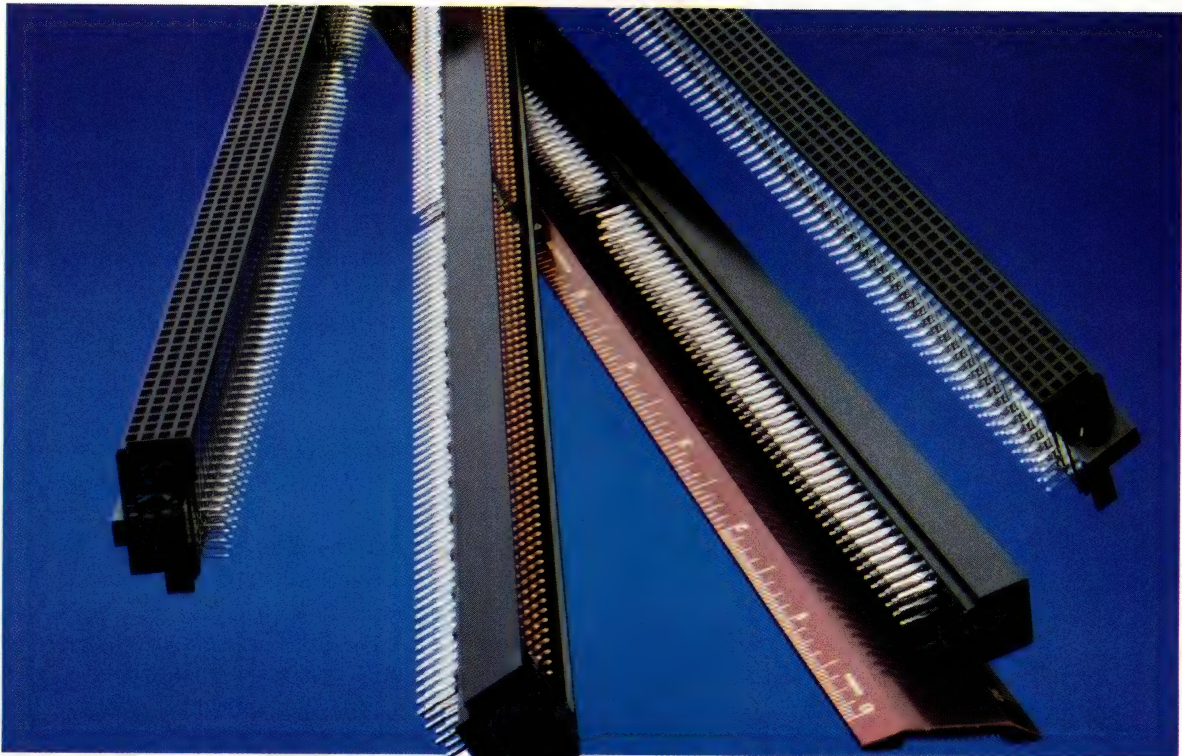
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Transformer and optocoupler restrictions impose limitations on the common-mode breakdown performance in **Fig 8's** converter. Isolation amplifiers, certain transducer measurements, and ESD-sensitive applications require high breakdown capability. In addition, very precise floating measurements such as signal conditioning for high-impedance bridges can require extremely low leakage to ground.

You can form the transformer by bonding a pair of leads to each end of the ceramic material. In such a simple structure, the insulation resistance can exceed $10^{12}\Omega$, and primary-secondary capacitances can measure in the 1- to 2-pF range. The resonant frequency is a function of the material and its characteristics. You can think of the device as a high-Q resonator





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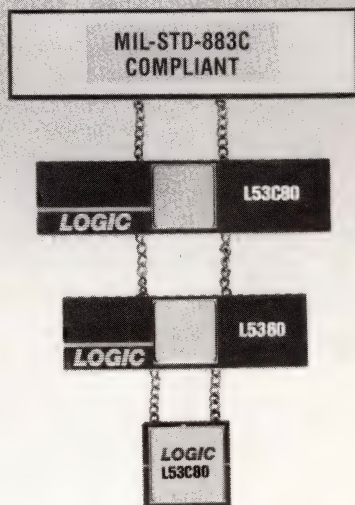


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similar to a quartz crystal. You must design drive circuitry to excite the device in the positive-feedback path of a wideband gain element.

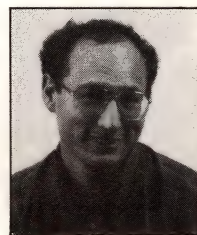
In this design, unlike a design using a crystal, you must configure the drive circuitry so that a substantial amount of current passes through the ceramic, and you must maximize power in the transformer. In Fig 9, the piezoceramic transformer is in the LT1011 comparator's positive feedback loop. Q_1 serves as an active pull-up for the open-collector LT1011 device. The $2\text{-k}\Omega/0.002\text{-}\mu\text{F}$ path biases the LT1011's inverting input.

Positive feedback occurs at the transformer's resonance frequency, and oscillation commences. The transformer, like a quartz crystal, has significant harmonic and overtone modes. The $100\Omega/470\text{-pF}$ damper circuit suppresses spurious oscillations and mode hopping. The transformer appears as a highly resonant filter to the resultant wave that it propagates internally. The transformer's secondary voltage is sinusoidal.

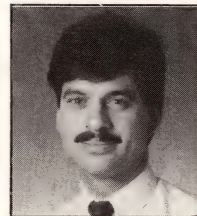
The transformer also provides some voltage gain. The diode and the $10\text{-}\mu\text{F}$ capacitor convert the secondary voltage to dc. The LT1020 low-quiescent-current regulator provides a stabilized 10V output. This converter has an output-current capability of only a few milliamps, but you can improve this performance by devoting more attention to transformer design. **EDN**

Authors' biographies

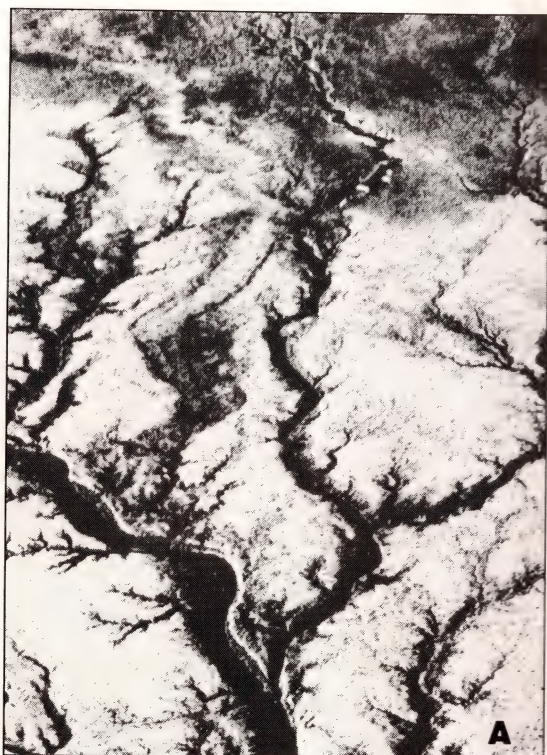
Jim Williams, staff scientist at Linear Technology Corp (Milpitas, CA), specializes in analog-circuit and instrumentation design. He has served in similar capacities at National Semiconductor, Arthur D Little, and the Instrumentation Development Lab at the Massachusetts Institute of Technology. A former student of psychology at Wayne State University, Jim enjoys tennis, art, and collecting antique scientific instruments.



Brian Huffman is an applications engineer at Linear Technology Corp. A member of the IEEE, he holds a BSET degree from Indiana State University and an MSEE from Santa Clara University. In his spare time, Brian enjoys plays, concerts, and the beach, and he likes to travel.



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Delta or Aorta? Which is Which?

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A. Satellite view of river delta. **B.** Arterial angiogram.

Note: These began as continuous tone images which were processed in black and grey by a TDU-850. The TDU-850 images, however, had to be converted to conventional halftones in order to be shown in this magazine. Thus the high quality of the original TDU-850 images have been obscured. For true results ask to see a demonstration.

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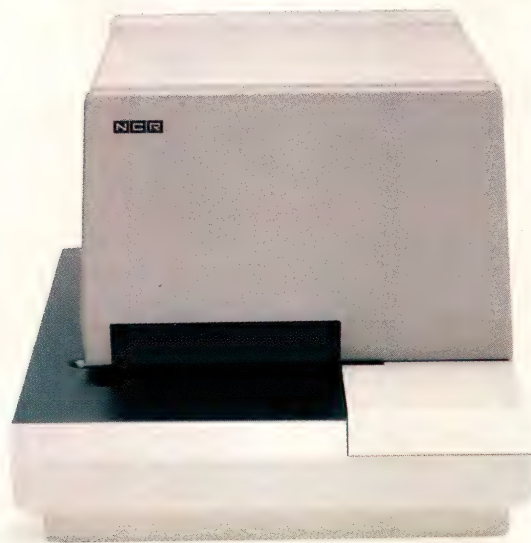


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The registered PROM can replace PALs in large state machines

If you're wrestling with a sequential logic design, the R PROM might help you overcome the product-term restrictions of PALs. An R PROM compiler available from the author can simplify incorporating these devices into your designs by translating your machine code into a bit map for programming the PROM.

Christopher Mercer, Nixdorf Computer

Designers tend to neglect the registered PROM (R PROM) when constructing sequential digital systems. Instead, they turn to PALs and the newer microsequencer-based devices (Refs 1 and 2), both of which were designed with these types of systems in mind. But in some sequential design systems, such as bit-rate adapters, the R PROM is the chip of choice. In these and other applications, logic designers should give R PROMs a chance.

The R PROM's main advantage over the PAL is its capability to implement a large pool of product terms. A PAL typically has 10 product terms for each programmable-array output. But you can create 2^A logic combinations with an R PROM with "A" address lines,

and these logic combinations can simulate significantly more than 10 product terms per PROM output. The PAL is perfect for implementing state machines with as many as 20 states, but you'll have to do some logic juggling to create machines with more than 20 states. An R PROM can readily implement state machines with hundreds of states.

Different means for different machines

Fig 1 shows the internal architectures of three devices for designing sequential machines. The first, Altera's EP310 (Fig 1a), is an erasable version of the industry-standard 16R8 PAL. The EP310 has nine product terms for each output of the programmable array, plus feedback loops from each of the eight output macrocells. In addition to four output macrocells and four output registers, AMD's 23S8 PAL contains six buried registers, letting you implement machine states without using up valuable output pins (Fig 1b). The 23S8 has six to 12 product terms for each array output and is well suited for implementing multiple small state machines synchronized to the same clock. Both PALs are 20-pin devices.

The 2735 1k \times 8-bit R PROM comes in a 24-pin package (Fig 1c). The device has eight outputs and 13 useful inputs: 10 address lines, a word initiate line that can be used to reset the R PROM to a preprogrammed state, a clock line, and either a synchronous or an asynchronous output enable line. Although the R PROM is less flexible than either of the PALs for

The R PROM's main advantage over the PAL is its capability to implement a large pool of product terms.

decoding logic equations and implementing a variety of small state machines, its 1k-byte memory space is capable of storing a huge pool of logic combinations for realizing large state machines.

Currently, the byte densities for commercially available R PROMs range from 512 to 8k bytes; however, the number of available outputs, eight, places a restriction on the number of state variables. For example, each state variable in the synchronous Moore machine requires a feedback loop from one of the outputs to one of the input address lines (Ref 1 and 2). An R PROM with six state variables can provide only two output lines. Since the R PROM described above has 10 address lines, it can store all 16 combinations of the remaining four address lines. Therefore, the R PROM

can use any of the state variables with any of the 24 input combinations. This capacity would be doubled with a 16-output R PROM; but, unfortunately, they are not commercially available.

To get around the eight-output restriction, you could construct a discrete 16-output R PROM by using a 16-bit PROM and some external registers. In selecting these devices, you must make sure that they meet your application's speed requirements (see box, "Calculating the speed of an R PROM"). You could also expand the number of outputs by operating two R PROMs in parallel. But, because the two devices must communicate with each other, this procedure will not double the number of available outputs.

To efficiently design state machines using R PROMs,

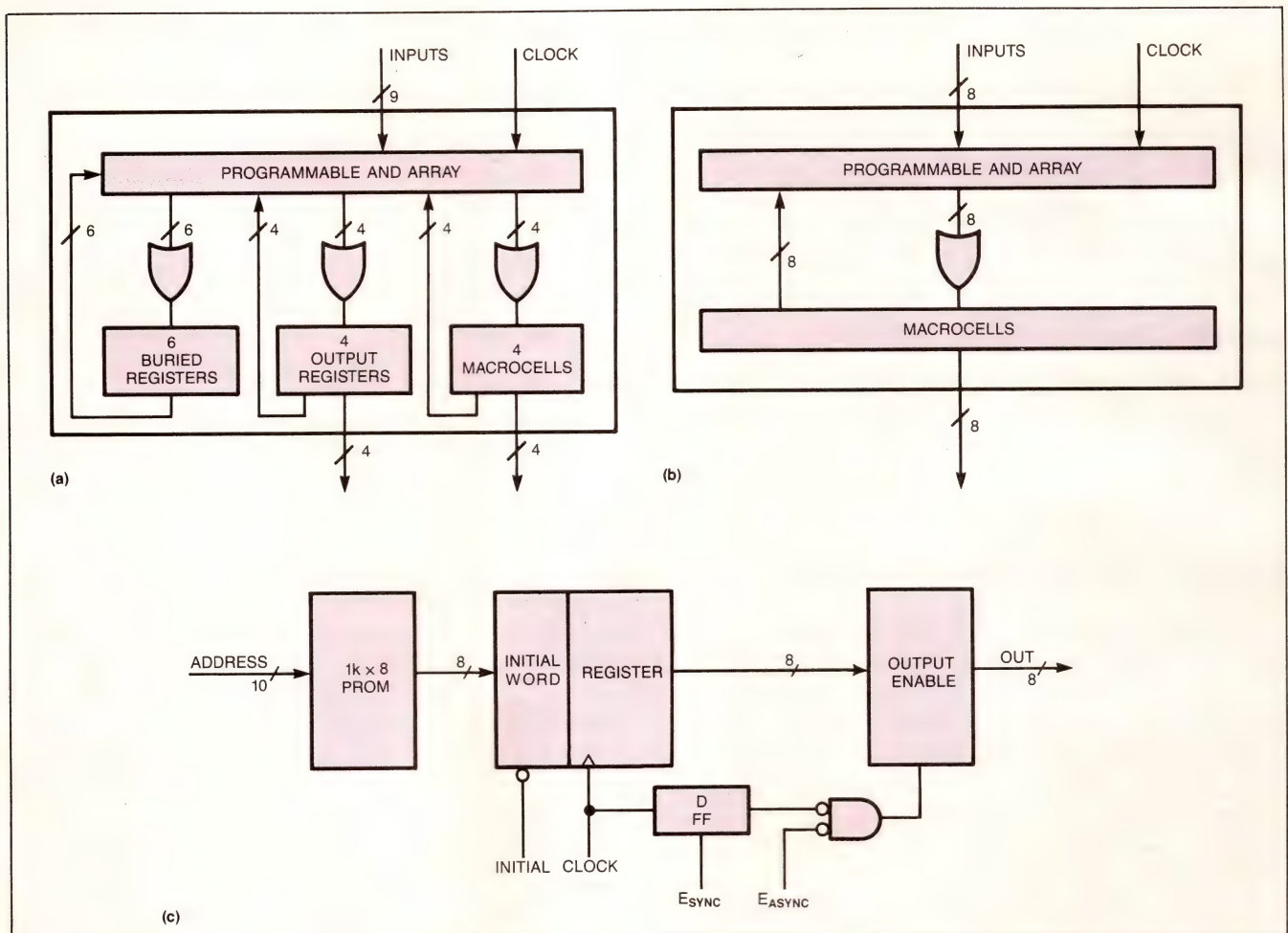


Fig 1—Three state machine devices have different internal architectures. Altera's EP310 has eight output macrocells with nine product terms for each array output (a). AMD's 23S8 PAL contains four output macrocells, four output registers, and six buried registers; there are six to 12 product terms for each array output (b). The 1k x 8-bit storage space of the 2735 R PROM can create a huge pool of product terms (c).

you need an R PROM compiler that translates your machine code into a bit map for programming the PROM. You can obtain one from the author for a small fee to cover the media, postage, and handling. The R PROM compiler is written in C on an IBM-formatted disk and compiled with Microsoft's C compiler (version 5) on an IBM PC/AT-compatible computer. The source code is portable, but portability is not guaranteed.

You must input three types of parameters when using the R PROM compiler:

- The definitions for the input and output pins
- The next-state definitions, which go into a switch statement
- The output-state definitions, which also go into a switch statement.

The program is best described as a block that contains all of the state machine definitions. This block generates all of the possible address combinations for

producing a bit map for the PROM. The small main module uses the following special functions:

- `stategen()`, which generates the transition table for the next state
- `outputgen()`, which generates the state-machine outputs
- `dectobin()`, a decimal-to-binary converter used by the `stategen()` and `outputgen()` functions
- `hextobin()`, a hexadecimal-to-binary converter used by the `stategen()` and `outputgen()` functions
- `jedhed()`, which generates the JEDEC file header.

The main variables in the program are `statar(6)`, which contains the current state variable; `OUTPUT(DATWIDTH)`, which contains the current output; and `binum(ADDWIDTH)`, which represents the address inputs to the R PROM. The program produces a JEDEC file in ASCII binary-code 3 format suitable for

Calculating the speed of an R PROM

The response times of the R PROM and any surrounding circuitry affect the clocking speed of a sequential circuit. When choosing an R PROM for a state machine design, you should consider the factors that limit its clocking speed: the minimum address-set-up time and the maximum clock-to-output delay time. AMD's AM27S35A-C is one of the fastest R PROMs around and specifies a minimum address time of 35 nsec and a maximum clock-to-output delay of 20 nsec.

The circuit configuration is also a factor in speed calculations. How you use the R PROM affects how you calculate the maximum operating speed. If you use the AM27S35A-C in a feedback arrangement, such as in the example presented here, you can determine the minimum clock period by adding the minimum address time and the maximum clock-to-output delay time. Thus,

the minimum clock period is 55 nsec, corresponding to a maximum operating speed of 18 MHz.

Sometimes peripheral logic circuitry imposes additional constraints on the minimum clock period. Fig A illustrates a conditional feedback loop that depends on the input data to an external logic gate. In this case, the maxi-

mum gate delay must be added to the two R PROM speed-setting parameters to obtain the minimum clock period. Assuming a maximum gate delay of 15 nsec for the input logic gate, the minimum clock period increases to 70 nsec, corresponding to a maximum operating speed of 14 MHz.

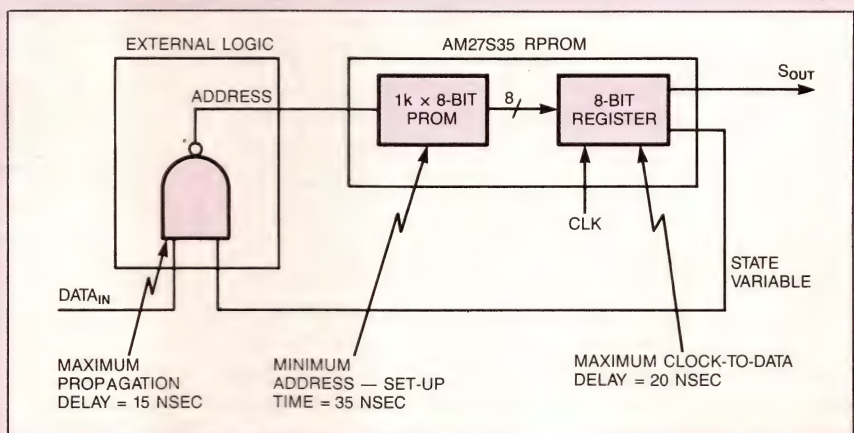
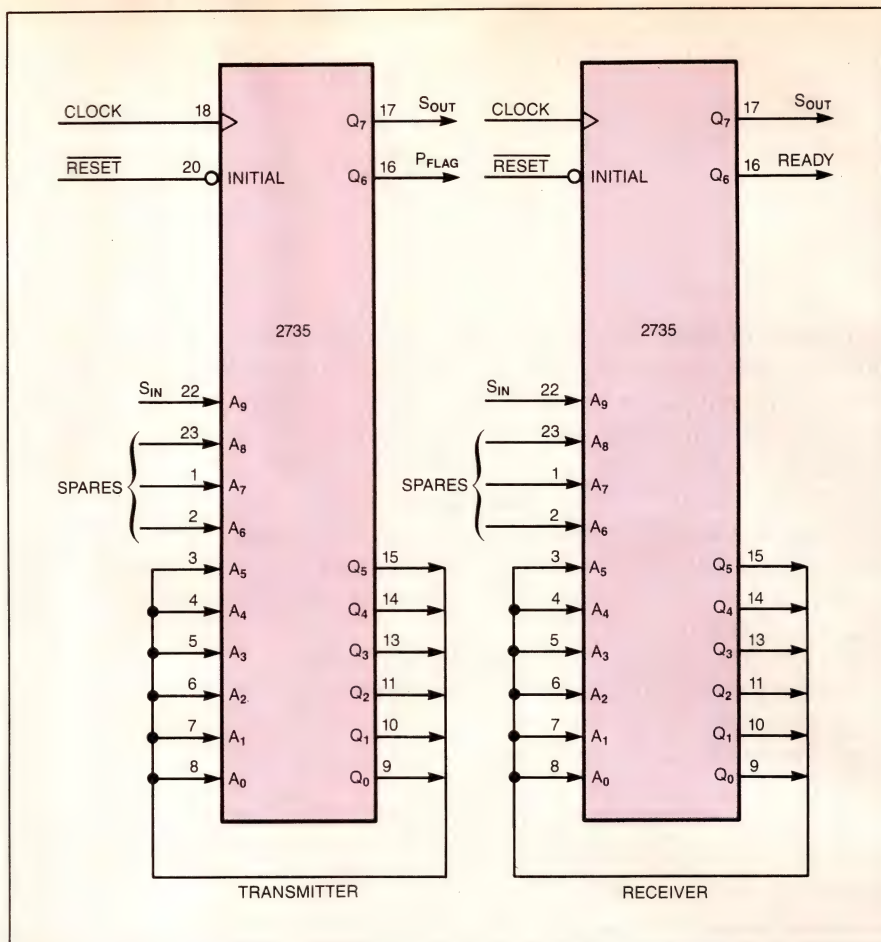


Fig A—The propagation delay of any external logic circuitry must be added to the minimum address-set-up time and the maximum clock-to-output delay in order to determine the minimum clock period that can operate the circuit.

Fig 2—You can implement a transmitter and a receiver that adapt the bit rate of a data stream by using two 2735 RROMs. Spare inputs can be used as speed-select lines.



downloading to the IODATA PROM programmer. Other formats are possible by using jedhed().

To illustrate the use of RROMs in a state machine, consider the example of a bit-rate adapter that alters the speed of a serial bit pattern from 9.6k to 64k bps for data transmission. The transmitter sends a 40-bit frame containing the 9.6k-bps data and frame synchronization bits. The receiver included in the design reconstructs the original 9.6k-bps data from the 64k-bps bit stream. The receiver must search the transmitted data for the synchronization characters in order to lock onto the frame and decode the original data.

You can implement the transmitter and receiver for the bit-rate adapter by using a 1k×8-bit RROM for each function (Fig 2). In the bit-rate adaptation scheme, a 40-bit frame is organized into five bytes (Fig 3), and a 64-kHz clock sequentially transmits each bit in the pattern, beginning with bit 0. The bits labelled "D" in the data pattern represent 9.6k-bps data. If you allocate the first two bits of each byte as data slots, the transmitter adapts the bit rate from 16k to 64k bps. But, by filling only three of every five available data slots with data, the transmitter adapts the bit-stream rate from 9.6k to 64k bps. The scheme also works with a 128k-bps clock that is gated with an 8-kHz signal. Using this clock arrangement, the transmitter adapts the data to the synchronous B channel inputs for basic access to ISDN.

The state machine diagram for the transmitter is a

loop with 40 states (Fig 4). The transmitter assembles the 40-bit frame by inserting the synchronization bits and the data bits into the appropriate slots. The synchronization bit pattern must, of course, be unique; it is inserted in states S₃₄ through S₃₉. When the loop

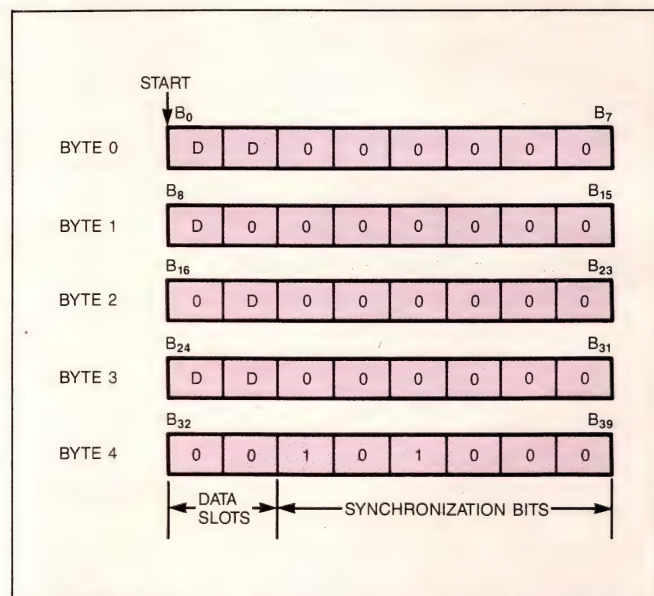


Fig 3—The 9.6k- to 64k-bps bit-rate adapter uses a 40-bit frame organized into five bytes. The first two bits of each byte are available for data. The scheme adapts the bit rate by inserting data into three of every five available data slots. Six bits are used for frame synchronization.

To efficiently design state machines using RROMs, you need an RROM compiler that translates your machine code into a bit map for programming the PROM.

The eight
RPRO
ber o

repeats, or when an external reset occurs, the machine jumps to state S_0 . Listing 1 shows a program listing of the transmitter state machine using the RROM compiler.

The receiver design is slightly more complex. First, states S_0 through S_5 of the receiver state machine search the incoming bit pattern to locate the synchronization bits (Fig 5). Once the state machine establishes the synchronization pattern, subsequent states that

place the Ready line high decode the data bits. States S_{32} through S_{45} check the synchronization bits on each received frame to verify that the receiver is locked on the frame. Since the state machine must first locate the synchronization bits, the received frame begins with these bits and must default to state S_6 at the end of each frame.

You can enhance the design by transmitting additional data in the spare slots of the 64k-bps data stream

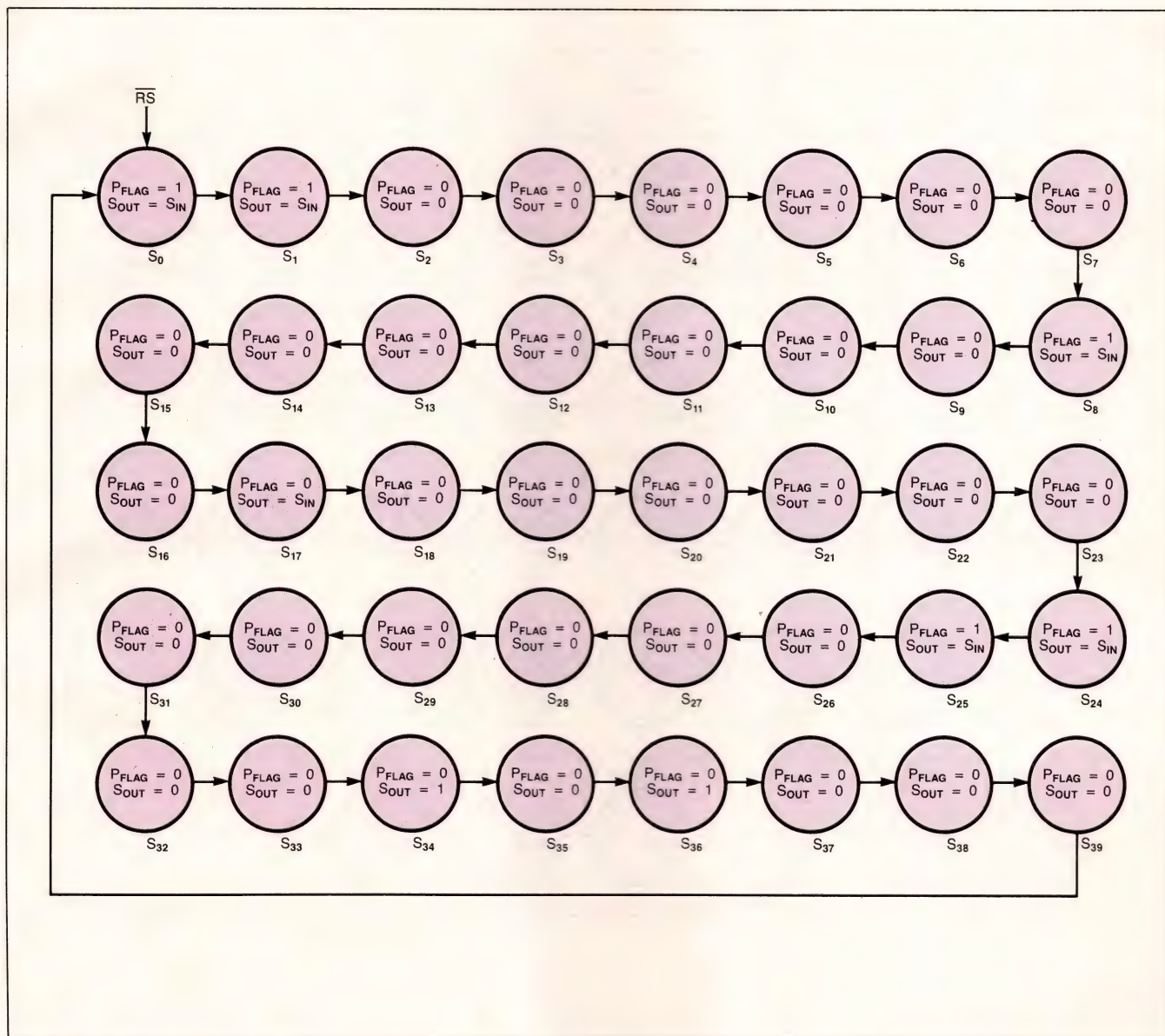


Fig 4—The transmitter's 40-state state diagram sets the PFLAG line high for each state that contains data. It inserts the synchronization bits in states S_{34} through S_{39} and all states have a reset to S_0 .

... outputs of commercially available
... place a restriction on the num-
... of state variables.

as long as the data do not clash with the synchronization pattern. For example, you could use the three spare inputs on the transmitter section to provide the receiver with automatic speed detection. The three spare inputs could transmit data at an additional eight

speeds. A problem arises at the receiver end, however, since there aren't any spare outputs for relaying this information to a peripheral device, such as a UART.

This problem could be solved by running two RROMs in parallel at the receiver end to create the

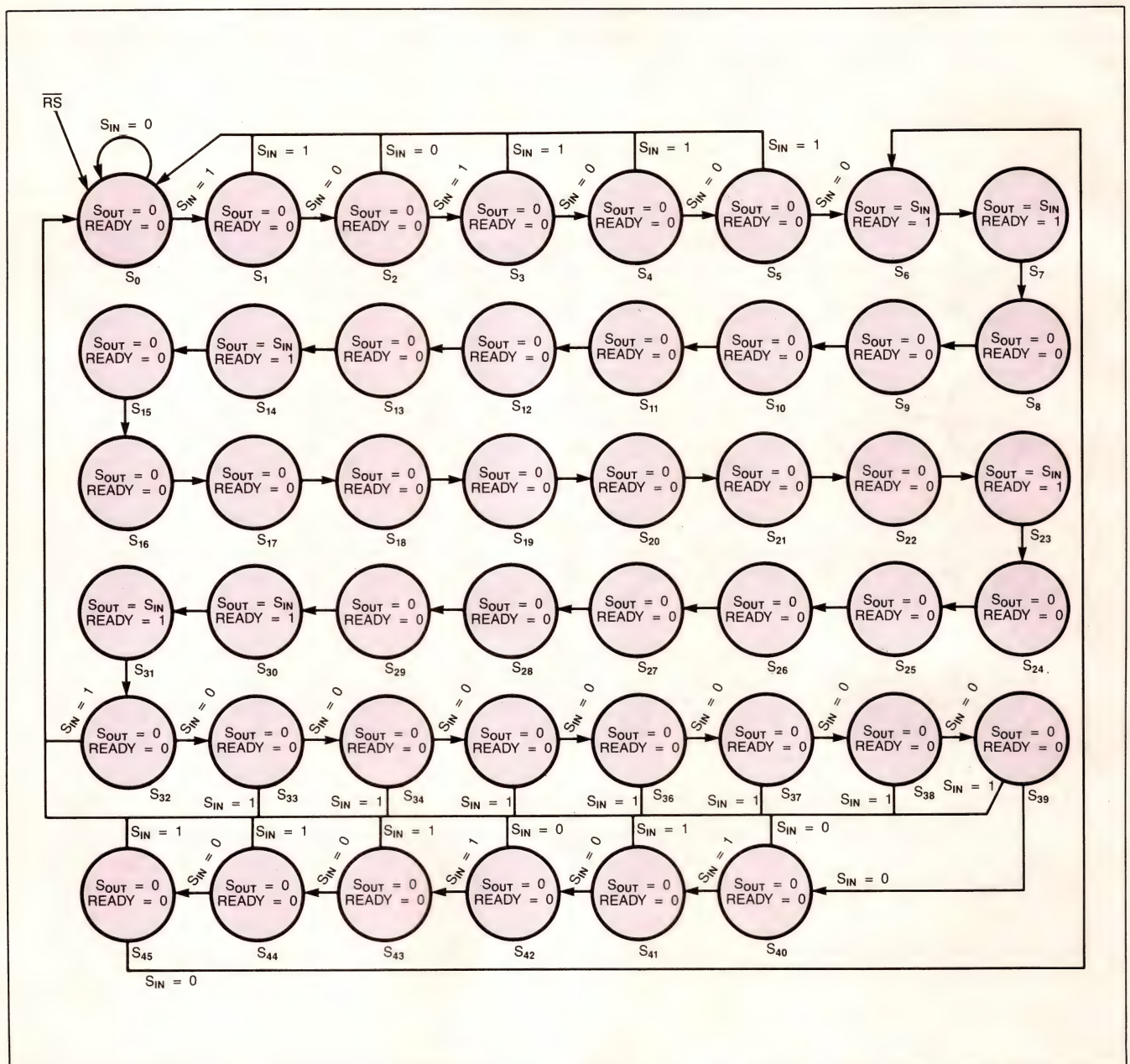


Fig 5—In the receiver's 46-state state diagram, states S₀ through S₅ locate the frame synchronization bits. The subsequent states set the Ready line high wherever data bits are present. The synchronization bits for each frame are checked by states S₄₀ through S₄₅. S₄₅ loops back to state S₆ if the frame synchronization bits are detected. All states return to state S₀ upon a reset signal.

An RPROM in combination with a PAL can create a potent machine.

additional outputs. A more powerful method for solving the problem is adding extra states to the receiver state machine that operate on the additional information. You can then attach a PAL to the state variable lines to decode the information for use by a peripheral. Combining these two devices, an RPROM and a PAL, can create a potent machine.

EDN

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2. Kopec, Stanley, "Asynchronous state machines challenge digital designers," *EDN*, June 9, 1988, pg 179.
3. Fletcher, William I, *An Engineering Approach to Digital Design*, Prentice-Hall, New York, NY 1980.
4. AMD, *Programmable logic handbook/data book*, 1986/1987.

Mailing address

For a copy of the RPROM compiler, please mail your requests to: Christopher Mercer, Heese Strasse 9A, 1000

Berlin 41, West Germany. Mailbox: Telecom Gold/Microlink-72:MAG90392.

Author's biography

Christopher Mercer designs ISDN terminal adapters for Nixdorf Computer in Berlin. Previously he worked for British Telecom as a system designer on the system-X SPC exchange and as a researcher with the Polytechnic of Central London. He received a BSC degree with honors in Electrical & Electronic Engineering and a BSC in Power Engineering from the Polytechnic of Central London in 1980. In his spare time he enjoys squash, badminton, rock climbing, and music.



Article Interest Quotient (Circle One)
High 488 Medium 489 Low 490

LISTING 1

RATE ADAPTION TRANSMITTER STATE MACHINE.

```
/*general definitions*/
#define datfil test4.jed
#define TRUE 1
#define FALSE 0
#define ADDWIDTH 16
#define ADDSIZE 20
#define DATWIDTH 8
/*State machine variables*/
/*inputs*/
#define SIN *(pfbinum)
#define BBB*(pfbinum + 1)
#define CCC*(pfbinum + 2)
#define PS0 *(pfbinum + 3)/* present states*/
#define PS1 *(pfbinum + 4)
#define PS2 *(pfbinum + 5)
#define PS3 *(pfbinum + 6)
#define PS4 *(pfbinum + 7)
#define PS5 *(pfbinum + 8)
/*outputs*/
#define PFLAG *(poutput + 0)
#define SOUT *(poutput + 1)
#define NS0 *(poutput + 2)/*next states*/
#define NS1 *(poutput + 3)
#define NS2 *(poutput + 4)
#define NS3 *(poutput + 5)
#define NS4 *(poutput + 6)
#define NS5 *(poutput + 7)
/*external declarations*/
/*messages for the jedec file see IODATA book*/
char *msg1="CHM BERLIN 31:05:88";
char *msg2="AM27S35 Registered prom";
char *msg3="Design=RA__TX: prom5.c";
char *msg4="QP24";
char *msg5="QF8192";
char *msg6="0000";/*this disables the DATAIO checksum*/
```

Listing continued on page 238

LISTING 1 (Continued)

```

char *msg7="L0000";
int statar[6];
int OUTPUT[DATWIDTH];
int dind;
double NEXTSTATE;

MAIN()
{
    int INPUT[11],*PINPUT,*poutput,binum[ADDWIDTH];
    int BADDRESS,index,p=0
    int *pstatar;
    long int ADDRESS;
    int *pbinum;
    double stat;
    FILE *fp_1;
    fp_1 = fopen("prom5.jed","w");

        pbinum=binum;
        pstatar=statar;
        PINPUT=INPUT;
        poutput=OUTPUT;
        dind=0;

    for (index=0;index<6;index++)
        statar[index]=0;
    for (index=0;index<ADDWIDTH;index++)
        binum[index]=0;
    for (index=0;index<8;index++)
        OUTPUT[index]=0;

        putc('\x02',fp_1);/*STX*/

        for (ADDRESS=0x000;ADDRESS<0x400;ADDRESS++)

    for (index=0;index<6;index++)
        statar[index]=0;
    for (index=0;index<ADDWIDTH;index++)
        binum[index]=0;
    for (index=;index<8;index++)
        OUTPUT[index]=0;

        hextobin(ADDRESS,binum) ;/*convert ADDRESS from hex nu

        stategen(binum) ;/*generates next state table*/
        outputgen(binum) ;/*generates output table*/

        putc('B',fp_1) ;
        p++;
        for (index=0;index<8;index++)
            fprintf(fp_1,"%d",*(poutput+index));
        fprintf(fp_1,"F ");
        if (p==4)
        {
            p=0;
            putc('\r',fp_1) ;
            putc('\n',fp_1) ;
        }
        }/*for*/
        putc('\x03',fp_1) ;/*ETX*/
        fcloseall();

    }/*main*/

dectobin(m)
/*inputs the decimal number m, then converts it to binary.
The pointer to the binary string is passed to the
function by the caller.
*/

double m;
{
    extern statar[],dind;
    double n;
    int *pstatar;
    int testc,zz,index;
    double z,d;
    unsigned int yy,y;

        pstatar=statar;
    for (index=0;index<6;index++)
        statar[index]=0;
    for(index=0;index<6;index++)
        {

```


LISTING 1 (Continued)

```

        if (m==0) break;
        z=(m/2.0) ;
        zz=(int) z;
        n=modf(z,&d) ;
        n=10*n;
        if (n==) *(pstatar+index)=0;
        else *(pstatar+index)=1;
        m=(double) zz;
        if (zz==0) break;
    }
}

hextobin(hexnum,fbinum)
/*converts a 4 digit hex number to its equivalent 16 bit
binary string, hexnum is a hex integer and fbinum is treated as a
character array. fbinum is passed as a pointer.*/
long int hexnum;
int fbinum[];
    /*start function*/
    int n,m;
    int *pfbinum,p,shdigit;
    int hdigit;
    extern dind;

    pfbinum=fbinum;
    m=0;
    for (n=0;n<4;n++)
    /*start for n*/
        switch (n)
        /*start switch*/
            case 0 : hdigit= (int)(hexnum << 12);hdigit
            default:printf("error1 \n");
        /*end switch*/

    shdigit=(int) hdigit;

    switch (shdigit)
    /*start switch*/
        case 0x0:*(pfbinum+m)=0;*(pfbinum+m+1)=0;*(pfbinum+m+
        case 0x1:*(pfbinum+m)=1;*(pfbinum+m+1)=0;*(pfbinum+m+
        case 0x2:*(pfbinum+m)=0;*(pfbinum+m+1)=1;*(pfbinum+m+
        case 0x3:*(pfbinum+m)=1;*(pfbinum+m+1)=1;*(pfbinum+m+
        case 0x4:*(pfbinum+m)=0;*(pfbinum+m+1)=0;*(pfbinum+m+
        case 0x5:*(pfbinum+m)=1;*(pfbinum+m+1)=0;*(pfbinum+m+
        case 0x6:*(pfbinum+m)=0;*(pfbinum+m+1)=1;*(pfbinum+m+
        case 0x7:*(pfbinum+m)=1;*(pfbinum+m+1)=1;*(pfbinum+m+
        case 0xff8:*(pfbinum+m)=0;*(pfbinum+m+1)=0;*(pfbinum
        case 0xff9:*(pfbinum+m)=1;*(pfbinum+m+1)=0;*(pfbinum
        case 0xffa:*(pfbinum+m)=0;*(pfbinum+m+1)=1;*(pfbinum
        case 0xffb:*(pfbinum+m)=1;*(pfbinum+m+1)=1;*(pfbinum
        case 0xffc:*(pfbinum+m)=0;*(pfbinum+m+1)=0;*(pfbinum
        case 0xffd:*(pfbinum+m)=1;*(pfbinum+m+1)=0;*(pfbinum
        case 0xffe:*(pfbinum+m)=0;*(pfbinum+m+1)=1;*(pfbinum
        case 0xffff:*(pfbinum+m)=1;*(pfbinum+m+1)=1;*(pfbinum
        default:printf("error2 \n") ;
    /*end switch*/

    m=m+4;
    /*end for n*/
    /*end function*/

stategen(fbinum)
/*generates the state transition table for NEXTSTATE.
NEXTSTATE is then stuffed into the array OUTPUT.
*/
int fbinum[];
{
    int *pfbinum,STATE,n;
    extern OUTPUT[],dind,statar[];
    int *poutput,*pstatar,index;

    poutput=OUTPUT;
    pfbinum=fbinum;
    pstatar=statar;

    STATE=PS0+(PS1*2)+(PS2*4)+(PS3*8)+(PS4*16)+(PS5*32);

    switch (STATE)
    {
        case 0:
            NEXTSTATE=1;break;
        case 1:
            NEXTSTATE= 2;break;
    }
}

```

Listing continued on page 240

LISTING 1 (Continued)

```

        case 2:
            NEXTSTATE= 3;break;
            .
            .
        case 39:
            NEXTSTATE= 0;break;
            default:NEXTSTATE=0;
        }/*switch*/

    dectobin(NEXTSTATE);/*convert NEXTSTATE to binary & stuff int
    NS0=statar[0];/*(pstatar + 0) */
    NS1=statar[1];/*(pstatar + 1) */
    NS2=statar[2];/*(pstatar + 2) */

    }

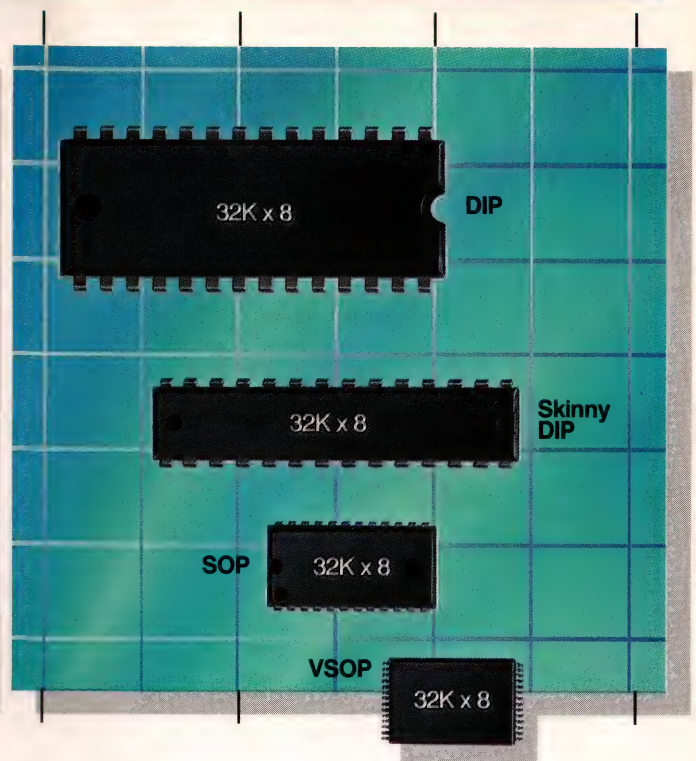
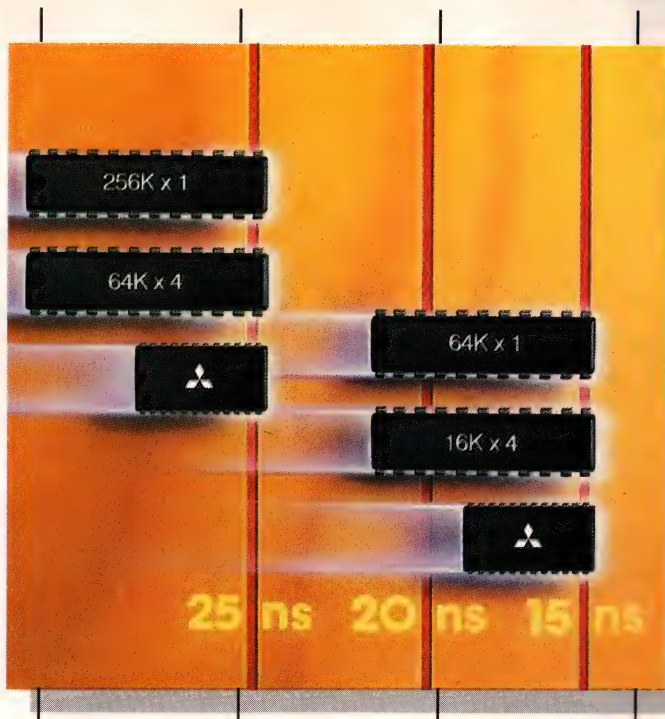
outputgen(fbinum)
/*generates the state machine output, these outputs are then
stuffed into the array OUTPUT.
*/
int fbinum[];
{
    int *pfbinum,STATE;
    extern OUTPUT[],dind;
    int *poutput,index;
    int NNEXTSTATE;

    NNEXTSTATE=(int) NEXTSTATE;
    poutput=OUTPUT;
    pfbinum=fbinum;
    switch (NNEXTSTATE)
    {
        case 0:
            PFLAG= 1;
            SOUT= SIN;
        break; case 1:
            SOUT= SIN;
            PFLAG= 1;
        break; case 2:
            SOUT= 0;
            PFLAG= 0;
        break; case 3:
            PFLAG= 0;
            SOUT= 0;
        break; case 4:
            PFLAG= 0;
            SOUT= 0;
        break; case 5:
            PFLAG= 0;
            SOUT= 0;
        break; case 6:
            PFLAG= 0;
            SOUT= 0;
        break; case 7:
            PFLAG= 0;
            SOUT= 0;

        break; case 31:
            PFLAG = 0;
            SOUT = 0;
        break; case 32:
            PFLAG = 0;
            SOUT = 0;
        break; case 33:
            PFLAG = 0;
            SOUT = 0;
        break; case 34:
            PFLAG = 1;
            SOUT = 0;
        break; case 35:
            PFLAG = 0;
            SOUT = 0;
        break; case 36:
            PFLAG = 0;
            SOUT = 0;
        break; case 37:
            PFLAG = 0;
            SOUT = 0;
        break; case 38:
            PFLAG = 0;
            SOUT = 0;
    }

```

Listing continued on page 242



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16K	16K x 1 4K x 4	M5M21C67 M5M21C68																	
	64K x 1	M5M5187																	
64K	16K x 4	M5M5188 M5M5189 (OE)																	
	8K x 8	M5M5178																	
72K	8K x 9	M5M5179																	
256K	256K x 1	M5M5257 M5M5260 (OE)																	
	64K x 4	M5M5258																	
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LISTING 1 (Continued)

```

        break; case 39:
            PFLAG = 0;
            SOUT = 0; break;
            default: PFLAG = 0; SOUT = 0;
        } /* switch */
    }

jedhed(fp)
FILE *fp;

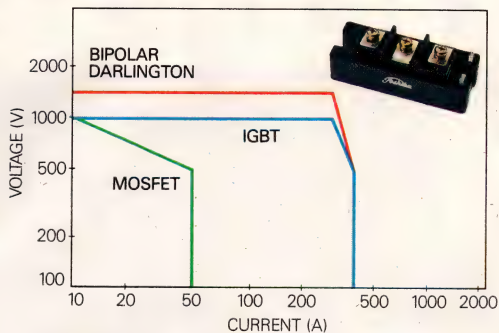
{
    int index;
    char ch;

    putc('\x02', fp);
    for (index=0; index<30; index++)
    {
        ch=msg1[index];
        putc(ch, fp);
        if (ch=='\0') break;
    }
    putc('\r', fp);
    putc('\n', fp);
    for (index=0; index<30; index++)
    {
        ch=msg2[index];
        putc(ch, fp);
        if (ch=='\0') break;
    }
    putc('\r', fp);
    putc('\n', fp);
    for (index=0; index<30; index++)
    {
        ch=msg3[index];
        putc(ch, fp);
        if (ch=='\0') break;
    }
    putc('\r', fp);
    putc('\n', fp);
    for (index=0; index<30; index++)
    {
        ch=msg4[index];
        putc(ch, fp);
        if (ch=='\0') break;
    }
    putc('\r', fp);
    putc('\n', fp);
    for (index=0; index<30; index++)
    {
        ch=msg5[index];
        putc(ch, fp);
        if (ch=='\0') break;
    }
    {
        ch=msg7[index];
        putc(ch, fp);
        if (ch=='\0') break;
    }
    putc('\r', fp);
    putc('\n', fp);
    }
    #if 1
    chksum(fp)
    FILE *fp;
    {
        int index;
        char ch;
        putc('\x03', fp);
        for (index=0; index<30; index++)
        {
            ch=msg6[index];
            putc(ch, fp);
            if (ch=='\0') break;
        }
    }
}
#endif

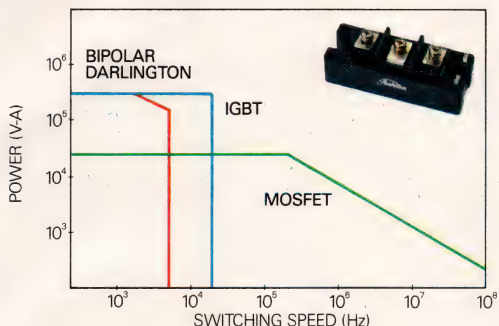
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			COLLECTOR CURRENT I _c (A)									
			8	15	25	50	75	100	150	200	300	400
	BS	500		GT15H101†	GT25H101†	GT50G101† (400V)	MG75H1BS1*	MG100H1BS1				
		1000	GT8N101†*	GT15N101†	MG25N1BS1	MG50N1BS1	MG75N1BS1*					
	US	500									MG300H1US1	MG400H1US1
		600									MG300J1US1*	MG400J1US1*
		1000								MG200N1US1*	MG300N1US1*	
		1200								MG200Q1US1*	MG300Q1US1*	MG400Q1US1*
	YS	500			MG25H2YS1	MG50H2YS1	MG75H2YS1	MG100H2YS1	MG150H2YS1	MG200H2YS1		
		600					MG75J2YS1*	MG100J2YS1*	MG150J2YS1*	MG200J2YS1*		
		1000		MG15N2YS1	MG25N2YS1	MG50N2YS1	MG75N2YS1	MG100N2YS1	MG150N2YS1*			
		1200			MG25Q2YS1*	MG50Q2YS1*	MG75Q2YS1*	MG100Q2YS1*	MG150Q2YS1*	MG200Q2YS1*		
		1400			MG25S2YS1*							
	JS	1000			MG25N1JS1							
	ZS	500				MG50H1ZS1						
		1000			MG25N1ZS1							
	ES	500		MG15H6ES1*								
		1000	MG8N6ES1*	MG15N6ES1*								

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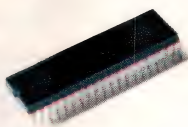
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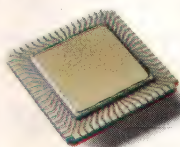
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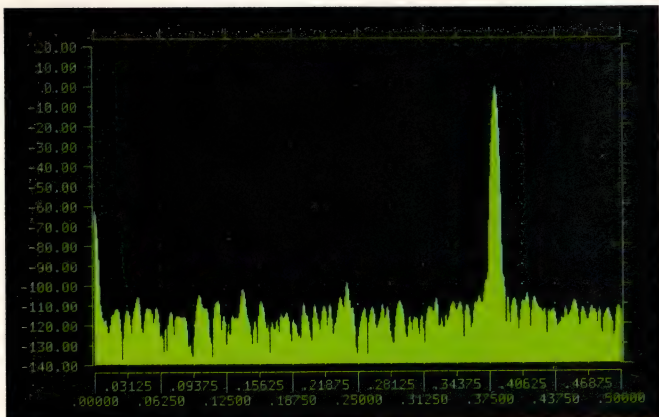
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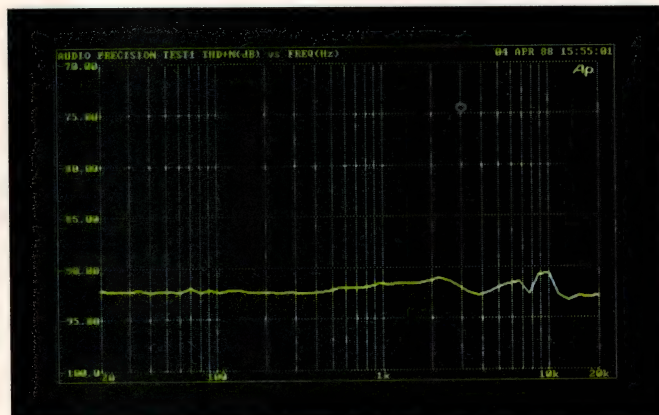
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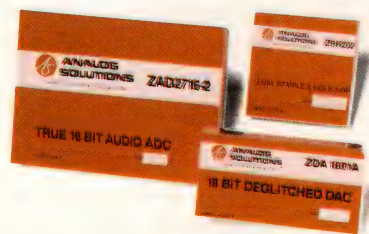
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Ron Knapp, *Maxim Integrated Products*

Before you commit a particular high-speed A/D converter to your design, you must verify its performance and accuracy at the desired conversion speed. Unfortunately, relying on the spec sheets alone to make your decision may not be enough. Some ADCs are specified very conservatively; others are made to operate right at their limits. Because data sheets give no indication of how rapidly an ADC's performance degrades beyond the maximum conversion speed, you must be sure you never exceed that speed unless you know what to expect. Further, it may be risky to depend on an ADC that's operating close to its limits, particularly when you take the clock-speed tolerance and temperature coefficient (which is often unspecified) into account.

To find out how well an ADC meets its performance specs, you'll need to perform additional testing. ADCs, however, are difficult to test. A range of ADC inputs may give only one output, a phenomenon that's sometimes referred to as quantization error. To measure the actual transfer function of the converter under test, you must sweep the input through a range of voltages and map output codes to input ranges. You can use a technique known as a "crossplot" to perform this mapping operation (see **box**, "An overview of the crossplot test").

Crossplot indicates fastest conversion speed

You can construct a crossplot test fixture from readily available components and standard laboratory equipment. The crossplot test allows you to check the ADC's accuracy dynamically at its rated conversion speed. Beyond that, the test will help you determine the fastest conversion speed possible for your ADC. By "dialing in" any code, you can determine the ADC's integral linearity, differential linearity, and noise, and you can also find other unexpected problems. (The **box** "Distinguish ADC resolution from accuracy" defines and clarifies some ADC specifications.)

You can use the crossplot technique to test an A/D converter such as the AD578, a 12-bit, high-speed successive-approximation converter (**Fig 1**). You can easily extend the test method and interpretation to other converters.

Examining some typical crossplot codes will help you

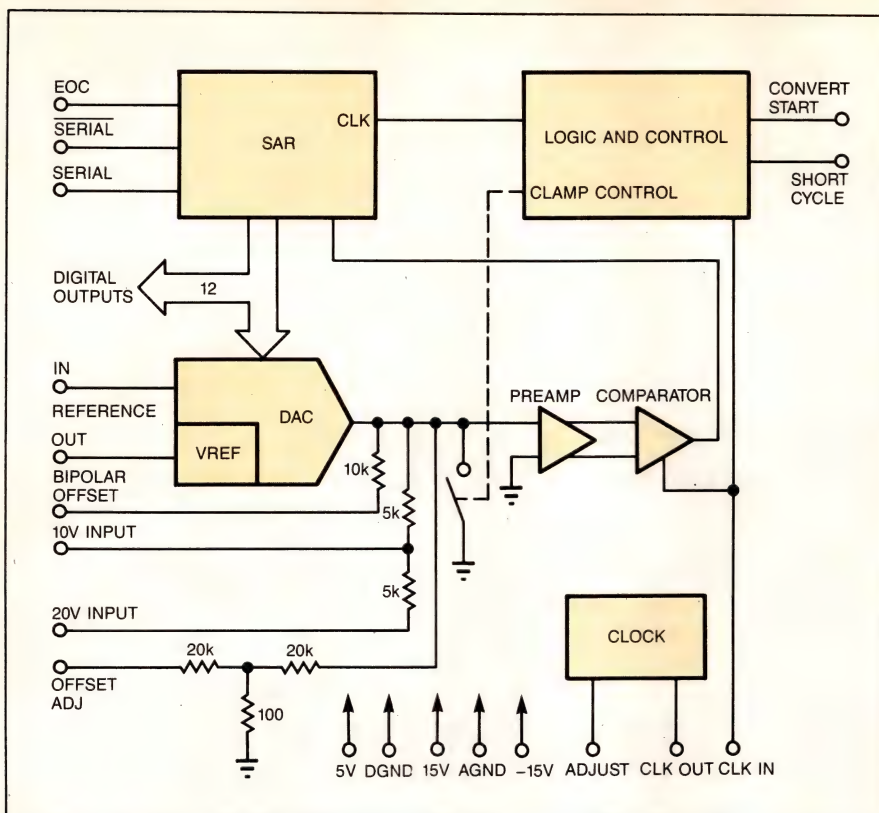


Fig 1—You can use the crossplot technique to test an A/D converter such as the AD578, a 12-bit, high-speed successive-approximation converter from Analog Devices (Maxim is an alternate source for the part).

diagnose specific converter problems. A perfect code, shown in **Fig 2**, is exactly one division wide, is the same width as all the other codes, and is centered on the CRT in such a way that the transitions line up on the vertical lines. If your ADC has integral-linearity error, all the codes on the CRT will shift left or right (**Fig 3**). If the data-sheet limit is $\pm \frac{1}{2}$ LSB, the maximum allowable shift is $\pm \frac{1}{2}$ division. In **Fig 3**, the differential linearity is perfect when all code widths are equal to 1 LSB.

If the integral linearity is perfect, but there are differential-linearity errors, the codes will not be shifted, but one or more codes will be narrow, at the expense of an adjacent one that's wider by the same amount (**Fig 4**). Differential-linearity errors of this

type are normally due to dynamic errors, either within the ADC, such as insufficient DAC settling at major transitions, or externally, from insufficient input amplifier bandwidth (and/or settling time) or from improper grounds.

To find whether the errors are dynamic-linearity errors (and not, for example, static or dc errors caused by a mistrimmed bit in the internal DAC), you should decrease the ADC's conversion speed by a factor of two or more. If the codes become good, dynamic errors are degrading the performance. Evaluating your grounding scheme at this point may uncover a layout problem that you can solve easily. Grounding is so critical for high-speed ADCs that it's usually the root of the problem. You should also take another look at

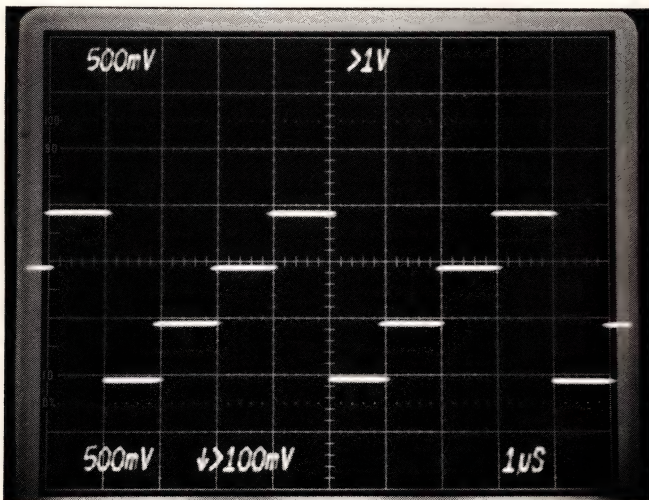


Fig 2—In a perfect code, all the code widths are equal, and all the code transitions occur on the scope's vertical lines.

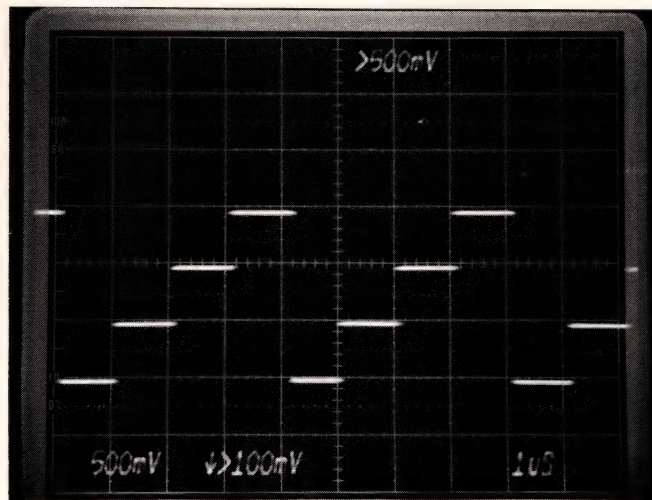


Fig 3—An integral-linearity error in the ADC causes all the codes to shift (in this case, they shift left by 1 LSB).

Data sheets alone may not be enough to help you select the best ADC for your application; additional testing will tell you what the data sheets don't.

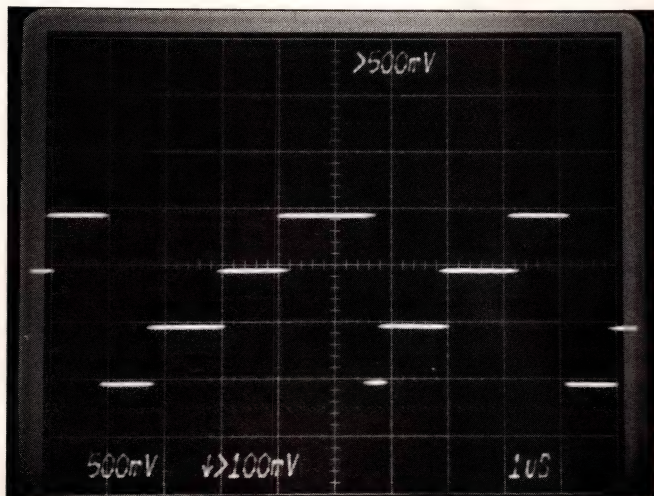


Fig 4—A differential-linearity error in the ADC causes one code to narrow while the adjacent code widens.



Fig 5—Missing codes occur when an ADC's differential non-linearity is >1 LSB.

the amplifier's bandwidth spec. If the linearity is just as bad at slow speeds as at fast ones, the errors are probably due to the ADC alone, and the only solution is to replace it or correct the errors in software.

Differential-linearity errors greater than 1 LSB are called missing codes, because the ADC output jumps two or more codes for every LSB voltage increment. The code is "missing" because there is no input voltage that will produce that code. **Fig 5** shows an ADC with one missing code. A convenient way for you to determine the fastest possible conversion speed for your ADC is to increase the conversion frequency (assuming the ADC has either an external or an adjustable clock), until you first detect missing codes. The clock rate at this point is the device's maximum conversion speed. Data sheets rarely give you this kind of accuracy-vs-conversion-speed information.

You can tell whether the DAC's internal settling time is the primary speed limitation in the ADC by testing various codes and noting which code-test bit is the first to drop out as you increase the speed. If it's bit 2 (second from the MSB at $\frac{1}{4}$ of full scale) and/or bits 1 and 2 (at $\frac{3}{4}$ of full scale) (**Table 1**), in most cases it's the DAC that's preventing the ADC from going faster. In some successive-approximation ADCs, the algorithm allows extra time for the MSB to settle after the DAC is reset to $\frac{1}{2}$ full scale. On the next clock, the DAC will go to either $\frac{1}{4}$ or $\frac{3}{4}$ of full scale, depending on whether bit 1 was accepted or rejected. This signal swing is the largest one in the conversion process that must be performed to rated accuracy at full clock speed.

TABLE 1—CROSSPLOT TEST CODES AND SWITCH SETTINGS

FRACTION OF FULL SCALE	BITS	DECIMAL	SWITCH SETTINGS (TEST CODES)
INDIVIDUAL BITS			
1/2	1	2048	1000 0000 0000
1/4	2	1024	0100 0000 0000
1/8	3	512	0010 0000 0000
1/16	4	256	0001 0000 0000
1/32	5	128	0000 1000 0000
1/64	6	64	0000 0100 0000
1/128	7	32	0000 0010 0000
1/256	8	16	0000 0001 0000
1/512	9	8	0000 0000 1000
1/1024	10	4	0000 0000 0100
1/2048	11	2	0000 0000 0010
1/4096	12	1	0000 0000 0001
SUMMATIONS			
1/2	1	2048	1000 0000 0000
3/4	1+2	3072	1100 0000 0000
7/8	1+2+3	3584	1110 0000 0000
15/16	1+2+3+4	3840	1111 0000 0000
31/32	1+2+...+5	3968	1111 1000 0000
63/64	1+2+...+6	4032	1111 1100 0000
127/128	1+2+...+7	4064	1111 1110 0000
255/256	1+2+...+8	4080	1111 1111 0000
511/512	1+2+...+9	4088	1111 1111 1000
1023/1024	1+2+...+10	4092	1111 1111 1100
2047/2048	1+2+...+11	4094	1111 1111 1110
4095/4096	1+2+...+12	4095	1111 1111 1111

ables you to map output errors, and thereby determine the transfer function for your ADC.

likely, the crossplot codes on the oscilloscope's display will have both integral- and differential-linearity errors associated with them. The differential-linearity errors are straightforward enough, because the code width is relative to the oscilloscope's horizontal divisions and is measured independently of the integral-linearity shift. However, it's difficult to separate integral-linearity errors in the presence of differential-linearity errors, which displace the code transitions.

Fig 6 gives an example of how both integral and differential nonlinearity can appear: The codes on one half of the display are perfect, but an integral-linearity error in the codes on the other half produces a large differential-linearity error where the two steps of the staircase waveform meet. This error is often caused by an interquad divider in the DAC inside the ADC. Many 12-bit DACs are designed with interquad divid-

ers, which are three similar sections of four binary-weighted current sources or R-2R ladder sections. These quads are summed together with the output of a current divider. The current divider is laser trimmed so that the total sum of one quad equals the first bit of the next quad minus one LSB. If it's the ADC's internal circuit that's causing the error, you have no choice but to try another device.

Linearity errors represent only part of the picture. You must also take noise into account. Noise makes the voltage ranges overlap at the transitions between adjacent codes. You'll have to make a tradeoff between noise and accuracy; how much noise you can tolerate in your ADC depends on your accuracy requirement.

Manufacturers rarely specify ADCs' inherent noise in the parts' data sheets, and even when they do, they specify it only in vague terms. To measure the noise

An overview of the crossplot test

An ideal transfer function for a 3-bit ADC is shown in Fig A. Note that there is no unique analog value for each digital code and that the ADC output is valid over a range of input signals. The spread of the input signal for a given output code is called the "width" of the code and is ideally 1 LSB.

The crossplot test procedure allows you to determine the actual transfer function of your device. By summing a dc signal with a low-frequency asynchronous triangular or sine-wave signal and applying the result to the ADC under test, you "dither" the ADC output through several codes; either side of the code represents the dc voltage.

The least-significant ADC output bits are decoded by a simple resistive ladder network and plotted vertically on the scope; the ac analog input is plotted horizontally. The result is a repetitive staircase waveform, which is in essence the real transfer function. For testing most ADCs, it is sufficient to decode the two LSBs of the output, thereby obtaining a 4-step waveform.

Before performing the crossplot test, you must calibrate your fixture to the scope display so that you have a known reference point from which to recognize errors. You should calibrate the scope so that one horizontal position represents 1 LSB, and so that code transitions occur on the vertical lines of the display.

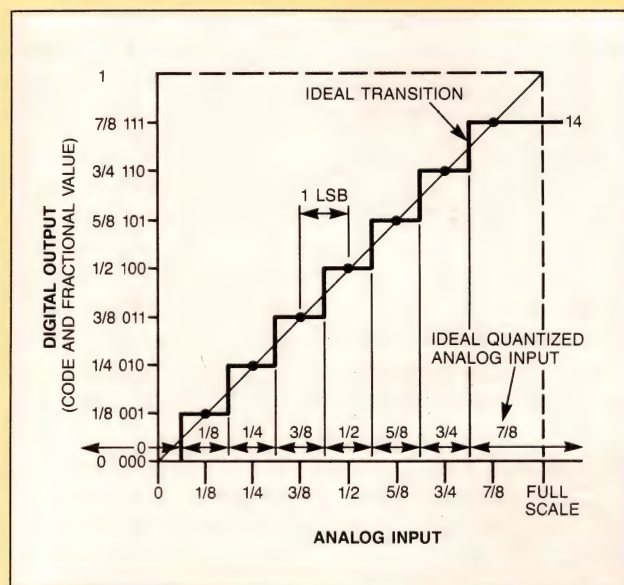


Fig A—The ideal transfer function of an ideal 3-bit ADC has even code widths that are equal to 1 LSB.

The dc signal is provided by a front-end DAC that's controlled by a set of switches. You can select the test for a particular code by setting the switches to the same code. By "dialing in" the codes, you can test any or all of the 2^n possible output codes of your n-bit ADC.

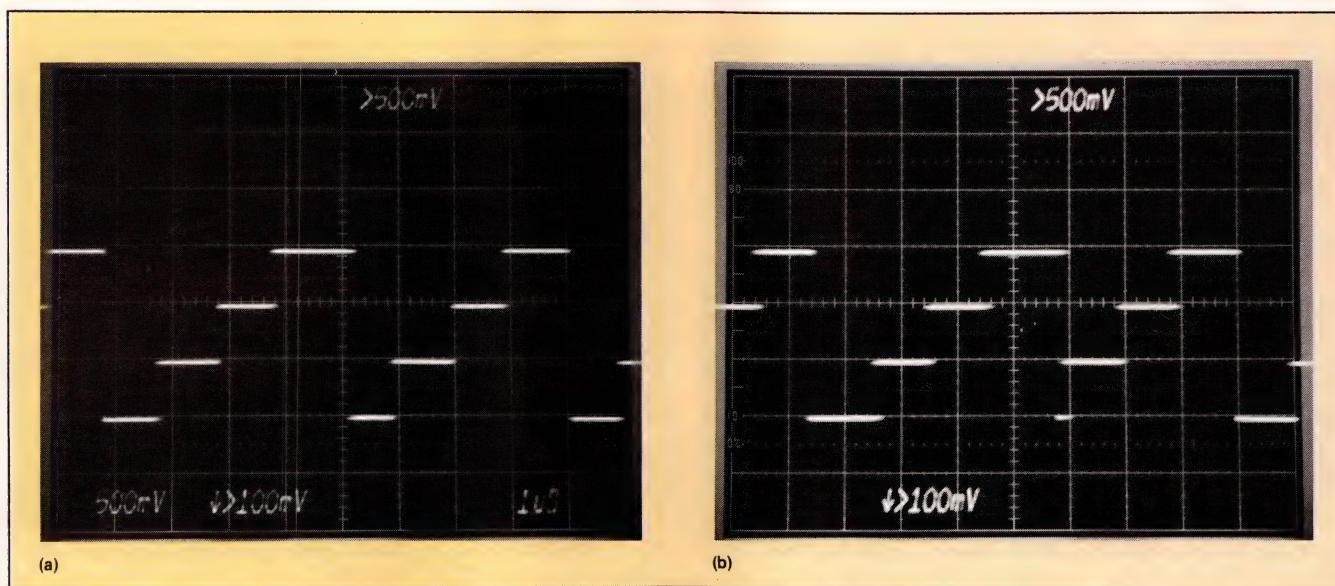


Fig 6—Differential-linearity errors can be produced by integral-linearity errors. In both photos, the codes in the right half of the display are correct, but in the left half, codes shifted left cause wide code at the top (a), and codes shifted right cause narrow code at the bottom (b).

in an ADC, it's useful to quantify the width of these transition-noise bands. A convenient method of measuring the peak noise is to use a digital storage oscilloscope in the peak-hold or envelope mode (Fig 7). Analog scopes don't always give you the true picture of noise, because of the CRT's write-speed and persistence limitations. The rms value of noise is approximately $\frac{1}{3}$ of the peak-to-peak transition width.

You can find the noise source by observing where the noise appears in the codes. If the ADC is very noisy at + full scale but acceptable at - full scale when the DAC is off (unipolar mode), the noise is probably coming from the ADC's voltage reference. At - full scale, the reference-voltage noise is attenuated well below the noise of the other components. To find whether the noise is caused by the reference, you place a large capacitor (10 μ F) on the reference output or connect a low-noise external reference to the reference input. If the transition noise is reduced, the reference is the problem. If the transition noise doesn't change, there could be noise problems in the internal DAC.

If noise is equally distributed throughout the ADC's range, its cause is something other than the signal level or code. That eliminates the DAC and its reference. Most likely the comparator is at fault. Unfortunately, there is nothing you can do to improve it except to get a better ADC.

The crossplot technique can help you verify that your device meets its accuracy and noise specifications, but

it doesn't stop there. ADCs sometimes have problems that result in undesirable effects, even though the devices meet all their data-sheet specifications. These problems may be caused by other inherent design inadequacies within the parts, or they may be induced by external factors such as grounding, shielding, coupling, and other components in your system.

The crossplot can reveal such problems as hysteresis, oscillation, and uneven codes, for instance. The crossplot result in Fig 8 shows a form of hysteresis,

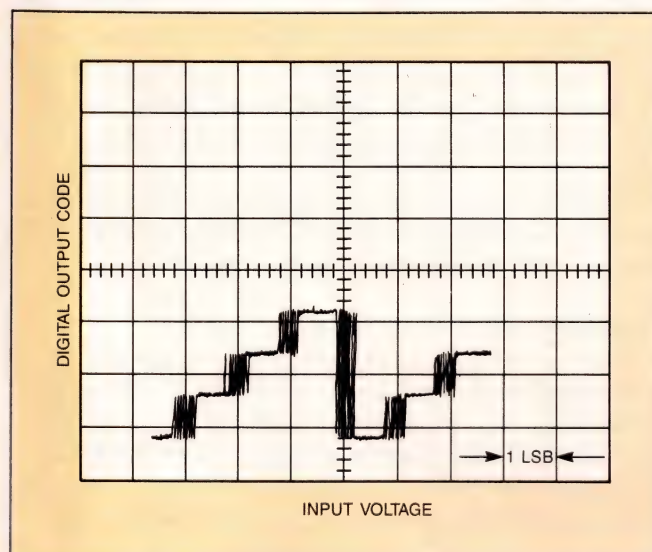


Fig 7—You can use the peak-hold function of a digital oscilloscope to measure the code-transition noise of the device under test.

The test fixture is made from readily available components and standard laboratory equipment.

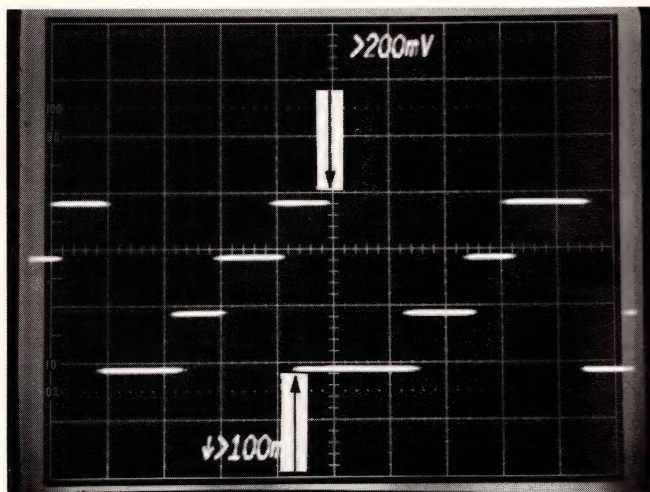


Fig 8—In the crossplot, hysteresis appears as an overlap of two adjacent codes.

or overlapping codes. What's occurring is that the staircase signal is tracing two different paths when the scope sweeps right and left. In other words, the code width depends on whether the ADC previously converted to a higher input voltage or a lower one. Hysteresis is most often caused by DAC problems, such as excessive dielectric absorption in the output capacitance, or by disturbances introduced at the internal-summing-junction connection between the DAC output and the comparator input.

Normally, you'd expect the transition noise to be purely random—that is, if it's actually caused by component noise in the ADC. But if you can discern any pattern that looks like pulses (Fig 9), some comparator oscillation is probably occurring when the comparator inputs are nearly equal. To help avoid oscillation problems, most high-speed comparators in fast ADC applications employ a strobed output. Such an output is strobed on for a minimal time after the DAC's output has settled and the bit decision is ready to be clocked into the successive-approximation register.

Test-fixture layout is critical

You would expect to see differential nonlinearity or code-width variations primarily on the major vertical transitions. But when differential-nonlinearity problems are scattered throughout the codes (Fig 10)—and the errors are just as bad at — full scale (when all internal-DAC bits are equal to zero) as they are at + full scale (when all internal-DAC bits are equal to one)—chances are that, barring a serious design problem in the ADC, the problems are caused by ground

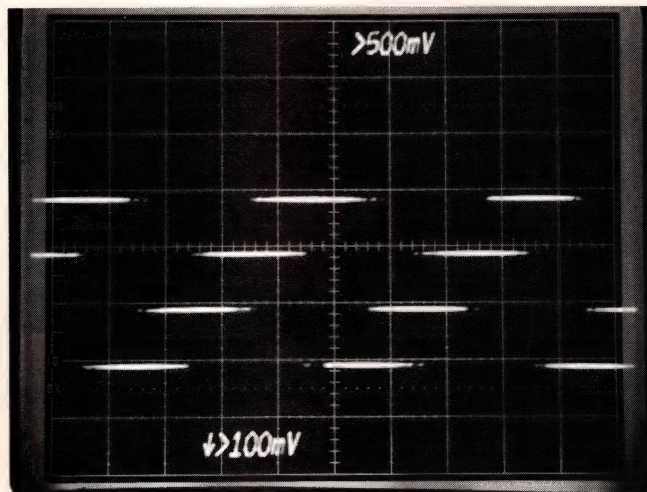


Fig 9—Transition pulses appearing in the crossplot results may be caused by comparator oscillation.

loops and/or crosstalk between the analog and digital sections of the system. To confirm that ground loops and/or crosstalk—and not just gross mismatch of the LSBs—are the source of the trouble, you decrease the ADC's conversion speed. If the codes become uniform, the ADC is fine, and you must clean up the grounding and the circuit layout.

The design and layout of your fixture is a critical factor in obtaining accurate test results. A ground-plane pc board is desirable, but it's not necessary if you maintain a star-ground system in which the ADC analog ground is the center. The crossplot fixture shown in Fig 11 consists of an input buffer amplifier, two octal-output data registers, a dual one-shot config-

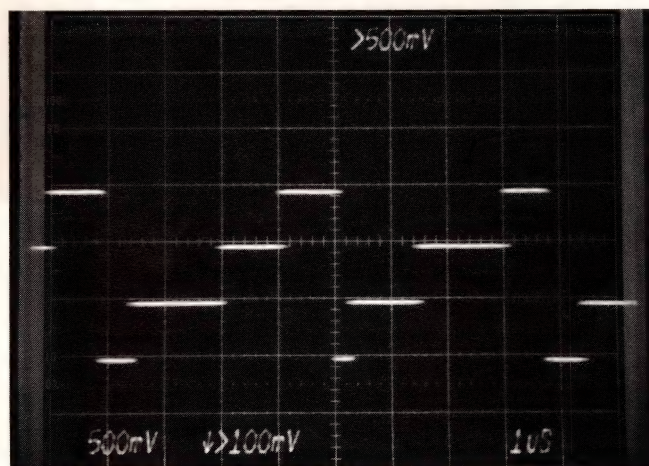
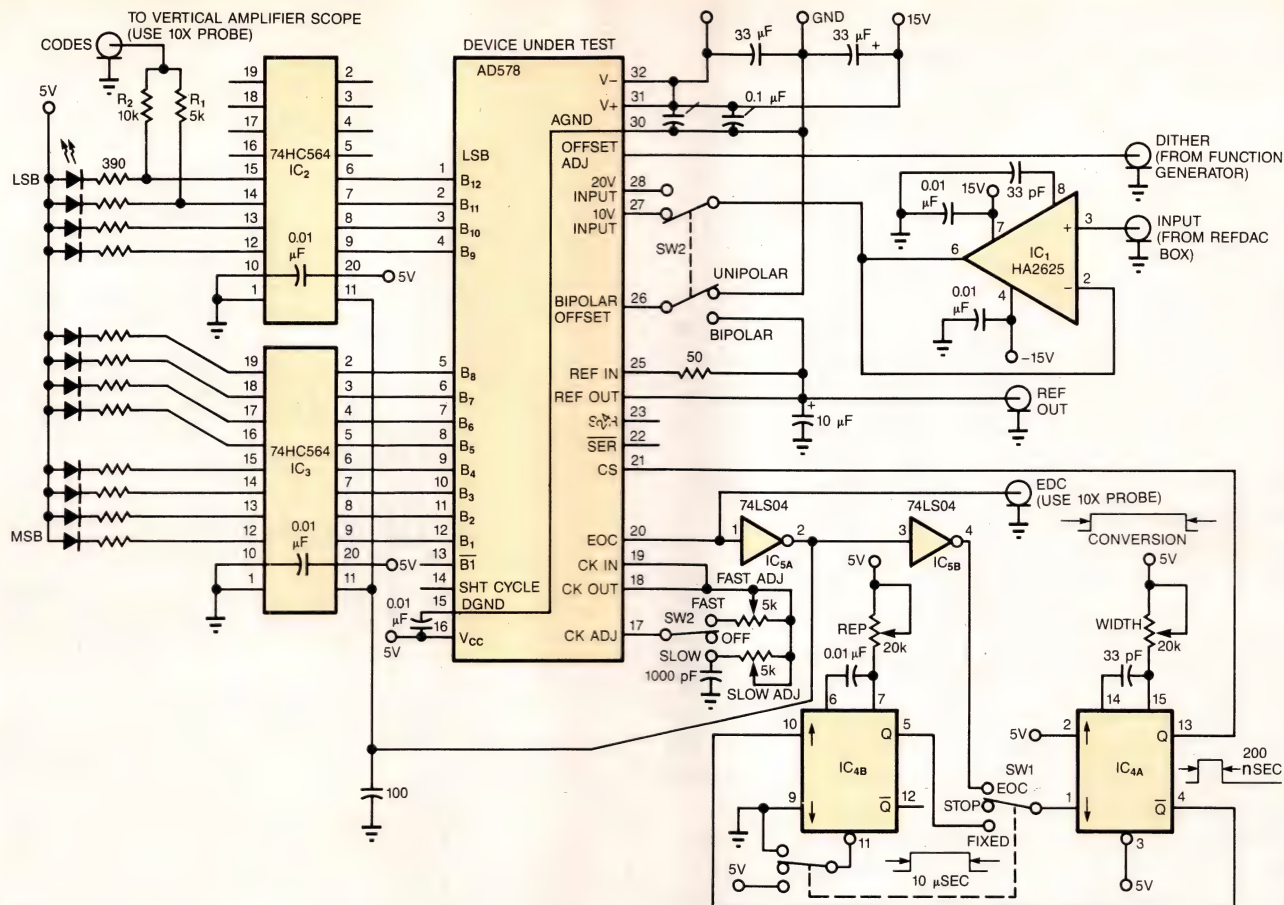
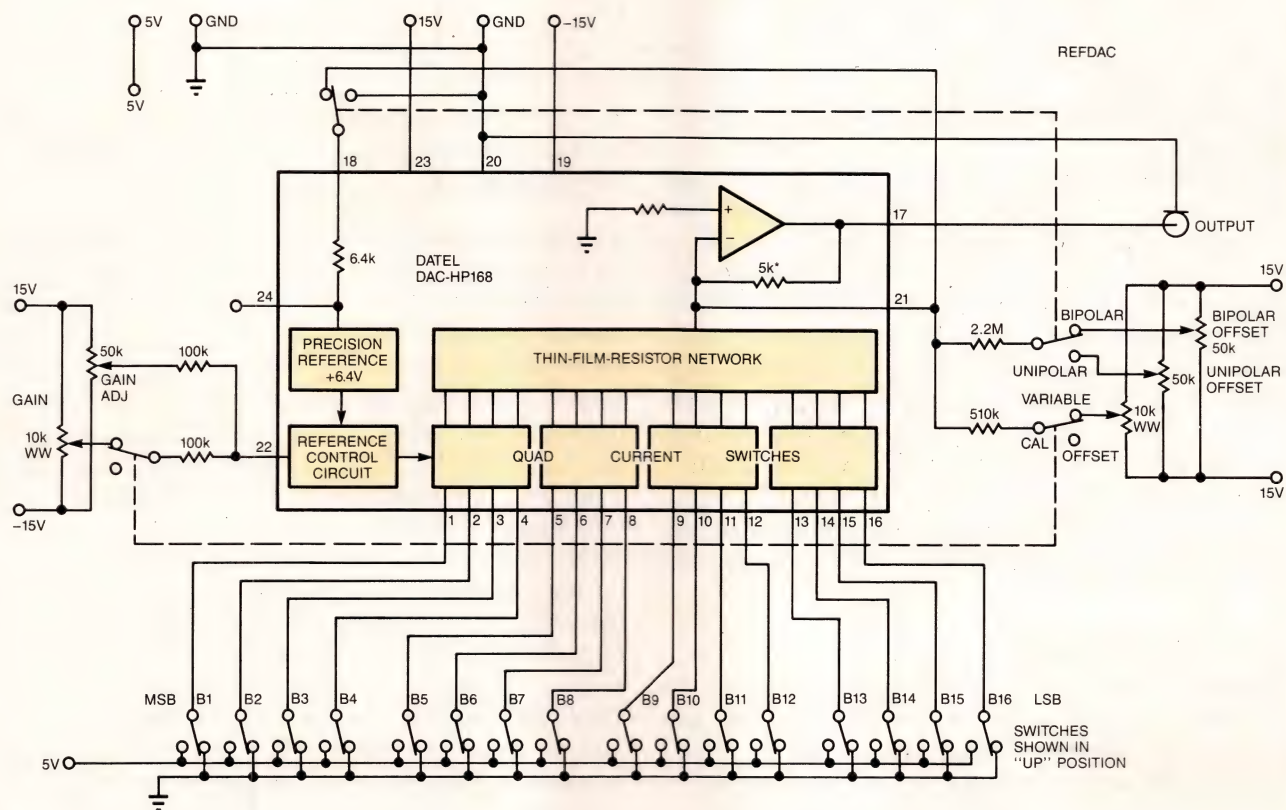


Fig 10—A repeating pattern of uneven codes looks like differential nonlinearity, but it's wise to check the grounding and bypassing before blaming the ADC.



(a)



(b)

Fig 11—The crossplot test fixture consists of a buffer amplifier, data registers, and a dual one-shot (a), and a reference DAC (b).

The crossplot test easily picks up missing codes and differential-linearity errors.

ured as a convert-start-pulse generator, and a reference DAC that's normalized to the ADC under test. Instead of adjusting the offset and gain of the ADC, you can simply force the offset and gain of the reference DAC to conform to the ADC. This procedure gives you a more general test fixture, because different ADCs have different calibration schemes and adjustment ranges, and some don't have any provision at all for calibration.

Further, remember that unless you connect remote offset and gain potentiometers as closely as possible to the ADC's inputs, you might degrade the ADC's performance. Although you'd normally use the reference DAC with its mode switch in the Variable position, it also has a Calibrate (Cal) position. When the mode switch is in the Calibrate position, the gain and offset are preset for zero error.

The D/A converter you use as the reference DAC must have much better linearity than the ADC under test. The test-fixture design in Fig 11 uses the Datal DAC-HP16B to test the 12-bit AD578 ($\frac{1}{2}$ LSB = 0.012%). The DAC is a 16-bit part with 15 bits of linearity ($\frac{1}{2}$ LSB = 0.0015%). To test 12-bit ADCs, you use only the top 12 bits of the 16-bit reference DAC. The initial gain and offset of the DAC are not important as long as they're adjustable to zero and they're stable.

You must buffer the reference DAC's output voltage with a high-speed op amp as close to the ADC's input as possible. You may wonder why a high-speed op amp is necessary when only manually switched dc test voltages are applied to the ADC's input. The problem is that the input load current in a successive-approximation ADC changes by as much as several milliamps at each clock or bit decision during the conversion. The output of the buffer or S/H amplifier must recover from this abrupt change and settle back to within a fraction of an LSB (0.012% for $\frac{1}{2}$ LSB of a 12-bit ADC) within the clock period. The internal comparator also requires sufficient setup time so it can make a correct decision.

Choose the right op amp

Many different op amps could buffer the reference DAC adequately, but you can't easily find them just by looking at data-sheet specs, because very few data sheets list the parts' settling time to 0.01%. For testing the 3- μ sec AD578, the Harris HA-2625 op amp works well as long as you apply about 33 pF of external compensation and bypass the supplies. For faster

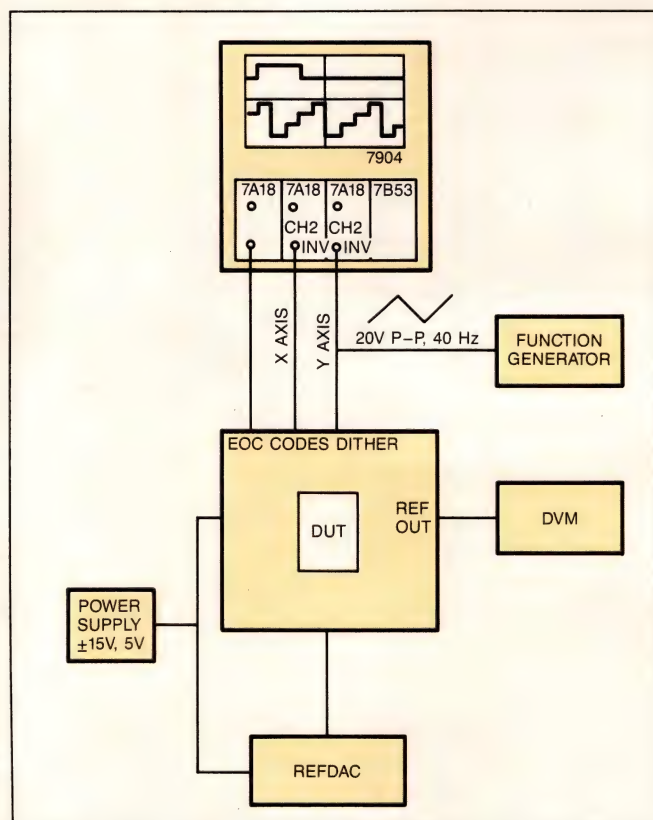


Fig 12—You can use this diagram as a guide in connecting your crossplot setup.

ADCs, you may need to use a booster configuration: an op amp and a high-speed buffer in a feedback loop. The buffer, an LH0033 or LH0053, for example, will absorb the transients from the ADC. Because the buffer is inside the op amp's feedback loop, signal accuracy is maintained at the ADC input. For ADCs that don't have an offset- or zero-adjust input, you'll also need to sum the Dither input into the input buffer amplifier. This summing is not difficult, but your choice of amplifier is critical.

Because intermediate codes appear at the output during the conversion, octal registers IC₂ and IC₃ clock the valid data only at the end of each conversion. When testing an ADC with complementary-binary-output coding, you should replace IC₂ and IC₃ with a 74HC574, which is a noninverting octal register. The end-of-conversion signal (EOC) also serves to trigger a one-shot, IC_{4A}, which initiates the next conversion with SW1 in the EOC mode. If you want to set the repetition rate independently of the conversion speed, you can use IC_{4B} to retrigger IC_{4A}, as long as you set

SW1 to the Fixed position. A center-off toggle switch permits you to stop the conversion process.

The LEDs driven by the output registers help you make sure you're actually testing for the code you dialed in. If the code is the same, the illuminated pattern will match that of the code you selected with the switches on the reference DAC's input. R_1 and R_2 decode the last two LSBs. You can think of R_1 and R_2 as a single-pair R-2R ladder. You can test more bits by using an R-2R-4R set of resistors, which will produce an 8-step staircase on the oscilloscope. Alternatively, you can test for 10-bit performance by moving R_1 and R_2 up to the next two most significant bits.

Fig 12 shows how to connect the test fixture. With an oscilloscope such as the Tektronix 7904, which accepts as many as four plug-in amplifiers, you can simultaneously look at the codes in X-Y mode and at the EOC signal, which displays conversion speed. To do so, you need to configure one of the vertical amplifiers

as a timebase amplifier. You set the vertical amplifier control to Alternate and set the timebase mode to Chop.

To make the crossplot results easy to interpret, you need to calibrate the scope display so that each code width fits into one division and all the transitions line up on the vertical lines. You simultaneously turn the OFFSET ADJ pot of the reference DAC and the X-amplifier CAL ADJ knob on the scope. It's best to ignore the bottom codes for this adjustment, because these codes are the most likely to have differential-linearity errors. Instead, you calibrate the scope so that each third high-side transition is separated from the next by exactly four divisions (Fig 13).

Next, you need to choose the place on the scope display where the code under test will fall when there are no errors in the system. The typical position is one division to the right of center. To choose that position, you need to make adjustments for system offset and

Distinguish ADC resolution from accuracy

It's important not to confuse resolution with accuracy when selecting an ADC. The resolution (or number of bits) that an ADC has is a measure of the smallest increment of input voltage it can detect that's represented by a change in the LSB of the digital output code. The accuracy, also specified in LSBs, can be lower or higher than the resolution.

The ADC's "accuracy" is determined by the integral and differential linearity of its digital codes. Integral nonlinearity is a measure of how many LSBs an output code is from the theoretically perfect transfer function of the converter. In other words, integral nonlinearity is the deviation of the real transfer function from the ideal straight line.

Differential nonlinearity is the minimum and maximum range of input voltage that causes the codes to change by one count; it's the deviation of the code width

from the ideal 1 LSB. For an ADC to have "no missing codes" operation (which implies that no code jumps will be greater than 1 LSB), its differential nonlinearity must be lower than the resolution (1 LSB), and its integral linearity must be less than $\frac{1}{2}$ LSB, because a $\frac{1}{2}$ -LSB error on each of the binary weighted output bits would add up to 1 LSB (that is, $1 \text{ LSB} = \frac{1}{2} + \frac{1}{4} + \dots$, etc).

Most ADCs that have 12 bits or less of resolution have linearity specs that match the resolution, but it's common to find 16-bit ADCs with 14-bit accuracy, which means that the output data can be off by as much as 4 LSBs. On the other hand, some ADCs may have higher accuracy than resolution. For example, in a 12-bit ADC with 14-bit accuracy, the output code will have no more than a $\frac{1}{8}$ -LSB error, and the code width will be between $\frac{7}{8}$ and $1\frac{1}{8}$ LSB.

The absolute accuracy of the data from an ADC converter depends on many factors. An ADC's linearity is the most important of these, because the only adjustments you can make to correct it are software adjustments. However, to determine the ADC's worst-case error—and therefore its overall accuracy—you need to make a more complete list of error sources, including not only linearity, but also linearity drift, gain, gain drift, offset, offset drift, gain PSRR, and noise.

To determine the accuracy of the overall system, you must also consider error sources from the other components around the ADC, such as the input preamplifier, the multiplexer, the sample/hold amplifier, and the external voltage reference, if you use one.

Integral-linearity errors cause the codes displayed on the CRT to shift left or right.

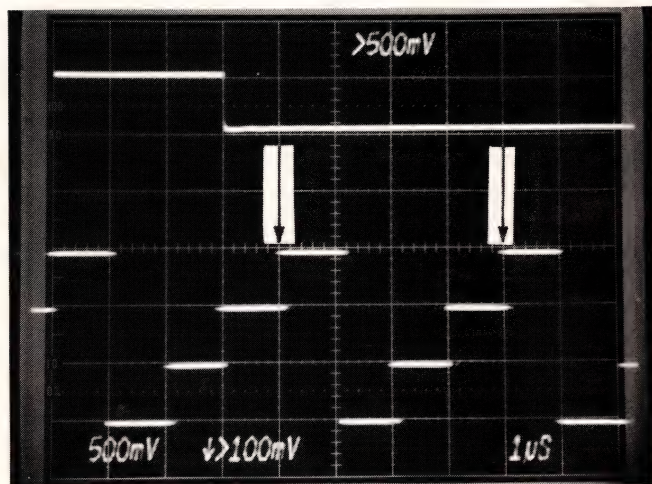


Fig 13—To make the crossplot results easy to interpret, calibrate the scope so that each third high-side transition (see arrows) is separated from the next by exactly four divisions. This way, each code width will fit into one division, and all the transitions will line up on the vertical lines.

gain. First, you switch the reference DAC inputs to zero; then, by using the OFFSET ADJ pot, you place the very first transition on the first vertical line to the right of center. This action places the zero code in the selected box (**Fig 14**). You must make sure that both the crossplot fixture and the reference DAC are set to the same range, either the unipolar (10V) or the bipolar (20V) range. If the image on the CRT is upside down and/or backwards, you should invert the x and/or the y input as necessary.

Similarly, you adjust the test fixture for gain by switching the first 12 reference DAC inputs to 1 and setting the GAIN ADJ pot so that the last transition falls directly on the center line (**Fig 15**). This procedure places + full scale in the designated division just to the right of center.

Note that the crossplot test method uses "end-point" linearity calibration, so there's never a linearity error at - full scale or + full scale, which are being normalized. The normalization process rotates the actual transfer-function curve so that + full scale and - full scale are on the ideal straight line. If the ADC exhibits gain-linearity errors, those errors will now occur at $\frac{1}{2}$ full scale. A limitation of this method of calibration is that you can't clearly distinguish gain errors from integral-linearity errors.

The ADC is now ready to be tested. Whatever code is set on the reference DAC's input switches should be in the designated location on the oscilloscope display;

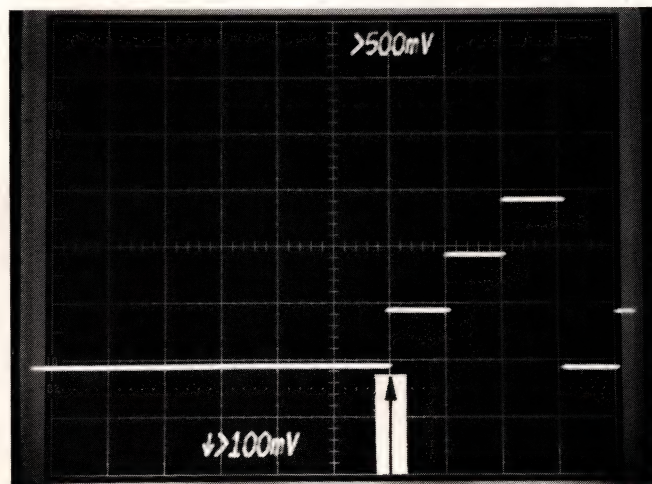


Fig 14—To test an ADC's digital output codes, you need to choose the place on the scope display where correct codes will fall. For example, if you choose the scope division just to the right of center, you must switch the reference DAC inputs to zero, and, with the OFFSET ADJ pot, you place the first transition on the first vertical line to the right of center.

play; that is, it should be one division to the right of center. Any deviation is measured as linearity error. Because the scope is calibrated for a horizontal scale of 1 LSB/div, the errors are measured directly in LSBs.

You can test every ADC output code if you wish, but that's generally considered overkill. The test codes for a 12-bit ADC (shown in **Table 1**) are usually accepted as a thorough test-code set; they test the ADC in its operating range for decimal inputs from 1 to

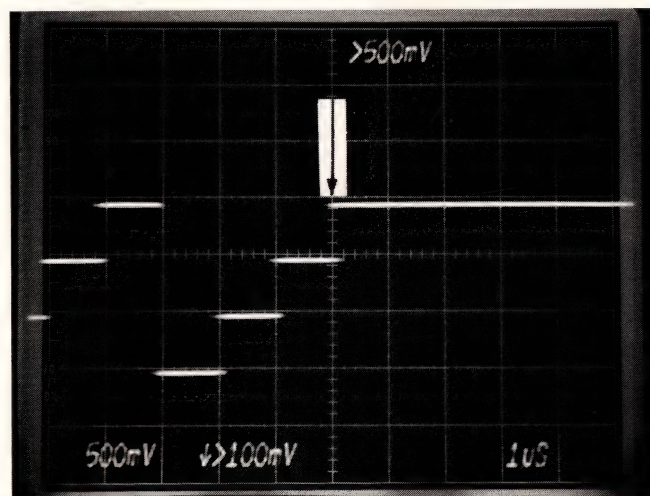


Fig 15—To adjust the test fixture for gain, you must switch the reference DAC's first 12 inputs to all ones and use the gain-adjustment pot on the reference DAC to line up the last transition on the center of the scope display.

CONVERT WITHOUT MISSING A CODE

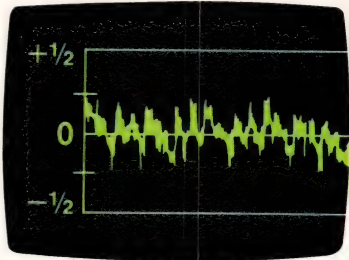
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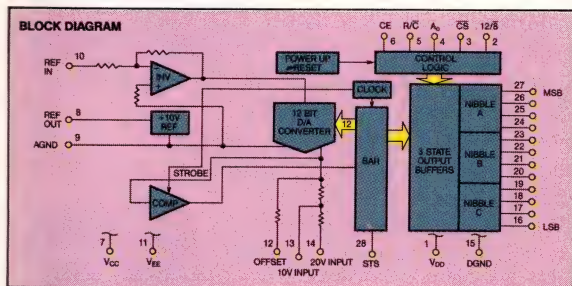
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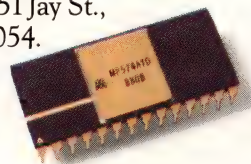
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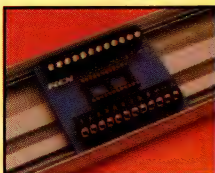
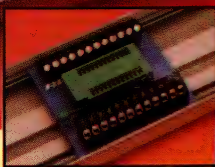
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4095. For those test codes whose two least significant bits are zero, the staircase will be at its lowest level in the division just to the right of center on the scope's CRT. Any code whose last two bits are "01" will display the first staircase level in that scope division. A code whose last two bits are "10" will display the second staircase level in that division, and one whose last two bits are "11" will display the third and top level there.

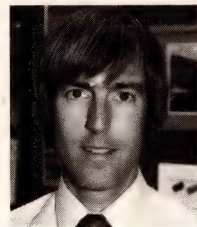
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2. Jung, W, *IC Converter Cookbook*, Howard W Sams Inc, Indianapolis, IN 1978.

Author's biography

Ron Knapp was a senior member of the technical staff at Maxim Integrated Products (Sunnyvale, CA) when he wrote this article. He's currently employed as a project manager at Power Integrations (Mountain View, CA). He holds a BS in systems engineering from Boston University and an MSEE from Worcester Polytechnic Institute, and is vice president of the Northern California Chapter of the International Society for Hybrid Microelectronics (ISHM). In his spare time, Ron enjoys flying, sailing, tennis, and skiing.



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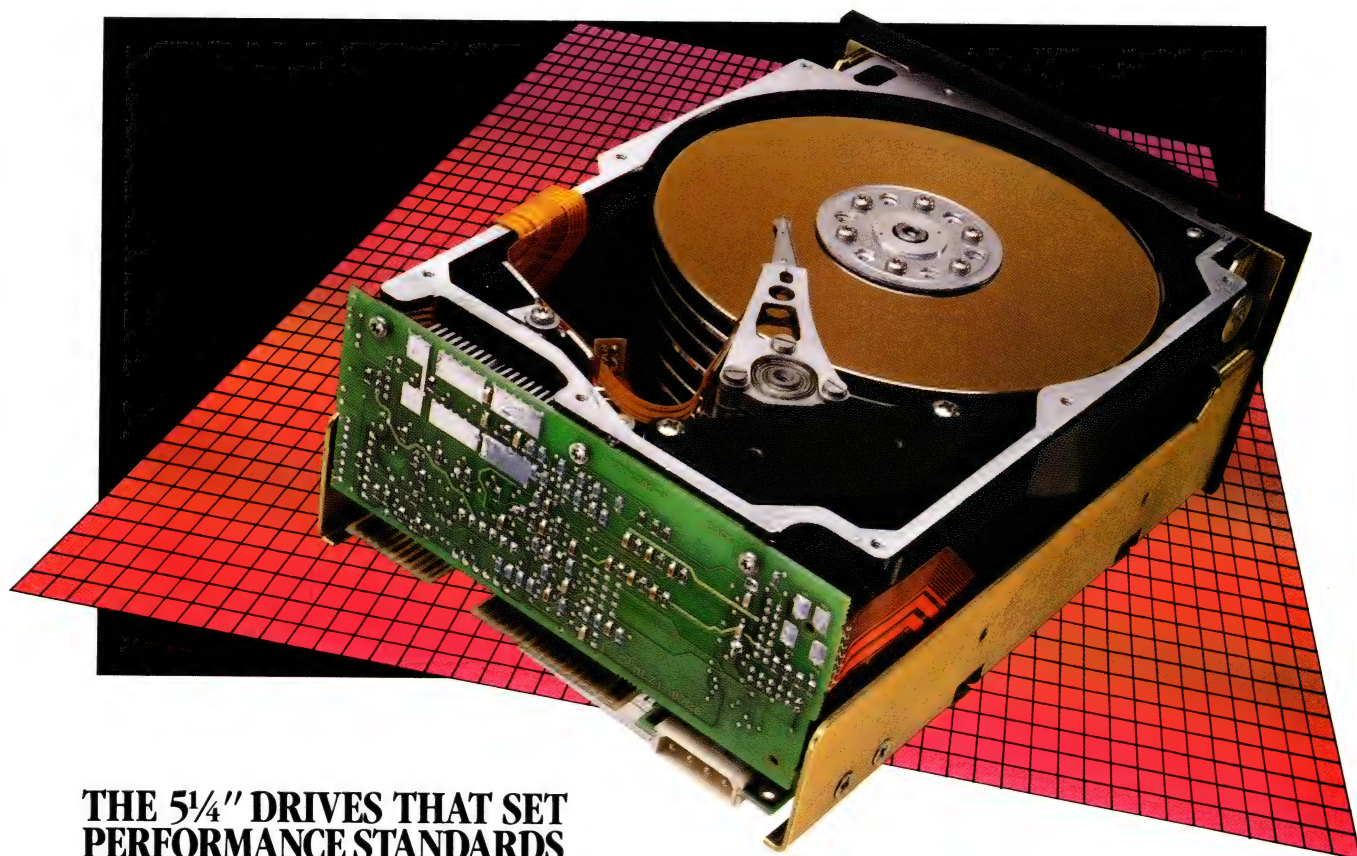
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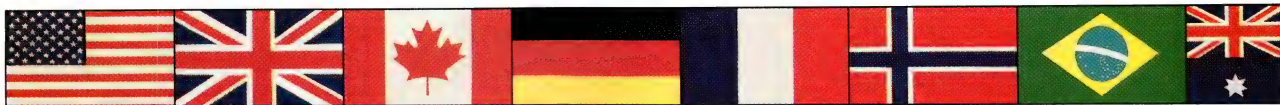
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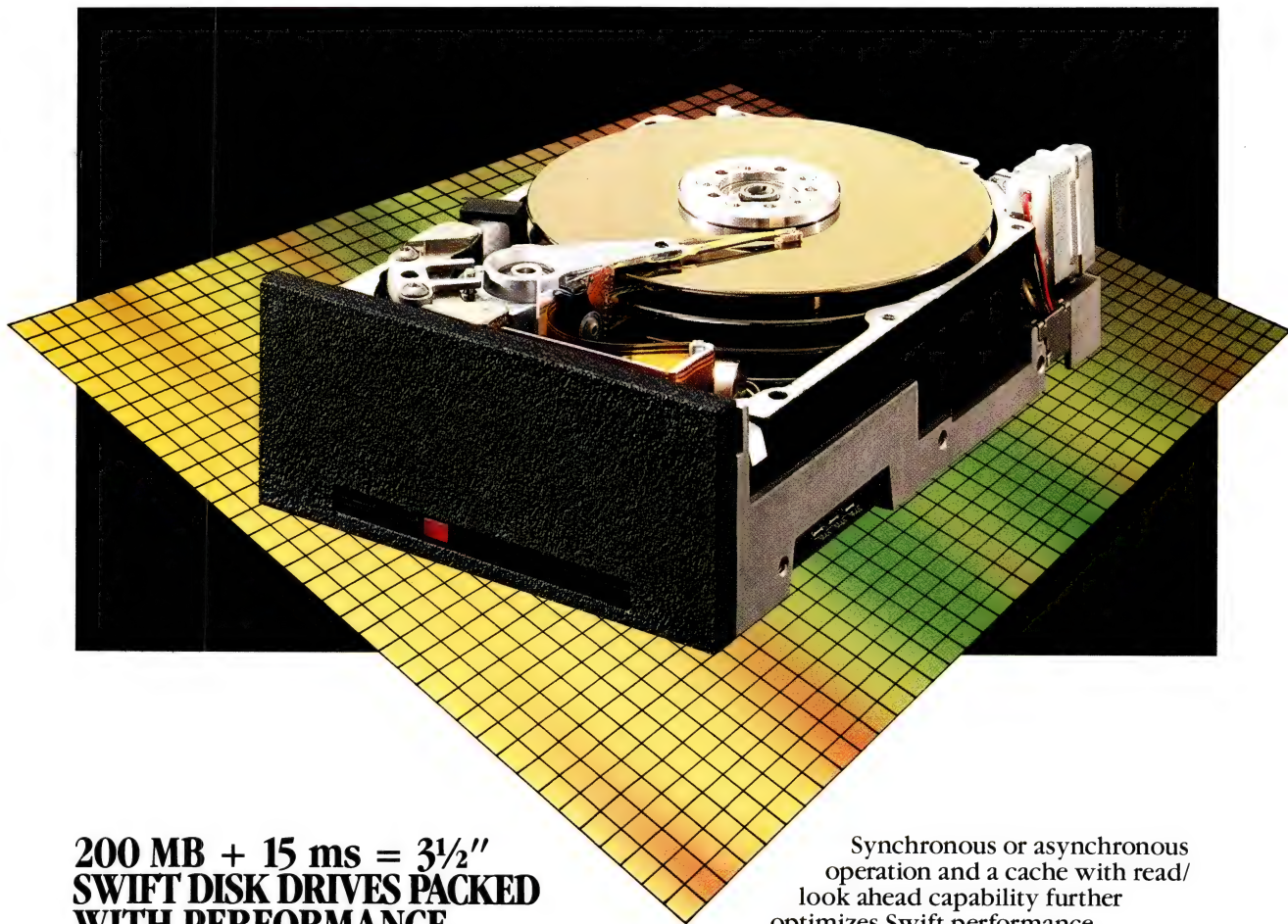
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Wren V H.H.	209	18	SCSI	10-15
Wren IV	376	17.5	SCSI	10-15
Wren III	182	16.5	ESDI	10
Wren III	182	16.5	SCSI	10
Wren III H.H.	106	18	ESDI	10
Wren III H.H.	106	18	SCSI	10
Wren II (RLL)	135	28	ST506-(RLL)	7.5
Wren II	96/86	28	ST506, ESDI	5
Wren II H.H. AT	80/74	28	AT	7.5
Wren II H.H. RLL	77	28	ST506-(RLL)	7.5
Wren II H.H.	51	28	ST506	5

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Swift	150	15	SCSI, ESDI, AT	10
Swift	150	15	ST506/412 (RLL)*	7.5
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* Not available with 1-to-1 interleave



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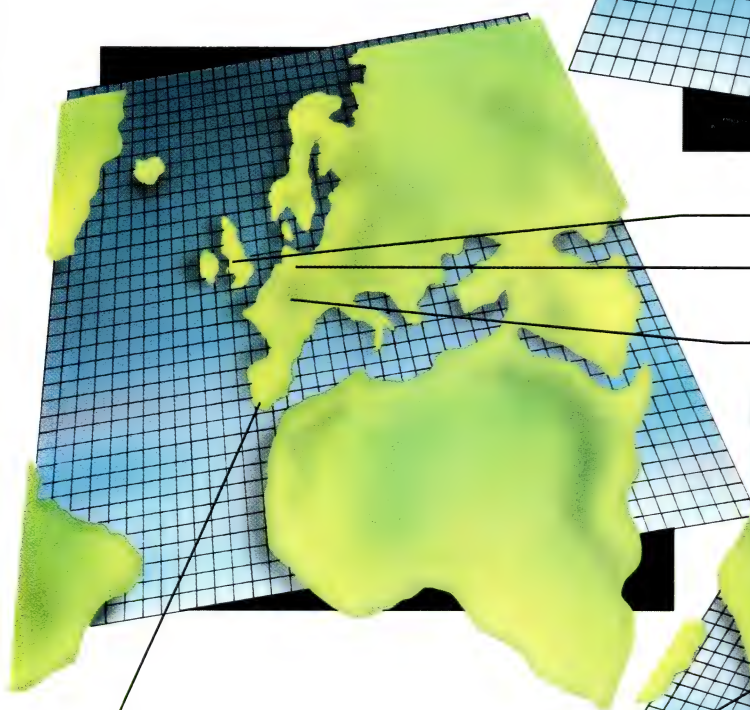
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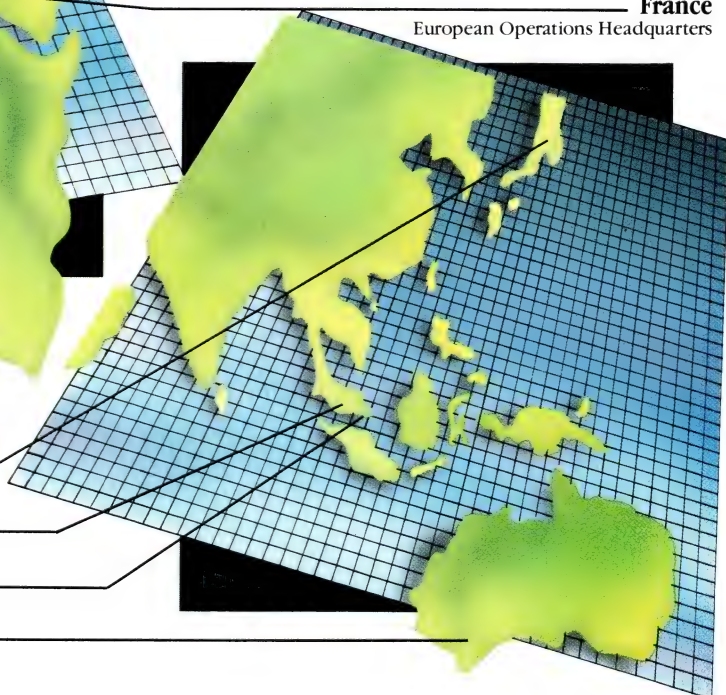
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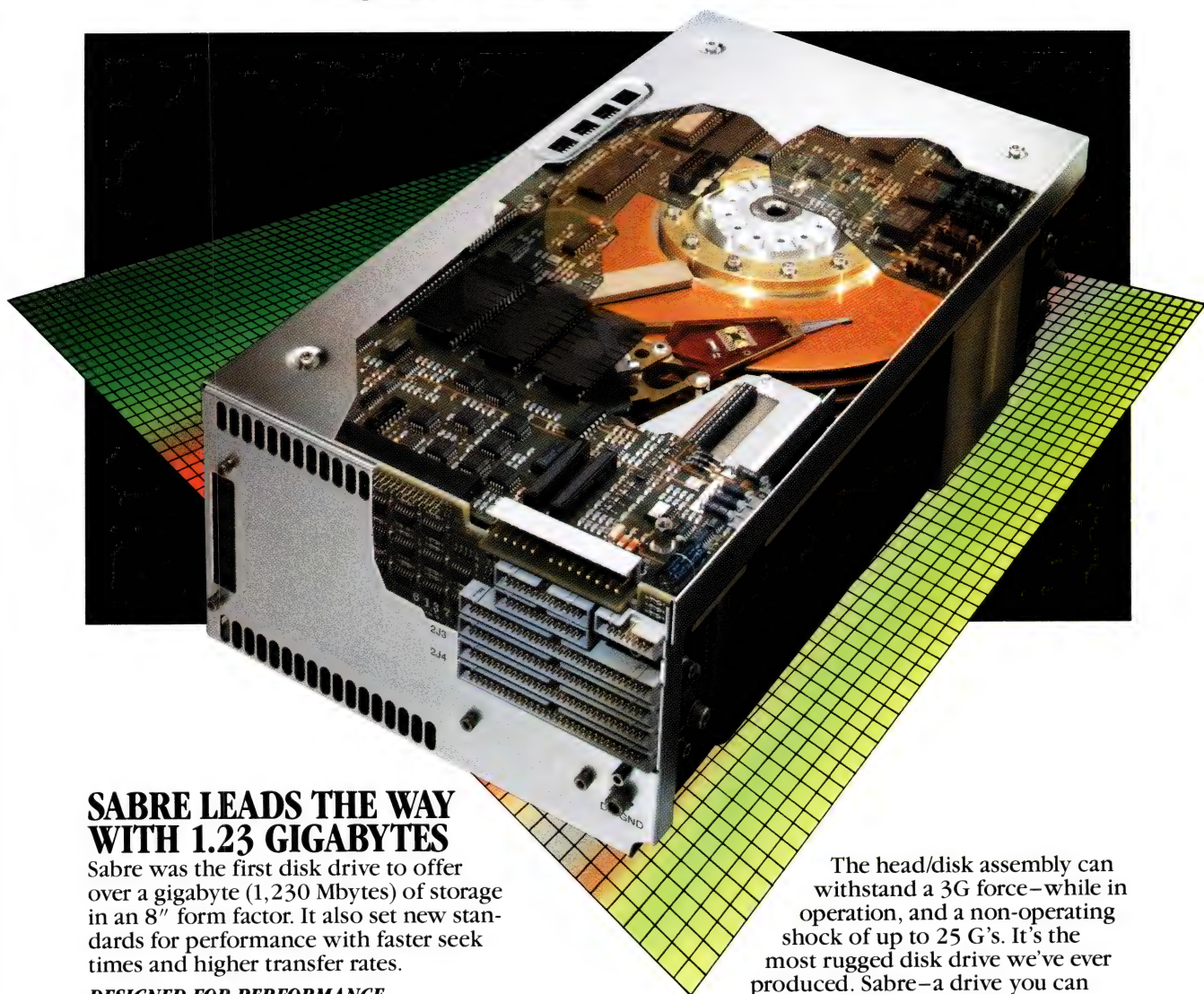
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5V/180A	15V/12A	15V/12A	5V/5A
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5V/120A	15V/12A	15V/12A	
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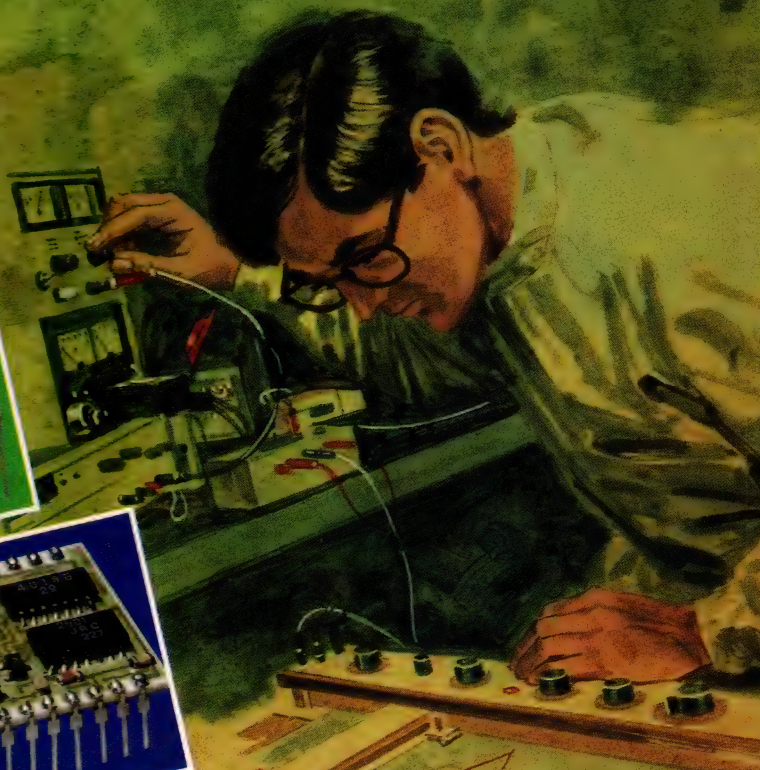
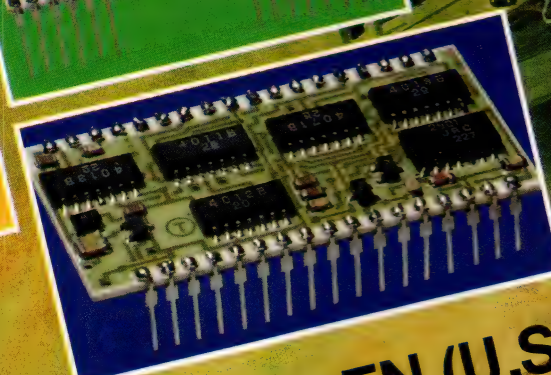
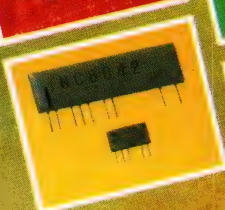
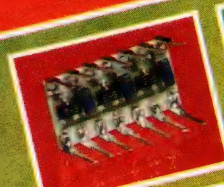
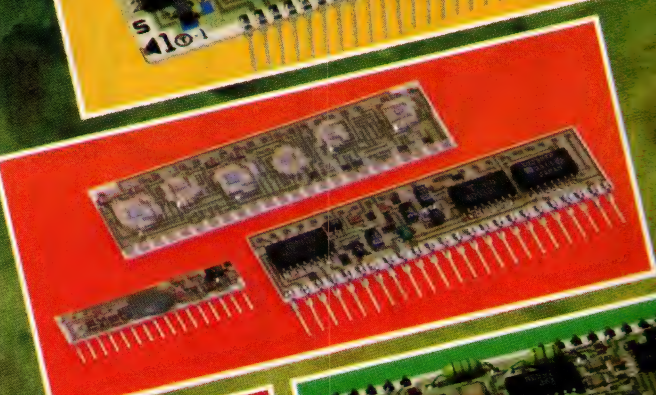


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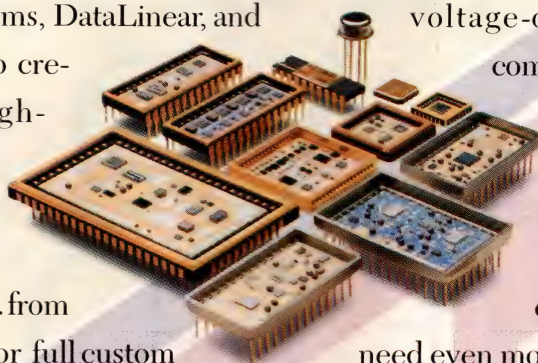
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A simple technique boosts performance of active filters

To achieve the best rolloff from an active filter, you must keep component values as close as possible to the ideal values so as to preserve critical ratios. Precision components are expensive, but you can gain significant performance improvements without incurring any extra expense by adjusting the impedance levels.

Brent F Balch, *Sensormatic Electronics Corp*

In order to get outstanding performance from complex active filters, especially those of third and higher orders, you have to exercise tight control over component ratios. The usual method of achieving ideal values (which you derive from filter-design tables) is either to purchase high-precision components or to select them individually from a batch of lower-grade components. Unfortunately, precision capacitors are not only expensive, but often have long delivery times; likewise, component selection adds to the cost of manufacture because of its time-consuming nature. However, you do have an alternative: Using a simple computer program, you can select a set of standard 1% (or even 5%) values that most closely matches the ideal values.

This article is not intended to teach filter design. It assumes that you are familiar with filter-design procedures and have access to filter-design tables such as those contained in standard books on the subject (**Refs 1 and 2**). Rather, the article shows you a technique for using a simple computer program (**Listing 1**, pg 284) to extract a few extra decibels from your completed filter designs. The computer program was written in Microsoft Basic because most PC-DOS and MS-DOS machines come with some version of this language. Symbol notation for the various filter parameters conforms to that found in the Williams book (**Ref 2**).

The goal is to maximize performance, and therefore the program assumes that you'll use 1% resistors, which are readily available and cost only pennies. Actually you can even use 5% resistors, but the improvement in performance won't be as dramatic. You obtain increasing benefit from this technique as the filter complexity or the Q of the filter increases, because both cases impose tighter control over component ratios. The best time to make use of this technique is at the point when you select the circuit impedance; at this juncture, the capacitors become the dependent variables. Although you could apply the technique to L-C as well as R-C filter circuits, you'd achieve fewer benefits because inductors are often custom wound for each application. For this reason, the following discussion is limited to R-C active filters.

As a typical design problem, suppose you are developing a product that requires a 1200-Hz, highpass filter

TABLE 1—COMPONENT REFERENCES AND NORMALIZED ELLIPTIC-FILTER VALUES

PASSIVE LOWPASS	ACTIVE LOWPASS	PASSIVE HIGHPASS	ACTIVE HIGHPASS	7P6Z	5P4Z	3P2Z
				105.37 dB*	70.46 dB*	35.55 dB*
L1	R1	$\frac{1}{C1}$	$\frac{1}{C1}$	2.30574	2.23588	2.0251
C1	R2C	$\frac{1}{L2}$	$\frac{1}{C2L}$	1.02339	0.98117	0.8223
L2	R2L	$\frac{1}{C2}$	$\frac{1}{C2C}$	0.05153	0.09644	0.2360
L3	R3	$\frac{1}{C3}$	$\frac{1}{C3}$	3.03231	2.92215	2.0251
C4	R4C	$\frac{1}{L4}$	$\frac{1}{C4L}$	0.96029	0.88914	
L4	R4L	$\frac{1}{C4}$	$\frac{1}{C4C}$	0.24912	0.25766	
L5	R5	$\frac{1}{C4}$	$\frac{1}{C5}$	2.93508	2.09208	
C6	R6C	$\frac{1}{L6}$	$\frac{1}{C6L}$	0.95372		
L6	R6L	$\frac{1}{C6}$	$\frac{1}{C6C}$	0.16907		
L7	R7	$\frac{1}{C7}$	$\frac{1}{C7}$	2.19598		

*DENOTES A(MIN) VALUES

with unity gain and a rejection of at least 65 dB below 600 Hz. The passband ripple must be no more than 1.5 dB. System and manufacturing constraints dictate the best performance possible but forbid the trimming of components because of the attendant cost.

After you determine the required filter parameters, the next step is to compute the filter steepness factor, A_S , as follows:

$$A_S = \frac{f_C}{f_S} = \frac{1200 \text{ Hz}}{600 \text{ Hz}} = 2.$$

Filter-design tables indicate that you need a fifth-order elliptic filter. To provide an A_S of 2, the value of the filter parameter Ω_S must not exceed 2.000. This figure results in a value of $\theta = 30^\circ$.

Using **Table 1**, select a fifth-order filter that makes the transition from the passband to at least 70 dB of

attenuation in the stopband within a frequency ratio (A_S) of 2. If you're using a filter-design table from a standard reference book, look for a design that has the notation C05 50 $\theta = 30^\circ$. C indicates a Chebyshev type; 05 indicates a fifth-order filter; 50 (ρ) is the reflection coefficient of the filter. You'll find that the filter has the following parameters: $n=5$; ripple = 1.25 dB; $\Omega_S = 2.000$; and $A_{MIN} = 70.46$ dB. **Fig 1a** shows the T configuration of a lowpass filter with normalized values obtained from **Table 1**.

The next design step is to transform the lowpass circuit into a highpass type; you perform this change by converting all the inductors into capacitors and all the capacitors into inductors, using reciprocal values. **Fig 1b** shows the transformed, normalized highpass filter. You likewise reflect the transmission zeros around the cutoff frequency by using reciprocal values.

At this time you denormalize the filter values by using a frequency scaling factor of $\Omega_0 = 2\pi f_c$ and by selecting a circuit-impedance level, Z . It's usual to de-

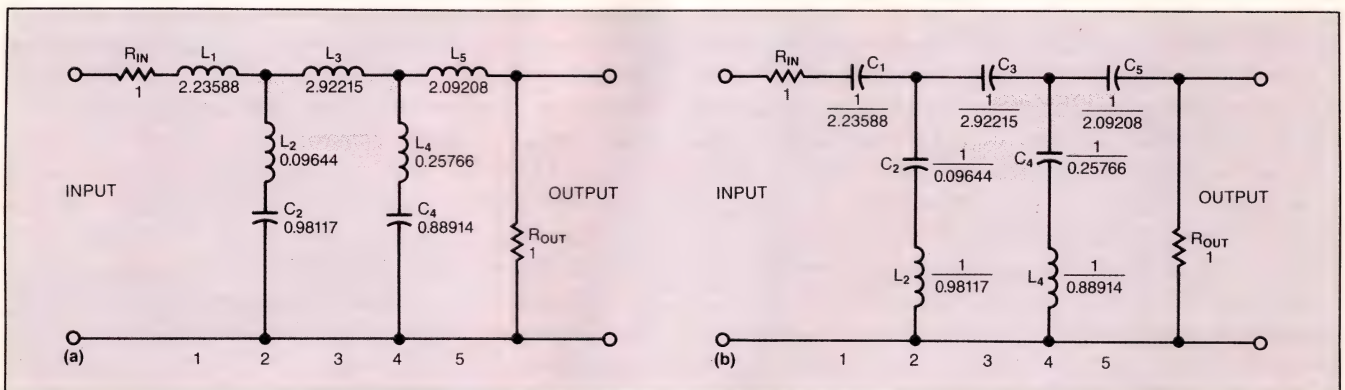


Fig 1—You can get normalized component values for a lowpass filter (a) from standard-reference design tables. To transform the lowpass filter to a highpass one (b), change the capacitors to inductors and vice versa, and use reciprocal values.

It's possible to significantly improve filter performance without resorting to expensive precision capacitors.

sign filters according to $Z_{IN} = Z_{OUT} = Z$. Textbooks and reference books on filter design usually indicate that the selection of Z is arbitrary and proceed to use a convenient value between 10k and 50k Ω . Be aware that you can select any values you like, but subsequent component values will be based on this selection. For now, use a circuit-impedance level of $Z = R = 10k \Omega$.

If $\Omega_0 = 2\pi fc = 6.283 \times 1200 = 7540$ rads/sec, and $R = 10.0k$, then using reciprocals to transform the low-pass configuration into a highpass configuration and scaling for frequency and circuit impedance, will yield

$$C_1 = \frac{1}{L_1 R \Omega_0} = \frac{1}{2.23588 \times 10,000 \times 7540}$$

IDEAL	
VALUE	USE
$= 0.00593 \mu F$	$0.0056 \mu F$

Similarly,

	IDEAL		USE
	VALUE		
$C_{2C} = 1/L_2 (R) (\Omega) = 0.13753 \mu F$		$0.15 \mu F$	
$C_{2L} = 1/(C_2) (R) (\Omega) = 0.01352 \mu F$		$0.015 \mu F$	

$C_3 = 1/(L_3) (R) (\Omega) = 0.00454 \mu F$	$0.0047 \mu F$
$C_{4C} = 1/(L_4) (R) (\Omega) = 0.05147 \mu F$	$0.047 \mu F$
$C_{4L} = 1/(C_4) (R) (\Omega) = 0.01492 \mu F$	$0.015 \mu F$
$C_5 = 1/(L_5) (R) (\Omega) = 0.00634 \mu F$	$0.0068 \mu F$

The filter topology of choice for this example appears in **Fig 2**. (Other types would work just as well, however.) **Fig 2** shows the transformed, active high-pass filter values. The actual active filter consists of amplifiers IC₁ through IC₄ and associated components. Because the circuit uses equal resistor values for R_{IN} (R_1) and R_{OUT} (R_{10}), the filter introduces a 6-dB loss. Noninverting amplifier IC₅, together with R_{11} and R_{12} , yield a stage gain of 2 to restore the overall circuit gain to unity. (For more details on the use of this filter topology, consult **Ref 3**.)

Fig 3a shows the computed frequency response of the filter (using the ideal values) vs the measured response (using standard components and setting $R = 10.0k \Omega$). The use of standard-value components rather than ideal values noticeably degrades the performance. The performance of a production unit may be even poorer when you consider worst-case tolerance buildup.

The degree to which the realized response deviates from the ideal will vary, however. Contributing factors

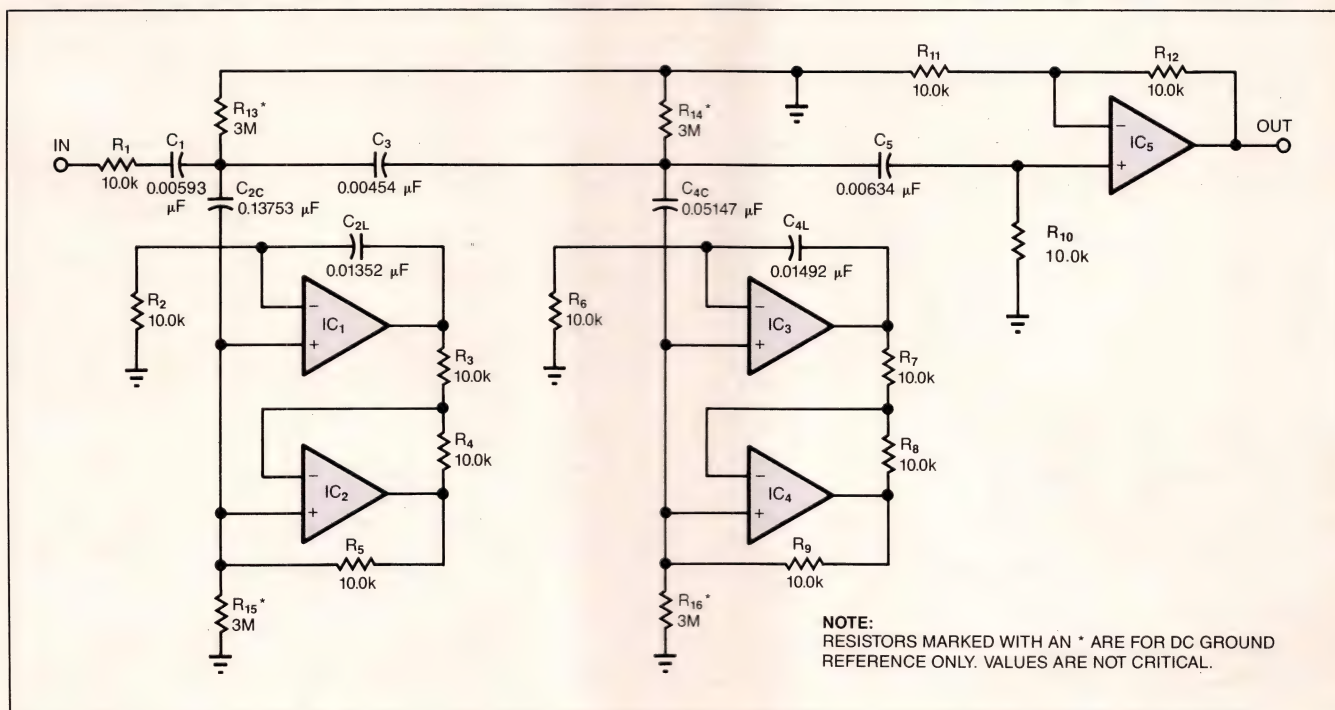


Fig 2—This 1-kHz active highpass filter uses ideal component values computed for 10k- Ω input and output impedances.

TABLE 2—PARTIAL OUTPUT OF LISTING 1

Freq. = R	1200 C1	DIFFERENCE = 5 %		C3	C4C	C4L	C5	SCORE
		C2C	C2L					
10000	0.00593	0.13753	0.01352	0.00454	0.05147	0.01492	0.00634	0001010
10200	0.00582	0.13483	0.01325	0.00445	0.05047	0.01462	0.00622	1000010
10500	0.00565	0.13098	0.01287	0.00432	0.04902	0.01421	0.00604	1000100
10700	0.00554	0.12853	0.01263	0.00424	0.04811	0.01394	0.00592	1000100
11000	0.00539	0.12502	0.01229	0.00413	0.04679	0.01356	0.00576	1110101
11300	0.00525	0.12170	0.01196	0.00402	0.04555	0.01320	0.00561	0111101
11500	0.00516	0.11959	0.01175	0.00395	0.04476	0.01297	0.00551	0111101
11800	0.00503	0.11655	0.01146	0.00385	0.04362	0.01264	0.00537	0111001
12100	0.00490	0.11366	0.01117	0.00375	0.04254	0.01233	0.00524	1001010
.
.
25500	0.00233	0.05393	0.00530	0.00178	0.02019	0.00585	0.00249	0101010
26100	0.00227	0.05269	0.00518	0.00174	0.01972	0.00572	0.00243	1001010
26700	0.00222	0.05151	0.00506	0.00170	0.01928	0.00559	0.00237	1000010
27400	0.00216	0.05019	0.00493	0.00166	0.01879	0.00544	0.00231	1010110
28000	0.00212	0.04912	0.00483	0.00162	0.01838	0.00533	0.00226	1110111
28700	0.00207	0.04792	0.00471	0.00158	0.01794	0.00520	0.00221	0110101
29400	0.00202	0.04678	0.00460	0.00154	0.01751	0.00507	0.00216	0111101
30100	0.00197	0.04569	0.00449	0.00151	0.01710	0.00496	0.00211	0111101
.
.
41200	0.00144	0.03338	0.00328	0.00110	0.01249	0.00362	0.00154	1110101
42200	0.00141	0.03259	0.00320	0.00108	0.01220	0.00353	0.00150	0110101
43200	0.00137	0.03183	0.00313	0.00105	0.01192	0.00345	0.00147	0100111
44200	0.00134	0.03111	0.00306	0.00103	0.01165	0.00337	0.00143	0001111
45300	0.00131	0.03036	0.00298	0.00100	0.01136	0.00329	0.00140	0001010
46400	0.00128	0.02964	0.00291	0.00098	0.01109	0.00321	0.00137	0001010
47500	0.00125	0.02895	0.00285	0.00096	0.01084	0.00314	0.00133	1001010

are the complexity of the filter, the sensitivity of the component ratios, and how closely the real component values approximate the ideal ones. Because your application will usually govern the first two factors, the third factor (often overlooked) offers an easy means of improving performance.

You can optimize the design

You don't have to resort to precision capacitors or trimmed components. Instead, calculate the denormalized component values required for various values of R, and then provide a means of judging the best combi-

nations. Although the task of testing successive R values on a calculator is error-prone and tedious, it becomes simple and convenient if you make your personal computer do it for you.

To optimize the filter in the previous example, return to the normalized component values you obtained from Table 1. Enter those values into lines 250 through 310 of Listing 1. The program also requires the cutoff frequency (f_c) or the center frequency (f_0) if you are optimizing a bandpass filter.

The next step is to run the program. The program will print out a table (a portion of which appears as

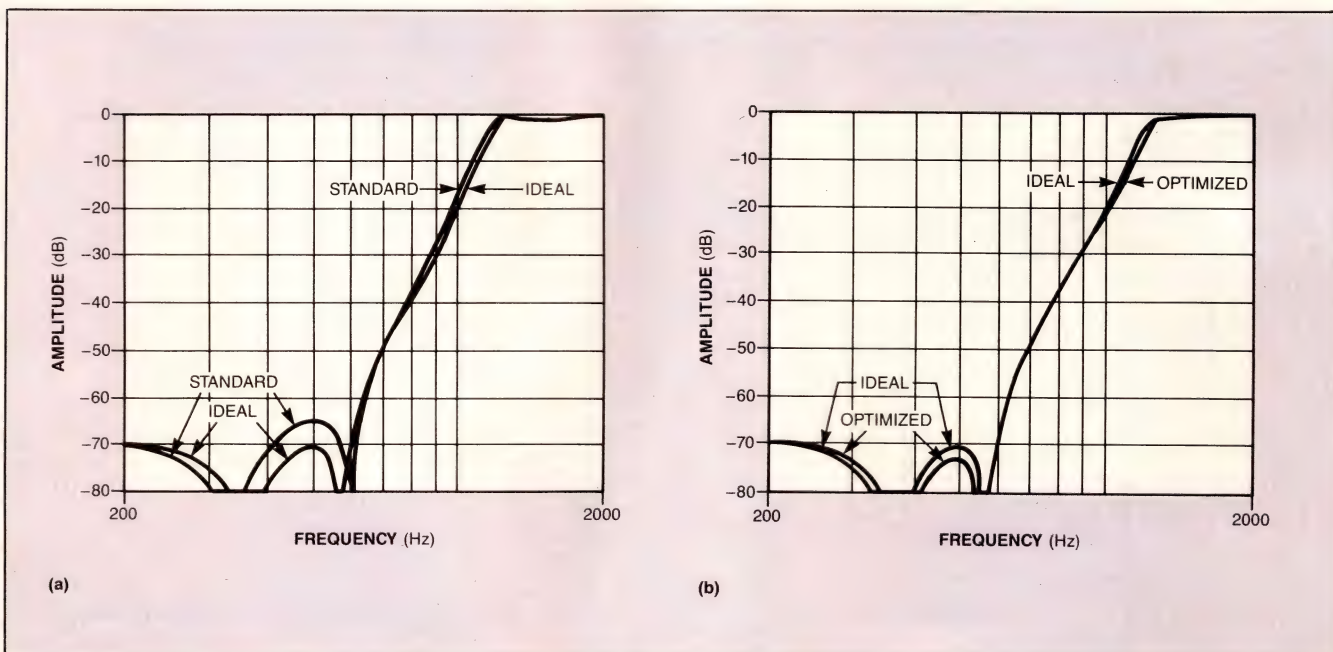


Fig 3—The use of unoptimized, standard-value components degrades filter performance, especially in the stopband area (a). Using the optimization technique, you can bring performance closer to that of a filter using the ideal values (b).

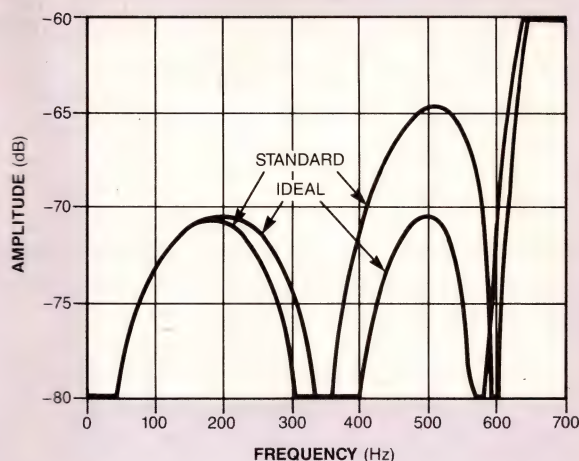
Table 2). The left-most column lists R values in 1% increments from 10.0k to 47.5k Ω . The next seven columns list the ideal capacitor values that correspond to the impedance (R) shown in the left-most column. The right-most column contains a "score"; this 7-bit binary number contains a 1 for each capacitor whose ideal value falls within a user-specified percentage (DIFFERENCE) of a standard 5% value. The bit positions correspond directly to the column position in the row—that is, the left-most bit refers to the C_1 value, and the right-most bit to the C_5 value. The more 1s in the score, the better the overall match and the closer the resulting filter will approach the ideal response.

As you examine **Table 2**, it becomes obvious that the initial choice of 10.0k Ω for R was not optimum. Only two of the seven capacitors required are within 5% of a standard 5%-tolerance part. However, for an R value of 28.0k Ω , six of the seven values fall within 5% of the standard-value parts. For the sample filter, this R value is the only one that yields such a high score. Quite often, however, you'll find that two or more R values have the same score at a DIFFERENCE value of 5%. In such cases, to determine which value is a better choice, reduce the value of DIFFERENCE (in line 360) and run the program again.

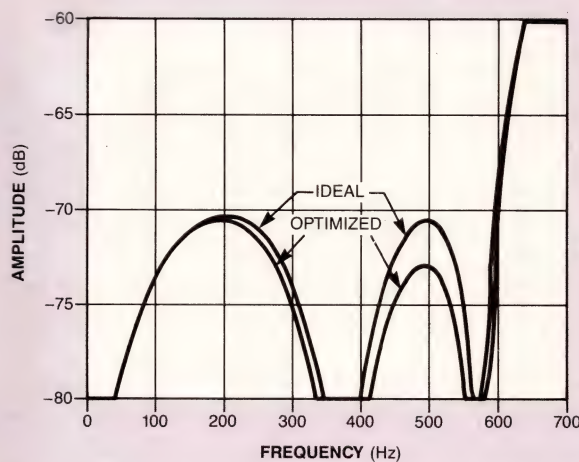
The program's sample output clearly indicates that the design should use an R value of 28.0k Ω . The program calculated the ideal capacitor values for each position; you should now use the closest standard-value parts, as follows:

IDEAL VALUE	USE
$C_1=0.00212 \mu\text{F}$	$0.0022 \mu\text{F}$ 5%
$C_{2C}=0.04912 \mu\text{F}$	$0.047 \mu\text{F}$ 5%
$C_{2L}=0.00483 \mu\text{F}$	$0.0047 \mu\text{F}$ 5%
$C_3=0.00162 \mu\text{F}$	$0.0015 \mu\text{F}$ 5%
$C_{4C}=0.01838 \mu\text{F}$	$0.018 \mu\text{F}$ 5%
$C_{4L}=0.00513 \mu\text{F}$	$0.0056 \mu\text{F}$ 5%
$C_5=0.00226 \mu\text{F}$	$0.0022 \mu\text{F}$ 5%

The results of a circuit simulation, using a version of Spice, indicate that the optimized 28k- Ω filter design (**Fig 3b**) shows an improvement of only one- or two-tenths of a decibel over the standard 10k- Ω design (**Fig 3a**) in the passband area. However, an examination of the stopband area tells a different story. **Figs 4a** and **4b** show expanded views of the stopband areas of **Figs 3a** and **3b**. From **Fig 4a**, you'll see that the 10.0k-



(a)



(b)

Fig 4—These enlargements of the stopband areas of Fig 3 show that a filter with optimized component values performs better than one using ideal values.

Ω design degrades the stopband performance by almost 6 dB compared with the ideal response. On the other hand, **Fig 4b** shows that the stopband performance of the 28.0k- Ω design is actually *better* than that of the ideal filter. The tradeoff is a slight increase in passband ripple. The inequality of the return lobes between the transmission zeros is primarily a result of C_3 's value of 0.0015 μF . This standard value was furthest from the ideal value.

Because the use of this optimization technique is equivalent to fine-tuning a traditional design, the results are not always dramatic, but they are nonetheless real. The degree of improvement you achieve increases as the filter becomes more complex and performance

Selecting an appropriate filter-impedance value yields a set of standard-value components that preserves critical ratios.

requirements more stringent. For moderate circuits like the one in the example, stopband improvements in A_{MIN} of 3 to 6 dB are typical.

Perhaps the most significant improvement lies in the overall closer approach to the ideal design: You achieve a better balance of components, and therefore worst-case tolerance accumulation is less of a problem than if you arbitrarily select some convenient value for Z . You'll still have some decisions to make, and perhaps you'll still have to do some experimental simulation to confirm your choice. Suppose, for example, that the program offers you two sets of values. Do you select

the one in which all the components differ slightly (and by the same proportion) from the ideal values, or do you choose the one that gives you six very closely matched values and a seventh that is way off?

The choice of certain component values in filter design is not as arbitrary as you've been led to believe. Although this statement is true when applied to all filter topologies, the approach described here seems most effective in terms of active highpass-filter design, where you must first select the circuit-impedance level upon which capacitor values are dependent. You'll find the most noticeable improvement in applications that

Optimization program is pliable

The optimization program around which the accompanying article is based contains extensive comments, but further elaboration may help you to modify it according to your needs. Theoretically, you could add INPUT statements to accept the values that the program needs (lines 250 through 390), but because you probably won't be doing this type of filter optimization very often, you'll probably find it more efficient to modify the program each time you need it. If you do decide to gather data with INPUT statements, you should also add an INPUT statement before the END statement at line 935, asking if you want to perform another run or if you want to exit. Developing a general-purpose program that applies to a variety of filters would be possible, but would probably take more time than it's worth.

Lines 100 through 210 dimension and load the resistor array with the 1% standard-value increments between 10.0 and 47.5 that are contained in the DATA statements. If you expand the array to include a greater number of

values, be sure to change the DIM statement in line 100 and the corresponding value of LASTVAL in line 390. However, it's unlikely that you'll find any particular advantage in using a wider range of resistor values; the existing range always presents several possibilities from which to select a practical circuit impedance, and higher R values merely increase the chances of making the design vulnerable to noise problems.

Lines 250 through 310 assign values to the passive filter components shown in Fig 1. Enter the normalized values that you obtain for your design from filter-design tables (Refs 1, 2, 3, or Table 1). Depending on the filter topology, you may need to use more or fewer component values; if so, you'll also have to modify lines 560 through 880 to reflect the change. Lines 360 through 390 contain run-time values that you may wish to change, depending on your filter application.

After line 430, insert an LPRINT statement that will generate any control codes that your printer requires to set type size

and spacing. If you have more than seven component columns, these codes should set up your printer for condensed mode. Lines 460 through 480 print a header for the output table. Lines 520 through 670 calculate the ideal capacitor values required by the active-filter topology of Fig 2, and lines 760 through 880 print the SCORE column.

The first subroutine (lines 950 through 1150) scales the ideal capacitor value and then compares it in standard 5% increments to determine which is the nearest standard value. The routine returns a value (DIFF) that corresponds to the amount by which the ideal value differs from a standard 5% capacitor increment. The subroutine at line 1190 prints the SCORE bit for the component; the bit is a 1 if the value of DIFF is equal to or less than the user-defined variable DIFFERENCE, and a 0 if DIFF is greater than DIFFERENCE.

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The choice of certain component values in filter design is not as arbitrary as some textbooks would lead you to believe. Better balance leads to better performance.

require high Q, low passband ripple, or multipole elliptic topologies, but for which cost constraints forbid the use of 1% or 2% capacitors.

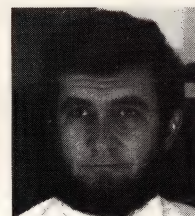
It's worthwhile taking the time to experiment with this approach. The program of **Listing 1** is simple and straightforward (see **box**, "Optimization program is pliable"). Once you understand the concept, you can easily adapt the program to your particular design. **EDN**

References

1. Zverev, Anatol I, *Handbook of Filter Synthesis*, John Wiley and Sons, NY, NY, 1967.
2. Williams, Arthur B, *Electronic Filter Design Handbook*, McGraw-Hill Book Co, NY, NY, 1981.
3. Delagrange, Arthur D, "Design active elliptic filters with a 4-function calculator," *EDN*, March 3, 1982, pg 135.

Author's biography

Brent F Balch is a principal engineer with Sensormatic Electronics Corp in Deerfield Beach, FL, where he is responsible for the design and development of magnetic-field-disturbance sensor systems for protecting retailers against shoplifters. Brent holds a BS in neurophysiology from Florida Atlantic University. He's an avid reader, but also enjoys racquetball, backpacking, and fishing.



Article Interest Quotient (Circle One)

High 491 Medium 492 Low 493

LISTING 1

```

10 'Program: VALUES.BAS      2-14-88      Rev: 3
20 'This program lists the exact capacitor values required
30 'in a 5-pole, 4-zero elliptic HP filter for various
40 'impedance levels. Also indicates which capacitor values
50 'are within a user-specified percentage of the nearest
60 'standard value part.
70 '
90 '    DIMension array variables.
100 DIM RES(66)
120 '    Read 1% resistor increments into RES array.
125 '    (There are 66 1% values between 10K and 47.5K)
130 FOR I = 1 TO 66: READ RES(I): NEXT
140 '
150 DATA 10.0,10.2,10.5,10.7,11.0,11.3,11.5,11.8,12.1,12.4
160 DATA 12.7,13.0,13.3,13.7,14.0,14.3,14.7,15.0,15.4,15.8
170 DATA 16.0,16.5,16.9,17.4,17.8,18.2,18.7,19.1,19.5,20.0
180 DATA 20.5,21.0,21.5,22.1,22.6,23.2,23.7,24.3,24.9,25.5
190 DATA 26.1,26.7,27.4,28.0,28.7,29.4,30.1,30.9,31.6,32.4
200 DATA 33.2,34.0,34.8,35.7,36.5,37.4,38.3,39.2,40.2,41.2
210 DATA 42.2,43.2,44.2,45.3,46.4,47.5
220 '
240 'These are the IDEAL normalized table values:
250 L1 = 2.23588
260 L2 = .09644
270 C2 = .98117
280 L3 = 2.92215
290 L4 = .25766
300 C4 = .88914
310 L5 = 2.09208
320 '
340 ' These are the literal variables the user may want to change:
360 DIFFERENCE = .05      ' Max deviation from ideal value allowed
370 FC = 1200      ' 3dB frequency for filter
385 KOHMS = 1000      ' Scale factor for Res[]
390 LASTVAL = 66      ' There are 66 choices for Res[]
395 '
410 OMEGA = 2 * 3.1415926# * FC
420 '
430 ' Output header to printer.

```

Listing continued on page 286

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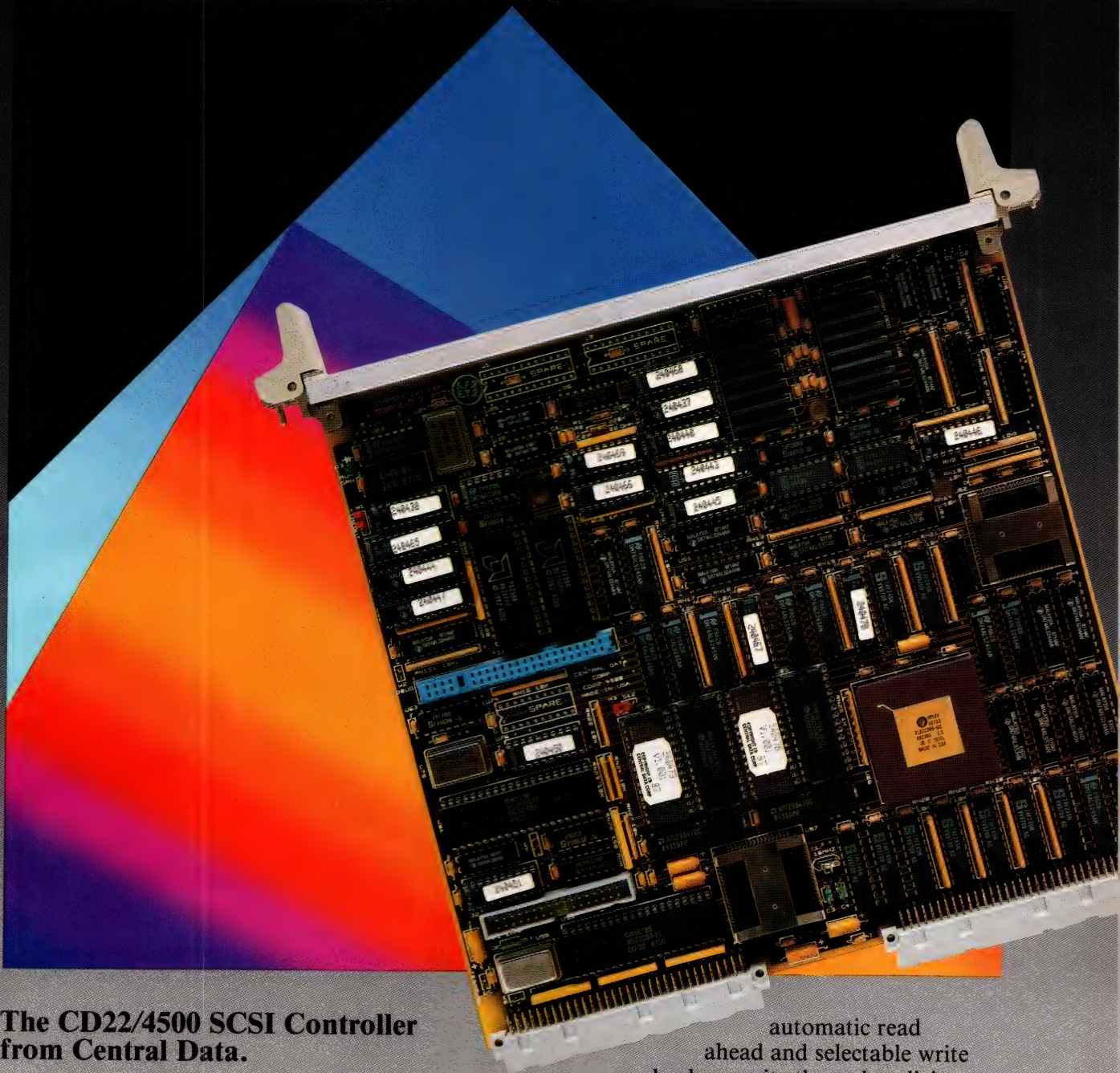
LISTING 1 (Continued)

```

435 ' This is the point to insert appropriate control codes to set your
440 ' particular printer into condensed mode if your filter requires more
445 ' than seven values. The header information in line 470 should also be
450 ' modified as required.
455 LPRINT
460 LPRINT "Freq. = ";FC; ' List the cutoff frequency
465 LPRINT " DIFFERENCE = ";DIFFERENCE * 100;"%"; ' List DIFFERENCE
467 LPRINT
470 LPRINT" R C1 C2C C2L C3 C4C C4L C5"
475 LPRINT" SCORE"
480 LPRINT"
485 LPRINT"
490 '
500 '===== MAIN PROGRAM =====
520 FOR I = 1 TO LASTVAL
530 IF I = 55 THEN LPRINT CHR$(12) ' Advance to next page
540 R = RES[I] * KOHMS
560 ' Calculate optimum real values, scaled for impedance and frequency
570 C1 = 1000000!/(L1 * R * OMEGA)
580 C2C = 1000000!/(L2 * R * OMEGA)
590 C2L = 1000000!/(C2 * R * OMEGA)
600 C3 = 1000000!/(L3 * R * OMEGA)
610 C4C = 1000000!/(L4 * R * OMEGA)
620 C4L = 1000000!/(C4 * R * OMEGA)
630 C5 = 1000000!/(L5 * R * OMEGA)
640 '
650 ' Print out the table of IDEAL cap values
660 LPRINT R;" ";
665 LPRINT USING "#.##### ";C1;C2C;C2L;C3;C4C;C4L;C5;
670 LPRINT " ";
680 '
700 ' The following section prints a column indicating whether the ideal values
710 ' fall within an allowable error ('DIFFERENCE') of a standard value
720 ' capacitor. If several circuit impedance levels result in equal "scores,"
730 ' then reducing the value of 'DIFFERENCE' and running the program again
740 ' will zero in on the optimum circuit impedance level.
750 '
760 TEMPVAL = C1 : GOSUB 950: GOSUB 1190
780 TEMPVAL = C2C : GOSUB 950: GOSUB 1190
800 TEMPVAL = C2L : GOSUB 950: GOSUB 1190
820 TEMPVAL = C3 : GOSUB 950: GOSUB 1190
840 TEMPVAL = C4C : GOSUB 950: GOSUB 1190
860 TEMPVAL = C4L : GOSUB 950: GOSUB 1190
880 TEMPVAL = C5 : GOSUB 950: GOSUB 1190
900 '
910 LPRINT
920 NEXT I
930 LPRINT CHR$(12) 'Eject table from printer
935 END
937 '
940 '===== SUBROUTINES =====
950 ' Determine which standard value 5% cap is nearest the desired ideal value.
960 '
970 ' Scale ideal capacitor values to the decade 0.1 - 1.0 for comparison.
990 IF TEMPVAL < 9.000001E-02 THEN TEMPVAL = TEMPVAL * 10: GOTO 990
1000 DIFF = 0
1030 IF ABS(TEMPVAL-.1)<ABS(TEMPVAL-.82) THEN DIFF=(TEMPVAL-.1)/.1: RETURN
1040 IF ABS(TEMPVAL-.82)<ABS(TEMPVAL-.68) THEN DIFF=(TEMPVAL-.82)/.82: RETURN
1050 IF ABS(TEMPVAL-.68)<ABS(TEMPVAL-.56) THEN DIFF=(TEMPVAL-.68)/.68: RETURN
1060 IF ABS(TEMPVAL-.56)<ABS(TEMPVAL-.47) THEN DIFF=(TEMPVAL-.56)/.56: RETURN
1070 IF ABS(TEMPVAL-.47)<ABS(TEMPVAL-.39) THEN DIFF=(TEMPVAL-.47)/.47: RETURN
1080 IF ABS(TEMPVAL-.39)<ABS(TEMPVAL-.33) THEN DIFF=(TEMPVAL-.39)/.39: RETURN
1090 IF ABS(TEMPVAL-.33)<ABS(TEMPVAL-.27) THEN DIFF=(TEMPVAL-.33)/.33: RETURN
1100 IF ABS(TEMPVAL-.27)<ABS(TEMPVAL-.22) THEN DIFF=(TEMPVAL-.27)/.27: RETURN
1110 IF ABS(TEMPVAL-.22)<ABS(TEMPVAL-.18) THEN DIFF=(TEMPVAL-.22)/.22: RETURN
1120 IF ABS(TEMPVAL-.18)<ABS(TEMPVAL-.15) THEN DIFF=(TEMPVAL-.18)/.18: RETURN
1130 IF ABS(TEMPVAL-.15)<ABS(TEMPVAL-.12) THEN DIFF=(TEMPVAL-.15)/.15: RETURN
1140 IF ABS(TEMPVAL-.12)<ABS(TEMPVAL-.1) THEN DIFF=(TEMPVAL-.12)/.12: RETURN
1150 IF ABS(TEMPVAL-.1)<ABS(TEMPVAL-.08) THEN DIFF=(TEMPVAL-.1)/.1: RETURN
1170 '
1180 'Show whether ideal value is within DIFFERENCE of a standard 5% cap value
1190 IF ABS(DIFF) <= DIFFERENCE THEN LPRINT "1"; ELSE LPRINT "0";
1200 RETURN

```


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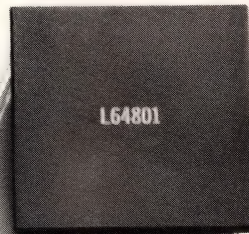
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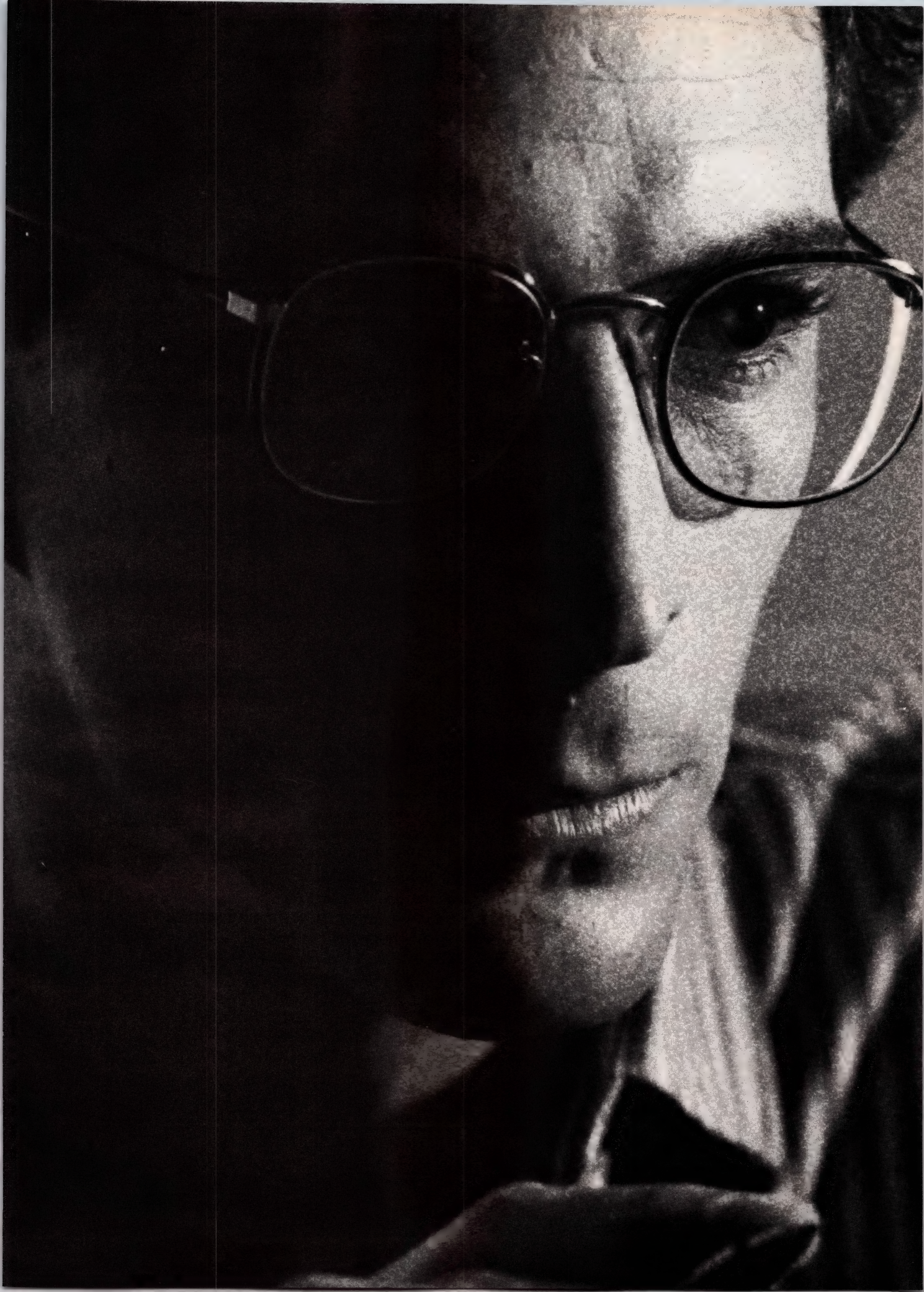
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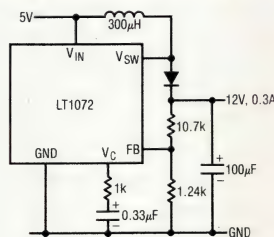
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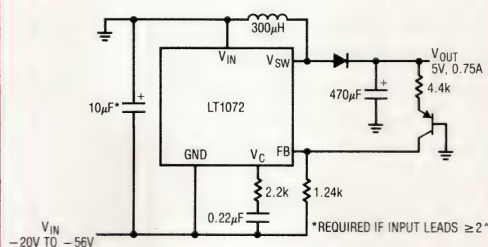
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DESIGN IDEAS

EDITED BY CHARLES H SMALL

Up/down counter freezes at extreme counts

Sheng T Lin
Diasonics Inc, Milpitas, CA

The discrete-gate up/down-counter design in **Fig 1** has the unusual property of freezing—or saturating—when it reaches its lowest count in the down-count mode or its highest count in the count-up mode instead of rolling over and resetting as do most counters. This property proves especially useful in position-control systems where, for example, you wouldn't want a robot's arm to slowly move to full extension as the counter counts up and then have it suddenly slam back to its rest

position as the counter resets to zero.

You can cascade as many of the A cells as you need because the counter's outputs are synchronous. The B cell accepts the carry bit from the most significant bit's A cell and provides the clock control that stops the counter. Make sure that the Freeze input to the B cell doesn't get asserted when the Clock input is low; otherwise, the counter may make an extra count. **EDN**

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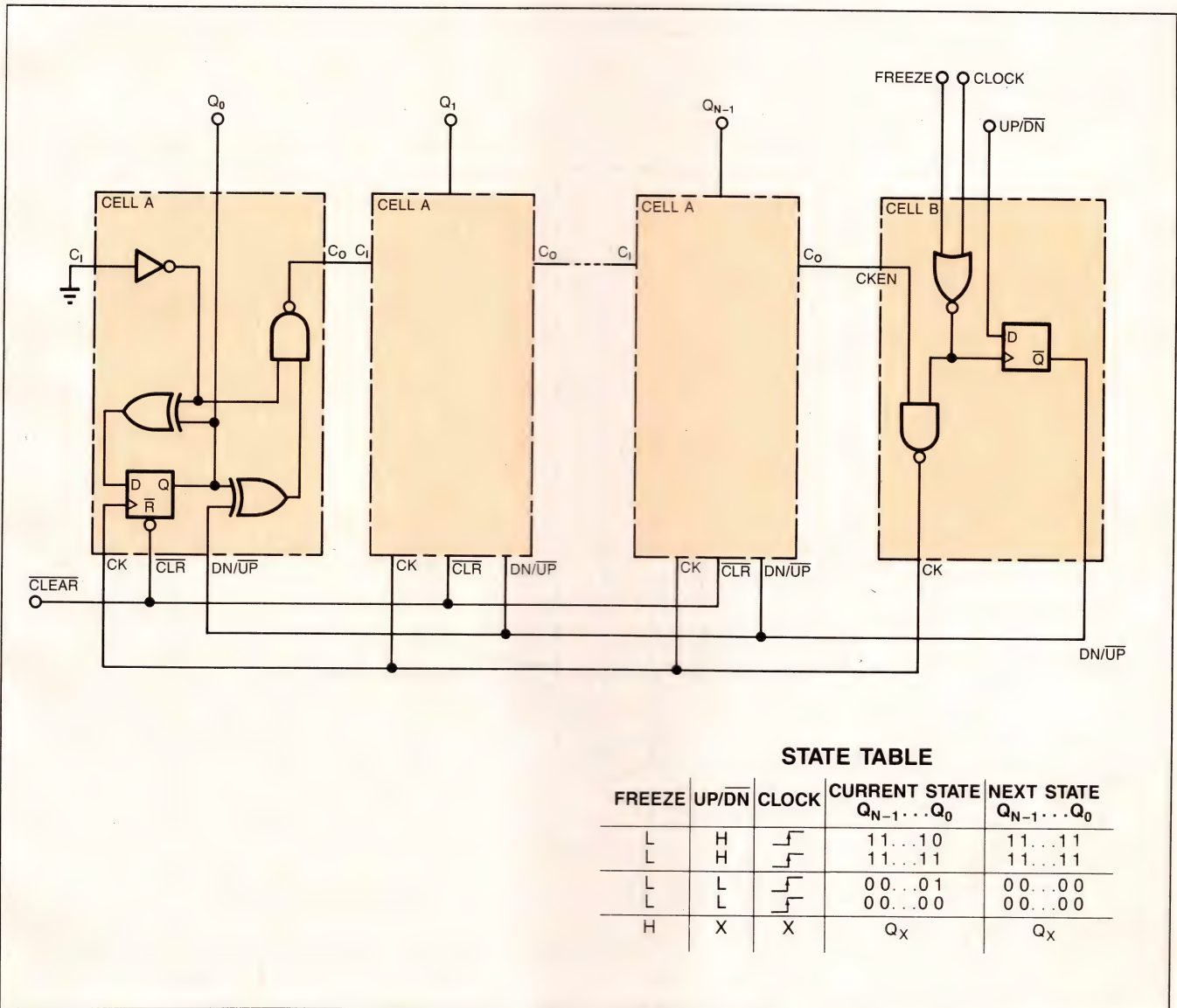


Fig 1—This expandable counter will saturate at both its maximum and its minimum count.

PLD implements interrupt controller

Stephen D Holle

Technology 80 Inc, Minneapolis, MN

The PLD program of **Listing 1** implements a simple multiple-interrupt controller and presents an alternative to the 8259 series of interrupt controllers. The design suits μ P systems that must service multiple interrupt sources but whose μ P has only a single interrupt input and doesn't permit vectored interrupts.

Referring to **Fig 1**, you will see that the PLD accepts five interrupts—the high-priority interrupt, HI, and

EX₀, EX₁, EX₂, and EX₃. The PLD also has two interrupt-enable inputs: EN HI enables HI, and EN EX enables the lower-priority interrupts, EX₀₋₃. All the interrupt registers can activate the PLD's IRQ output to interrupt the μ P. The μ P uses the $\overline{\text{IOR}}$ and $\overline{\text{CS}}$ signals to enable the individual interrupt-output lines and to clear the interrupt registers. **EDN**

To Vote For This Design, Circle No 748

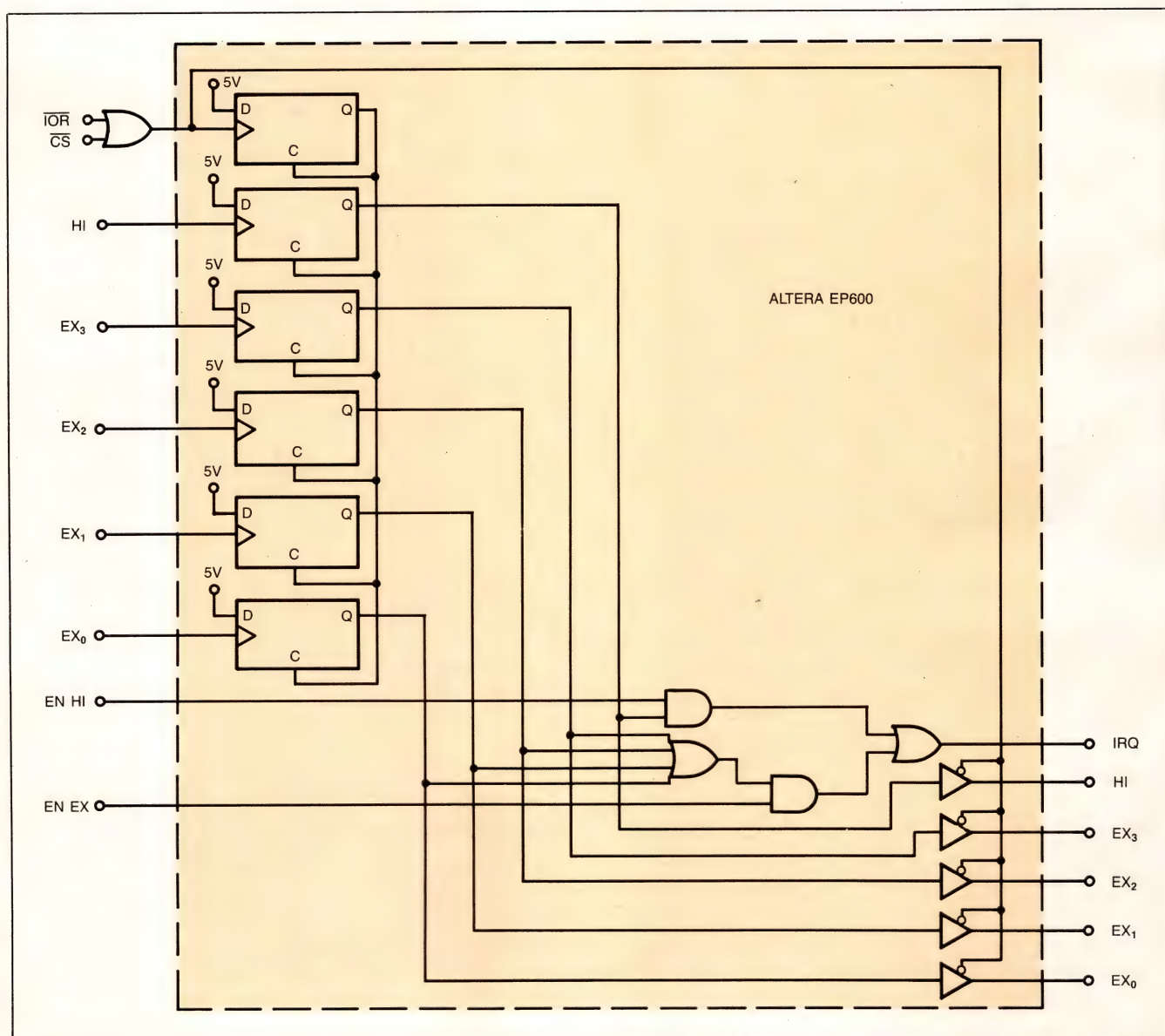


Fig 1—This PLD provides a simple alternative to 8259 interrupt controllers.

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SPECIFICATIONS

Pin Model Connector Version	KSW-2-46 ZFSW-2-46	KSWA-2-46 ZFSSWA-2-46
FREQ. RANGE	dc-4.6 GHz	dc-4.6 GHz
INSERT. LOSS (dB)	typ max	typ max
dc-200MHz	0.9 1.1	0.8 1.1
200-1000MHz	1.0 1.3	0.9 1.3
1-4.6GHz	1.3 1.7	1.5 2.6
ISOLATION (dB)	typ min	typ min
dc-200MHz	60 50	60 50
200-1000MHz	45 40	50 40
1-4.6GHz	30 23	30 25
VSWR (typ)	ON 1.3:1 OFF —	1.3 1.4
SW. SPEED (nsec) rise or fall time	2(typ)	3(typ)
MAX RF INPUT (bBm)		
up to 500MHz	+17	+17
above 500MHz	+27	+27
CONTROL VOLT.	-8V on, OV off	-8V on, OV off
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CIRCLE NO 234

DESIGN IDEAS

LISTING 1—PLD INTERRUPT CONTROLLER

```
/** Inputs **/

Pin 2      = ior_cs    ;      /* PC bus i/o read ORed with !cs */
Pin 3      = ex3       ;      /* external interrupts          */
Pin 4      = ex2       ;      /*                               */
Pin 5      = ex1       ;      /*                               */
Pin 6      = ex0       ;      /*                               */
Pin 11     = hi_en     ;      /* enable for lm628/629 interrupt */
Pin 14     = ex_en     ;      /* enable for external interrupts */
Pin 23     = hi        ;      /* lm628/629 interrupt          */

/** Outputs **/

Pin 22     = d4        ;      /* status storage:              */
Pin 7      = d3        ;      /*   d4   = hi                  */
Pin 8      = d2        ;      /*   d3-d0 = ext4-1            */
Pin 9      = d1        ;      /*                               */
Pin 10     = d0        ;      /*                               */
Pin 21     = b4        ;      /* tri-state status outputs     */
Pin 20     = b3        ;      /*                               */
Pin 19     = b2        ;      /*                               */
Pin 18     = b1        ;      /*                               */
Pin 17     = b0        ;      /*                               */
Pin 16     = dr        ;      /* read/clear flip-flop        */
Pin 15     = irq       ;      /* interrupt request out        */

/** Declarations and Intermediate Variable Definitions **/

a = hi_en & d4;                /* gated hi interrupt          */
b = d3 # d2 # d1 # d0;        /* combined external interrupts */
c = b & ex_en;                /* gated combined external ints */

/** Logic Equations **/

dr.d = 'b'1;
dr.ck = ior_cs;                /* clear after read flip-flop */
dr.ar = dr.dfb;

d4.d = 'b'1;
d4.ck = hi;                    /* interrupt storage flip-flops */
d4.ar = dr.dfb;

d3.d = 'b'1;
d3.ck = ex3;
d3.ar = dr.dfb;

d2.d = 'b'1;
d2.ck = ex2;
d2.ar = dr.dfb;

d1.d = 'b'1;
d1.ck = ex1;
d1.ar = dr.dfb;

d0.d = 'b'1;
d0.ck = ex0;
d0.ar = dr.dfb;

b4 = d4;                      /* tri-state status output    */
b4.oe = !ior_cs;

b3 = d3;
b3.oe = !ior_cs;

b2 = d2;
b2.oe = !ior_cs;

b1 = d1;
b1.oe = !ior_cs;

b0 = d0;
b0.oe = !ior_cs;

irq = a # c;                  /* interrupt request output    */
```


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Source follower linearizes photodiode

Joseph L Sousa
Hybrid Systems, Billerica, MA

A common method of transforming the output current of a photodiode into a voltage signal—paralleling the photodiode with a high-value load resistor (Fig 1a)—produces a nonlinear response. Also, the combination of the load's transresistance, R_T , and the photodiode's junction capacitance, C_J , slow the circuit's response time. Fig 1b shows virtually the same components as Fig 1a rearranged to maximize the inherent speed and linearity of the photodiode. The Hybrid Systems

(Billerica, MA) SP4010 is a unity voltage-gain buffer with a JFET input, 60-MHz 3-dB bandwidth, and 18-bit (0.0004%) linearity over a $\pm 10V$ input range.

In the circuit of Fig 1b, the photodiode sees a constant voltage across its terminals, which is essential for linear photodiode outputs. The optional zener diode, D_Z , sets a reverse bias at the photodiode for lower junction capacitance and higher speed (if you don't use D_Z , be sure to connect the feedback loop). An optional diode, D_{CLAMP} , limits the output in case of unexpected light bursts but results in increased dark-current leakage and lower speed. The buffered output of the circuit equals the photodiode current times the transresistance, R_T . Fig 2 shows the circuit's response to a fast light pulse.

EDN

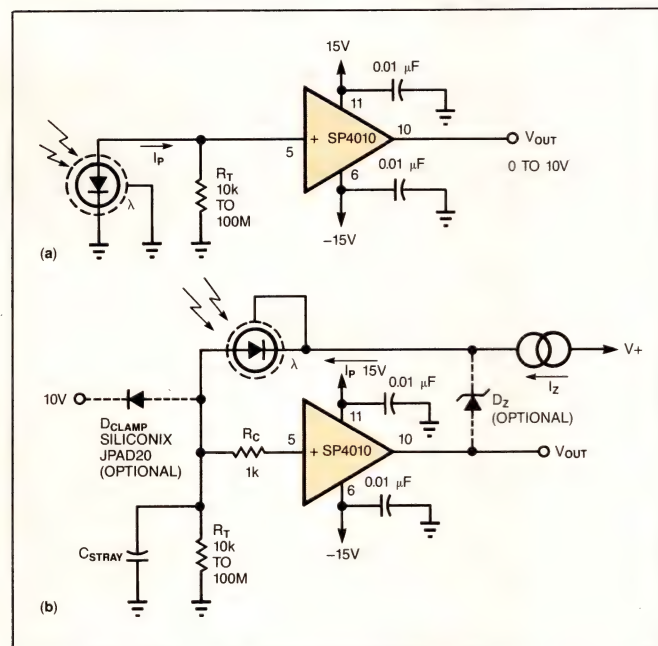


Fig 1—By rearranging the components in a, the circuit in b improves the speed and linearity of the photodiode's response.

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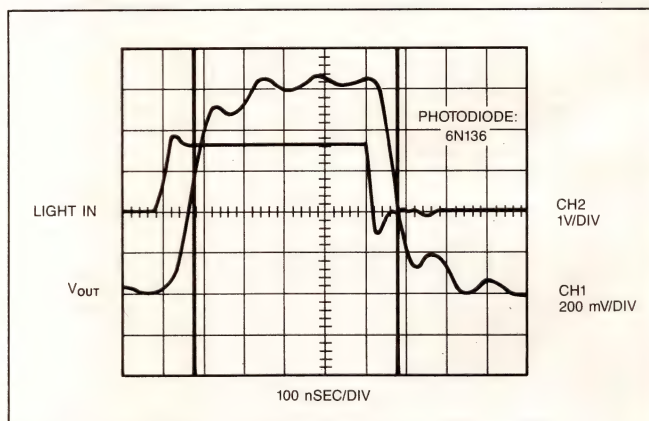


Fig 2—In Fig 1b's configuration, the source-follower circuit provides a virtual short circuit at the photodiode to achieve high speed and 0.0004% linearity.

Discrete-amplifier circuit sums signals

Michael Wyatt and R E Younski
Honeywell, Clearwater, FL

The simple discrete-amplifier design of Fig 1 provides a high-speed summing node without resorting to an

op amp. The circuit handles $\pm 1V$ signals with less than 1% distortion, has a small-signal bandwidth greater than 10 MHz, and consumes 13.7 mW. The measured output-signal swing is 6V p-p.

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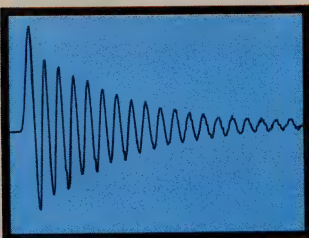
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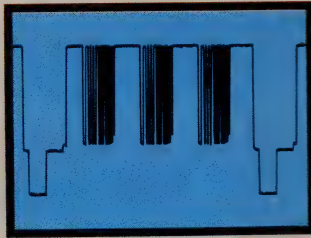
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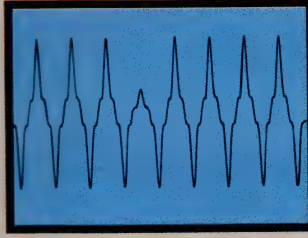
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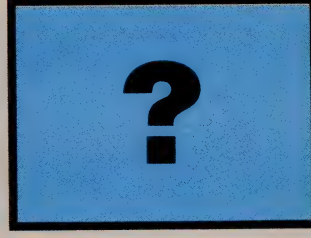
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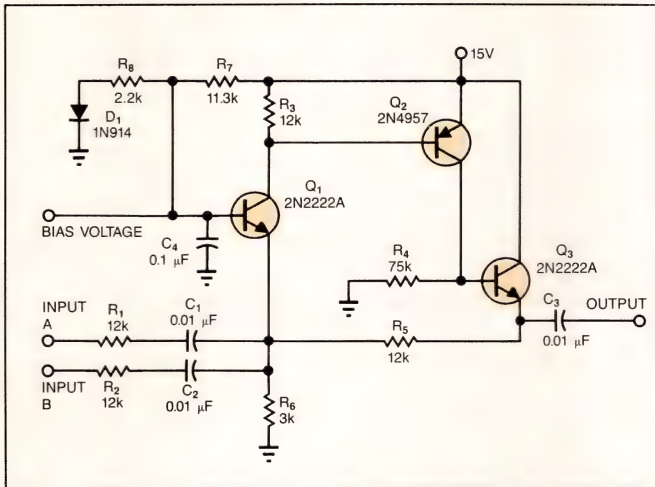


Fig 1—In contrast to designs based on conventional op amps, this discrete summing-amplifier circuit doesn't suffer from a rapid fall-off in gain with increases in frequency.

achieves low input impedance and wide bandwidth. Thanks to the low input impedance of the common-base configuration, Q_1 's emitter appears as a virtual ac ground to both the input and the output signals without requiring the excessive negative feedback you would need with a conventional op amp.

Maintaining a near virtual ground at high frequencies is essential to ensure accurate summing. The open-loop gain of a conventional op amp falls off rapidly with increasing frequency. This fall-off restricts the effectiveness of the negative feedback. Limiting the feedback's effect will cause an op amp's virtual ground to increasingly deviate from true ground potential as frequency increases, thereby creating summing errors.

Q_2 , a high-frequency pnp transistor, provides voltage gain and determines the high-frequency characteristics of the circuit. Because Miller capacitance limits the circuit's high-frequency gain, you should use a good-quality, high-frequency pnp device, such as a 2N4957, for Q_2 . Q_3 , an emitter follower, buffers Q_2 and supplies negative dc and ac feedback to Q_1 to maintain Q_1 's operating point and to further reduce the virtual ac ground's impedance. You can substitute any general-purpose npn transistor for Q_1 or Q_3 because Q_2 's pole dominates the circuit.

The summing gain is equal to $-R_5/R_1$ for input A and $-R_5/R_2$ for input B. You can add extra inputs as required. Resistors R_8 and R_7 and diode D_1 form a temperature-compensated dc-bias network that gives crude, but adequate, first-order compensation. The network causes Q_1 and Q_2 to operate with collector currents of $145\text{ }\mu\text{A}$ and causes Q_3 to operate with an emitter current of $620\text{ }\mu\text{A}$.

Pulse generator boasts very low duty cycle

Alex Ureche

Coopervision Surgical, Irvine, CA

Using a precision oscillator and a few CMOS counters, you can build a precise, very low duty-cycle pulse generator. You can add as many counters as you desire to make the period as long as you wish. The circuit in **Fig 1** will generate a pulse about 5 msec long every 24 hours—a 5.9-6% duty cycle.

EDN

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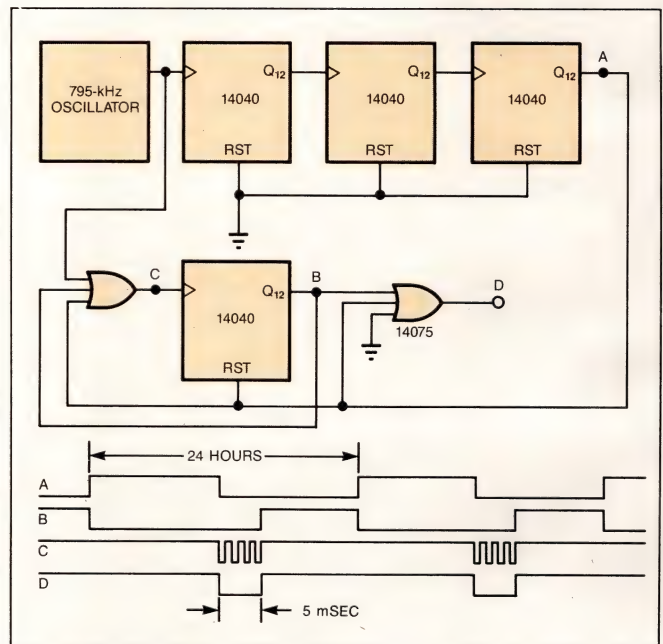


Fig 1—This low-duty-cycle pulse generator produces one 5-msec pulse every 24 hours.

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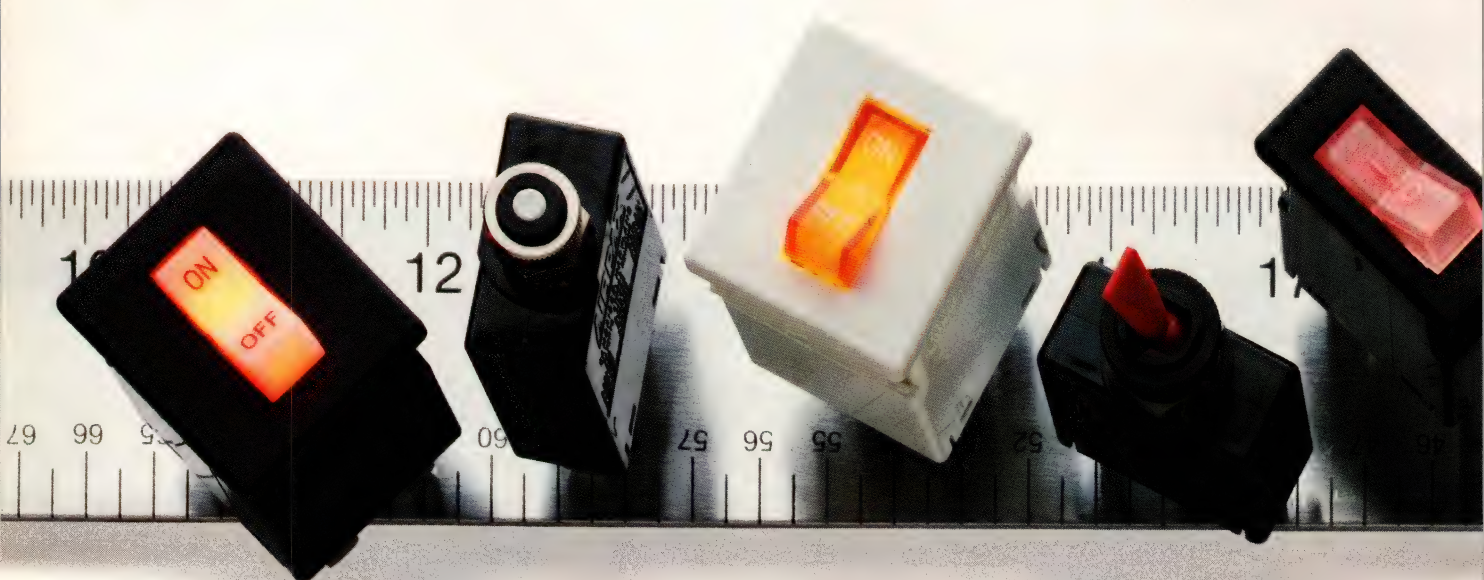
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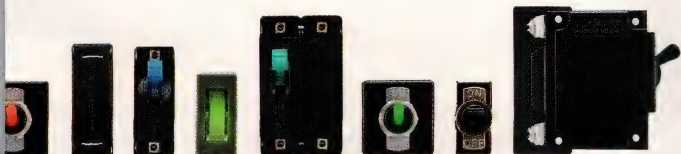
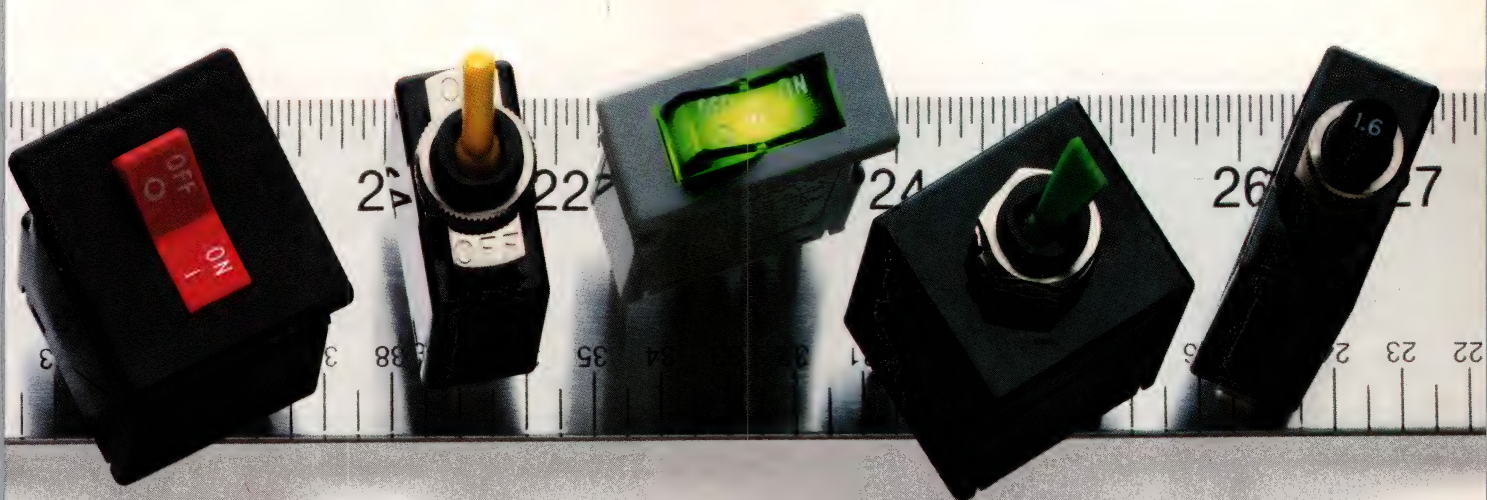


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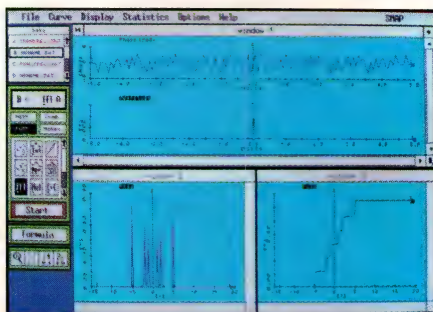
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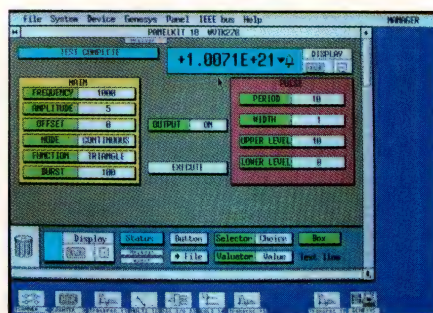


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MODEL	RESOLUTION (ppr)	MAXIMUM FREQUENCY RESPONSE (KHz)	MAXIMUM ANGULAR VELOCITY (rps)	SIGNAL OUTPUT			SIZE (mm x mm)
				Analog or Digital	Output Circuit	Absolute or Incremental	
K-1*	81,000	500	6.2 (372 rpm)	Analog	Op Amp + Serial Resistor (1 Vp-p)	Incremental	36 x 48
R-10	81,000	500	6.2 (372 rpm)	Digital	Open Collector	Incremental	36 x 48
R-1L	81,000	500	6.2 (372 rpm)	Digital	Line Driver (Balanced)	Incremental	36 x 58
R-2A*	Incremental 65,536 (2 ¹⁶)	500	7.6 (456 rpm)	Analog	Op Amp + Serial Resistor (1 Vp-p)	Absolute	56 x 80
	Absolute 256 (2 ⁸)						
R-2L	Incremental 65,536 (2 ¹⁶)	500	7.6 (456 rpm)	Digital	Line Driver (Balanced)	Absolute	56 x 80
	Absolute 256 (2 ⁸)						
M-1	50,000	2,000	40 (2400 rpm)	Digital	Line Driver (Balanced)	Incremental	56 x 70

* CI 16-1 (16x output pulse) Interpolator available with Analog Output units.

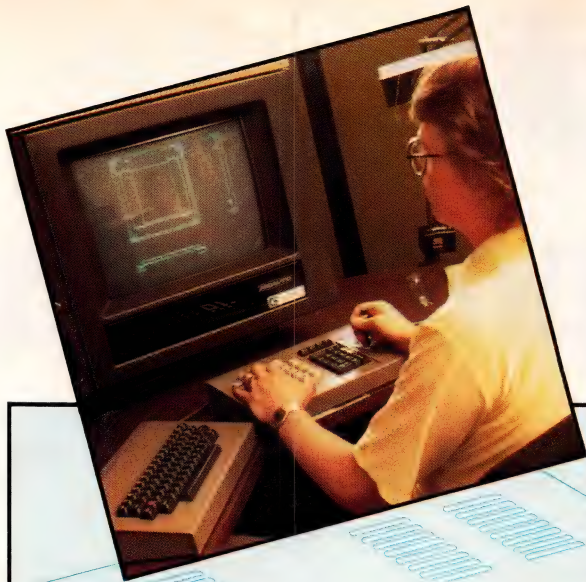
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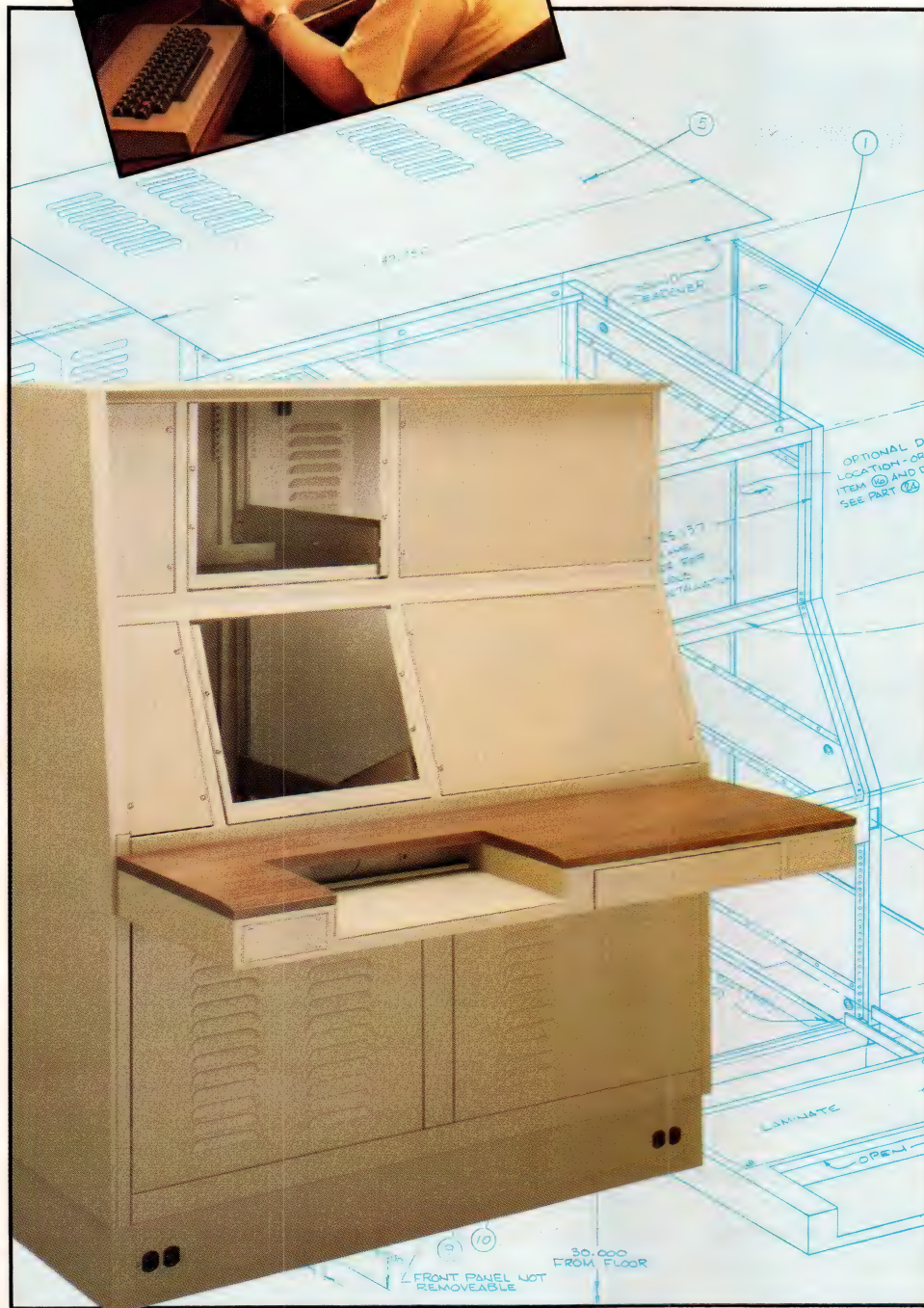
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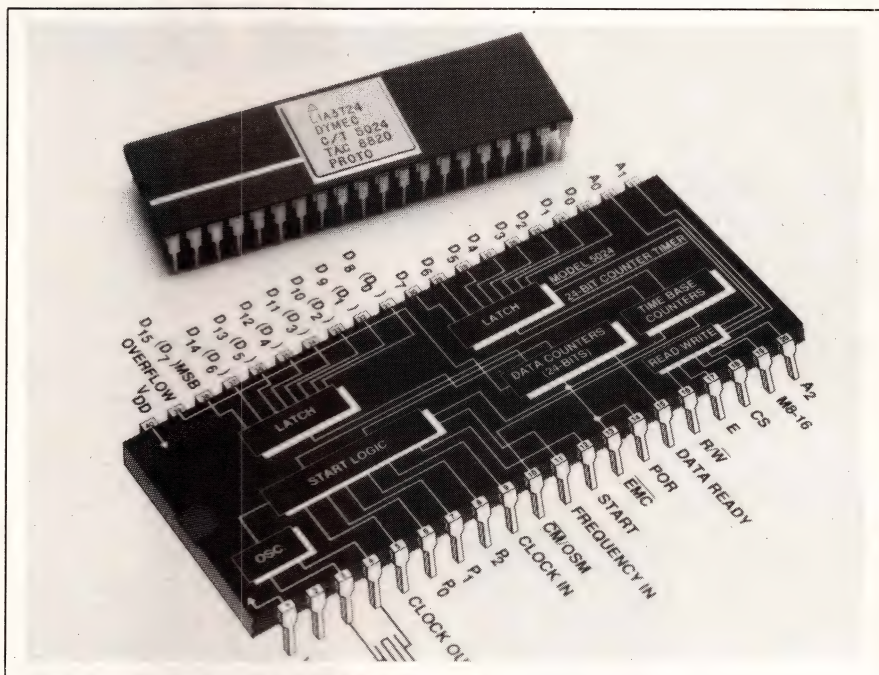
NEW PRODUCTS

INTEGRATED CIRCUITS

COUNTER/TIMER

- Operates to 50 MHz
- 24-bit resolution

Guaranteed not to miss a single count at 50-MHz inputs, the Model 5024 counter/timer consists of a counter with 24-bit resolution and a programmable time base. You can program by counting intervals from 100 nsec to 16 sec, and you can interface the counter data to either 8- or 16-bit μ P data buses. The 5024 supports frequency-counting and period-averaging techniques, operating in both continuous and single-sampling mode. The 5024 includes a clock oscillator, a 24-bit counter with overflow flag, output, and programming data latches, and control logic. An internal multiplexer controls the switching and the clock inputs. The user need only supply a clock signal or crystal at any frequency to 20 MHz, and the input frequency to 50 MHz. The 5024

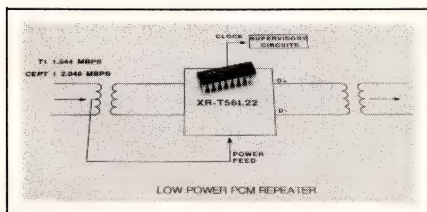


comes in a double-width 40-pin plastic DIP. \$24 (100). Delivery, stock to eight weeks ARO.

Dymec Inc, 8 Lowell Ave, Win-

chester, MA 01890. Phone (800) 225-1151; in MA, (617) 729-7870. TWX 710-348-6596.

Circle No 351



PCM REPEATER

- T1 and CEPT1 compatible
- Operates from a 5.1V supply

Designed for digital PCM carrier systems operating at T1 and CEPT1 rates, the XR-T56L22 repeater IC provides all of the active circuitry needed for one side of a PCM repeater. Powered from a 5.1V supply, the IC requires 8.75 mA of current. The XR-T56L22 features an on-chip shunt regulator, an internal 90° phase shifter, dual-matched automatic line build-out ports, and a clock output. The low-power IC requires a minimum number of external components, thus permitting the same power supply

to drive a greater number of parallel-connected repeaters. The clock output enables the design of a digital-code loopback circuit that meets the new Bellcore requirements. In plastic and ceramic DIPs, and surface-mount packages. \$7.25 (1000).

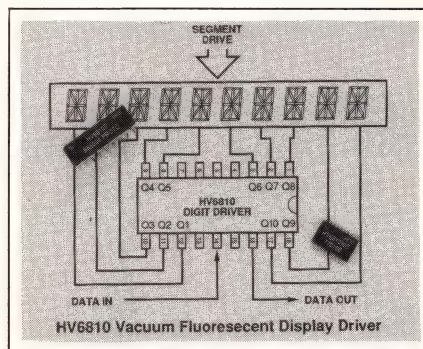
Exar Corp, Box 49007, San Jose, CA 95161. Phone (408) 434-6400. TWX 910-339-9233.

Circle No 352

DISPLAY DRIVER

- Improved second source
- Pin-compatible with 4810 and 5810

Designed for dot-matrix and vacuum-fluorescent displays, the HV6810 driver has a 10-channel, serial-to-parallel latched display. It's an improved second-source replacement for industry types 4810 and 5810. The HV6810 features an 80V (90V max) operating voltage and



zero high-voltage standby power. Each output of the HV6810 can source 60 mA of current and has an active pull-down feature. The device also features a TTL-compatible logic section, 5V CMOS-compatible inputs, and a serial-data output that permits cascading of additional chips for use with large displays. DIP, \$1.35; SOIC, \$1.53 (100).

Supertex Inc, Box 3607, Sunnyvale, CA 94088. Phone (408) 744-0100. TWX 910-339-9388.

Circle No 353

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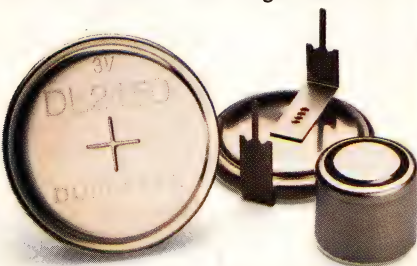
First with high-power consumer-replaceable lithium batteries, Duracell now introduces the MicroLithium Battery Series for long-life, low-drain applications. These new lithium/manganese dioxide cells have the same quality and dependability as our popular High Power Series, but have been optimized for micropower equipment. UL recognized, they're available in a wide-range of coin and cylindrical sizes, with or without pin terminations.



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Assorted cell sizes and PCB pin types. Shown are DL2450; DL2032 with chip-straddle pins; DL1/3N.

expert applications assistance, battery samples, and test information, when you need it. From form-fit evaluation to component sourcing, we can help match the optimum lithium cell to your requirements.

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*Discount applies to cells with and without PCB pins purchased directly from Duracell: DL2450; DL2430; DL2032; DL2025; DL2016; DLAAL; DL2/3AL; DL1/2AAL.

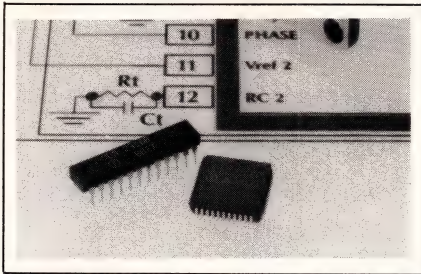
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DUAL-MOTOR DRIVERS

- Has two full-bridge drivers
- $\pm 750\text{-mA}$ continuous output current

Designed to drive both windings of a bipolar stepper motor, the UDN2916B and UDN2916EB include two full-bridge drivers, each with its own PWM circuitry. Either IC can replace two PBL3717-type devices. The UDN2916 drivers feature a continuous output current rating of $\pm 750\text{ mA}$; they can handle $\pm 1\text{A}$ peak at start-up. Each bridge includes both ground-clamp and flyback diodes for protection against inductive transients, as well as self-resetting thermal protection that disables the outputs whenever the chip temperature exceeds 160°C . Internally generated delays prevent crossover currents when the circuit switches. A PWM loop accepts 2-bit logic inputs for digital selection of motor-winding current. UDN2916B, in a 24-pin DIP, \$2.09; UDN2916EB, in a 44-pin PLCC, \$2.41 (1000). Delivery, 8 to 12 weeks ARO.

Sprague Electric Co., Semiconductor Group, Box 2036, Worcester, MA 01613. Phone (508) 853-5000. TWX 710-340-6304.

Circle No 354

SCSI CONTROLLER

- Fabricated in low-power CMOS
 - Compatible with NMOS version
- Designed as a plug-in replacement for the NCR 53C80, the Am53C80 is a functionally-compatible replacement for the Am5380 NMOS type. At 105 mW, the power consumption of the Am53C80 is about 60% less than the NMOS version. Like the Am5380, the Am53C80 provides an

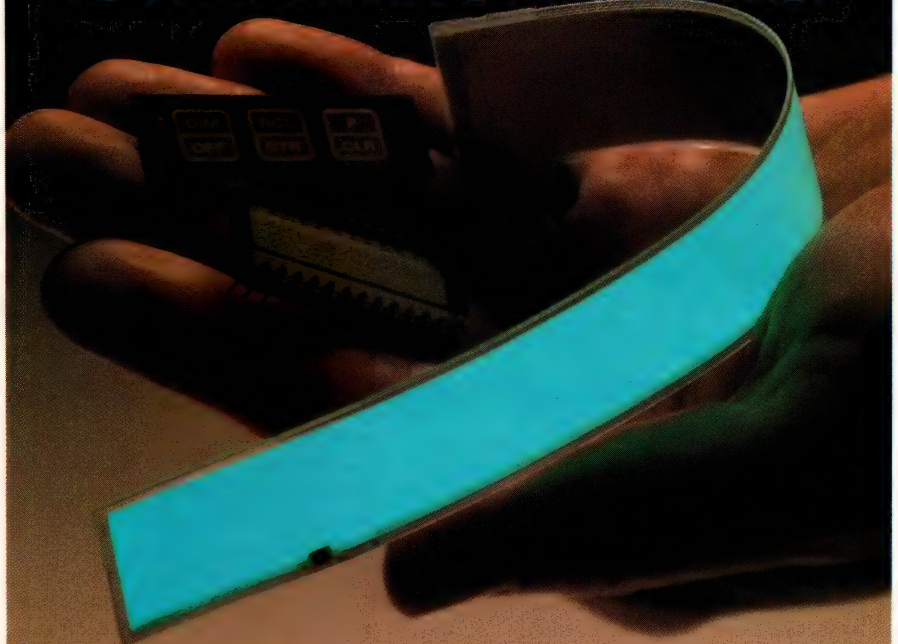
asynchronous interface with data-transfer rates to 1.5M bytes/sec. The IC supports arbitration and includes parity generation with optional checking. High-current outputs provide direct connection to the SCSI bus. The Am53C80 communicates with the system CPU as a peripheral device. By reading from or writing to the appropriate

registers on the SCSI controller, the CPU can initiate any bus activity, addressing both standard and memory-mapped I/O functions. In 48-pin DIPs and 44-pin PLCCs. \$9.50 (100).

Advanced Micro Devices, Box 3453, Sunnyvale, CA 94088. Phone (408) 732-2400.

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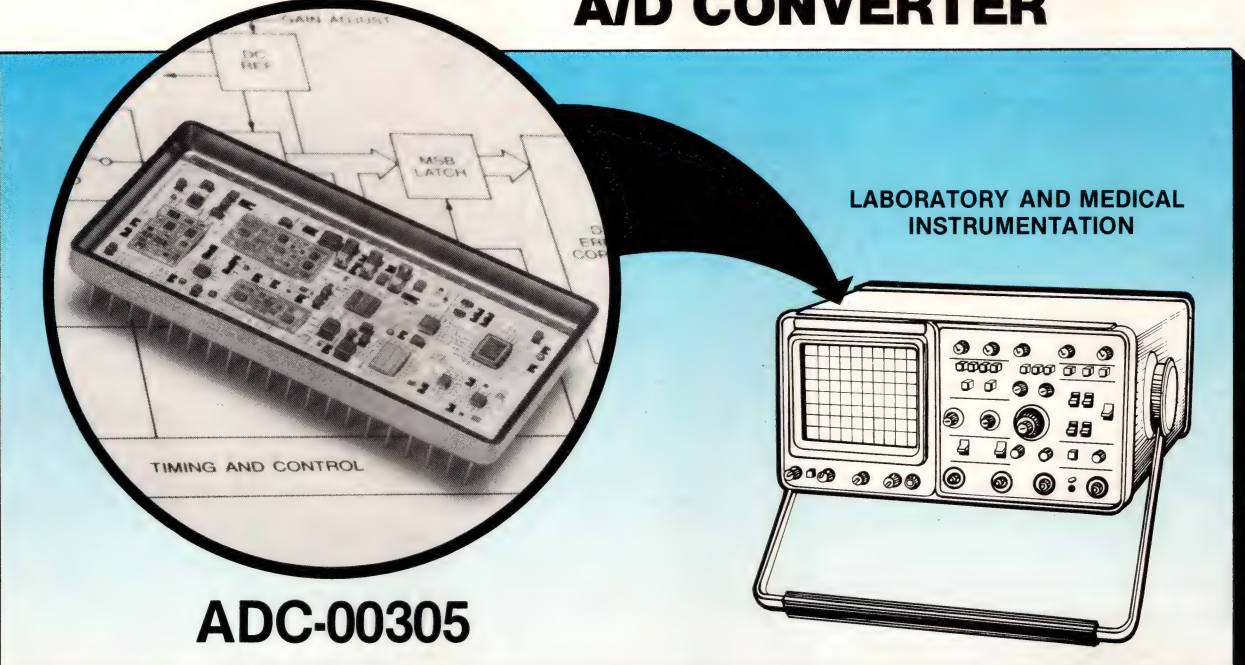
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ADC-00305

DDC now offers a new low cost model in its industry leading high speed sampling A/D converter product line. Designated the ADC-00305, the unit provides a complete 12 bit 2 Mhz A/D converter with integral track/hold, precision reference, tri-state output buffers and timing circuits in its small 40 pin triple DIP hybrid package. Targeted for use in DSP applications, it is completely specified for signal-to-noise ratio and harmonic distortion, and it operates over the 0 to +70 degrees temperature range. This leadership performance in accuracy, speed and small size makes the ADC-00305 ideal for use in the most demanding laboratory and medical instruments.

With its output registers and tri-state buffers, the ADC-00305 interface to most CPUs is a simple task. It provides 9 bipolar and

unipolar jumper-selectable analog input ranges. Since all timing is self-contained, the ADC-00305 requires only an encode command input to start its conversion cycle.

The ADC-00305 has been characterized for use in signal processing applications. Its SNR and harmonics are specified respectively at 65db minimum and 68db minimum. Linearity error is specified as 0.025% FSR maximum.

The ADC-00305 is implemented with a 2-step A/D conversion algorithm, which operates as follows: First, the track/hold samples and stores the analog input signal, after receiving an external start command. Then, a flash ADC generates a coarse encode of the sampled voltage and stores its 7 bits in the MSB register. At the same time, a high speed DAC and amplifier convert the 7 bits to an analog

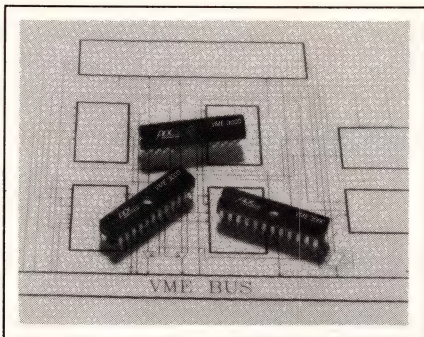
voltage, which is subtracted from the original input. Next, the flash ADC generates a fine encode of the subtracted voltage and stores these 7 bits in the LSB register. Finally, the contents of the 7 bit MSB and LSB registers are combined in a digital error correction circuit to yield the 12 bit output. All of these steps take place in a total of 500 nanoseconds.

Its high speed, high accuracy and small size, make the ADC-00305 ideal for numerous digitizing requirements. Typical of these are digital oscilloscopes, medical and nuclear instrumentation and high speed data acquisition. **Learn more about the new ADC-00305 and how it can benefit your designs by calling toll-free (outside N.Y. state): 800-DDC-1772.** □



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VME BUS INTERRUPT IC

- Provides protocol logic
- Includes 48-mA drivers

Built from programmable logic technology, the VME-3000 CMOS IC includes the protocol logic, 48-mA drivers, and input buffers needed to generate a single-level interrupt request on the VME Bus and respond to an interrupt request. The VME-3000 generates a VME Bus interrupt request signal (IRQ) and responds to an interrupt cycle when it receives an IACKIN signal from the system master. The VME-3000 then asserts either IACKOUT or INTACK, depending on the interrupt cycle selection. You can use the VME-3000 with the company's VME-2000 slave and VME-1200 master interface chips or with any VME-compatible master and slave modules. The chip is packaged in a 24-pin DIP. \$26 (samples).

PLX Technology, 520 Weddell Dr, Suite 3, Sunnyvale, CA 94089. Phone (408) 747-1711.

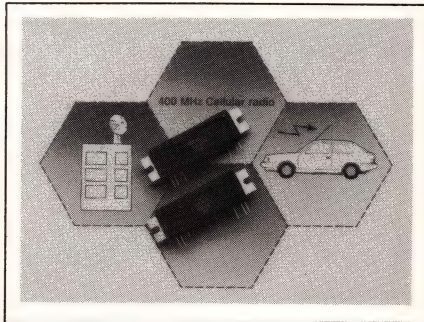
Circle No 356

RF POWER MODULES

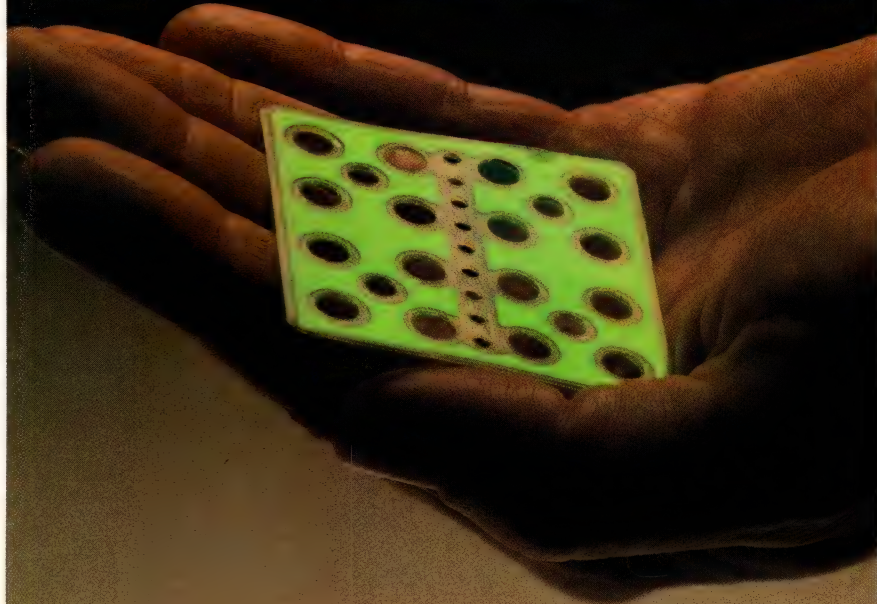
- Operate at 400 MHz
- Have 20W of output power

Designed for cellular radio applications, the BGY49A and BGY49B power modules operate from 12.5V battery supplies and feature 20W output power over the 400- to 470-MHz frequency range. Both devices offer an output power control range of more than 30 dB, a maximum drive power requirement of 150 mW, and an efficiency of greater than 35%. The modules differ only in operating frequency. The

BGY49A operates from 400 to 440 MHz; the BGY49B operates from 440 to 470 MHz. The 20W output level ensures 15W at the antenna—a requirement of 400-MHz systems. The modules can withstand a VSWR of 50:1 for short-period overload conditions at the maximum rated output power. Samples are available from stock; production



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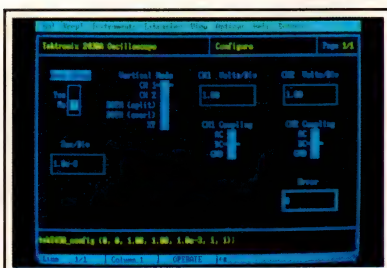
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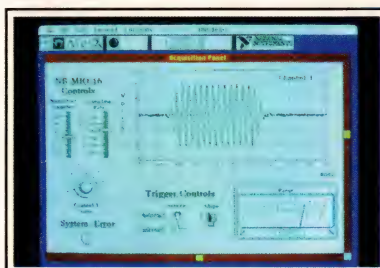
With Pictures

Acquisition

Integrated libraries for GPIB, RS-232, A/D-D/A-DIO plug-in cards, and modular instruments.



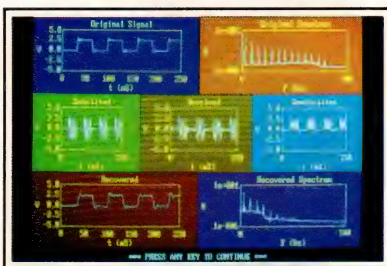
Intuitive character-based function panels that automatically generate source code.



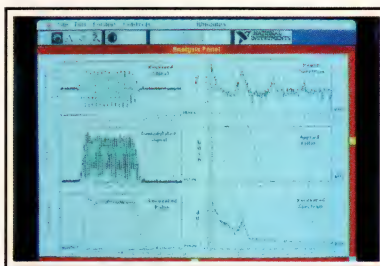
Front panel user interface with virtual instrument block diagram programming.

Analysis

Extensive libraries for data reduction, digital signal processing, and statistical analysis.



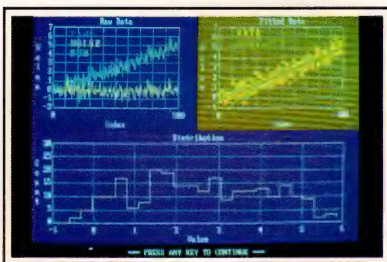
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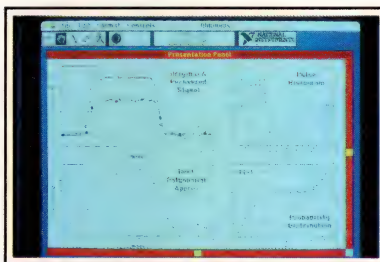
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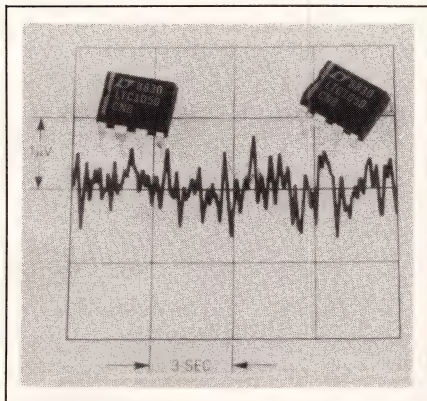
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Philips Components Division, Box 523, 5600 AM Eindhoven, The Netherlands. Phone 3140-757189. TLX 51573. FAX (3140) 757319.

Circle No 357

Amperex Electronic Corp, Box 560, Hicksville, NY 11802. Phone (516) 931-6200.

Circle No 358



OP AMP

- Chopper stabilized
- Includes S/H capacitors

According to the manufacturer, the LTC1050 is the first chopper-stabilized op amp to include S/H capacitors on chip without degrading device performance. The LTC1050 features overload recovery times from positive and negative saturation conditions of 1.5 and 3 msec, respectively. Other features include a maximum offset voltage of 5 μ V, a dc to 10-Hz input noise voltage of 1.8 μ V p-p, and a typical voltage gain of 160 dB. The LTC1050 achieves a slew rate of 4V/ μ sec and a gain-bandwidth product of 2.5 MHz with only 900 μ A of supply current. The LTC1050 is available in both military and commercial versions. Packages include an 8-pin plastic DIP, a ceramic DIP, and SO packages. Commercial plastic versions, \$2.25 (100).

Linear Technology Corp, 1630 McCarthy Blvd, Milpitas, CA 95035. Phone (408) 432-1900. FAX 408-434-0507.

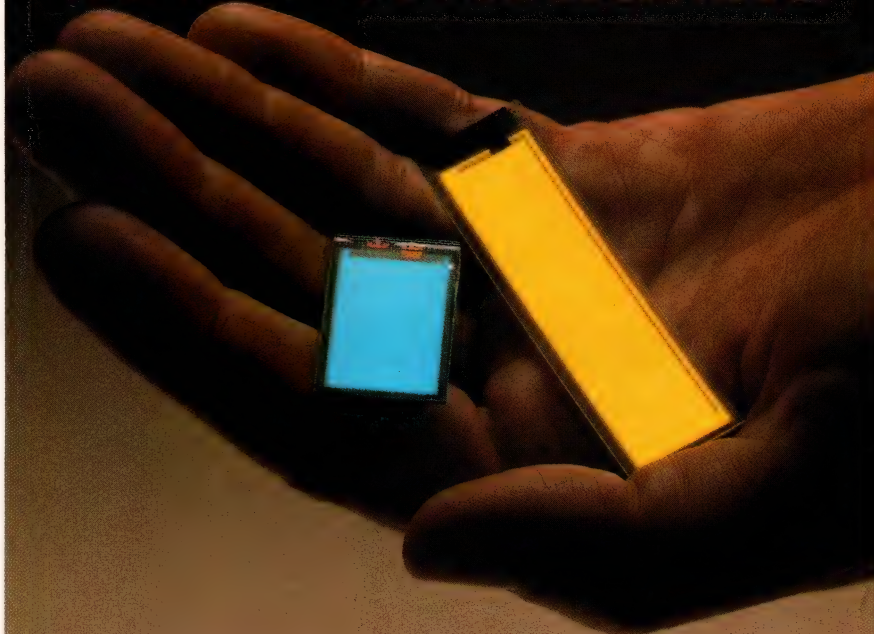
Circle No 359

HIGH-SPEED FIFOs

- Feature 15-nsec access times
 - Available in two organizations
- The SSL7201 and SSL7202 are mid-density FIFOs with 15-nsec access times. Featuring dual-port static RAM (SRAM) architectures, the 7201 has a 512-word \times 9-bit organization, and the 7202 has a 1024-word \times 9-bit organization. Accord-

ing to the manufacturer, both parts are the fastest available in these densities and organizations. Both parts are pin-compatible with industry standards with the same part numbers. They also handle byte parity, an increasingly popular feature in high-end 32-bit CISC and RISC systems. The devices are available in performance grades of

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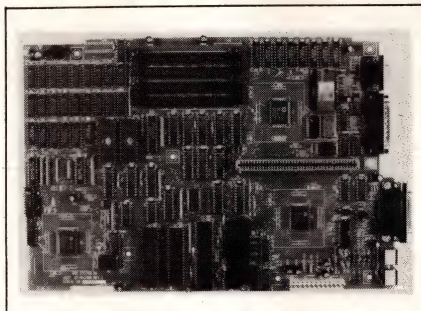
Saratoga Semiconductor, 10500 Ridgeview Court, Cupertino, CA 95014. Phone (408) 864-0500. FAX 408-446-4416.

Circle No 360

PS/2-COMPATIBLE ICs

- *Emulate IBM PS/2 Model 30*
- *3-chip controller plus VGA chip*

Emulating the IBM PS/2 Model 30, the 3-chip set includes the VL82C031 system controller, the VL82C032 I/O controller, and the VL82C033 disk controller. A fourth chip, the VL82C037 video-graphics controller, is compatible with other PS/2 models, as well as the IBM PC/AT and PC/XT. The dual-speed 8-or 10-MHz VL82C031 controls memory, parity, address paths,



data paths, and four DMA channels. The VL82C032 controls the keyboard and pointing device, two serial channels, disk storage, and display functions. The VL82C033 contains an analog data separator, a phase comparator, filters, and other elements for floppy-disk control. The VL82C037 provides support for 800×600-pixel displays having as many as 16 colors. 3-chip set, \$92.60; VGA chip, \$38.60 (1000).

VLSI Technology, 8375 South River Parkway, Tempe, AZ 85284. Phone (602) 752-8574.

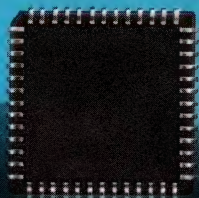
Circle No 361

FIBER-OPTIC CHIPS

- *Fabricated in GaAs*
- *Chip set includes seven devices*

Designed for digital transmission over fiber-optic links, this chip set contains a transimpedance amplifier, an AGC amplifier, a laser driver, a decision circuit, a multiplexer, a demultiplexer, and a clock-recovery circuit. Fabricated in GaAs, the chip set has a data-rate capability from 2G to 3G bits/sec. The transimpedance amplifier has a sensitivity of -32 dBm at 2G bits/sec, the AGC amplifier has a gain of 40 dB max, and the laser driver features adjustable modulation current from 20 to 80 mA. Both the laser driver and the decision circuit have rise and fall times of <150 psec. The acquisition time for the clock-recovery circuit ranges from 75 to 150 μsec. The 4-channel-type multiplexer and demultiplexer also have rise and fall times of <150 psec. Transimpedance amplifier,

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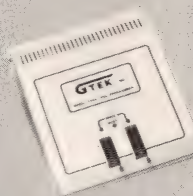
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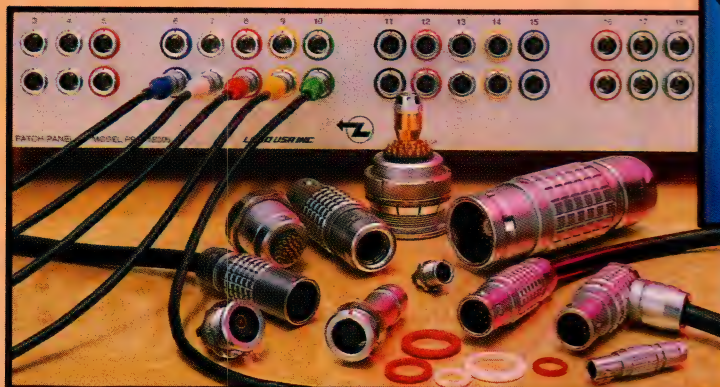
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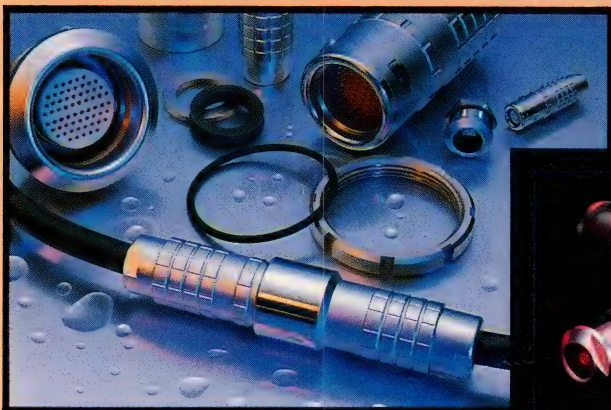
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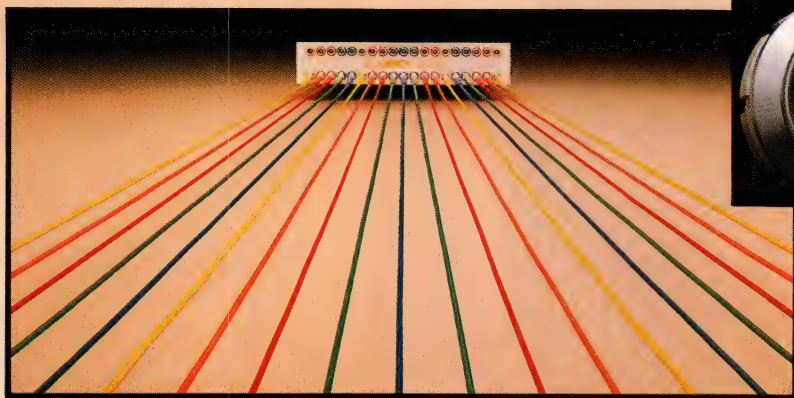
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CIRCLE NO 245

\$40; AGC amplifier, \$35; decision circuit, \$50; and laser driver, \$60 (1000). The multiplexer, demultiplexer, and clock-recovery circuit will be available by mid-1989.

AT&T Microelectronics, 555 Union Blvd, Allentown, PA 18103. Phone (800) 372-2447.

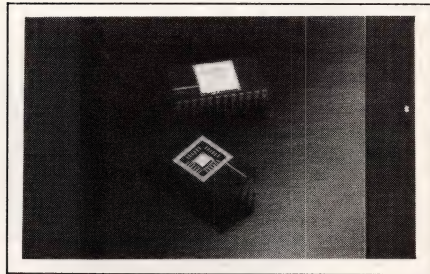
Circle No 362

cludes a differential-input transconductance amplifier, a low-leakage analog switch, and an output integrator stage with an internal 90-pF hold capacitor. The chip, which is capable of high-speed data acquisition in both 10-bit (350 nsec) and 12-bit (500-nsec) systems, has a low droop-rate of 0.01 $\mu\text{V}/\mu\text{sec}$ and a slew rate of 90V/ μsec . The SP5330

is available in a 14-pin DIP and is TTL/CMOS compatible. Commercial versions, \$14.95; military versions (scheduled for the first quarter of 1989), \$49.90 (100).

Sipex Corp, 22 Linnell Circle, Suburban Industrial Park, Billerica, MA 01821. Phone (508) 667-8700.

Circle No 364



8-BIT FLASH ADC

- 20-MHz sampling rate

- 10-MHz full-power bandwidth

Fabricated in low-power CMOS, the ADC-208 flash A/D converter provides an 8-bit sampling rate of 20 MHz and effective bit rates to 30 MHz in the burst mode. The video flash converter operates from a 5V supply and consumes 500 mW of power. Other features include a one-shot-mode conversion time of 35 nsec and a mid-point tap for use with an external voltage source to improve integral linearity. The ADC-208 also provides latched 3-state outputs for μP interfacing. Packaged in a hermetic 24-pin ceramic DIP, the device is available in both commercial and military temperature ranges. \$50 to \$158 (100).

Datel Inc, 11 Cabot Blvd, Mansfield, MA 02048. Phone (508) 339-3000. TWX 710-346-1953.

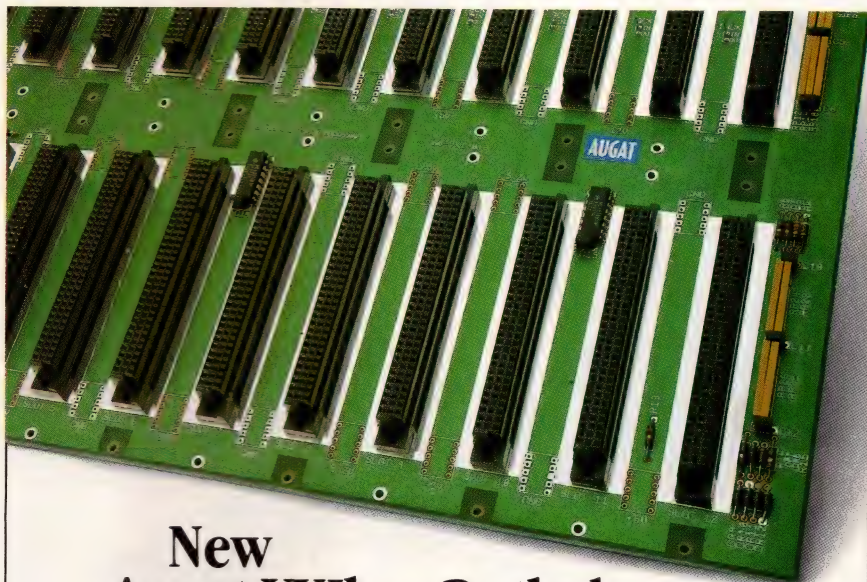
Circle No 363

S/H AMPLIFIER

- 500-nsec acquisition time

- Features 12-bit accuracy

Fabricated with a dielectric isolation process, the SP5330 high-speed S/H amplifier achieves a 500-nsec acquisition time with 12-bit or 0.01% accuracy. The SP5330 in-



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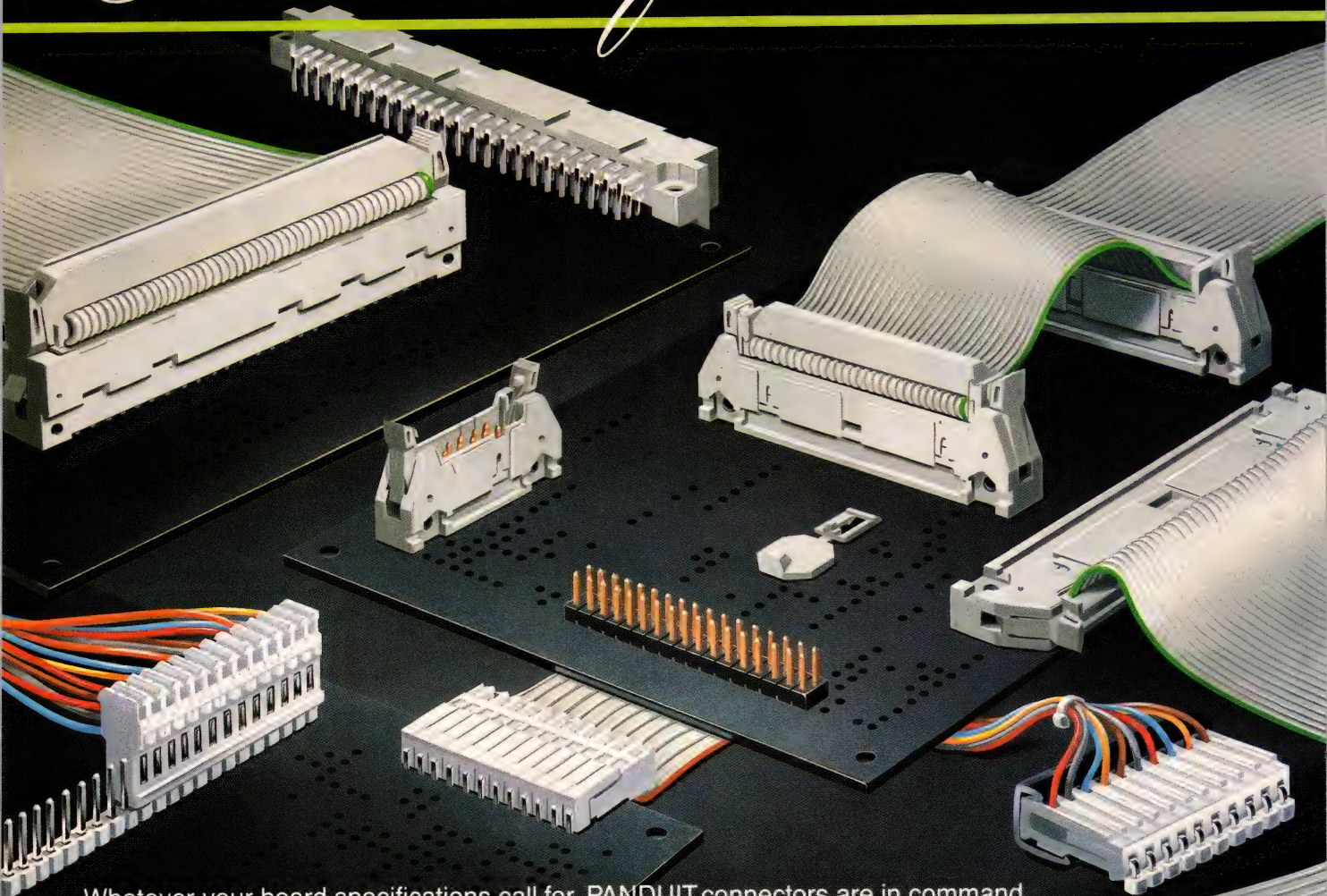
The backplane accommodates up to 13 slots, 6U high, and will accept up to C-size (9.2"x13.4") cards.

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CIRCLE NO 246



A/D CONVERTER

- 12-bit operation
- 4- μ sec conversion time

The ADC6010 12-bit successive-approximation A/D converter has an internal S/H amplifier, a 3.3-MHz clock, and a 6.3V reference. The 4- μ sec conversion time can be short-cycled to 2.8 μ sec. The device features five user-selectable input ranges: 0 to 5V, 0 to 10V, ± 2.5 V, ± 5 V, and ± 10 V. Data is available in parallel or serial format with corresponding clock and data signals. The gain and offset are externally trimmable to zero, and full-scale accuracy is $\pm 0.012\% \pm \frac{1}{2}$ LSB. The

power consumption is 1.2W typ. The ADC6010 is packaged in a hermetic 32-pin DIP and is available in commercial and military versions. From \$93 (100).

Advanced Analog, 2270 Martin Ave, Santa Clara, CA 95050. Phone (408) 988-4930. TWX 910-338-2213.

Circle No 365

DTMF TRANSCEIVER

- 5V CMOS technology
 - Generates and decodes 16 digits
- The SSI-75T2091 dual-tone multiple-frequency (DTMF) transceiver provides tone generation and detection, call-progress detection, and early-tone detection on a single chip. The device can both generate and decode all 16 standard tone digits. When detecting the presence of signals in the 305- to 640-Hz band, the SSI-75T2091 offers call-progress detection, which can discern busy signals, ring signals, and dial

tones. The early-detect feature can detect incoming DTMF tones before the timing validation occurs. The only external components required by the SSI-75T2091 are a 3.58-MHz crystal and a 1-M Ω resistor to provide the time base for digital functions and the switched-capacitor filters in the device. 28-pin DIP, \$10.92; 28-pin PLCC, \$11.46 (100).

Silicon Systems, 14351 Myford Rd, Tustin, CA 92680. Phone (714) 731-7110.

Circle No 366

EEPROMs

- Accessed serially via an I²C Bus interface
 - Have chip- and byte-erase modes
- The 512 \times 8-bit SDA 2546 and 1024 \times 8-bit SDA 2586 serially accessed EEPROMs feature an I²C Bus interface—a 2-line serial data/control interface—through which

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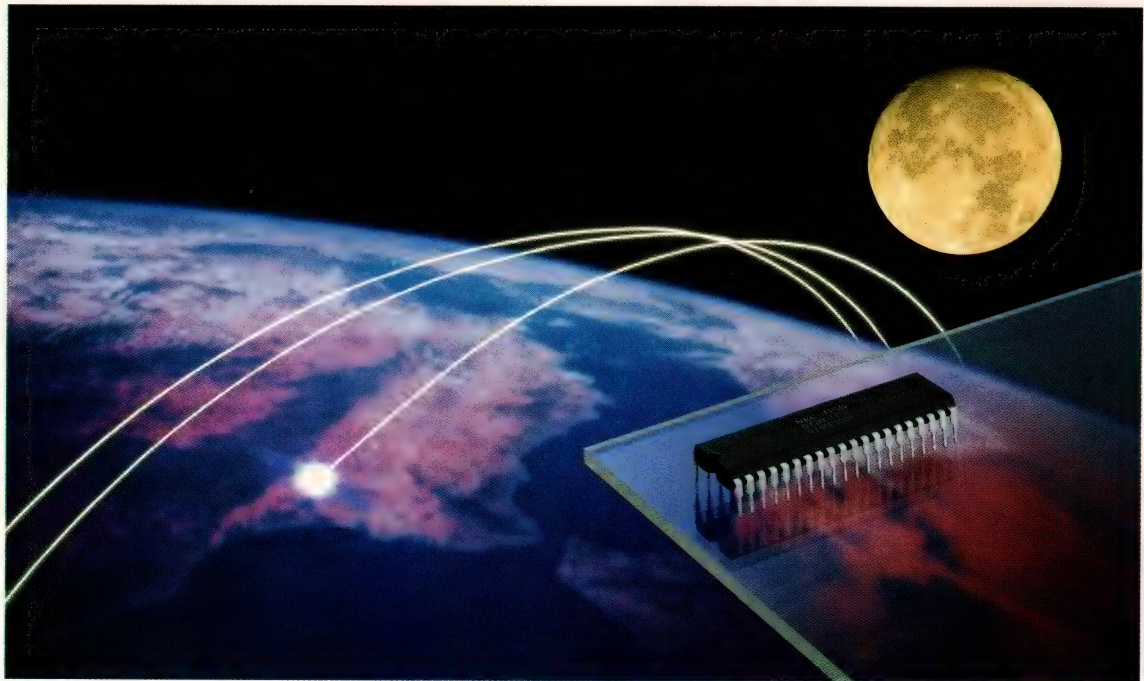
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CIRCLE NO 58

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CIRCLE NO 57

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generators. You can use the baud-rate generators to set a different speed for each of the transmit/receive blocks.

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ceived in NRZI and FM formats.

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Taiwan Tel: 02-522-4192. **Telex**: 22372. **Singapore** Tel: 4819881. **Telex**: 39726. **Australia** Tel: 03-267-6355. **Telex**: 38343.

CIRCLE NO 247

NEC

you can read or write data to or from the memory. You can reprogram individual words within the device by performing an erase cycle followed by a write cycle. On-chip circuitry completes the reprogramming operation, within 10 msec typ and 20 msec max. For words that are already in the erased condition, the programming time is automatically shortened. You can also erase the entire memory in a single erase operation. A flag bit in the device's status register allows you to determine when erase or reprogramming cycles are completed. The allowable number of reprogramming cycles per address location is in excess of 10^4 , and the specified data-retention period is >10 years. Both devices operate from a single 5V supply and are housed in 8-pin DIPs. SDA2546 \$2.90; SDA2586 \$3.50 (10,000).

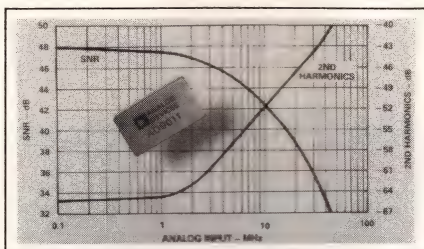
Siemens AG, Zentralstelle für Information, Postfach 103, 8000

Munich 1, West Germany. Phone (089) 2340. TLX 5210025.

Circle No 367

Siemens Components Inc, 2191 Laurelwood Rd, Santa Clara, CA 95054. Phone (408) 980-4500.

Circle No 368



A/D CONVERTER

- Offers 8-bit, 100-MHz performance
- Includes buffer and reference

Combining a monolithic flash converter, a wideband buffer op amp, and a voltage reference, the hybrid AD9011 comes in a 24-pin metal DIP. User-selectable input pins

provide gains of -4 , -2 and -1 with corresponding input voltage spans of 0.5, 1, and 2V p-p. The on-board voltage reference delivers an external current to 12 mA and has a maximum voltage drift of 40 ppm/°C over the specified operating temperature range. With a full-scale step, the AD9011 recovers to 8-bit accuracy (± 1 LSB) in 11 nsec. Over the 80-MHz input bandwidth, gross error codes occur less than once in every 10^{12} conversions. With a 9.3-MHz input signal, the signal-to-noise ratio is 43 dB, and maximum in-band harmonics are -46 dB. The AD9011 operates from $+5$ and -5.2 V supplies and is available in commercial and military temperature ranges. From \$180 (100).

Analog Devices, Literature Center, 70 Shawmut Rd, Canton, MA 02021. Phone (617) 935-5565. TLX 924491. TWX 710-394-6577.

Circle No 369

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DRIVER/RECEIVER ICs

- Conform to RS-232C protocols
- Operate from a 5V supply

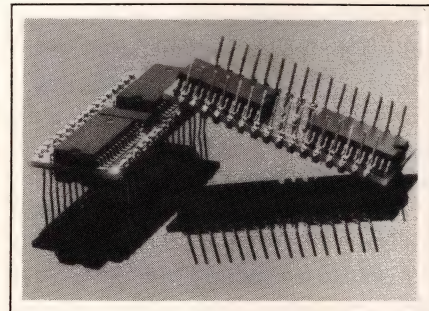
The uPD4711 and uPD4712 CMOS line driver/receiver chips conform to all standard RS-232C protocols. The ICs incorporate dc-dc converters that allow them to operate from a 5V supply. The connection of four external capacitors provides volt-

ages of 10V or -10V from the single source. The 4711 integrates two sets of driver/receivers on a single chip; the 4712 provides four sets. The chips also include an internal power-on/off reset function, which prevents system malfunction when power to the ICs is turned on or off. 4711CX 20-pin DIP and 4711GS 28-pin surface-mount package,

\$4.50 to \$5; 4712CY 28-pin DIP and 4712GT 28-pin surface-mount package, \$6.50 to \$7 (100).

NEC Electronics Inc, Box 7241, Mountain View, CA 94039. Phone (415) 960-6000. TWX 910-379-6985.

Circle No 370



1M-BIT STATIC RAM

- Has byte-wide format
- Includes high-speed decoder

The MS12808 1M-bit static RAM is organized in a 128k×8-bit byte-wide format. The module contains four 32k×8-bit SRAMs, a high-speed CMOS decoder, and a decoupling capacitor. The MS12808 conforms to the JEDEC byte-wide pin-out and fits into a standard 32-pin, 600-mil-wide socket. The module is available with access-time ratings of 100, 120, and 150 nsec. 100-nsec version, \$145; 120-nsec version, \$120; 150-nsec version, \$90 (1-25).

Micro Electronic Technologies Inc, 35 South St, Hopkinton, MA 01748. Phone (508) 435-9057.

Circle No 371

HYBRID MEMORY

- Allows custom memory configurations on a PGA
- Suitable for high-reliability applications

Constructed using LCC memory devices mounted on a ceramic pin-grid array (PGA), Puma II memories offer a 50% space saving when compared to conventional DIP memories. The ceramic PGA, which also carries decoupling capacitors for the memory devices, provides a large thermal mass for effective heat sinking, thus improving device

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- precision attenuator with $\pm 0,026$ dB ($\pm 0,3\%$) accuracy across the entire $100 \mu\text{V}$ to 5 V range
- very fast response time for *all* functions via IEEE-488 interface
- heterodyne synthesis gives "instantaneous" settling ($< 0,1$ ms) of frequency and amplitude
- memory sweep feature with pre-defined amplitude weighting
- two models: Sine Generator Type 1051 and Sine/Noise Generator Type 1049

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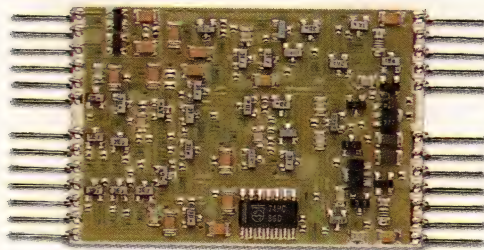
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Concept



Papilio palinurus
"Swallowtail"
enlarged 1.5x

Reality



Circo Craft
Surface mount hybrid

Technology imitates nature

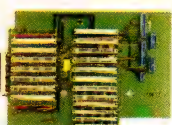
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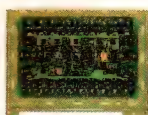
*Thick film
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reliability. As a result, the memories are suitable for use in military, aerospace, and similar high-reliability applications. Puma II memories can incorporate static RAMs or EEPROMs with capacities ranging from $2k \times 8\text{bit}$ to $128k \times 8\text{bit}$ and UV erasable EPROMs with capacities between $8k \times 8\text{bit}$ and $64k \times 8\text{bit}$. You can mix memory types on a single PGA and configure the memory devices to provide 8-, 16-, or 32-bit data widths. The 66-pin PGA measures 1.12 in. square. A military-grade memory comprises four $32k \times 8\text{-bit}$ static RAMs, screened to MIL-STD-883C requirements. £250 (100).

Hybrid Memory Products Ltd, Elm Rd, W Chirton Industrial Estate, North Shields, Tyne and Wear NE29 8SE, UK. Phone (09125) 80690. TLX 53206. FAX 091-259-0997.

Circle No 372

device is available with an operating temperature range of -55 to 125°C and MIL-STD-883 screening. From \$1500. Delivery, stock to 12 weeks ARO.

ILC Data Device Corp, 105 Wilbur Pl, Bohemia, NY 11716. Phone (516) 567-5600. TLX 510-228-7324.

Circle No 373

LINEAR ARRAY

- 36V dual-layer-metal process
- Has a mini-tile architecture

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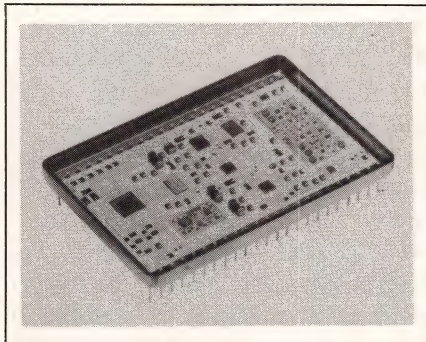
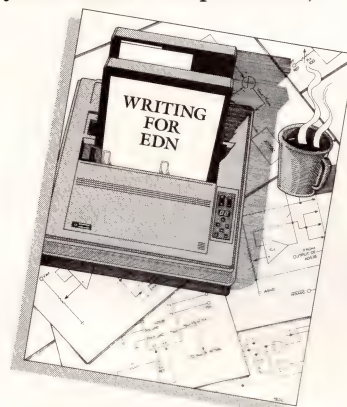
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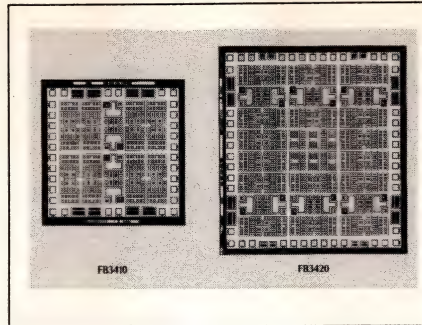


12-BIT HYBRID ADC

- Has 10-MHz speed
- Includes track-and-hold circuit

The ADC-00110 hybrid IC features a 12-bit, 10-MHz digitizing capability. Contained in its 46-pin package are a track-and-hold circuit, an A/D converter, data registers, a 3-state output buffer, and timing circuits. The ADC-00110 interfaces to most commonly used CPUs. Because the timing is self-contained, the hybrid IC requires only an encoding command to start its conversion cycle. Both TTL- and ECL-compatible models are available. Specifications include a signal-to-noise ratio of 66 dB and a linearity of 0.025%. The

Three are presently available. The FB3420 and FB3430 include additional capacitors to ease the design of op-amp filters. The FB3410 replaces the extra capacitors with transistors for use with comparator designs, or discrete transistor replacements. The FB3400 family consists of five types of mini-tiles, which you can use to implement



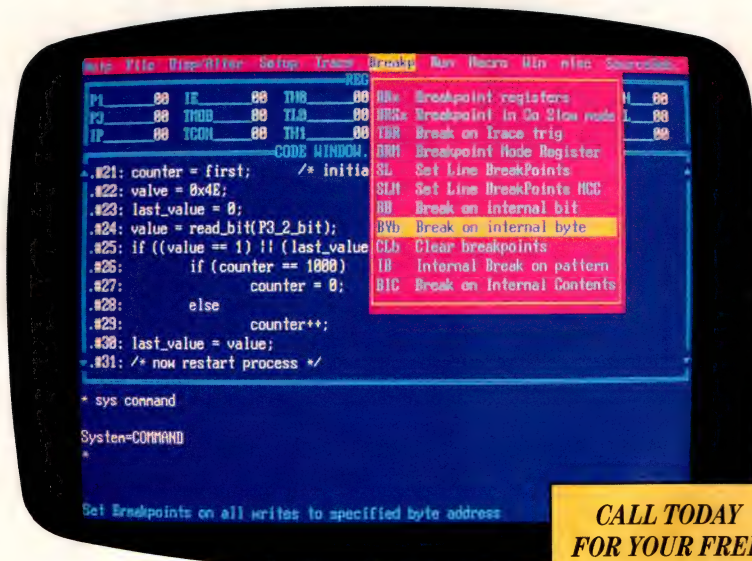
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Micro Linear Corp., 2092 Concourse Dr, San Jose, CA 95131. Phone (408) 433-5200.

Circle No 374

WESCON88
Booth #3461

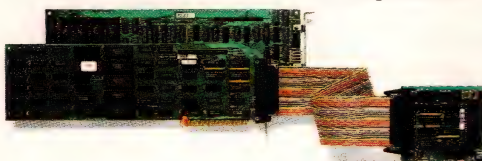
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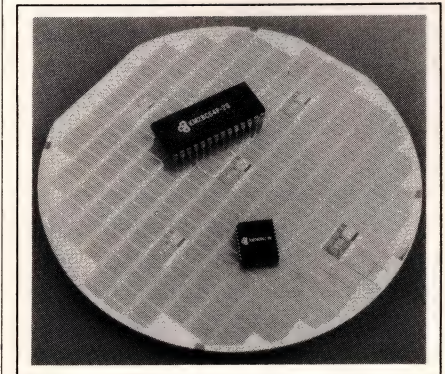
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- 64k-bit devices
- 200- and 250-nsec access times

The KM28C64 and KM28C65 64k-bit EEPROMs are available in access times of 200 and 250 nsec, as well as in slower speed ratings. The chips are organized into 8,192 8-bit words and feature a 28-pin, byte-wide JEDEC standard pinout. The EEPROMs also feature a 32-byte page mode, making it possible to rewrite each chip in only 1.3 sec max. Data is modified using simple TTL-level signals and a 5V power supply. An internally self-timed write cycle latches both address and data to provide a free system bus during the 5-msec/page write period. Endurance ratings specify 10,000 erase/write cycles and data retention for more than 10 years. The devices are available in 28-pin DIPs and 32-pin PLCCs. From \$9 (100).

Samsung Semiconductor, 3725 N First St, San Jose, CA 95134. Phone (408) 434-5561. TLX 339544.

Circle No 375

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This display shows the values held in registers and selected memory locations.							
Display is updated 5 times/sec.							
Press h for help.							
0	acceler	0x0000	pressure	temp	vacuum	0x0000	cold
1	air cond	1234	1234-01	12347	1232-39	0x0000	stall
2	vacuum	5678	10000	10000	7890	0x0000	spark
3	alarm					0x0000	alarm
4	park					0x0000	flag
5	starter					0x0000	temp_1
6	rev					0x0000	temp_2
7	stop					0x0000	fault

PC-8189	AF-8085	(80-8086)	DC-8088	DE-8088	HL-5472	IX-4959	SP-8067
0000	0000	0000	0000	0000	0000	0000	0000

global	var:	delay	fuel	cyt	1	2	3	4	message	status
1000-1007	06	4E	CA	4D	12	0E	81	72	82	48
1070-1077	E2	4D	10	00	00	24	72	64	00	90

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Trigger on a fetch outside a range of addresses	
Trigger on a data value after an address	
Filter a range of addresses	
Filter excluding a range of addresses after an address	
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Filter read cycles after an address	
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Filter write cycles after an address	
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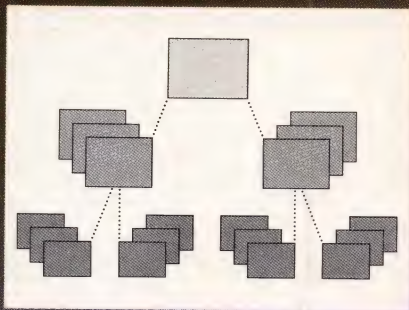
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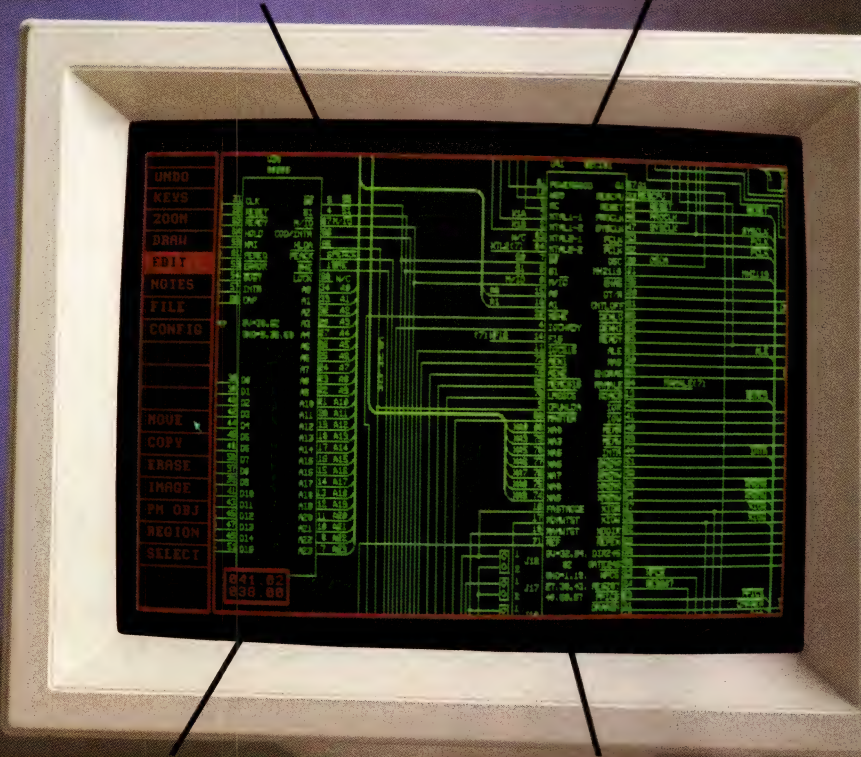
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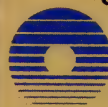
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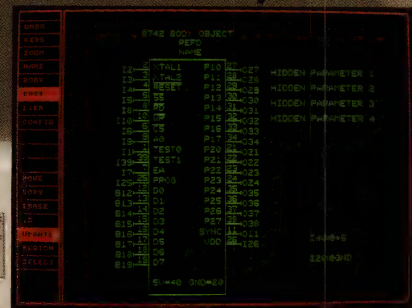
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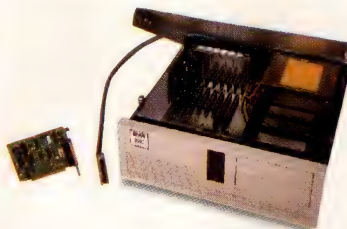
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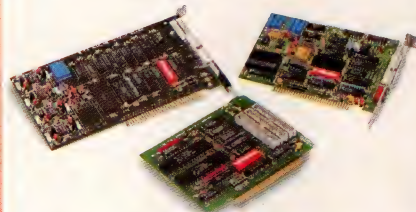
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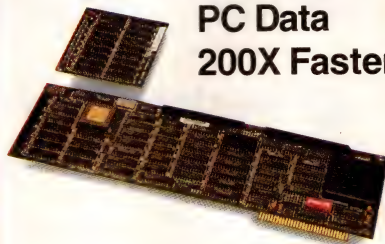
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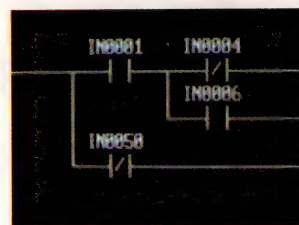
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ror checking and correction. The entry-level Model 1510 for 30 to 50 users has one 68020 μ P board with 10M bytes of RAM. The 1510 also has a 182M-byte hard-disk drive, a 60M-byte tape drive, a SCSI controller, and a model 924 terminal. The Model 1530 and 1540 are similar with the following exceptions. The model 1530 for 50 to 80 users can have as many as three CPU boards with 12M bytes of RAM and a 380M-byte hard-disk drive. The Model 1540 for 80 to 128 users has as many as four CPU boards with 20M bytes of RAM, a 1G-byte hard-disk drive, and a 2G-byte tape drive. The 1580 has a 16-slot Nubus that can accommodate eight CPU boards with 20M bytes of RAM. Designed for 128 to 256 users, the 1580 has a 1G-byte hard-disk drive and a 2G-byte tape drive. The 1510,

\$39,995; the other three models, with two CPU boards: 1530, \$80,995; 1540, \$121,995; 1580, \$172,995.

Texas Instruments Inc., Data Systems Group, Box 181153, DSG-233, Austin, TX 78718. Phone (800) 527-3500.

Circle No 380

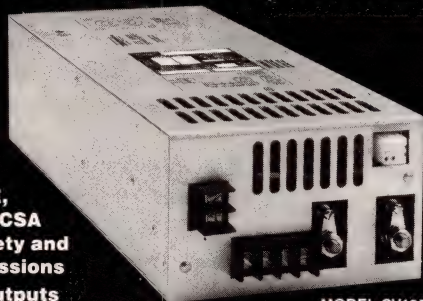
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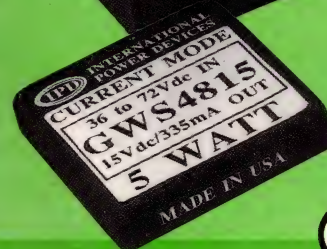
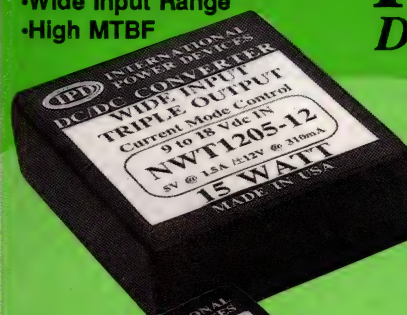
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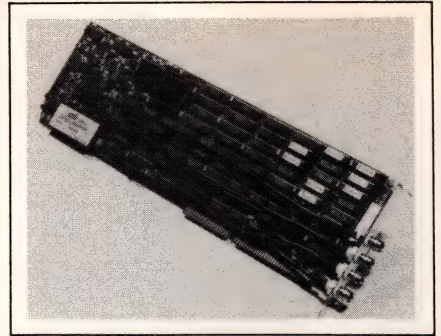
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bytes of RAM that you can expand onboard to 1M byte. In addition, the board includes a floppy-disk controller, two RS-232C I/O ports, and a Centronics-compatible printer port. There are also seven expansion-slot connectors, five of which are configured to accept AT boards; the other two accept boards that are compatible with the IBM

PC/XT. The Award BIOS is available for the board. Approximately £500.

Micro-Marketing Electronics Ltd, Unit 4, Soho Mills Industrial Estate, Wooburn Green, High Wycombe, Buckinghamshire HP10 0PF, UK. Phone (0628) 529222. TLX 848080. FAX (0628) 810141.

Circle No 381



A/D BOARD

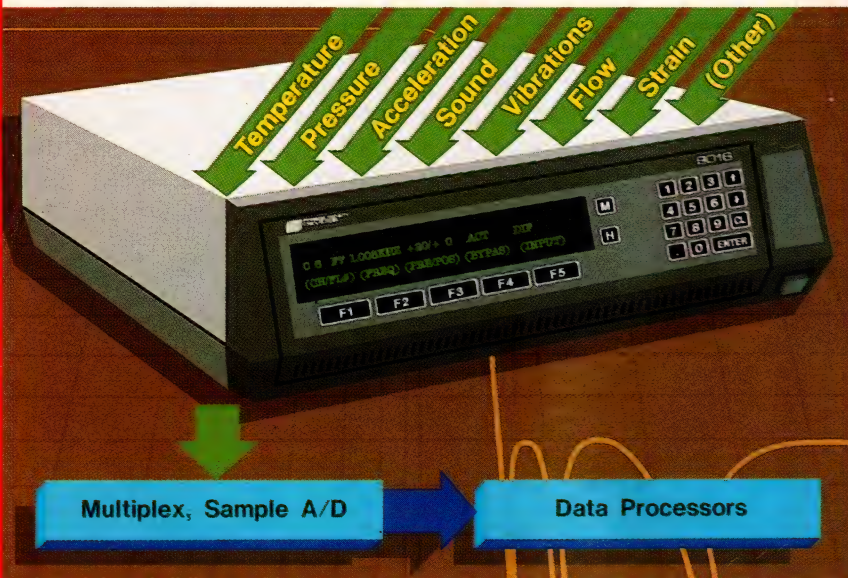
- IBM/AT-style plug-in board that digitizes data at 100 MHz
- Has a 2-channel analog input bandwidth of 50 MHz

The STR*8100 is an A/D board for IBM PC, PC/XT, PC/AT and 386 compatible computers. The single plug-in board contains an 8-bit flash converter that digitizes transient data at rates from 780 kHz to 100 MHz. An equivalent time-sampling mode digitizes data at a rate as high as 800 MHz. The board's 2-channel analog front end has a 50-MHz bandwidth. You can address its 64k-byte static RAM buffer on 16k-byte boundaries. Memory segmentation lets you collect short data blocks in 4-byte increments. You can trigger externally or via software for pre- or post-triggering modes with delays from 0 to 256k samples. A post-processor finds the peak amplitude and the peak's time-of-arrival within a software-defined window. The board comes with a 2-channel, real-time digital-oscilloscope display program and a 1-year warranty. \$4400.

Sonotek Inc, 8700 Morrisette Dr, Springfield, VA 22152. Phone (703) 440-0222. TWX 910-250-5257. FAX 703-440-9512.

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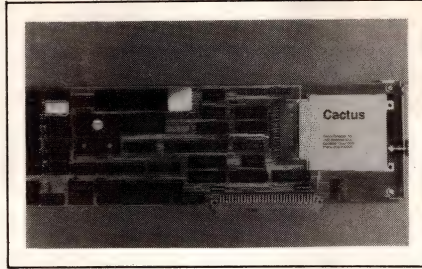
CIRCLE NO 256

353

ing-point DSP chip. The board offers two types of memory options. It can hold 32k to 512k bytes of 35-nsec dual-access memory that the host can access by stealing cycles from the DSP chip. The DSP chip can access the memory with zero wait states. The other option is 8k bytes of 90-nsec dual-port memory that the host and the DSP chip can access with no wait states. The board communicates with the PC/AT host through the memories, a data-exchange register, or the host's DMA channel. An optional 16-bit A/D and D/A daughter board plugs directly into the AT-type board for I/O communications. Board with 128k bytes of dual-access memory, software package, without the TMS320C30 chip, \$4995; daughter board, \$795.

Atlanta Signal Processors Inc., 770 Spring St, Atlanta, GA 30308. Phone (404) 892-7265.

Circle No 383



LAN ADAPTER CARD

- Provides communications at 2M bps for Macintosh II computers
- Occupies a single backplane slot

The BroadTalk LAN board is a broadband LAN adapter board for the Macintosh II computer. The board uses a 2M-bps modem operating in a standard video channel for the broadband cable. The following inbound-to-outbound channel assignments are currently available: T14 to J, T14 to N, 2' to O, and 3' to P. The card uses 168.25 MHz as an offset frequency to translate channel T14 to J and a 192.25-MHz offset frequency for the other chan-

nel translations. The board occupies one backplane slot and uses Ethernet-packet-format driver software. You can change the board to an Ethernet adapter operating at a 10M-bps data rate by changing the modem to an Ethernet adapter module. Board with the broadband modem, \$895; board with the Ethernet adapter module, \$745. Delivery, 60 days ARO.

Cactus Computer Inc., 1120 Metrocrescent Dr, Carrollton, TX 75006. Phone (214) 416-0525.

Circle No 384

9600-BPS MODEM

- Complies with CCITT V.29, V.27, and Bell 212A standards
- The dialing protocol is the Hayes AT command set

The E9612 9600-bps, stand-alone modem complies with the CCITT V.29, V.27, and the Bell 212A/103 standards and has automatic fall-

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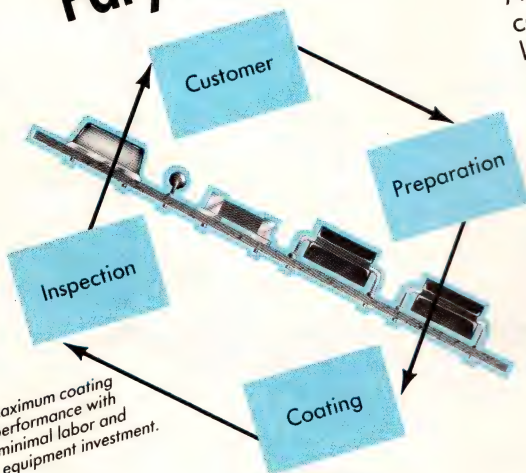
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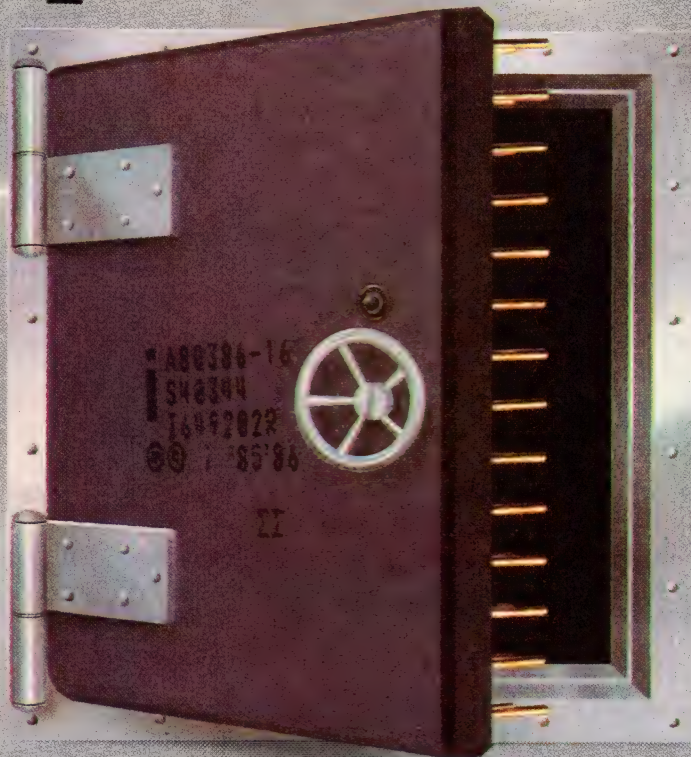
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CIRCLE NO 67



How to crack 386 protected mode.



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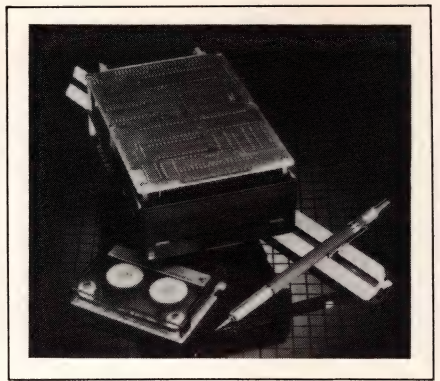
CIRCLE NO 588

back and fall-forward modes. Operating in the asynchronous mode, the modem uses the company's speedy protocol (ESP) to achieve an effective throughput as high as 19.2k bps. It also operates with the Microcom networking protocol, class 5. The modem includes operational automatic dial-and-answer and manual originate-and-answer modes. It performs both tone and pulse dialing using the expanded Hayes AT command set with programmable S-Registers. Other features include a call-progress code

display, a stored dialing number with as many as 40 characters, and battery-backed memory, which preserves modem configurations and dialing settings. \$1195.

E-Tech Inc., 3333 Bowers Ave, #165, Santa Clara, CA 95054. Phone (408) 982-0270. FAX 408-982-0272.

Circle No 385



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- *Records 86M bytes on a DC2000-type mini cartridge*
- *Average file-access time of 8 sec using the SCSI command set*

The MCD Series II cartridge-tape drive in a 3.5-in. form factor uses an extension of the QIC-100 data format to record 86M bytes on a high-density DC2000-type data cartridge. It records data at 16,000 bpi on 32 serpentine tracks using a group-code recording (GCR) scheme. The drive has an average

file-access time of 8 sec using the SCSI random-access common-command set and a 48k-byte data buffer. It performs read/write operations at 90 ips and has a rewind and search speed of 100 ips. The data transfer rate is 98.5k bytes/sec for fully corrected data with burst rates as high as 750k bytes/sec. The drive achieves a bit error rate of 1 in 10^{12} bits through the company's Heroic data recovery scheme, a 40-bit cyclic redundancy check for error detection, and an exclusive-OR



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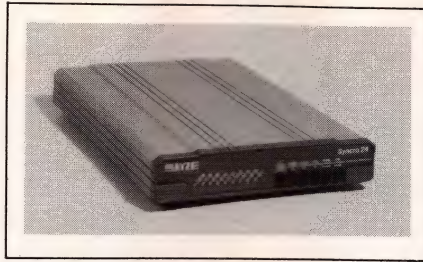
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ECC with 50% data redundancy. The MTBF rating is 40,000 hours at 25% duty cycle, and the drive comes with a 12-month warranty. \$480 (500).

3M, Magnetic Media Div, 3M Center, St Paul, MN 55144. Phone (612) 733-7297.

Circle No 386



grammable using the industry standard AT prefixed commands. In addition, you can select one of 12 standard or four user-definable modem configurations, using front-panel pushbuttons. A separate command port allows you to perform modem configuration, autodialing, and call-monitoring operations without disturbing the data channel. The auto-dialer, which uses AT prefixed commands or the V.25-bis asynchronous/synchronous protocol, can store 20 telephone numbers. You can select and dial stored numbers from the modem's front panel or activate the selected number via the

V.24 DTR (data terminal ready) signal. The Syncro-24 is available as a stand-alone unit or as a card for the company's Network-16 communications rack. Stand-alone unit, £445; modem card, £395.

Mayze Systems Ltd, Delta 900, Great Western Way, Swindon, Wiltshire SN5 7XQ, UK. Phone (0793) 511789. TLX 445707. FAX (0793) 511683.

Circle No 387

MODEM

- Operates synchronously or asynchronously at 1200 or 2400 bps
- Stores 12 standard and 4 user-definable modem setups

The Syncro-24 V.26/V.26-bis modem operates synchronously or asynchronously at bit rates of 1200 or 2400 bps, in full-duplex mode over 4-wire leased lines, or in half-duplex mode over 2-wire lines. Over leased lines, its 10-msec synchronization time suits it for both multidrop and point-to-point applications. The modem is software pro-

MOTHER BOARD

- Transforms an IBM PC/XT into a 20-MHz 80386
- Has four 16-bit, three 8-bit, and one 32-bit slots

According to the manufacturer, the SX386 rev 5 system mother board can transform IBM PC/XTs and compatible computers into 20-MHz, zero-wait-state systems. Besides its 20-MHz 80386 CPU, the board has 1M byte of 32-bit surface-mount dy-

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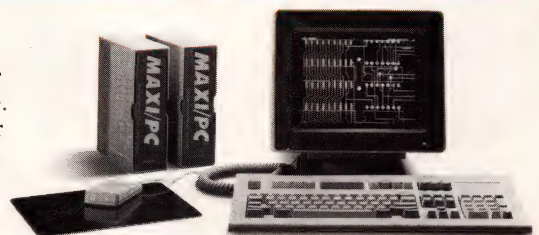
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dynamic RAM modules (expandable to 16M bytes) and a 20-MHz memory bus with 32-bit addressing; it can also support an 80387 math coprocessor. Its eight expansion slots are divided into four 16-bit, three 8-bit, and one 32-bit slots. The board runs with Unix, Xenix, PC-MOS 386, and other operating systems designed for the 80386 CPU. The system and the EGA BIOS can operate from the 32-bit memory. In addition, the board allows PC/XT users to run the OS/2 operating system and maintain their present investment in XT software and peripherals. Mother board with 1M byte of RAM, \$1900; 16-bit disk controller, \$170.

Dyna Computers, 3081 N First St, San Jose, CA 95134. Phone (408) 943-0100. FAX 408-943-0642.

Circle No 388



TAPE BACKUP

- System features 600M-byte storage capacity
- Uses DAT format with error-correction extensions

The QA-600 tape backup system based on the digital audio-tape (DAT) cassette format features 600M bytes of storage capacity and runs on SY-TOS tape operating-system software. The system's software format uses the standard DAT physical format with added error-correction-code extensions to correct as many as six consecutive bad tracks. The software format resembles the QIC standard, thus allowing it to take advantage of tape-drive software for DOS, XENIX, OS/2, and Novell operating sys-

tems. The drive comes in a 5¼-in. form factor, which can be an add-on for the IBM PC/AT and PS/2 computers or as an internal unit for IBM PC/AT compatibles. \$2000.

Alliance Technology Inc., 510 Lawrence Expressway, Suite 210, Sunnyvale, CA 94086. Phone (408) 727-6200.

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- Analog and digital I/O for single-height VME Bus systems
- Allows you to implement self-test and calibration routines

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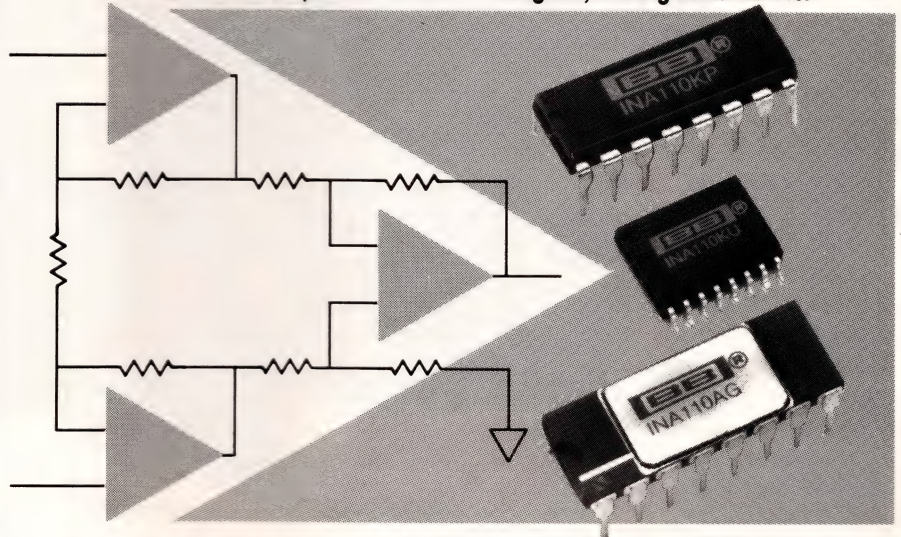
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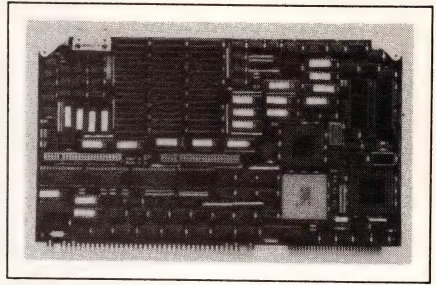
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Circle No 391



MULTIBUS I SBC

- Has a 20-MHz 80386 CPU and 1M or 4M bytes of dynamic RAM
- Uses 4 double-word interleaved memory banks

Software- and hardware-compatible with Intel's 386/3X Series Multibus I boards, the CD21/8386 single-board computer features a 20-MHz 80386 CPU and 1M or 4M bytes of dual-port dynamic RAM. It employs 4 double-word interleaved banks of RAM to reduce wait states and eliminate the need for cache memories. The board also contains sockets for an 82380 DMA controller, an 80387, and a Weitek 1167

math coprocessor. You can use either or both the 80387 and the Weitek coprocessors. The board can communicate with external devices through an RS-232C port or two SBX connectors. It contains all the Multibus interface logic required to operate in a multimaster system. A software monitor performs system tests, bootstrap-loads the operating system, and performs debug functions. Since the board can accept 256k-, 1M-, or 4M-byte dynamic RAMs, it can have as much as 16M bytes of memory. 4M-byte version, \$5900. (100)

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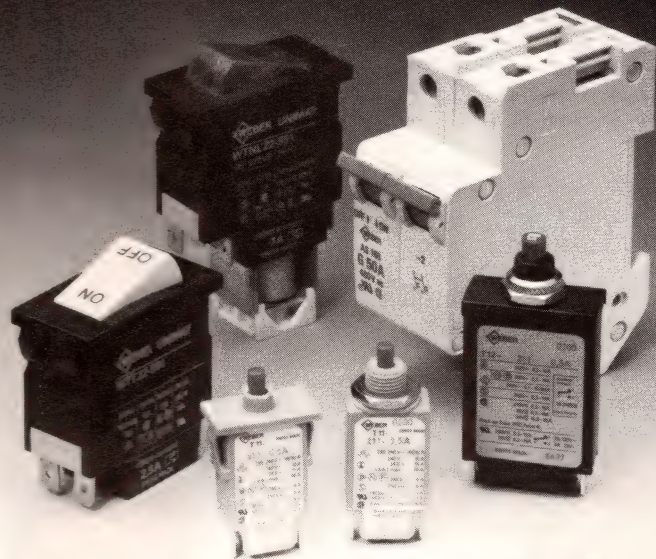


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Circle No 392

ACQUISITION SYSTEM

- Has a 12-bit A/D converter for the Macintosh II and SE
- Also has two 12-bit D/A converters and 16 digital I/O channels

The MBC-625 data-acquisition system for the Macintosh II and SE computers consists of a Nubus plug-in board that can accept daughter boards and an expansion system for the Macintosh SE. The system provides 16 single-ended or 8 differential input channels, a programmable gain instrumentation amplifier, a 12-bit A/D converter, two 12-bit D/A converters, 16 digital I/O channels, and three counter/timer channels. The A/D converter has an accuracy of 0.02% for a $\pm 10V$ full-

scale input voltage and has a conversion time of 5 μsec . The system throughput is 142 kHz. The plug-in board accepts as many as three plug-in boards for further system expansion. The SE expansion system consists of an enclosure with the plug-in board, a separate enclosure for the power supply, and a bus-extender board and interface. Data-acquisition plug-in board, \$1290. SE expansion system, \$1890.

MetraByte Corp, 440 Myles Standish Blvd, Taunton, MA 02780. Phone (508) 880-3000. TLX 503989.

Circle No 393

CPU CARD

- Features NEC's 16-bit, V25 μP for the STD Bus
 - Has two serial ports, 32k bytes of RAM, and 24 digital I/O lines
- The 9510 multifunction CPU card for the STD Bus features an 8-MHz, 16-bit V25 μP from NEC that's

code compatible with Intel's 8088 μP . Other features include two RS-232C ports, 24 digital I/O ports that can drive an optical-module rack, an iSBX expansion port, an alphanumeric display port, and a matrix-type keypad port. The card has 32k bytes of RAM for program and data storage, with space available for an additional 128k bytes. Other options include a 16-bit real-time clock and a floppy-disk controller. A built-in disk operating system reads and writes MS-DOS formatted disks if you opt for the disk controller. The card comes with STD Basic III installed in 32k bytes of ROM. STD Basic's Call statement lets you run assembly language and compiled C programs. \$545.

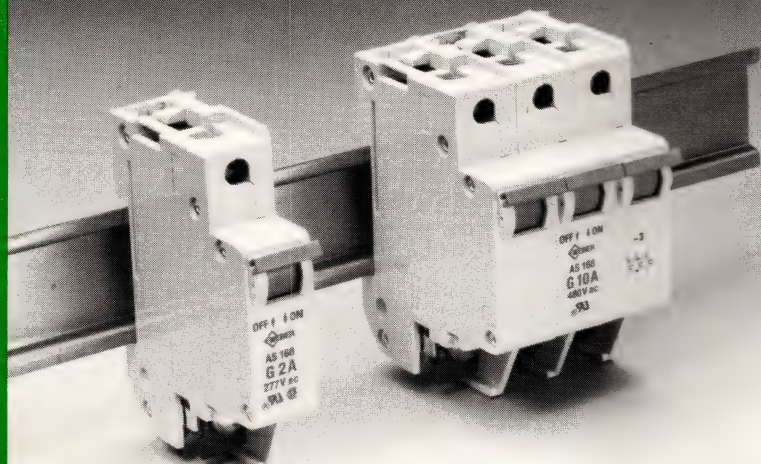
Octagon Systems Corp, 6510 W 91st Ave, Westminster, CO 80030. Phone (303) 426-8540. FAX 303-426-8126.

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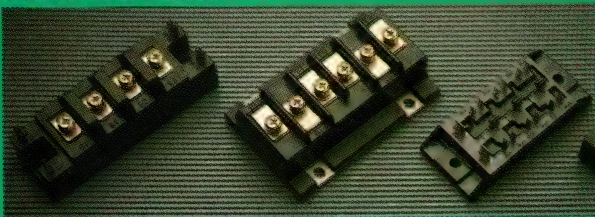
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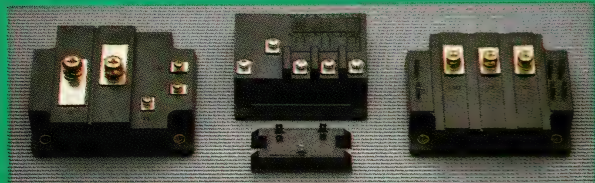
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CIRCLE NO 260

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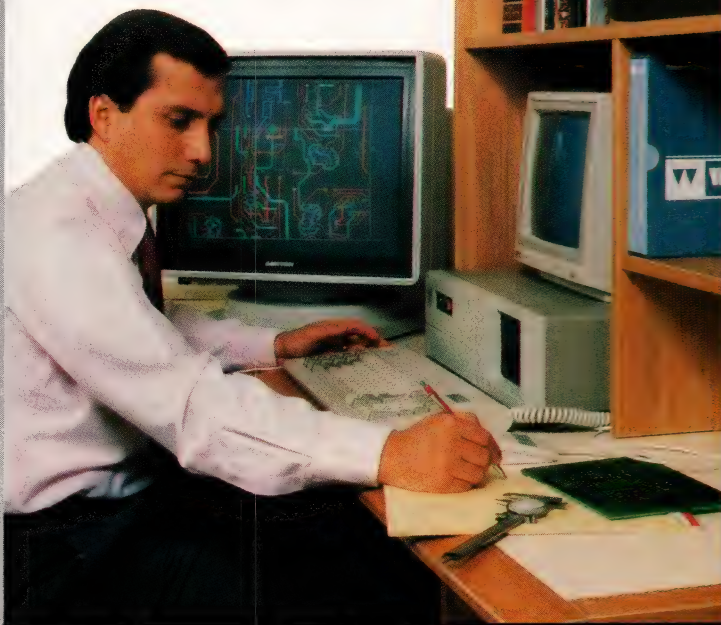
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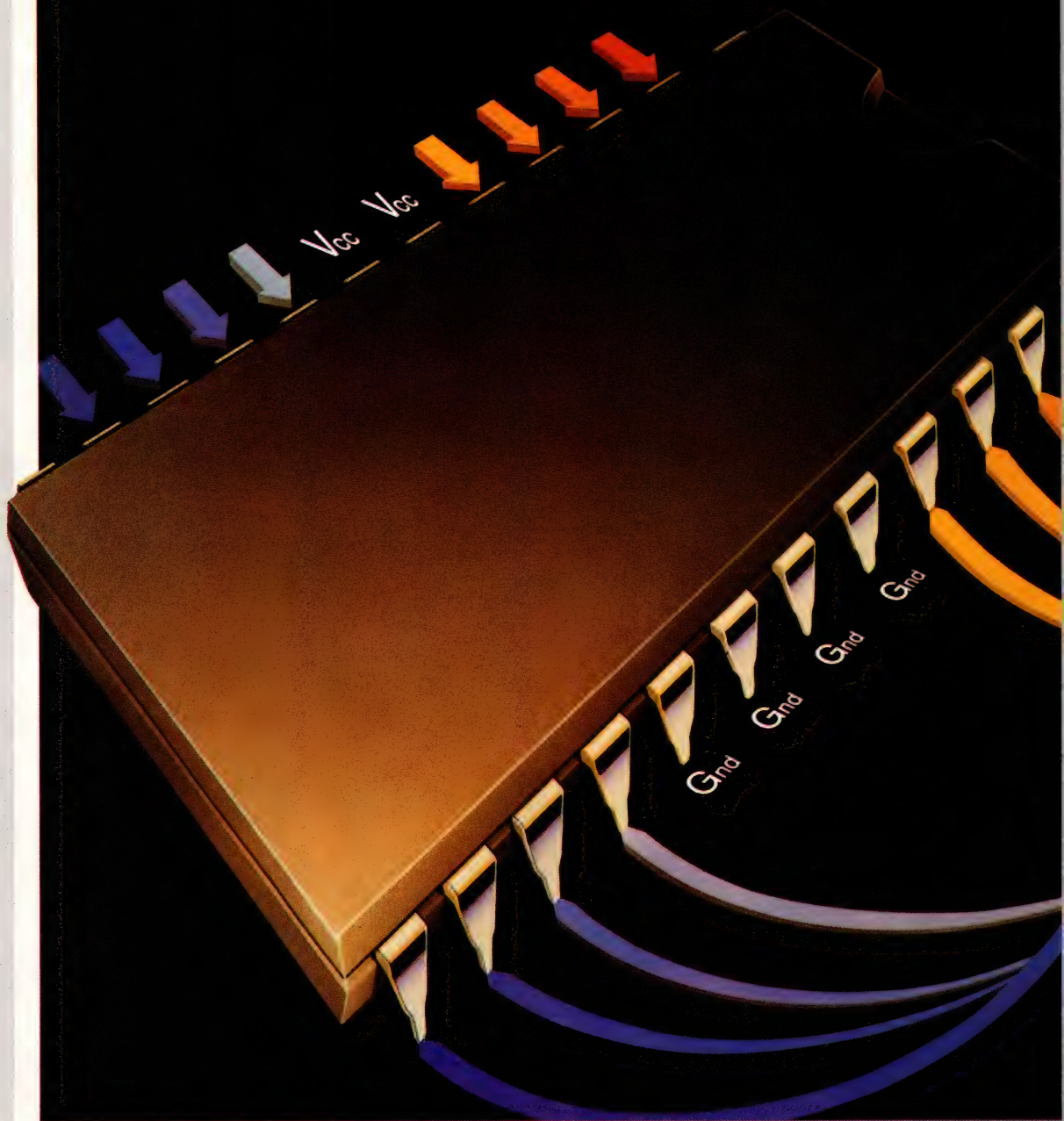


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The result is improved system reliability, simplified design and reduced board area.

All Philips ACL ICs (74 AC/ACT 11XXX family) are available not only in 300 mil wide DIL packages but also in SO packages, so you can use surface mounting techniques to increase pcb packing density even further.

If you'd like full information on this important logic development, just contact your nearest Philips office.

For Advanced CMOS Logic, the name is Philips.

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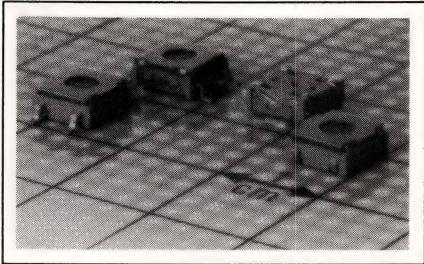
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NEW PRODUCTS

COMPONENTS & POWER SUPPLIES



SWITCHES

- Available with either gull-wing or J-wing terminals
- Compatible with all standard soldering processes

Measuring less than 0.25 in. sq, KSC Series surface-mountable switches are available with either gull- or J-wing terminals. The single-pole, NO, pushbutton switches have actuation forces of 160 or 300g. The 160g model features a 500,000 cycle lifetime, and the 300g product

features tactile feedback. The units' trapped-button design ensures that the solder joint does not fracture. KSC switches are constructed of high-temperature plastics and are fully sealed to withstand vapor-phase, infrared, and double-wave reflow soldering processes, as well as immersion cleaning operations. The switches comply with all surface-mount specifications and packaging standards. They come in thermoformed reels of 1000. The gull-wing units are packaged on 0.63-in.-wide tape; the J-wing units are packaged in 0.472-in.-wide tape. These dimensions meet the EIA and IEC requirements and are thus compatible with most pick-and-place equipment. \$0.23 to \$0.28 (OEM qty).

ITT Schadow Inc, 8081 Wallace

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Phone (612) 934-4400. TWX 910-576-2469. TLX 290556.

Circle No 445

SUBSTRATE

- Solves the thermal problems of power hybrids
- Eliminates external heat sinks

Designed for surface-mount applications, TI Strate is a thermally conductive substrate material that solves the severe thermal dissipation problem of power hybrids. It is constructed of a 0.62-in. metal core, aluminum base plate; a 1-oz top layer of electrically conductive copper; and a dielectric layer. The 2- to 3-mil layer of thermally conductive dielectric material provides a low thermal resistance from the



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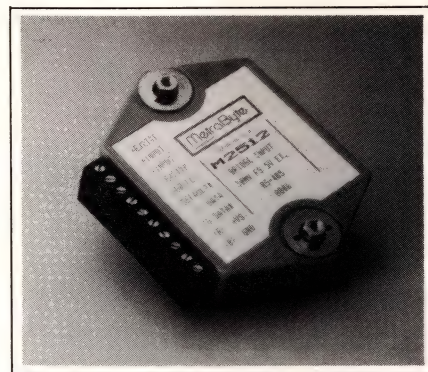


COMPONENTS & POWER SUPPLIES

chip or package to the heat sink. A 2×2-in. substrate exhibits a 0.5 to 0.7°C/W thermal resistance while maintaining a 3-kV min breakdown strength. This conductivity is 5 to 10× greater than that of standard Kapton or FR4 substrate materials. The material also eliminates the need for external heat sinks, thereby easing the processing cycle. \$0.50 to \$1/in.²

Texas Instruments, 34 Forest St, MS 4-9, Attleboro, MA 02703. Phone (508) 699-3800.

Circle No 446



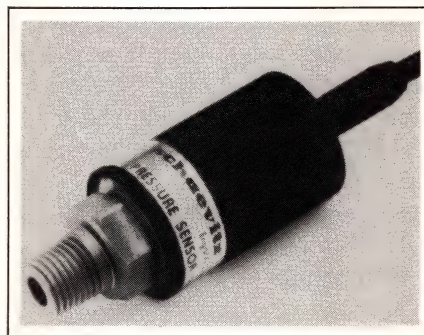
CONDITIONERS

- Provide a computer interface for a range of real-world circuits
- Offer both current- and voltage-input capability

M2000 Series user-programmable data-acquisition and -control modules provide a computer interface for a range of real-world circuits. Thirty models are available for measuring voltage, current, frequency, events, and bridge circuits. All models are programmable, allowing users to scale output data in any engineering units desired. Voltage-input models feature an input capability ranging from ±0.1 to ±10V dc. Resolution is 0.01% of FS. Current-input models have a ±10- to ±1000-mA and a 4- to 20-mA capability. Bridge- and event-input modules have input ranges of ±30 to ±100 mV and 0.0001 to 30 sec, respectively. Output data travels via standard RS-232C and RS-485 serial communication protocols. Selectable baud rates range from 300 to 38400 bps. \$275 to \$350.

MetraByte Corp, 440 Myles Standish Blvd, Taunton, MA 02780. Phone (508) 880-3000. TLX 503989.

Circle No 448



TRANSDUCERS

- Designed for general-purpose industrial applications
- Possess a 10,000-psi measurement capability

P1021 Series transducers accommodate industrial applications where solid-state devices cannot cope with the environment. An all-welded construction and a 5× overpressure protection enable the sensors to withstand high levels of shock and vibration. Available in vent-gauge, sealed-gauge, and absolute operational modes, the units range from 75 to 10,000 psi. All devices offer a combined nonlinearity and hysteresis spec equal to ±0.18% of the full-range output. The total thermal error-band accuracy measures ±1.2% of the full-range output. From \$330 and \$375 for gauge and absolute versions, respectively.

Schaevitz Engineering, Route 130 & Union Ave, Pennsauken, NJ 08110. Phone (609) 662-8000. FAX (609) 662-6281.

Circle No 447

SWITCHMODE SUPPLY

- Delivers 1.5-kW output power
- Has power-factor correction circuitry

The SMS-1500-00-00 single-output switchmode power supply can deliver 5V at 300A. To achieve greater output power or fail-safe operation,

110 MHz @ 34¢/MHz

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The problem is that support logic has to run twice as fast as the CPU. Or the whole system slows down by a full third. Or more.

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The result?

Swifter 68030s. Extraordinary 80386s. Accelerated 88000s. Full-speed SPARC.™ Red-hot RISC. All priced competitively.

The reason?

Gazelle's GA22V10s are TTL-compatible GaAs—100% pin and function compatible with silicon. At just 34¢/MHz, they deliver the price advantage of silicon 22V10s. But at 110 MHz, they're more than twice as fast. And fast enough to outrun the fastest CPUs.

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Performance	GA22V10-7	GA22V10-10
t_{PD}	7.5 ns	10.0 ns
t_s	3.0 ns	3.6 ns
t_{co}	6.0 ns	7.5 ns
f_{MAX}	110 MHz	90 MHz
Volume Price	\$37.00	\$31.00



gazelle

(408) 982-0900

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CA 95054.

The Minimus™ general purpose single-board computer is ideal for a realtime multitasking control environment. Data acquisition is possible through 8 analog input channels and 24 digital inputs. Control signals are available via 4 analog outputs and 24 digital outputs. Analog channel voltage ranges can be user configured quickly and easily.

The Minimus is based around Intel's 16-bit CMOS 80C188 microprocessor, which includes two DMA channels, three timers, an interrupt controller and a wait state generator.

The Minimus is capable of directly communicating with an IBM® PC via its 62 pin edge connector.

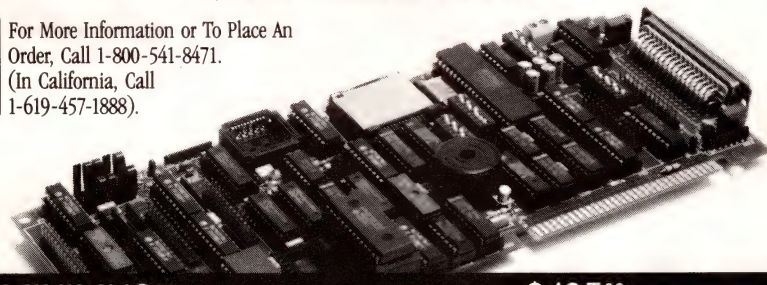
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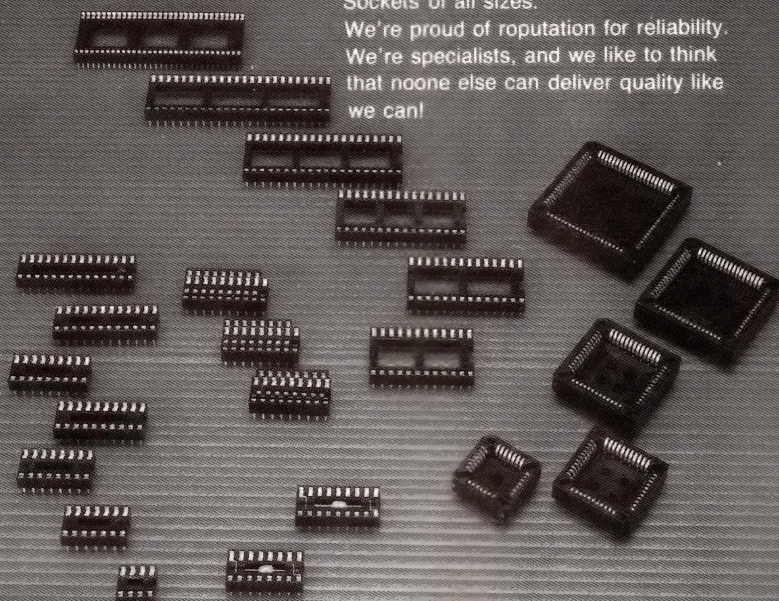
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FAX: 886-2-7032353 TELEX: 16584 MAHANCO

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TEL: 886-2-9015130 FAX: 886-2-9051227

CIRCLE NO 53

COMPONENTS & POWER SUPPLIES

the power supply can be optionally fitted with active current-sharing circuitry that allows you to parallel as many as five units together. The output is fully floating, and you can adjust it in the 4.5 to 5.5V range by means of an internal potentiometer. The load regulation is better than 0.4% for a load change of 300 to 1500W, and the line regulation is less than 0.2% for a change in input voltage of 265 to 195V. The supply also features an electronic power-factor correction system that virtually eliminates quadrature current components being drawn from the line input. The output is protected against over-current and over-voltage conditions, and the power supply is protected against excessive temperature build-up. The supply has flag outputs to indicate fully operational and power-fail conditions. It also has a remote shutdown facility. The supply meets IEC, VDE, CAS, UL, and BS safety requirements, as well as international EMC requirements. Approximately \$1400.

Weir Electronics Ltd, Durban Rd, Bognor Regis, Sussex PO22 9RW, UK. Phone (0243) 865991. TLX 86543. FAX (0243) 868613.

Circle No 449

Weir Inc, 418 3rd Street, Annapolis, MD 21403. Phone (301) 268-0122. FAX 301-268-7909.

Circle No 450

INDUCTORS

- Features a ferrite shield
- Inductance values range from 1 to 1000 μ H

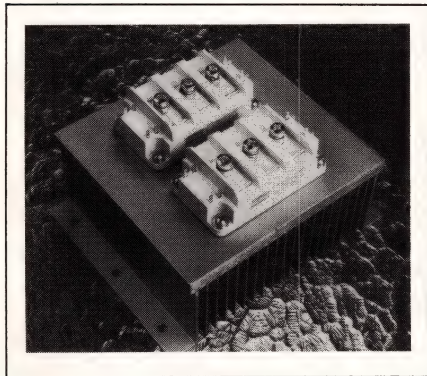
CS 2014 chip inductors are available with inductance values of 1 to 1000 μ H. Minimum Q is 50. The inductors' magnetic shield is 100% ferrite and provides a coupling rate of only 3%. Standard tolerance is $\pm 10\%$ for inductance values above 10 μ H. Below 10 μ H, standard tolerance is $\pm 20\%$, but $\pm 10\%$ is available by special order. Measuring $0.199 \times 0.144 \times 0.125$ in., the induc-

COMPONENTS & POWER SUPPLIES

tors are compatible with automatic insertion equipment and accommodate both flow and reflow soldering operations. The inductors are available in both bulk and tape-and-reel packaging. From \$0.50. Delivery, stock to six weeks ARO.

ICS Manufacturing Inc., 11661-F Martens River Circle, Fountain Valley, CA 92708. Phone (800) 642-2645; in CA, (800) 247-7864. FAX 714-540-8326.

Circle No 451



HEAT SINKS

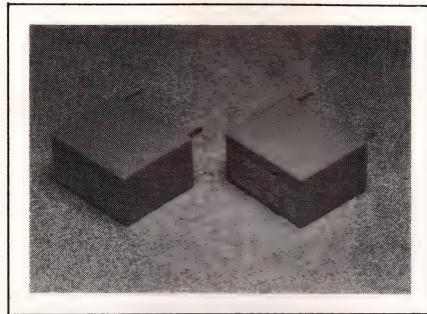
- *Meet natural-convection and forced-air needs*
- *Accommodate all standard power modules*

Series 6760 heat sinks are designed to provide low thermal resistance in both natural-convection and forced-air applications. The units feature aluminum fins that are bonded to the mounting surface with epoxy. Available in nine standard sizes, the heat sinks' mounting-hole patterns accommodate all standard power modules. Forced-air models are designed to accept standard muffin fans with a 4.12-in.-square mounting-hole pattern. Mounting surfaces range from 7×4.78 to 16×10.78 in., and thermal resistance values range from 0.024 to 0.08°C/W. Natural-convection models are 3.13-in. high and available in 7- and 12-in. lengths. The heat sinks have a 7.375-in. wide mounting surface and are available with or without mounting flanges. Thermal resistance ranges from 0.22 to 0.3°C/W. \$39.37 (100) for the

7-in. natural-convection model. Delivery, eight to 12 weeks ARO.

Aavid Engineering Inc., Box 400, Laconia, NH 03247. Phone (603) 528-3400.

Circle No 452



POWER RELAY

- *Withstands a 5000V surge*
- *Features a 1200-VA switching capacity*

Capable of withstanding a 5000V surge, the OJE miniature power relay features 10A contacts in a package measuring only 0.579×0.4×0.717 in. The relay can switch as much as 10A at 3 to 48V dc over an operating range of -30 to +80°C. Its maximum switching capacity is 1200 VA or 240W dc, and the contacts are available in 1A or 1B arrangements. Units are available with either standard or sensitive coils—450 and 200 mW, respectively. Its lifetime is estimated at 100,000 operations min at the rated load. The relay is UL recognized and CSA approved. \$1.76 (1000) for a standard Form 1A version. Delivery, stock to 12 weeks ARO.

Original Electric Mfg Co Inc., 123 Linclon Blvd, Middlesex, NJ 08846. Phone (201) 271-5770.

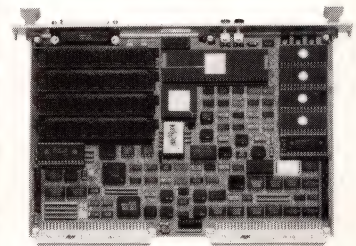
Circle No 453

TRANSFORMERS

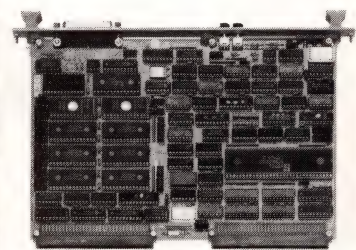
- *Available in 16-pin DIPs*
- *Plug-compatible with existing standards*

LT60XX Series pulse transformers are housed in standard 16-pin DIPs and deliver a 2000V min line oscillation for Ethernet/Cheapernt applications. Able to withstand auto-insertion techniques, the units are

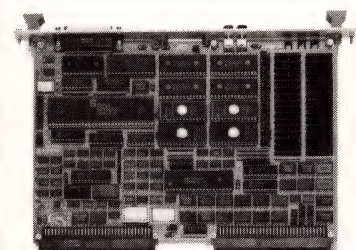
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- **TVME 1612** (MVME 110-1 Compatible)
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- **TVME 1613** (MVME 110-1 Compatible)
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Toledo, OH 43619
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FAX 419-666-6534

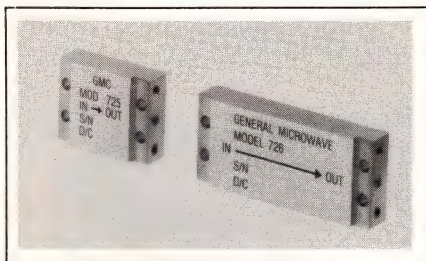
CIRCLE NO 269

COMPONENTS & POWER SUPPLIES

plug-compatible with existing IEEE 802.3 industry standards. Other features include a 50V peak pulse-voltage rating, a 75-mW dissipation rating, and a 250-mW average power rating. Standard inductance values range from 35 to 250 μ H. \$3.25 (1000).

Valor Electronics Inc., 6275 Nancy Ridge Dr, San Diego, CA 92121. Phone (619) 458-1471. TLX 653406. FAX 619-458-0875.

Circle No 454



LIMITERS

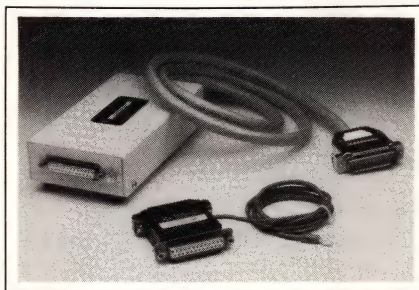
- Handle 100W peak input power
- Meet MIL-STD-883 requirements

The units in this family of 1- to 18-GHz limiters are designed for low- and medium-power applications. Model 725 provides limiting for cw and peak powers of 3 and 100W max, respectively. The Model 726 is rated for input power levels of 10W cw and 200W peak. Maximum leakage power is 100 mW. Insertion loss and VSWR range from 0.7 to

2.0 dB and 1.75:1 to 2.0:1, respectively. All models are designed to meet the requirements of MIL-STD-883. They are supplied in hermetically sealed packages with removable SMA connectors and operate over a -65 to $+125^{\circ}\text{C}$ range. From \$300.

General Microwave Corp., 5500 New Horizons Blvd, Amityville, NY 11701. Phone (516) 226-8900.

Circle No 455



PROTECTORS

- Provide primary and secondary data-line protection
- Compatible with most computers and peripherals

The CPP52-SP and CPP52-PP assemblies are specifically designed to provide transient protection for RS-232C I/O ports fed from data lines in a protected environment. The CPP52-SP protects all 25 pins on the data-line connector and is compatible with every model of com-

puter and peripheral on the market. The assembly provides secondary protection in an environment where all lines are contained within one building. The CPP52-PP is available in three versions: 8, 16, and 25 pin. All accommodate long-line applications where RS-232C lines run between buildings or are otherwise exposed to a harsh transient environment. The assemblies are easy to install. CPP52-SP, \$44; CPP52-PP, \$107.

General Semiconductor Industries Inc., 2001 W 10th Pl, Tempe, AZ 85281. Phone (602) 968-3101. FAX (602) 966-6396.

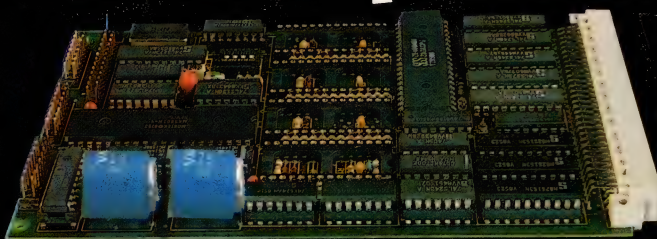
Circle No 456

PRESSURE SENSORS

- Feature full signal conditioning
- Offer 0.2% full-scale accuracy

The 142SC100D and the 142SC150D pressure sensors measure differential pressures from 0 to 100 and 0 to 150 psi, respectively. Both devices feature full signal conditioning circuitry. They offer typical accuracies of 0.2% full-scale output. Offset is specified at $1.00 \pm 0.05\text{V}$, and the factory-set full-scale output span is $5 \pm 0.5\text{V}$. All products are specified at a supply voltage of 8V, but you can use any voltage between 7 and 16V, since the output voltage is ra-

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CIRCLE NO 55



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Here's a fully featured 400-watt, triple-output power system that's configured for *direct connection* to the motherboard in your VME bus system. It's a standard MOSFET switcher that includes all the features you've come to expect from NCR Power Systems.

Switching frequency is 80 kHz, and the unit has protection against overvoltage, overcurrent, and input surges. It meets the stringent safety and EMI requirements established by UL, CSA and TUV (VDE). Packaging complies with the Eurocard standards defined in DIN-41494 and IEC-297 for plug-in attachment to the motherboard. Precise ($\pm 0.4\%$) line and load

regulation and 75% efficiency make the unit ideal for data communications and processing applications.

Standard units can be modified by NCR for precise conformance to customer requirements.

For detailed specifications and price quotation, contact NCR Power Systems, 3200 Lake Emma Road, Lake Mary, FL 32746-3393; Telephone 800/327-7612 or in Florida, call 407/323-9250.



COMPONENTS & POWER SUPPLIES

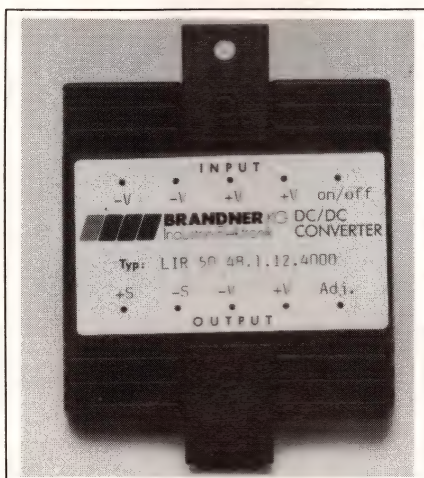
tiometric to the supply voltage. The transducers have a -40 to $+85^{\circ}\text{C}$ operating range; compensation limits temperature errors to $\pm 1\%$ over -18 to $+63^{\circ}\text{C}$. Both sensors are housed in a thermoplastic nylon case. \$48 (100).

Sensym Inc., 1255 Reamwood Ave, Sunnyvale, CA 94089. Phone (408) 744-1500.

Circle No 457

DC/DC CONVERTERS

- Operate over a large input voltage range
 - Provide 40 or 50W output power
- LIR-series encapsulated DC/DC converters tolerate more than $\pm 25\%$ changes in input voltage without performance degradation. They are available for operation from input voltage ranges of 18V to 36V (24V nominal), 36V to 72V (48V/60V nominal), and 72V to 144V (110V nominal). The supplies,



which measure $76.2 \times 76.2 \times 17\text{-mm}$ ($3 \times 3 \times 0.67\text{-in.}$), are available with total output power ratings of 40 or 50W. They are available with single, dual, or triple outputs at 5, 12, 15 or 24V. All the outputs are fully regulated and can operate at ambient temperatures as high as 65°C without derating. All the outputs are short-circuit protected and start up correctly under full-load condi-

tions. They are available with solder-pin, screw-fit, or push-fit connectors. The 40W versions are priced at around £73 to £81 (100). The 50W versions cost around £80 to £90 (100).

Brandner Vertriebs GmbH, Siemensstrasse 26, 8755 Alzenau, West Germany. Phone (06023) 330105. TLX 4188593. FAX 060234609.

Circle No 458

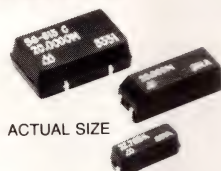
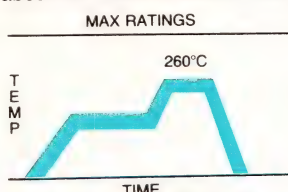
POWER SUPPLIES

- Designed for Eurocard/VME applications
 - Feature a 75% efficiency
- HSU Series switching power supplies are designed to mount in standard Eurocard/VME racks. The 3U package is available in 6TE, 8TE, and 10TE widths. The single-, dual-, and triple-output models in the line output 45 to 100W with output voltages ranging from 5 to 24V

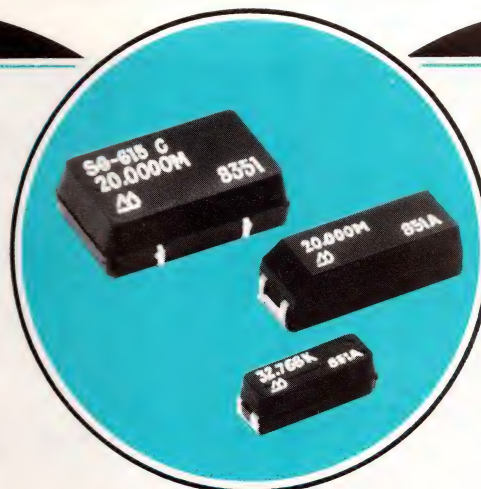
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CRYSTALS		CMOS CRYSTAL OSCILLATORS	
PART NO.	FREQUENCY	PART NO.	FREQUENCY
MC-405	32.768 KHz	SG-615	1.5000 MHz ~ 25 MHz
MA-505	12 MHz ~ 25 MHz (4 MHz ~ 12 MHz) 9/88 (25 MHz ~ 60 MHz) 1/89		(25 ~ 50 MHz) 1/89

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dc. The switching frequency is 100 kHz and the efficiency 75%. The supplies operate from inputs of 90 to 132 or 180 to 264V ac. Line regulation is 0.4%, and load regulation ranges from 1 to 5%. Maximum noise and ripple are 2%, and transient response is less than 0.5 msec following a 50% load change. The standard operating range is 0 to 50°C. \$102 to \$139 (100).

Total Power International Inc., 418 Bridge St, Lowell, MA 01850. Phone (508) 453-7272. TLX 948617
Circle No 459



SWITCHES

- Are UL recognized and CSA certified
- Feature 100,000-cycle lifetimes

Available in seven illuminated and nonilluminated styles, Q Series pushbuttons feature snap-action switches. The units have a spdt contact configurations and are UL recognized and CSA approved. The contacts are rated for 21A max at 250V ac, 1 HP at 125V ac, and 2 HP at 250V ac. Full-load electrical life is 100,000 cycles. Other specifications include a $10^9\Omega$ min insulation resistance and a 1500V rms di-

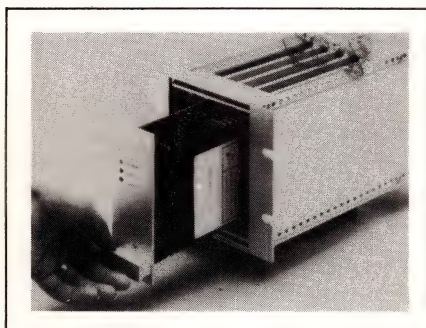
electric strength at sea level. Both 0.187- and 0.250-in. quick-connect terminal styles are available. Wedge-base T-3/4 incandescent lamps are supplied with either 6, 14, or 28V ratings. Lamp terminals have 0.25-in. quick-connect terminals. From \$4.80 (1000). Delivery, four to six weeks ARO.

C&K Components Inc., 15 Riverdale Ave, Newton, MA 02158. Phone (617) 964-6400.

Circle No 460

ENCODERS

- Are sealed against harsh environments
 - Operate from a single supply
- Model H20 optical encoders are designed for the process control and factory automation industries. They feature an all-aluminum, 2-in. diameter package that includes an 80-lb load bearing. The package is fully sealed against oil and water splash.



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puts the power in
DIN 41612 connectors.

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Until now, DIN 41612 connectors have been limited to low amperage signal applications. NOW, NEW BUCHANAN-2E POWER DIN CONNECTORS PROVIDE HIGH AMPERAGE POWER CONTACTS, making these connectors the ideal interface in a wide variety of situations — especially in power-supply-to-motherboard applications.

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CIRCLE NO 271

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PAMOTOR

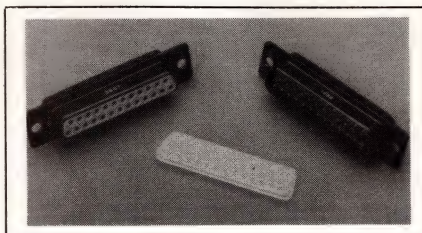


An unbreakable code disk provides as many as 600 cycles per turn (2400 counts per turn) on two quadrature channels. The encoders feature a single LED source and operate from a supply level of 5 to 24V dc. Zero index outputs are available as an option. Other options include hollow- and through-shaft versions, tethered mounting arrangements, sealed cable or environmental connectors, and a variety of mounting

configurations. \$100 (OEM qty).

BEI Motion Systems Co., 7230 Hollister Ave, Goleta, CA 93117. Phone (805) 968-0782. TLX 888069. FAX 805-968-3154.

Circle No 461



CONNECTORS

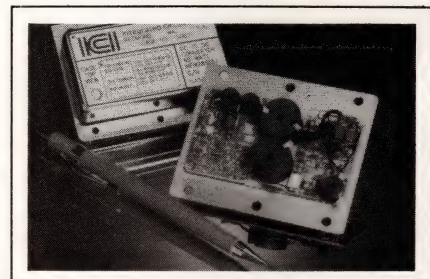
- Feature a watertight design
- Available in five sizes

These D subminiature connectors have protected, sliding spring-wire socket contacts that are pre-bent and fixed to the carrier. These features allow them to expand independently, resulting in long lifetimes. The connectors are available in 9-, 15-, 25-, 37-, and 50-position

versions. Each accommodates a mix of power-, signal-, and coaxial-type contacts. The steel housing is corrosion resistant and the surface is galvanized and chromated in black. The body's polyester FR insulation material is equipped with silicon sealing plates. The contacts are plated in accordance with MIL-G-45204. From \$15.40 for 9-position units. Delivery, four to six weeks ARO.

Carrot Components Corp., 750 W Ventura Blvd, Camarillo, CA 93010. Phone (805) 484-0540. TLX 181095. TWX 910-336-1237. FAX 805-987-5062.

Circle No 462



DC/DC CONVERTERS

- Offer as many as three outputs
- Feature hermetically sealed metal packages

MFW Series 70W dc/dc converters are available in single-, dual-, and triple-output versions. They accept inputs of 19 to 40V (28V nominal) and provide outputs of 3.5, 5, 12, and 15V. All converters are offered in hermetically sealed metal packages that measure 1.77 x 3.08 x 0.55 in.—resulting in a 23W/in.³ power density. The operating range spans -55 to +85°C. Additional features include full input/output isolation, internal filtering, short-circuit protection, external synchronization capability, and an inhibit function. Environmental screening to MIL-STD-883 is available as an option. \$695 to \$795 (100). Delivery, stock to 12 weeks ARO.

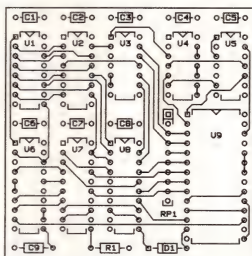
Integrated Circuits Inc., Box 97005, Redmond, WA 98073. Phone (206) 882-3100. TWX 910-443-2302.

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Futaba, a world leading manufacturer of vacuum fluorescent displays, offers a wide assortment of *display tubes* in many sizes and formats. Also, Futaba offers *display modules* with all the electronics required to refresh the display and easily interface with host system.

GRAPHIC DISPLAY

Both front glass phosphor, which provides maximum viewing angle and uniform surface appearance, and conventional back glass phosphor, with optimum brightness and software dimming capabilities, are available. All Futaba graphics modules offer complete drive electronics, bit mapped control with a DC/DC converter. All active components are surface mounted onto a single board.

DOT MATRIX MODULES

Utilizing Futaba's dot matrix displays, a completely intelligent line of "dot modules" is available. Each includes all drive, power supply and micro-processor components surface mounted onto a single board. Surface mounted technology results in higher reliability and allows for a smaller overall package and lower cost. All dot modules require only a 5V DC power source and can accept parallel or 8 possible serial baud rates.

GRAPHIC DISPLAYS/MODULES

Futaba Display	Futaba Module	Pixels (Row X Char.)	Brightness (FT-L)	Module Dimensions (in.)
GP1013A	GP1013A02	64X34	200	3.35X2.95X0.7
GP1005B	GP1005B03	128X64	400	7.28X3.35X1.77
GP1010B	GP1010B01	176X16	200	7.32X2.16X1.70
GP1009B	GP1009B03	240X64	200	6.2X2.76X1.57
GP1006B	GP1006B04	256X64	200	9.84X3.35X1.77
GP1002C	GP1002C02	320X240	100*	7.10X6.30X1.60
GP1018A	GP1018A01	400X240	40	7.10X6.30X1.61
GP1004C	GP1004C03	640X400	30	9.65X7.3X1.85
GP1019A	GP1019A03	640X400	35	7.10X6.70X2.56

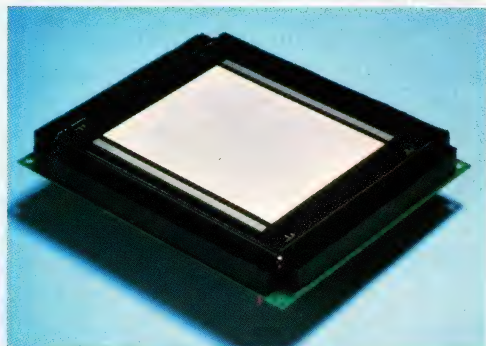
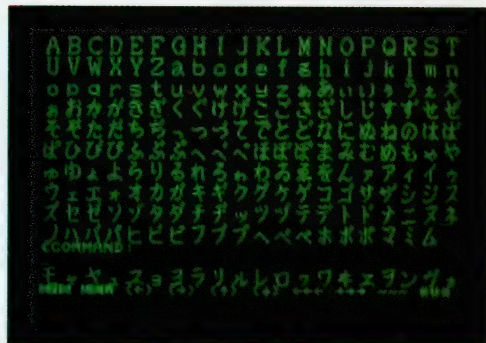
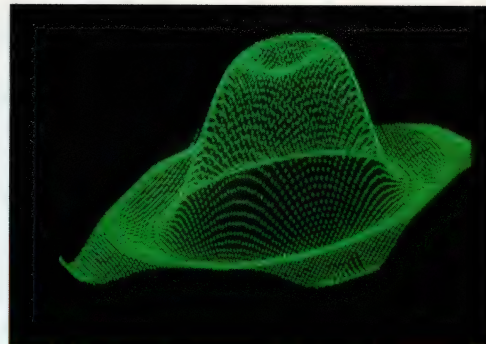
*Different Versions Available

DOT MATRIX/CHARACTER DISPLAY MODULES

Futaba Display	Futaba Module	Char. X Row	Dot Format	Char. Ht. (in.)	Module Dimensions (in.)
16LD03G	M16LD03B	16X1	5X7	0.433	8.90X1.95X.98
16SY03Z	M16SY03B	16X1	14 SEGMENT ALPHANUMERIC	0.200	4.92X1.32X.83
20SD01Z	M20SD01	20X1	5X7	0.200	6.3X1.97X.75
20SD42Z	M20SD42	20X1	5X12	0.344	7.1X2.16X.88
40SD02Z	M40SD02	40X1	5X7	0.200	9.45X2.16X.88
40SD42Z	M40SD42	40X1	5X12	0.344	9.45X2.16X.88
202SD03Z	M202SD03	20X2	5X7	0.200	6.7X2.56X.90
402SD04Z	M402SD04	40X2	5X7	0.200	10.43X2.56X.90

MANY OTHER
DISPLAYS

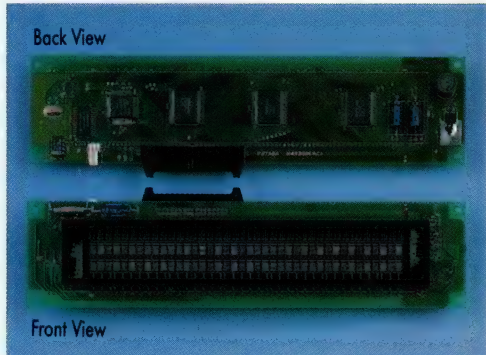
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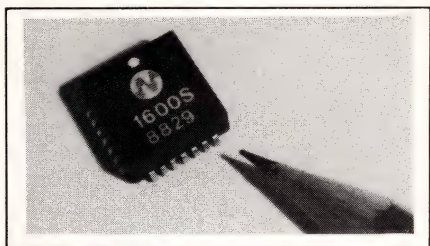
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works provide isolation for the TX and RX data channels and for the CD (collision detect) channel. The isolator for IEEE-802.5 networks is a dual-channel device. In addition, a 4-channel isolator can isolate data buses, thus offering a low-cost alternative to optocouplers. £5 (100).

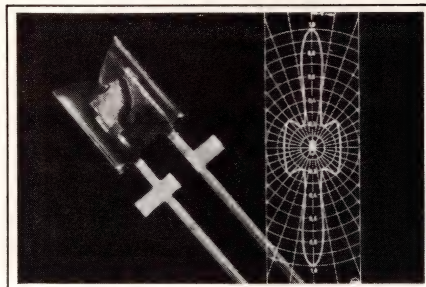
Newport Components Ltd, Tanners Dr, Blakelands North, Milton Keynes MK14 5NA, UK. Phone (0908) 615232. TLX 825621. FAX (0908) 617545.

Circle No 464

IR LED

- Produces two separate beams
- Operates at a wavelength of 950 nm

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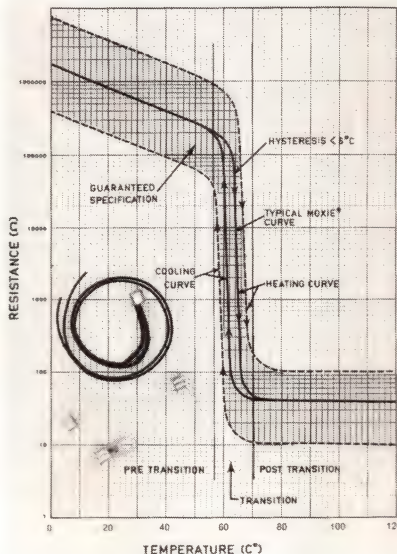
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- Operates over -40 to +100°C

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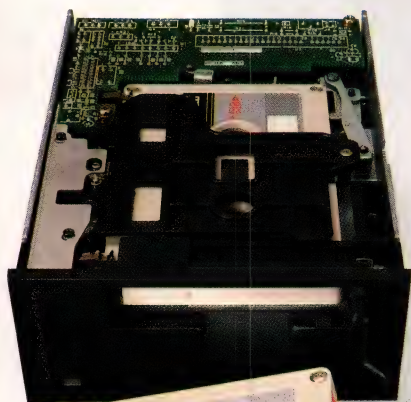
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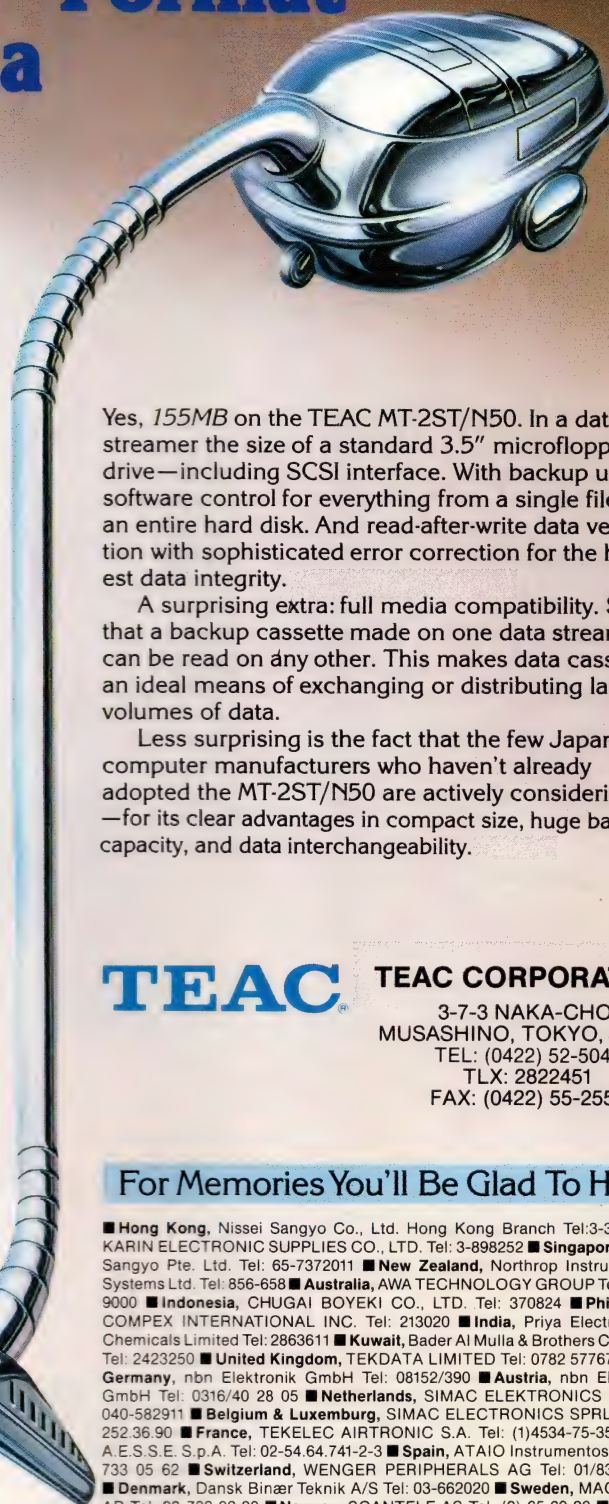
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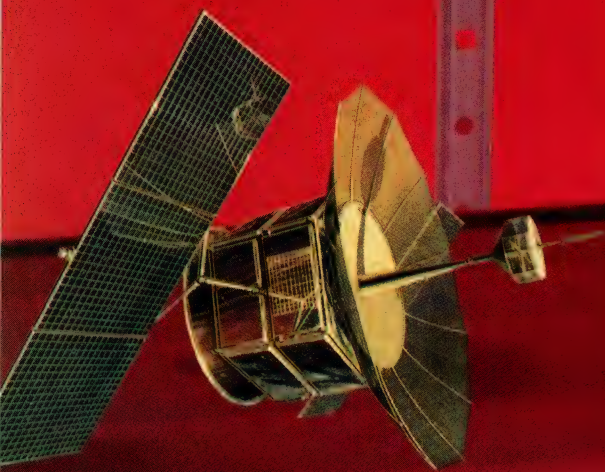
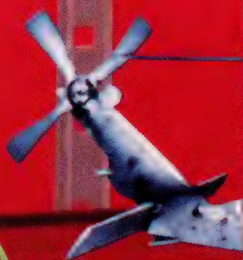
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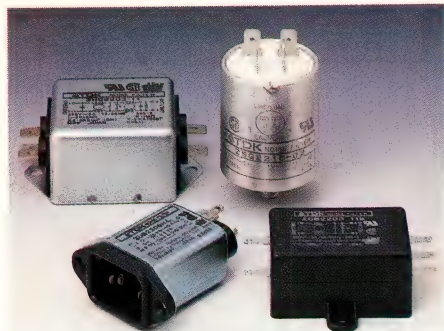
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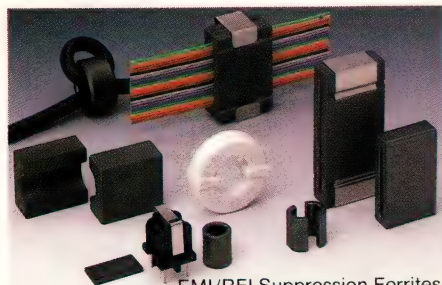
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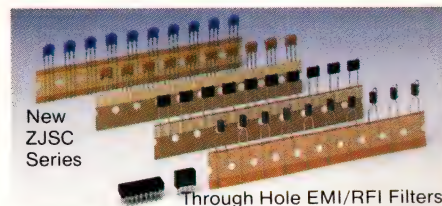
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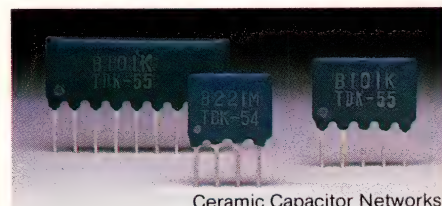
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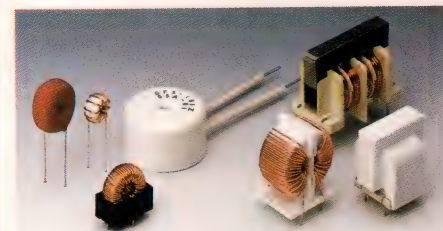
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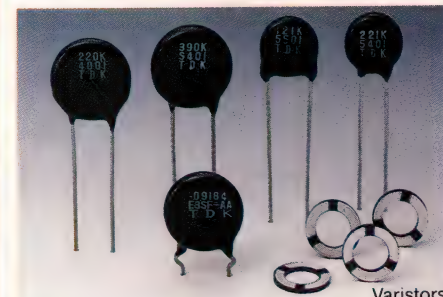
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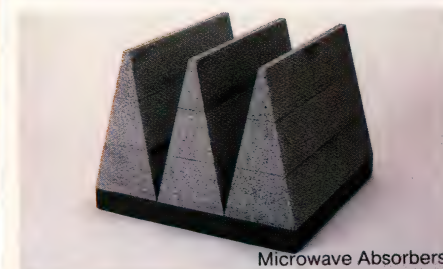
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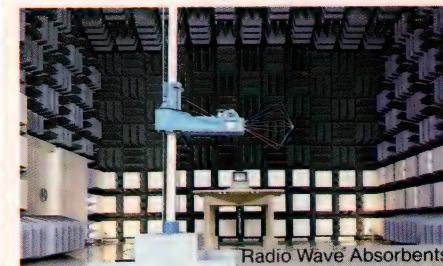
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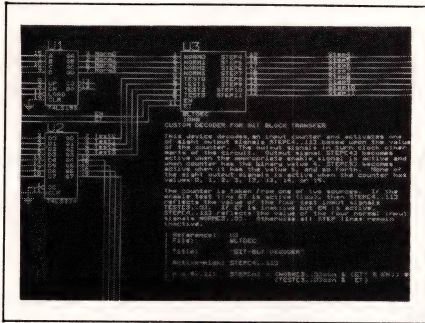
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- Draws smooth curve traces of arbitrary shapes

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be maintained through the layout process. You can create smooth curve traces, and curved and irregularly shaped power and ground planes. Release 4 also provides a feature known as polygon pouring, which lets you create shielding ground planes automatically by filling areas between existing signal traces with copper. Another feature called trace plowing allows you to run a trace through a previously defined polygon, while the program automatically creates the required trace spacing. You can also nest your curve traces with the trace-hugging feature. Jumpers are available as components to allow you to jump traces on single-sided or very complex boards while maintaining connectivity. Automatic stringer generation simplifies routing to SMT components. Release 4 includes interactive pc-board layout and schematic-capture software with full forward and backward an-

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Personal CAD Systems, 1290 Parkmoor Ave, San Jose, CA 95126. Phone (408) 971-1300.

Circle No 398

REAL-TIME 68030 OS

- *Features prioritized tasks and fast context switching*
- *Provides direct access to interrupts*

Regulus/68030 is a real-time, Unix-compatible operating system for computers based on the Motorola 68030 32-bit μ P. The OS supports all system calls and kernel features of Unix System V; the real-time features include prioritized tasks, fast context switching, efficient inter-task communications, contiguous files, and direct access to inter-

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Alcyon Corp, 6888 Nancy Ridge Dr, San Diego, CA 92121. Phone (619) 587-1155. FAX 619-587-9968.

Circle No 399

PC-BOARD CAD

- *Allows you to design, etch, and drill your own pc boards*
- *Includes automatic via generation and an autorouter*

The Versatron-2000 pc-board CAD system not only allows you to design double-sided pc boards, but it also allows you to etch and drill your own prototype boards. The CAD system is based on a dedicated 16-bit color graphics computer with 1.2M bytes of RAM. It features

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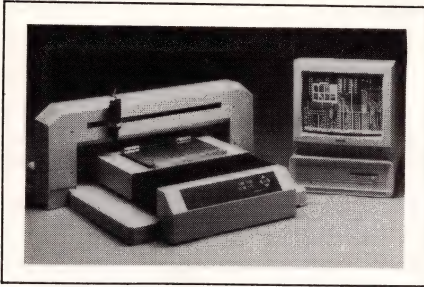
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high-speed redrawing of any part of the layout, labeling of component pads, dynamic rubber-banding, and automatic generation of vias when you move tracks from one side of the board to the other. The system also has a multipass autorouter that in many cases is capable of 100% routing. You drive the system using a mouse and pop-up screen menus. To increase speed, the system runs entirely in RAM, only requiring disk storage to access component libraries and to store completed layouts. In addition to generating normal hard-copy plots, the system plotter can also plot the track layout

directly onto a copper-clad pc board ready for etching. By replacing the plotting head with the drill head supplied, you can also drill the pc board. Hardware and software, £5750.

Versatronics Ltd, Mardy Rd, Cardiff CF3 8EQ, UK. Phone (0222) 770488. FAX (0222) 779295.

Circle No 400

MULTITASKING OS

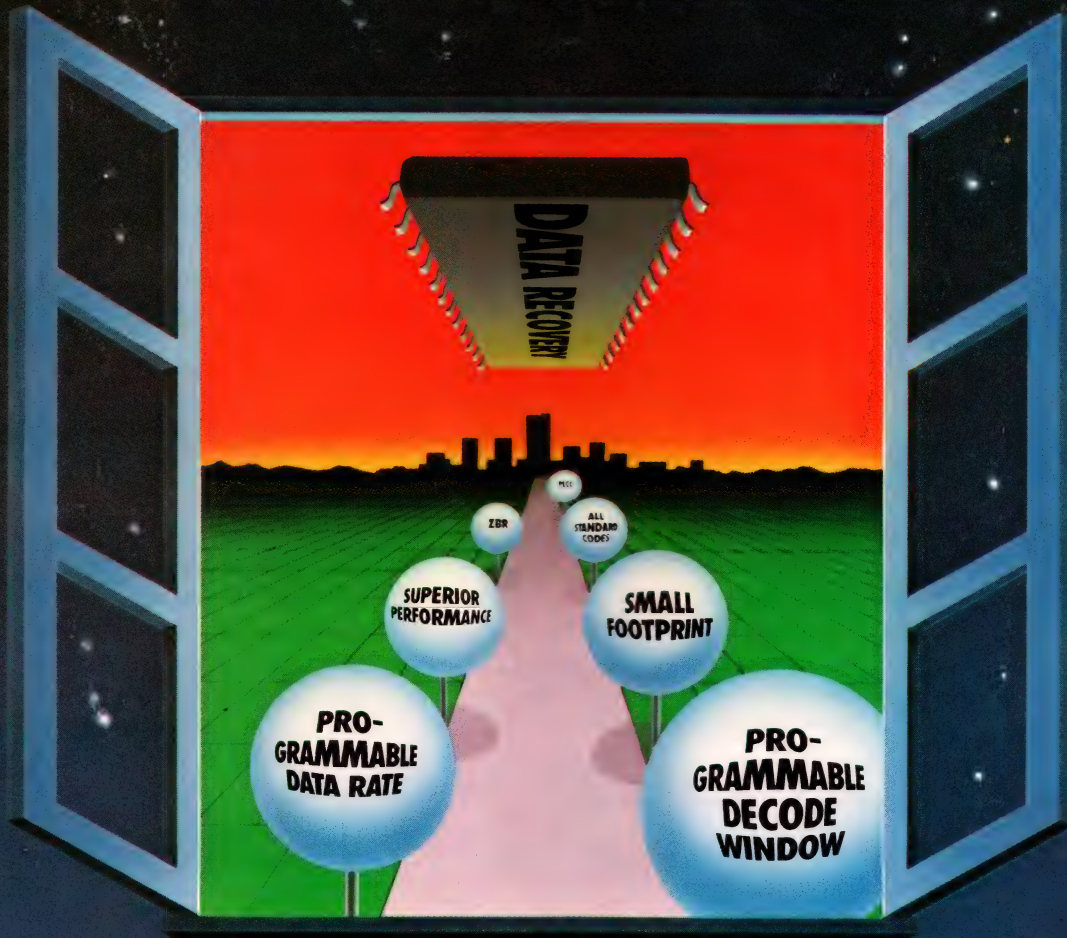
- *Runs on 80386-based computers*
- *Upgraded version is compatible with DOS 4.0*

VM/386 Professional Multitasker is an operating system that runs on 80386-based computers and provides multitasking facilities. It creates a separate memory partition for each task and within that partition creates a virtual 8086-like machine to run the task. You can assign partitions that are larger than 32M bytes in size. This upgraded

version is compatible with DOS 4.0 and remains compatible with DOS version 3. Other new features include support for DMA operations, allowing Bernoulli boxes and other fast I/O devices to work with VM/386; support for networking hardware from vendors such as IBM, 3COM, and Novell; and improved interrupt handling and asynchronous communications facilities. The operating system provides a separate copy of DOS, AUTO-EXEC.BAT, and CONFIG.SYS for each virtual machine, so that each one can have different characteristics and start-up conditions. You can define a "hot key" that will let you switch from one application to another with a single keystroke. \$245.

IGC, 4800 Great America Pkwy, Santa Clara, CA 95054. Phone (408) 986-8373. TLX 510-601-7773. FAX 408-986-1431.

Circle No 401

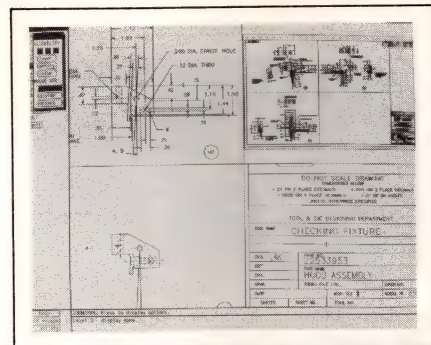


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Rosetta Technologies Inc, 1225 NW Murray Rd, Portland, OR 97229. Phone (503) 626-2288. FAX 503-643-6760.

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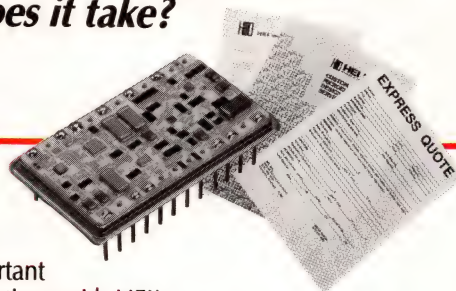
DEVELOPMENT TOOL

- Integrated development and debug tools
- Runs on DEC VAX and Apple Macs

ToolWare is a completely integrated software-development and -debugging package for the 68000 μ P family that runs on VAX and Macintosh hardware. The software includes a cross C compiler, an assembler/linker, and a source level debugger with a MakeFile feature that allows for quick code compila-

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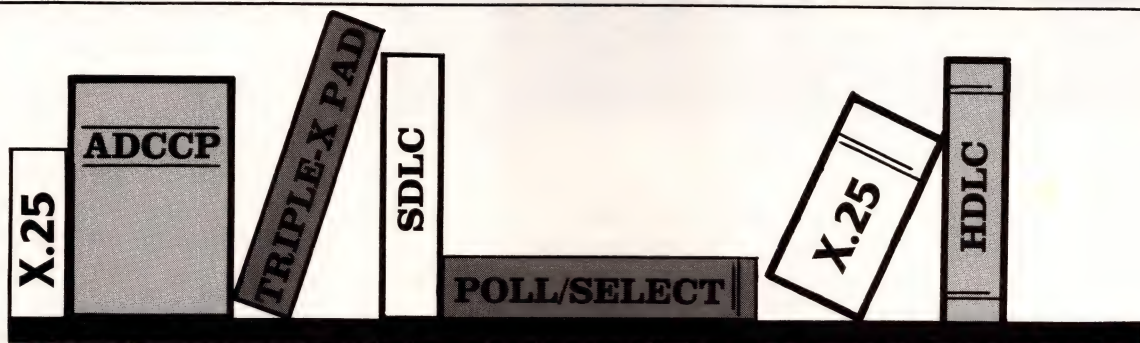


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Motorola Inc., Microprocessor Products Group, 6501 William Cannon Dr W, Austin, TX 78735. Phone (512) 440-2839.

Circle No 403

TERMINAL EMULATOR

- Emulates multiple RTs to MIL-STD-1553A or B specs
- Provides BUS-65517 control from Microsoft C

The BUS-69007 software package allows the vendor's BUS-65517 (a plug-in card for the IBM PC family) to emulate as many as 31 Remote Terminals (RTs) that meet the

stringent status-response timing requirements imposed by MIL-STD-1553A or B. You can use a selection of error-injection capabilities for any of the RTs. The BUS-69007 software supports 1553A protocol applications where one or more RTs must be simulated. The BUS-69008 software upgrade allows you to bypass the menu-driven software and control the BUS-65517 card directly through a library of Microsoft C subroutines. These subroutines support 1553B applications in real time to enhance simulation and real-system emulation. You can read and modify parameters, such as data words and RT status bits, in real time without impacting message transfers over the 1553B bus. \$2500 for 69007; \$3000 for 69008.

ILC Data Device Corp., 105 Wilbur Pl, Bohemia, NY 11716. Phone (516) 567-5600. TWX 510-228-7324.

Circle No 404

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CIRCLE NO 45

NETWORK SOFTWARE

- Provides VME Bus systems with access to Arcnet LANs
- Operates at file-transfer or data-packet levels

The NFM/ARC and VBF/ARC software drivers simplify the integration of Arcnet LAN communication facilities into VME Bus systems that run the OS-9 operating system. The software drivers operate with the company's VME Bus Arcnet interface cards. The NFM/ARC package links with Micro-ware's OS-9/NET network-file manager to provide transparent access to remote systems. As a result, files held on remote systems appear as if they are held on a local disk. The package includes the same functions as the OS-9 disk-file manager. Operating at a lower level, the VBF/ARC software allows you to use standard OS-9 operating system calls to transfer single data packets across an Arcnet LAN and to achieve bulk data-transfer rates as high as 800k bps. The driver is supplied with Vivaway's VBF variable-

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block file-manager software to provide multi-channel access to the network. NFM/ARC £85; VBF/ARC £75.

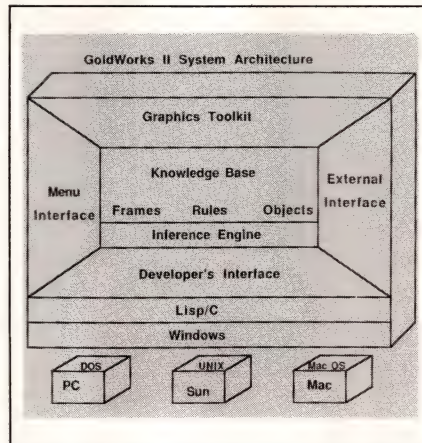
Comendec Ltd, Aston Science Park, Love Lane, Aston Triangle, Birmingham B7 4BJ, UK. Phone 021-359-0981. TLX 33435. FAX 021-359-0433.

Circle No 405

EXPERT SYSTEM TOOL

- *Runs on PCs and MAC II and Sun workstations*
- *Rule editor allows you to enter rules without syntax skill*

Goldworks II expert-system-building tool combines windows with dynamic graphics to let you build end-user interfaces without programming. Its features include a knowledge-representation system; an easy-to-use menu interface; interfaces to many conventional applications such as spreadsheets and da-



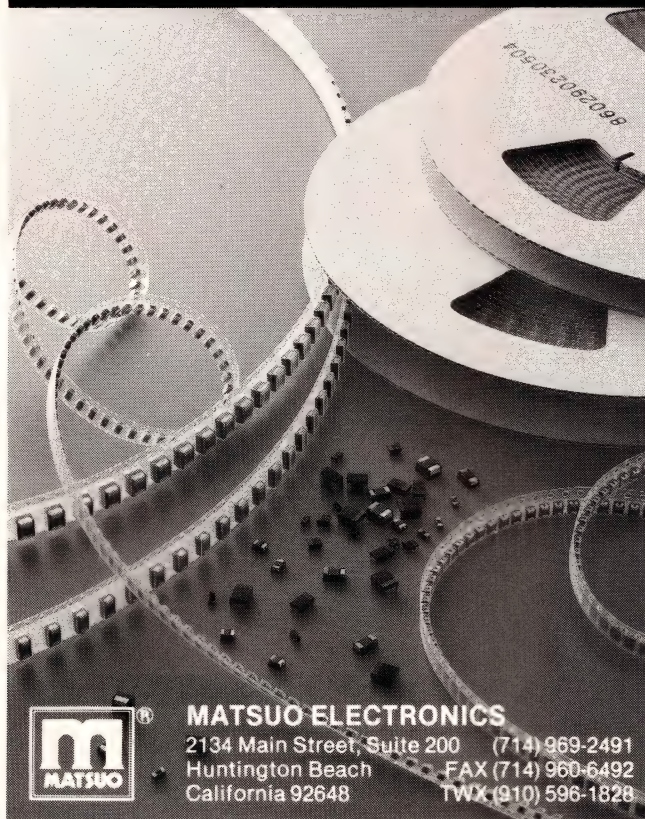
tabases; interfaces to other programming languages; and portability to PCs, Macintosh IIs, and Sun workstations. The program combines frames for representing problems, forward and backward chaining rules for reasoning, and object-oriented programming for simplifying the solution of large problems. Written in both LISP and C, Goldworks II can take advantage of the strengths of both languages.

With LISP, you get the ability to use variables in your rules, an unlimited number of values in slots, an unlimited number of rules and frames, and true message passing. C offers you window systems. Goldworks II provides both a Graphics Layout Tool, which allows developers to build graphics end-user interfaces without programming, and Browsers, which provides a graphical representation of the expert system as it is being built. IBM PC/AT system requirements for Goldworks II include 5M bytes of extended memory, 15M bytes of free disk space, 640K bytes of base memory, an EGA display adapter and monitor, Microsoft Windows version 2.03 or higher, and MS-DOS version 3.0 or higher. \$7500.

Gold Hill Computers Inc, 26 Landsdowne St, Cambridge, MA 02139. Phone (617) 621-3300.

Circle No 406

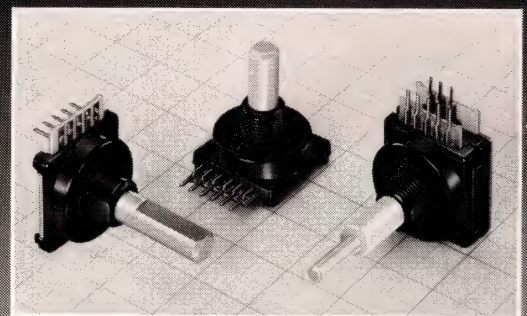
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CIRCLE NO 50

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- Allows you to format raw text files
- Operates under the OS-9 operating system

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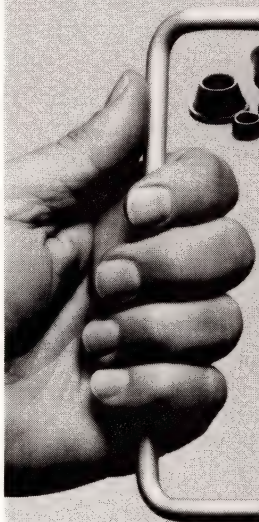
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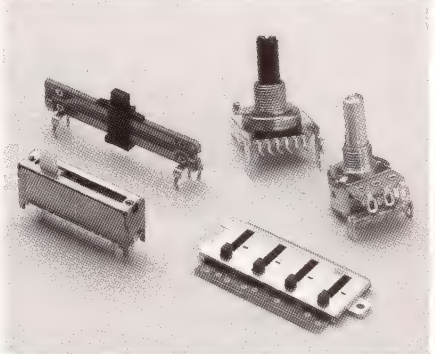
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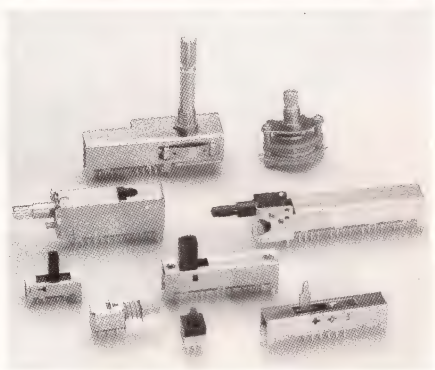
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CIRCLE NO 39

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The Stepstone Corp., 75 Glen Rd, Sandy Hook, CT 06482. Phone (203) 426-1875. TLX 506127 FAX 203-270-0106.

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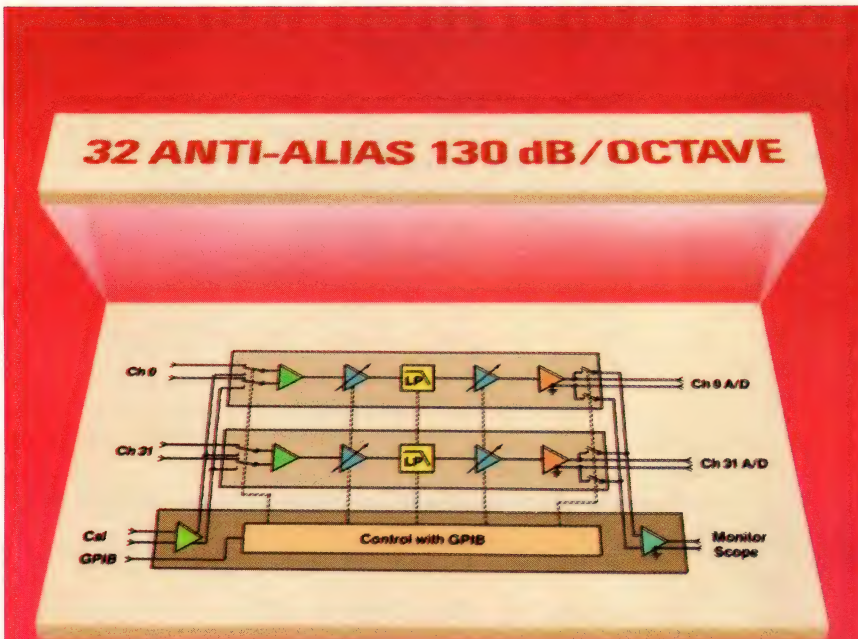
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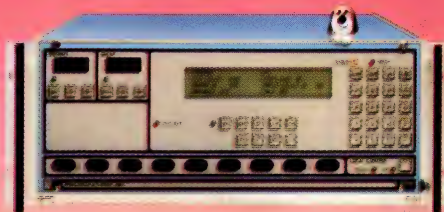


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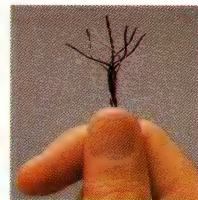
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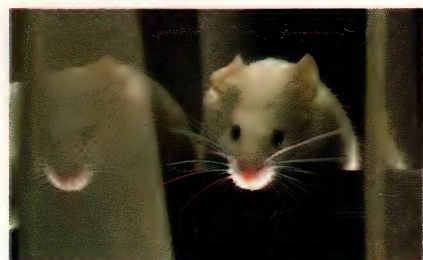
The DATA 6100 permits complex signal analysis with or without computers. You get simple one-key access to 50+ processing functions, settling time to within 0.01% of final value in less than 10 ns, rise times as fast as 350 ps and resolution to 16 bits at 100 GHz effective sampling rate. The MODEL 2020 generates waveforms in real time, lets you add noise, glitches, simulate phase shifts or degraded rise times with front panel entry, and features a 512K output memory.

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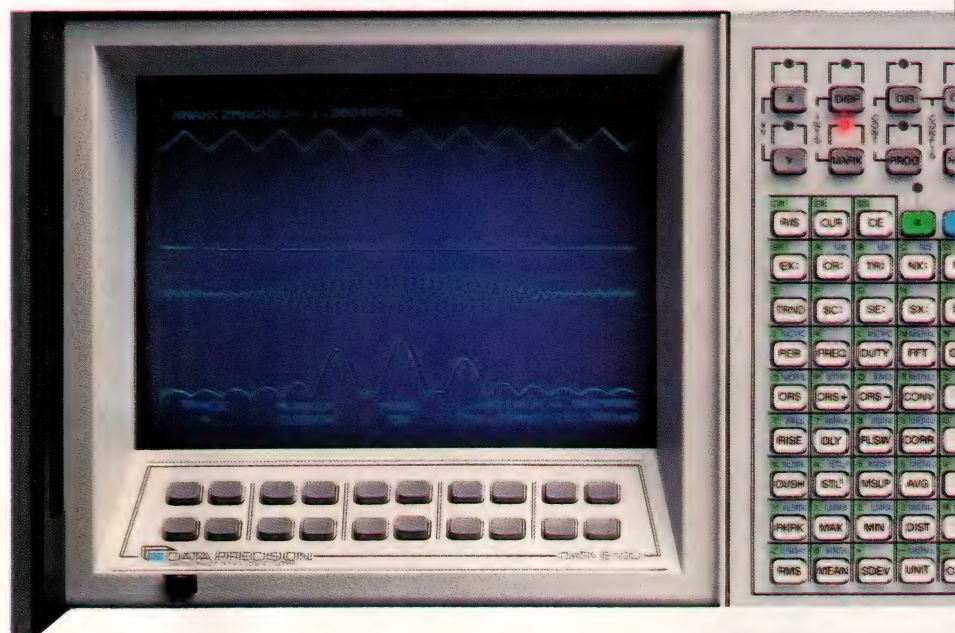


With the 650-1 Plug-In Digitizer's true 16-bit/1 MHz resolution, the DATA 6100 can determine "Who goes there?" in the undersea environment, easily differentiating seemingly identical screw and engine noises. With more than 50 resident functions and 32,000 data point storage, analysis and retrieval of key sensor data are greatly simplified.

THE BIOMEDICAL SOLUTION:



Studies of the effect of psychotropic drugs on brain electrical activity may lead to greater understanding of the etiology of mental disorders. The DATA 6100 ac-



quires signals from 0.5 to 100 mV with durations of fractions of a millisecond in this advanced research program. In other applications, the Model 2020's direct entry, real-time waveform generation and modification enhances analysis.

THE VIBRATION SOLUTION:

The DATA 6100's extensive frequency and time-domain capabilities excel in industrial vibration analysis, such as the automatic testing of transmissions, alternators, and fuel pumps. For example, 6 FFT input types and 18 result options speed electric fuel pump fault detection through signature analysis.



THE DISK DRIVE SOLUTION:

Disk drive performance parameters such as position error signal (PES) symmetry and seek-time errors can be rapidly and cost-effectively

tested with the DATA 6100 and the 620-1 plug-in. Testing PES resonance and PES spike is equally fast and efficient. The 6100's programmability and powerful algorithms provide single-key results.

Sub photo/General Dynamics

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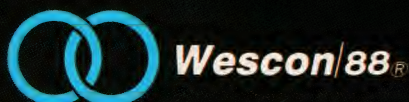
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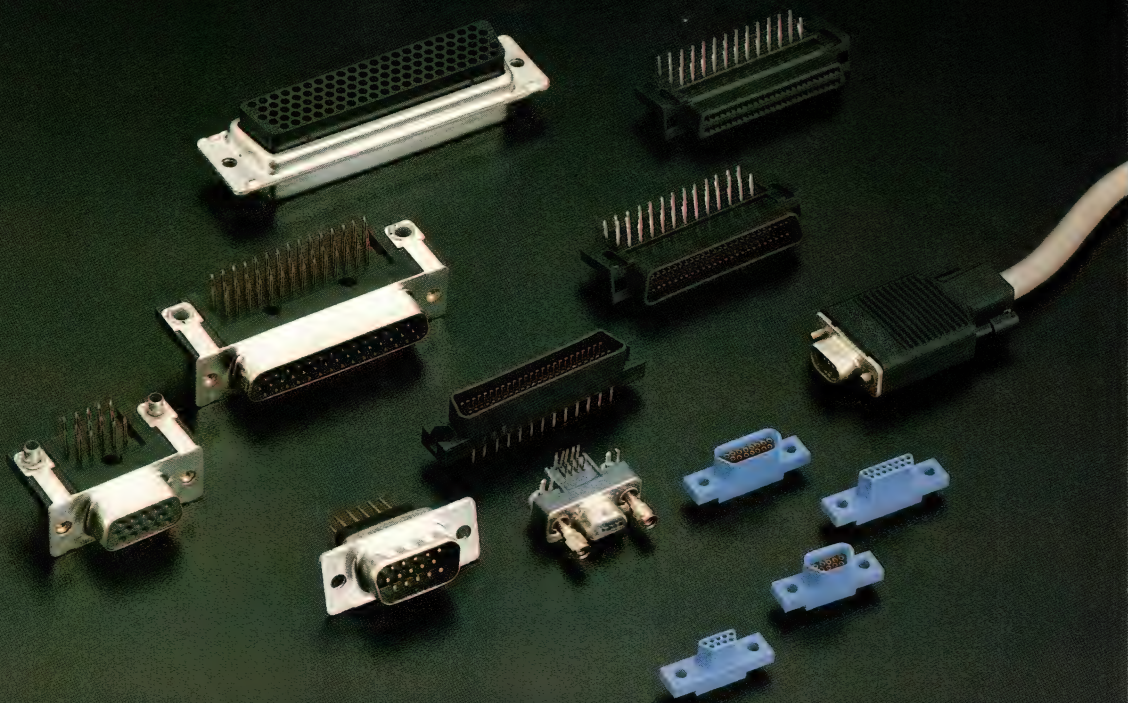
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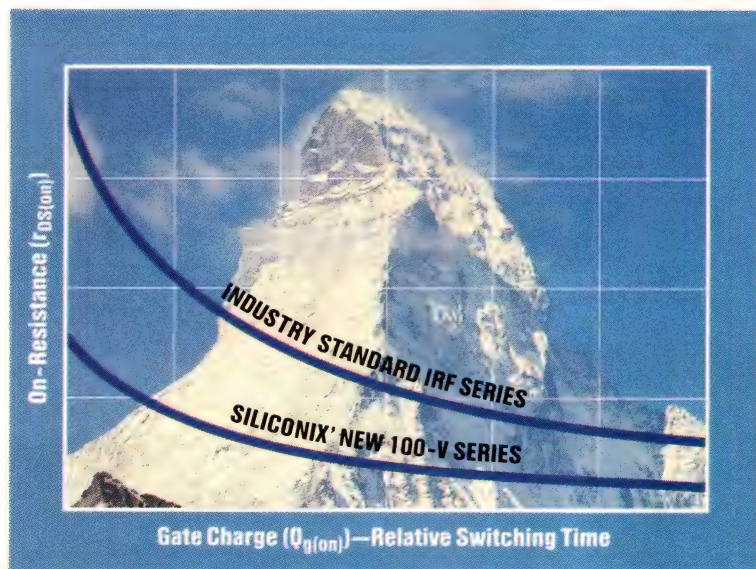


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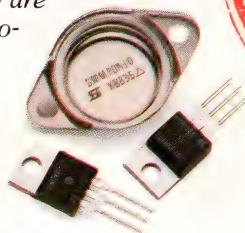
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CIRCLE NO 288

NEW PRODUCTS

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PROGRAMMERS

- Program pc-board-mounted devices in circuit
- Handle many MOS and CMOS PROMs, μ Ps, and PLDs

The BoardSite 4100 and 4400 are, respectively, desktop and portable in-circuit programmers that program MOS and CMOS PROMs, EPROMs, EEPROMs, μ Ps, micro-

controllers, and PLDs. Unlike most device programmers, these units program devices that are already mounted on pc boards. In-circuit programming, a requirement in many military applications, is more economical than traditional approaches in many commercial applications because it reduces handling of devices and the possibility of costly errors. Both instruments use an external IBM PC or compatible computer that you supply. The programmers include a high-speed expansion bus that forms the PC interface. In a departure from earlier in-circuit programmers, the vendor has devised a fixturing scheme for user pc boards that eliminates custom-designed adapters and fixtures. The products also include menu-driven software that facili-

tates the process of profiling the boards to be programmed. BoardSite 4100, from \$9500; BoardSite 4400, \$14,500.

Data I/O Corp., Box 97046, Redmond, WA 98073. Phone (206) 881-6444. TLX 152167. FAX 206-882-1043.

Circle No 415

FREQUENCY SOURCE

- Provides 12 frequencies for telecommunications testing
- Has selectable signal levels

Suited for use in telecommunications testing, the LU250 hand-held oscillator generates 12 crystal-controlled frequencies at six selectable signal levels. The standard frequencies generated are 0.3, 0.5, 0.8, 1.6, 2.0, 2.4, 2.6, 2.8, 3.0, 3.3,

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The checklist below should help you save some time explaining to management why you chose Cabtron electronic enclosures (even though they should be promoting you for it). If they ask, just check off the ones that apply, tear out this ad, and send it to them so you can get back to more important things. For more complete information, contact your Cabtron representative or call: 1-312-498-6090.

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To: Management

From: Engineering

Re: Why we specified Cabtron electronic enclosures.

☐ Durable Construction

Cabtron frames are built to stand up to tough environments and heavy loads. They utilize 12, 14, or 16 gauge steel, with 11 gauge corner gussets added for strength on vertical rack and console models. Significant components are even seam welded together for extra strength and rigidity. You just don't find that kind of quality anymore.

☐ Unique Features/Accessories

Cabtron is the only place you can get a blower system that's built into the base to save space. And with their wide selection of accessories such as receptacle strips, writing top drawers, chassis brackets, and 11 gauge mounting angles tapped on EIA patterns, we were able to get exactly what we needed with standard catalog items!

☐ Selection

Everything we needed was right there in one catalog. Cabtron has vertical racks, 19" "flat top" and 30" consoles, bench cabinets, turret cabinets, desk turrets—even wedges. We put together the whole system with one call.

☐ Customizing ability

When we told the people at Cabtron what we needed, they helped us design an enclosure that covers every contingency. Their flexibility gave us practically a custom enclosure at "off the floor" prices.

☐ Good looks

The enclosures', not the salesperson's. Cabtron has 10 standard textured finishes to choose from, and will even make combinations of those colors at no additional cost. We also got a choice of styles—computer style (with trim) or industrial (without trim).

☐ On-time delivery

Cabtron is famous for their delivery and service. Not just sometimes, or on certain models, but every time. We can't afford to wait around, and Cabtron makes sure we don't have to.

☐ All of the above



Cabtron Systems, Inc.
200 Anets Drive, Northbrook, IL 60062
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2.280, and 2.713 kHz. You can select signal levels of 1, 0, -4, -10, -13, or -30 dB. The company also provides alternative signal levels by special order. The instrument's output incorporates a fuse-protected coupling transformer that provides a dc path to automatically hold the



telephone line. The LU250 operates from a single 9V PP3 battery and comes with a carrying case and harness. £170.

Seaward Electronic Ltd, Bracken Hill, S W Industrial Estate, Peterlee, County Durham SR8 2JJ, UK. Phone (091) 5863511. TLX 537476. FAX 091-586-0227.

Circle No 416

83C451/751 EMULATORS

- Perform real-time emulation to 12 and 16 MHz
- Serially link to IBM PCs and 100%-compatible hosts

The MetaIce-83C451 and MetaIce-83C751 are in-circuit emulators (ICEs) that support the 83C451 and 83C751 microprocessors, as well as μ Ps for the 80C451, 87C451, and 87C751. The vendor is also adding emulators to the line that support the 80512, 80532, 80C552, and 80C652. The 83C451 and 83C751

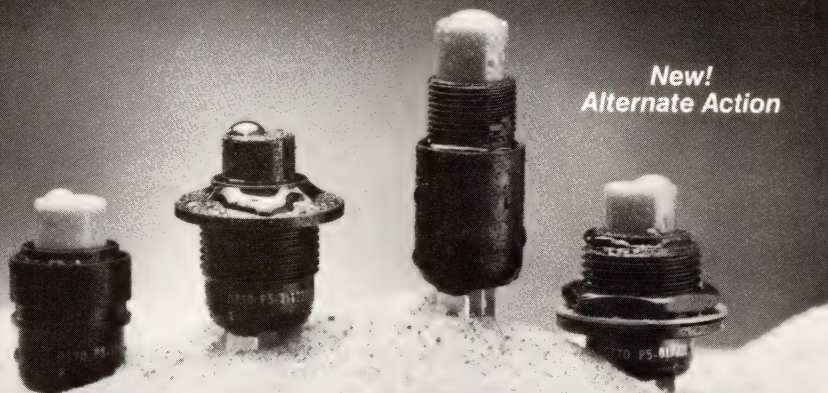


emulators support μ Ps operating at clock rates to 12 MHz and to 16 MHz, respectively. Most of the models can break and trace on 16 trigger conditions. They all support full symbolic debugging with 4k frames of trace memory. Except for the -751 unit, emulation memory contains 64k bytes for the program and 64k bytes for external data. \$3495 to \$4995.

MetaLink Corp, Box 1329, Chandler, AZ 85244. Phone (800) 638-2423; in AZ, (602) 926-0797. TLX 4998050.

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CIRCLE NO 36

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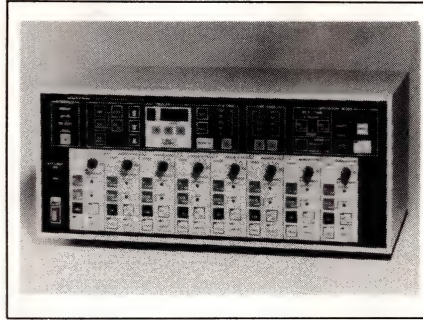


CIRCLE NO 290

TRANSIENT RECORDER

- Has floating inputs for signals from 50 mV to 500V
- Stores 256k bytes/channel of 100-kHz data

The 4400 Series data-memory system captures six or eight channels of analog-waveform data with 8-bit precision. In its standard configuration, it stores 64k samples of each



channel's data, but you can expand the memory to 256k samples/channel. You can set the unit's sampling rate from 500 to 500,000 samples/sec on each channel, regardless of the number of channels in use. The output rate is a constant 500 samples/sec. The inputs are floating, and you can adjust their full-scale sensitivity from 50 mV to 500V. From \$9250. Delivery, 60 days ARO.

Soltec, Sol Vista Pk, San Fernando, CA 91340. Phone (800) 423-2344; in CA, (818) 365-0800. FAX 818-365-7839.

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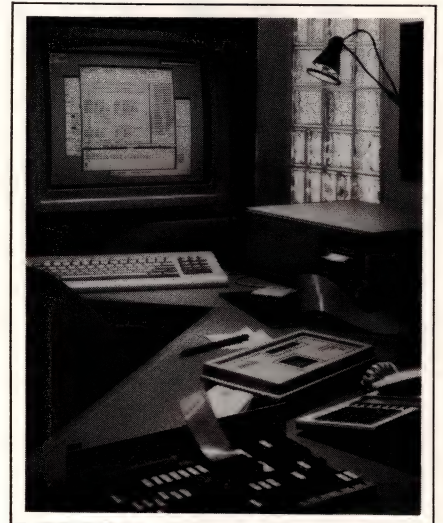
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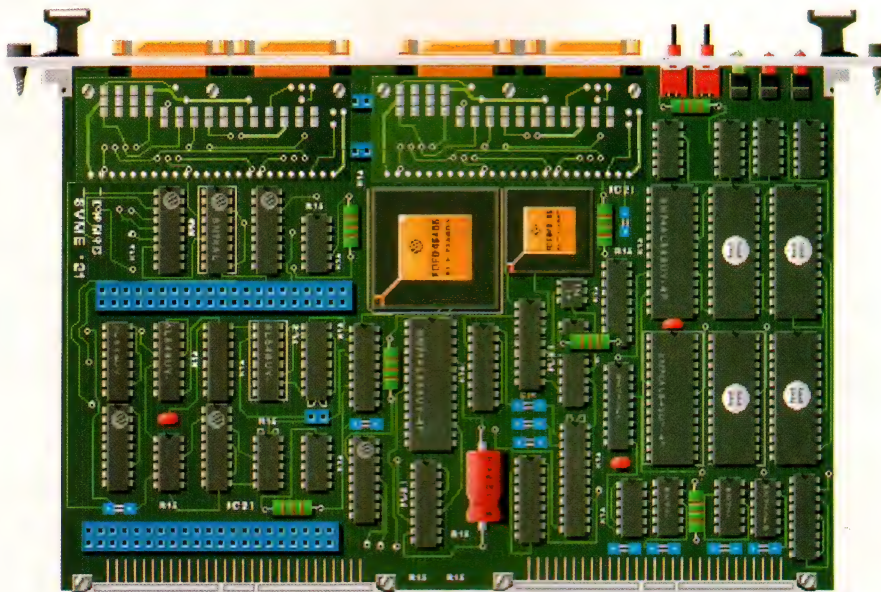
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CIRCLE NO 33

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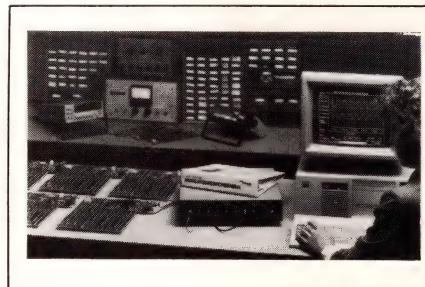
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INSTRUMENTS

language cross-compiler. It also features emulator and simulator links that allow you to begin to debug microcode before the target hardware becomes available. Validate/XEL, from \$7500; Validate/ES, \$1500; SCSI option, \$4500.

Applied Microsystems Corp.
Box 97002, Redmond, WA 98073.
Phone (800) 426-3925; in WA, (206) 882-2000. TLX 185196.

Circle No 419



WAVEFORM DIGITIZER

- Samples two channels at once
- Buffers 32k or 64k 12-bit samples/channel

The R1288 waveform digitizer is a 12-bit unit that, without multiplexing, samples two channels simultaneously at speeds from 1 to 1M samples/sec. You can control it completely via the IEEE-488 bus. It offers 32k- or 64k-byte buffers, single-ended or differential inputs, sensitivity from 10 mV to 250V p-p, and 100% pre- and post-triggering. The unit can be used with an external clock. \$2995.

Rapid Systems Inc., 433 N 34th St, Seattle, WA 98103. Phone (206) 547-8311. TLX 265017.

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SUPPLY TEST MODULES

- Let you configure your own power-supply tester
- Use a library of over 100 test-software routines

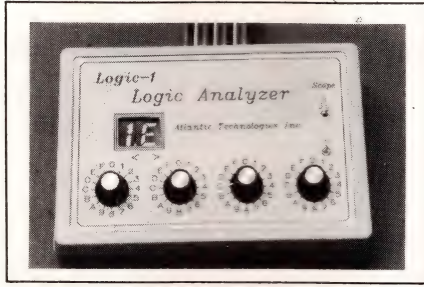
The Micro/OEM series of power test modules lets you configure power-supply test systems in accordance with your own requirements. The modules work with a library of over 100 test-software routines

TEST & MEASUREMENT INSTRUMENTS

and an automatic program generator. The software runs on IBM PCs and compatible computers. Included in the family of modules are a ripple-and-noise test unit that makes measurements to 50 MHz and a 150-MHz waveform analyzer. From \$12,000. Delivery, six weeks ARO.

Intepro Systems Inc., 450 Bedford St., Lexington, MA 02173. Phone (617) 863-9500. FAX 617-861-1957.

Circle No 421



LOGIC ANALYZER

- Displays 8-bit data
- Has 16 programmable trigger inputs

The Logic 1 logic analyzer bridges the gap between simple logic probes and full-featured logic analyzers. The unit connects to the system under test, using a 34-wire cable terminated in snap-on clips. There are eight data inputs and 22 trigger inputs, 16 of which are programmable via four panel-mounted 16-position switches. When a trigger condition is satisfied, the unit displays the data at the data inputs as a pair of hexadecimal digits. An address locator lets you find problems such as infinite loops and incorrect jumps. \$349.

Atlantic Technologies Inc., 600 Upland Rd., Upland, PA 19015. Phone (215) 499-7480.

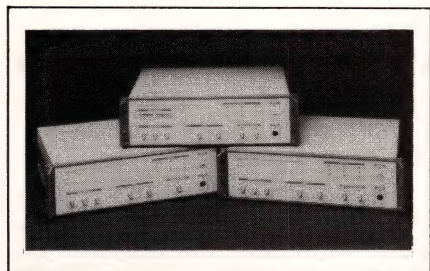
Circle No 423



CALIBRATOR

- Offers six dc voltage and current ranges
- Maintains error of <0.025% of range

The 4-lb, 7.5 x 5.5 x 2.75-in. BC-2000 voltage and current calibrator provides dc outputs with 3½-digit precision in six ranges: zero to 200 mV, 2V, 20V, 2 mA, 20 mA, and 200 mA. Maximum error is 0.025% of full-scale range on all ranges. An



ARBITRARY GENERATORS

- Generate analog waveforms from digital representation
- Have 64k and 128k point waveform memories

The 9101 and 9109 are arbitrary waveform generators that generate analog waveforms from digital representations of the waveforms. The 9101 has a 200M-point/sec maximum clock rate, a 64k-point waveform memory, and 350k points of non-volatile storage. It can supply a maximum output of 10V p-p into 50Ω. The risetimes of output waveforms can be as short as 5 nsec. The 9109 has two channels and 128k points of waveform memory; it also has a pair of 8-bit output ports that display the digital representations of the output waveforms. Otherwise, the 9109's specs are similar to those of the 9101. A PC-based program called Easywave allows waveform creation and editing. 9101, \$9900; 9109, \$12,900.

LeCroy Corp., 700 Chestnut Ridge Rd., Chestnut Ridge, NY 10977. Phone (914) 578-6020. FAX 914-425-8967.

Circle No 422

New Instruments

μP-based Programmable E/I dc Calibrator



Model 520/A

The Model 520/A is micro-processor based and is compatible with IEEE-488, (GP-IP).

The height is only 3½ inches, features current mode outputs from 10 nanoamperes (nA) to 110 milliamperes (mA), in 2 ranges, with extraordinary compliance of 100 Vdc. Even with this power, ideal for transducer instrument testing (4-20 and 10-50 mA), the accuracy is ± 0.005%!

The voltage mode has 3 ranges with outputs from 100 nV to 110 Vdc and optional to 1100 Vdc. Compliance current is 100 mA. The one year accuracy is ± 0.002%.

All ranges and both modes resolve to 1 ppm. A crowbar zero provides a reference for this essential value.

Availability: 60 days.

Price: \$3,150. 1000V option \$595.

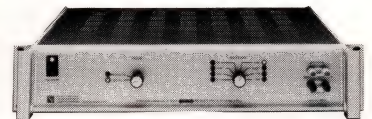
Engineering Contact: **Bob Ross**

Tel: (617) 268-9696

FAX: (617) 268-6754

CIRCLE NO 25

Programmable Resistance Calibrator



Model 620/A

The Model 620/A is a programmable IEEE-488 resistance calibrator which features eight cardinal resistance points. It eliminates need to switch leads for various ranges. Ideal for use with both non-smart DVM's and DMM's.

Features:

Front Panel Manual Controls
Accuracies 0.002% to 0.0125%
2 or 4 wire connections
True passive resistance

Specifications:

Temp: 0°C to 50°C
Relative Humidity: 70%
Setting: 1 to 10 meg
Accuracies: 0.0125% (at 1) to
0.002% (at 10 meg)

Accuracy: Valid and guaranteed for 12 months

Price: \$1,530

Engineering Contact: **Bob Ross**

Tel: (617) 268-9696

FAX: (617) 268-6754

CIRCLE NO 26

ELECTRONIC DEVELOPMENT CORP.

11 Hamlin St., Boston, MA 02127

Tel: (617) 268-9696

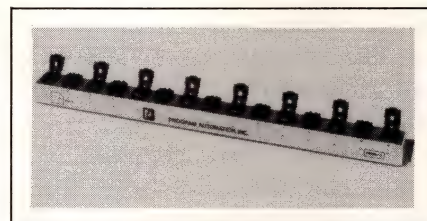
TLX: 951596 (ELECDEVCO BSN)

LED display indicates the output value. Front-panel-mounted membrane switches let you select the range and control the output that appears on the front-panel-mounted banana jacks (one pair for voltage, another for current). Switches above and below each digit of the display let you increase or decrease the output by amounts that corre-

spond to the digit weight. The calibrator receives power from the 115V ac line, with a 230V option available for European applications. \$699.95.

Martel Electronics, 27 Roulston Rd, Windham, NH 03087. Phone (800) 821-0023; in NH, (603) 893-0886.

Circle No 424



PLCC ADAPTER

- Works with Data I/O Series 1000 programmers
- Allows simultaneous programming of 30 devices

The Pasma 2 adapter lets you use Data I/O Corp's Series 1000 EPROM programmers, which normally work with DIP devices, to program LCC- and PLCC-packaged ICs in high volume. Each adapter accommodates 15 devices; two adapters can fit on the programmer. The adapter, which features pop-out ejectors, permits copying data from DIP to PLCC devices or between PLCC devices. \$3800. Delivery, six weeks ARO.

Program Automation Inc, 22706 Aspan St, Suite 308, El Toro, CA 92630. Phone (714) 859-8200.

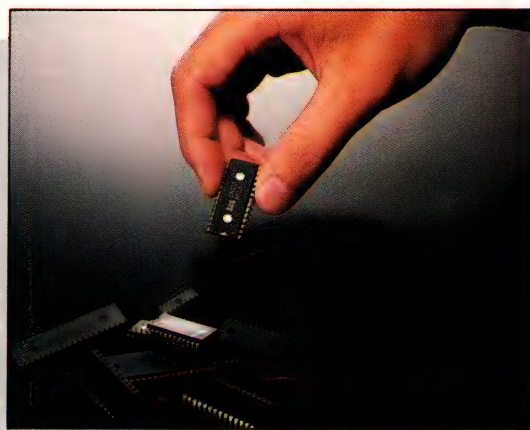
Circle No 425

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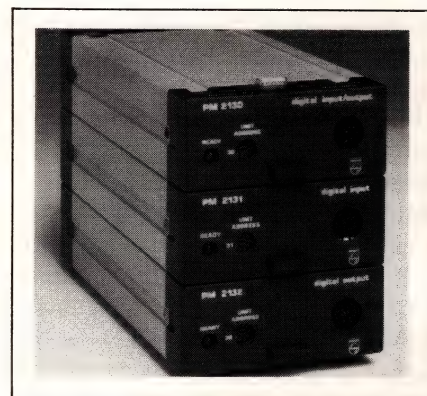
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- Allow digital I/O in IEEE-488-based systems
- Provide optical isolation and signal latching

The PM 2130, PM 2131, and PM 2132 are stackable, computer-controlled modules that facilitate interfacing digital input and output devices to IEEE-488-based systems. The PM 2130 offers eight input and eight output channels. The PM 2131

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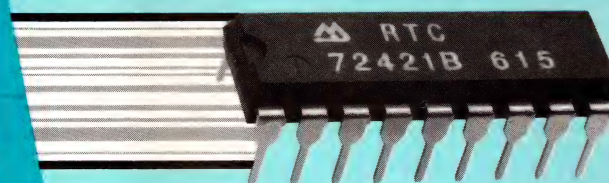
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Package:	18 pin DIP
Oscillation Circuit:	Built-in (32.768 KHz)

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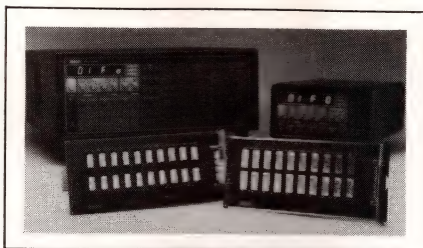
has 16 input channels and the PM 2132 has 16 output channels. You can set the inputs to latch data. Modules with input capability can compare their inputs to a reference data pattern that you program. If the data matches the reference pattern, the module will send a warning message to the IEEE-488 bus controller. The output lines are optically isolated and work with signal levels of either 0 to 5V or 0 to 30V; they are protected against short circuits and inductive spikes, and can control load currents as large as 100 mA. Each module, \$575.

John Fluke Mfg Co Inc, Box C-9090, Everett, WA 98206. Phone (800) 443-5853, ext 77.

Circle No 426

Philips Test and Measurement, Building HKF, 5600 MD, Eindhoven, The Netherlands. Phone local office.

Circle No 427



SCANNER CARD

- Switches as many as 1000 analog-signal points
- Offers choice of mercury-wetted or dry-reed relays

The Model 7164 scanner cards contain 20 2-pole relays. The cards plug into the vendor's 705 and 706 analog-signal scanners and allow you to configure multiplexing systems with as many as 1000 differential points. You can select cards with dry-reed or mercury-wetted-reed (Hg) relays. Both types can handle a maximum signal level of 100V and can carry 1A. The dry-reed devices exhibit an initial contact resistance of 400 mΩ and have a rated life of

10⁸ closures. The Hg devices maintain their 400 mΩ resistance over their rated life of 10⁹ closures. Signals enter the cards via 50-pin D connectors. Dry-reed card, \$395; Hg relay card, \$650.

Keithley Instruments Inc, 28775 Aurora Rd, Cleveland, OH 44139. Phone (216) 248-0400. TLX 985469.

Circle No 428

LOGIC ANALYZER

- Provides as many as 32 200-MHz logic timing channels
- Comprises add-in boards for an IBM PC

The TA208 add-in board for IBM PC, PC/XT, PC/AT, and compatible computers converts the computer to a 200-MHz logic timing analyzer. Each board has eight input channels, and you can install as many as four boards in a single PC to produce a 32-channel analyzer. A coaxial connection between the

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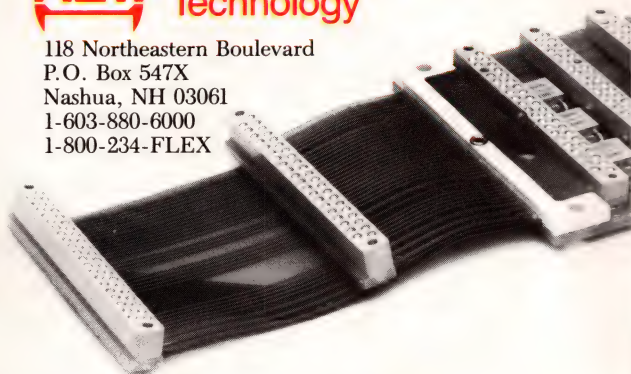
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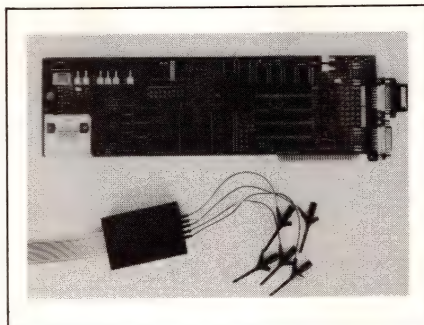
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externally clock the analyzer at frequencies as high as 50 MHz. A single trigger word, in which you can specify logic 0, 1, or don't-care states, triggers the analyzer. There is also a trigger filter that you can set between 1 and 15 clock periods, and you can position the trigger point on any 512-sample boundary in the trace memory. You can display and annotate any 16 input channels on the PC, smooth-scroll through the trace memory, and make timing measurements with screen cursors. You can also store trace data on disk or dump it to a printer. The analyzer has trace search and trace compare facilities. Approximately SFr 2800.

Fast Digital Systems SA, 48 route de Divonne, 1260 Nyon, Switzerland. Phone (022) 621021. TLX 419851.

Circle No 429

ACQUISITION BOARDS

- Perform A/D and D/A conversion
- Also perform timing I/O and digital I/O

The AT-MIO-16, AT-DIO-32F, and AT-DIO-24 data-acquisition cards work with the IBM PC/AT 16-bit bus. The AT-MIO-16 performs analog, digital, and timing I/O tasks. The vendor supplies the AT-MIO-16 with 12-bit A/D converters in three speed grades—9, 15, and 25 μsec/conversion. The AT-DIO-24 is a low cost, 24-bit-wide, parallel digital interface for use where the speed of interrupt-driven processing is sufficient. The AT-DIO-32F is a high speed 32-bit-wide digital interface that makes use of DMA. AT-DIO-24, \$245; AT-DIO-32F, \$595; AT-MIO-16, \$1195 to \$1495.

National Instruments, 12109 Technology Blvd, Austin, TX 78727. Phone (800) 531-4742; in TX, (800) 433-3488. TLX 756737.

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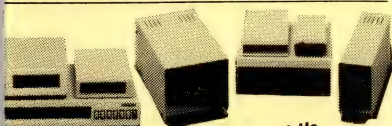
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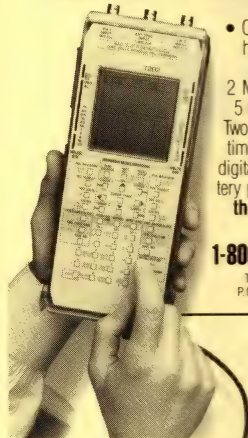
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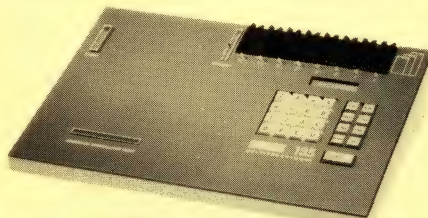
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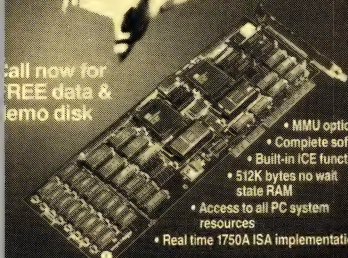
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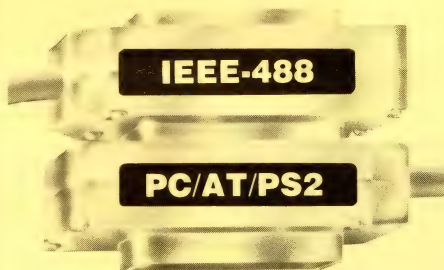
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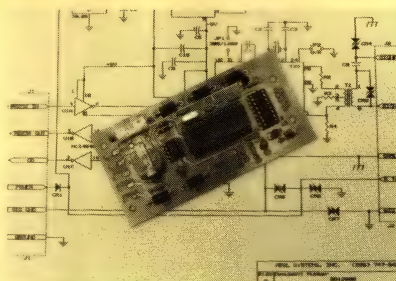
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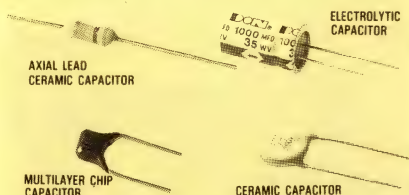
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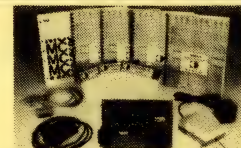
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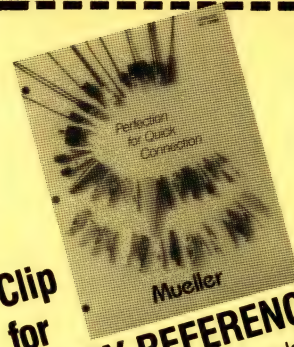
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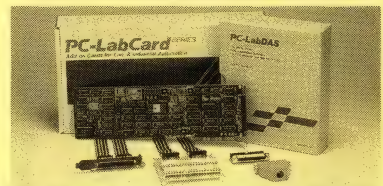
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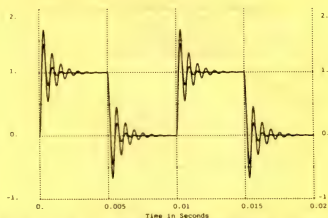
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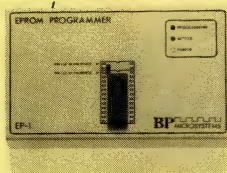
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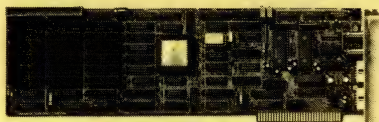
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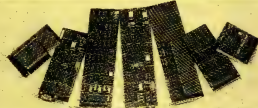
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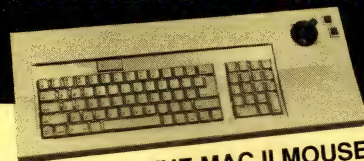
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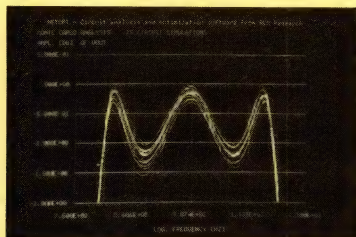


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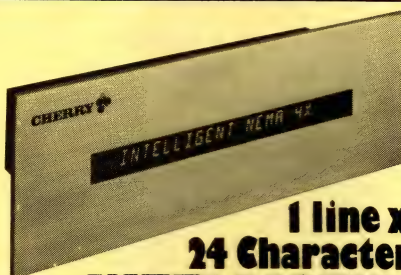


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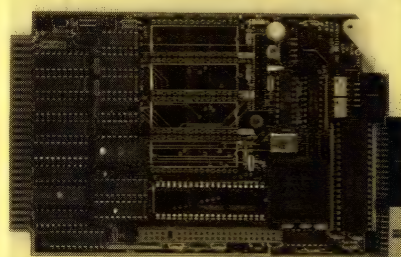
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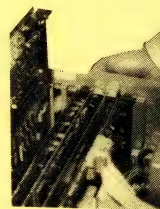
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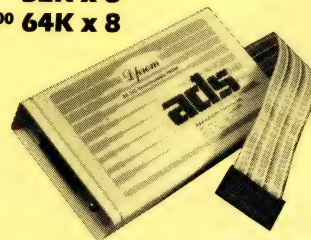
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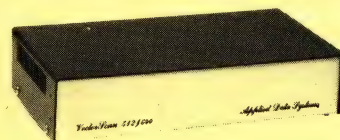
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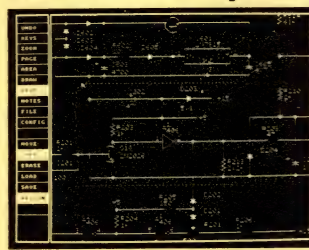


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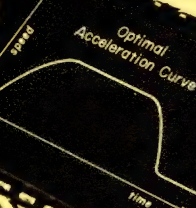
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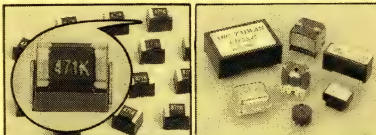


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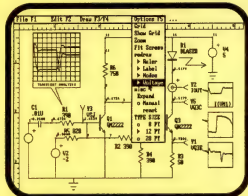
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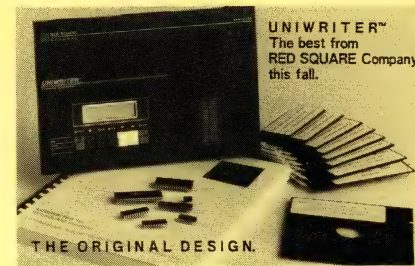


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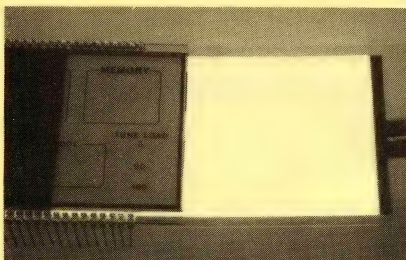
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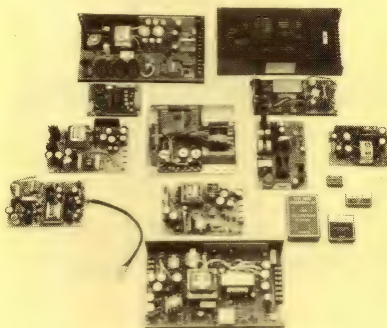
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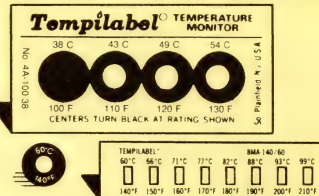


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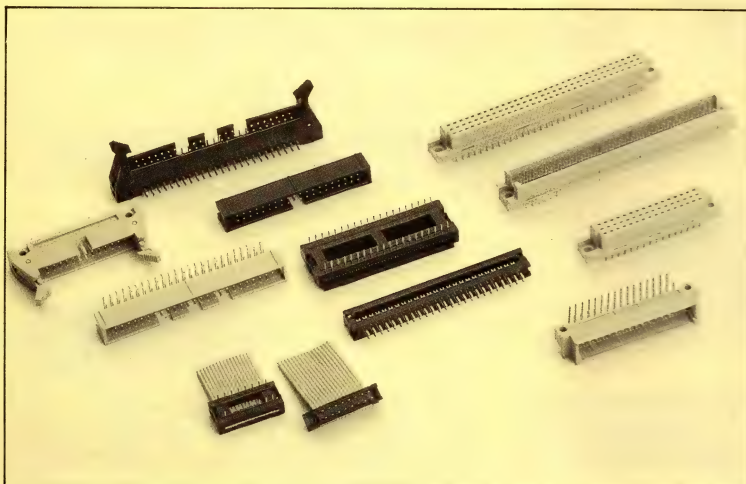
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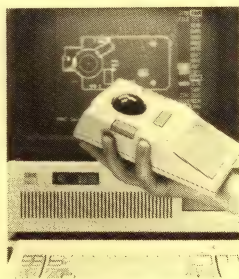
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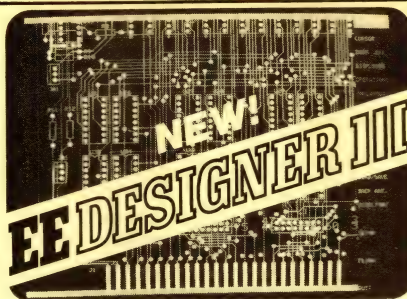
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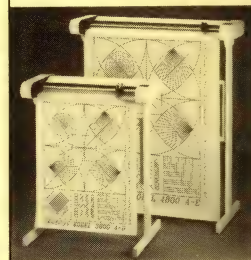


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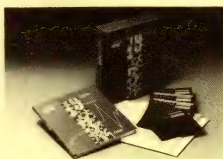
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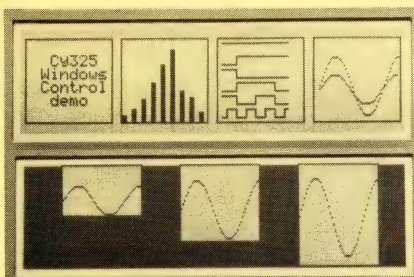


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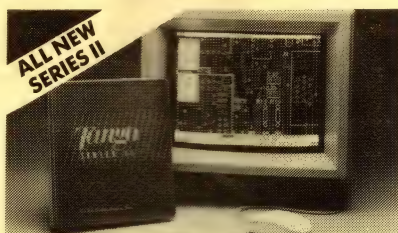
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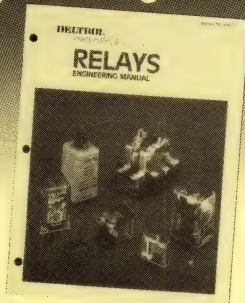
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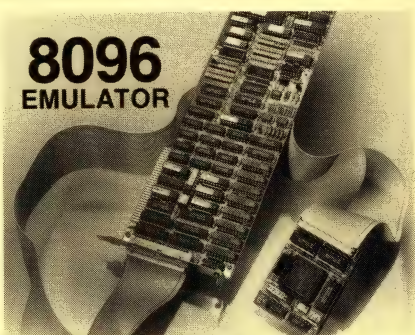
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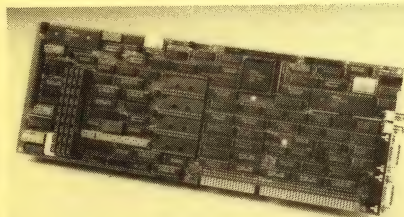
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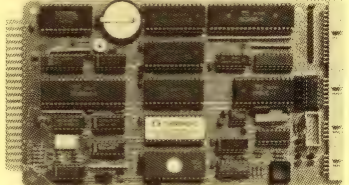
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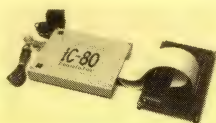
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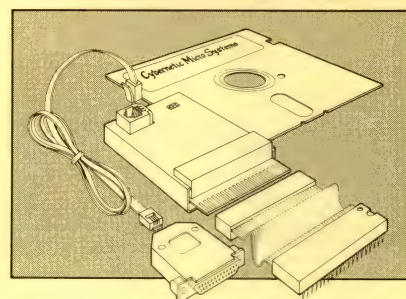
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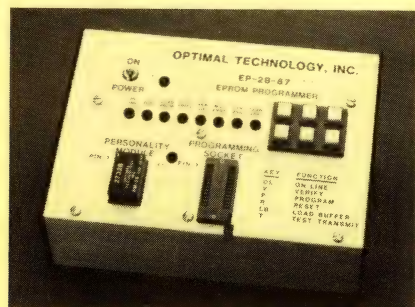
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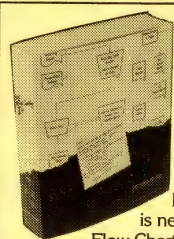
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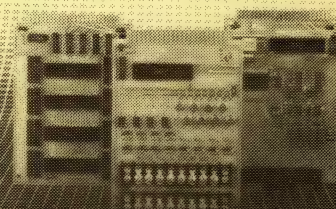
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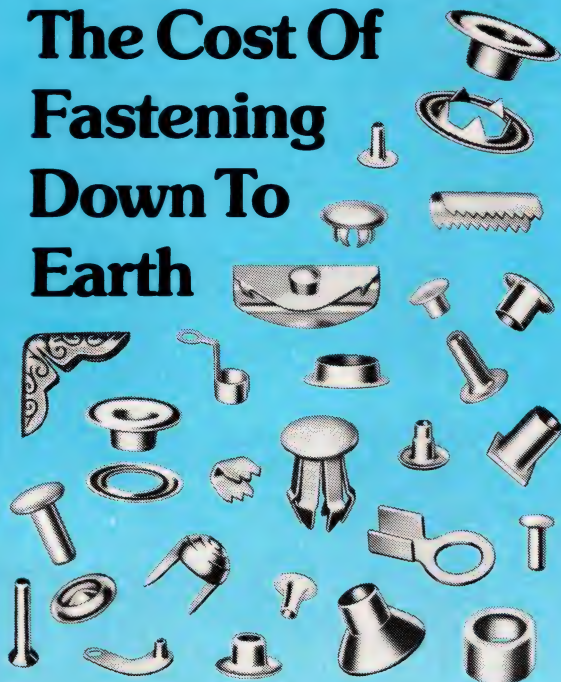
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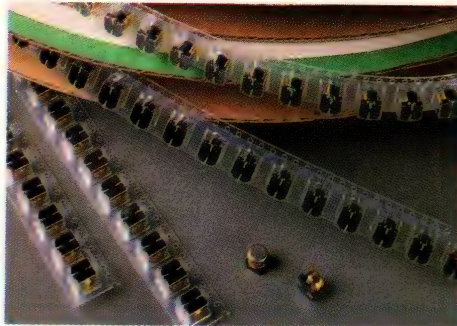
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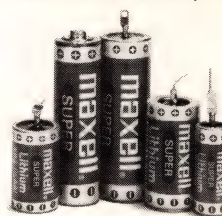
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1. Interfacing High-Voltage Synchronizers and Resolvers.
2. Connecting the Converter to a 15V Supply.
3. Using the 2S80 as a Control Transformer.
4. Connecting the Converter with External Pitch or Revolution Counters.
5. Interfacing an Incremental Encoder Using the 2S81 or 2S80.
6. Connecting the Converter to a Counter.
7. Using the 2S80 as a 15V Supply.
8. Using the 2S80 as a 15V Supply.

The 2S81 is a 10-bit tracking R/D converter packaged in a 28-pin ceramic DIP. The converter can track signals at rates up to 500 revolutions per second. Users can use the dynamic performance of the converter with external components involving motor feedback to achieve the 2S81's rated speed requirements.

The 2S80 is a 10-bit tracking R/D converter packaged in a 28-pin ceramic DIP. The converter can track signals at rates up to 500 revolutions per second. Users can use the dynamic performance of the converter with external components involving motor feedback to achieve the 2S80's rated speed requirements.

Figure 1. Connecting 2S81 and 2S80 to either 2S81 or 2S80.

App note explains use of converters

The 6-pg application note, *Circuit Applications of the 2S81 and 2S80 Resolver-to-Digital Converters*, explores the use of these two monolithic R/D converters. The note discusses interfacing to high-voltage synchronizers and resolvers; connecting the converters to a 15V supply; using the 2S80 as a control transformer; and using the converters with external pitch or revolution counters. Block diagrams and circuit diagrams illustrate the text.

Analog Devices, Literature Center, 70 Shawmut Rd, Canton, MA 02021.

Circle No 436

Information about coating-thickness standards

In these three pages, you can use the vendor's 7-point check list to determine whether you need recertification and replacement of your coating-thickness standards. The standards are suitable for testers operating on the eddy-current, beta-backscatter, and magnetic-

induction principles. The publication lists the vendor's inventory of reference standards, which are traceable to the National Bureau of Standards. The inventory also includes certified shims for nonmagnetic/nonconductive coatings.

CMI International, 2301 Arthur Ave, Elk Grove Village, IL 60007.

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Catalog addresses users of IBM PCs and compatibles

The 164-pg *Industrial Computer Source-Book 1989* contains more than 500 IBM PC-related products used in industrial and educational laboratories, factory automation, and process measurement and control industries. According to the vendor, the publication is recog-

nized in industry as the single source for industrial computers, data acquisition, industrial control, and communications products for the IBM PC, PC/XT, and PC/AT. The vendor has expanded the product offering to a complete line of industrial computers that includes the 9500 Industrial Tower Series, the 8500 Series of rack-mounted

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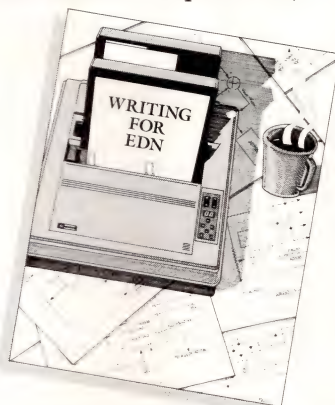
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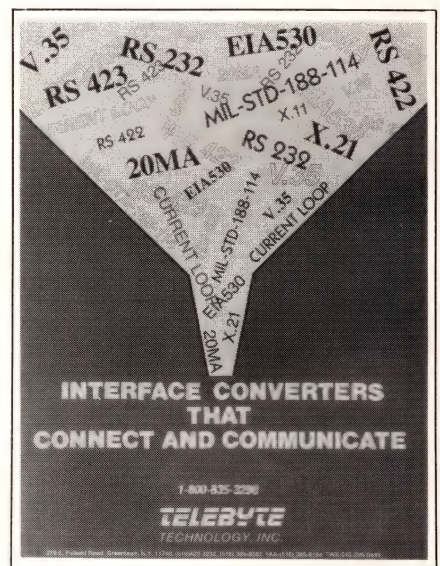
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computers, the 7500 Series of industrial chassis, the 7500 XC diskless computer/expansion chassis, and the PC node diskless computer. The new 26-pg software section includes data acquisition, operating-system, languages, CAD, and data-analysis packages.

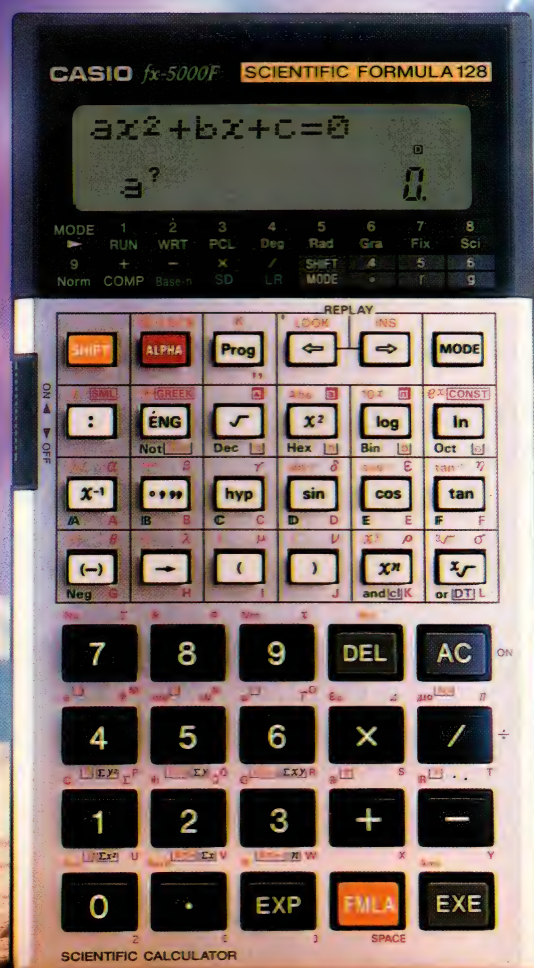
Industrial Computer Source,
5466 Complex St, Suite 208, San Diego, CA 92123.

Circle No 438



Interface converters categorized

The vendor's 16-pg catalog describes 22 interface converters in an attempt to organize the overflow of worldwide interface standards,



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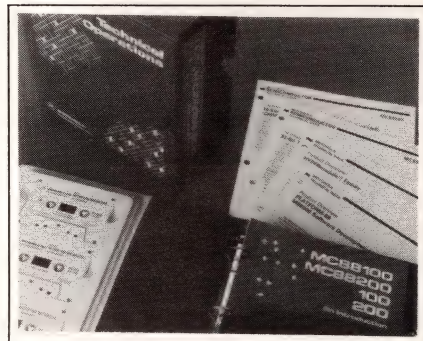
LITERATURE

which include RS-422, Current Loop, RS-485, V.35, MIL-STD-188, MIL-STD-188-114, and EIA-530. The publication mentions that these converters provide an electrical transformation in terms of voltage, impedance and timing, and the mechanical hardware connector transformation. It goes on to say that, because RS-232C is the universal

interface, most of the vendor's converters provide conversion from some specific interface to RS-232C, thus permitting the coupling of two converters to achieve a specific hardware conversion that may not exist as a standard product.

Telebyte Technology Inc., 270 E Pulaski Rd, Greenlawn, NY 11740.

Circle No 439



Audio cassette introduces RISC course

The M88000 family audio-cassette course, *An Introduction to the MC88100/MC88200 Reduced Instruction Set Computer (MTTA6)*, provides three tapes, containing approximately 4½ hours of material; illustrated course notes; and related support literature. The modular-formatted course material has clearly stated objectives and features exercises and evaluations for each module. The package is aimed at designers experienced in the use of 32-bit micro-, mini-, or main-frame processors. \$125.

Motorola Inc., Literature Distribution Center, Box 20924, Phoenix, AZ 85063.

Circle No 440

Listings survey software funded by NASA

Describing more than 1200 computer programs, the Cosmic (Computer Software Management and Information Center) catalog offers more than 1200 computer programs, as well as services such as developing exclusive user case histories and making inquiries of key people in NASA. The publication includes a NASA update of MIMS, the Medical Information Management System developed by the Goddard Space Flight Center; Comp-Size, an analytical tool that can make a preliminary composite analysis to verify sizing choices for structural members; and Clips 4.2, the Johnson Space Center's expert system shell.

Cosmic, The University of Geor-



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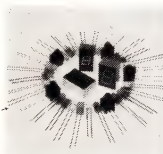
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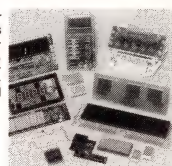
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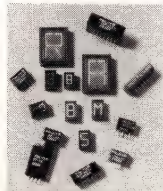
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gia, 382 E Broad St, Athens, GA 30602.

Circle No 441

Brochure describes control systems and instruments

The 40-pg product directory, *Instruments & Systems for Process Measurement and Control*, sums up

an abundance of products pertaining to recorders and data acquisition; conductivity/resistivity; dissolved oxygen; process control; sodium ion; humidity; gas- and fine-particle analysis; process transmitters; temperature; and instrument test and calibration. The publication also deals with parts and supplies, and total equipment and system

services. Photographs and figures illustrate the directory, and a numerical index and a listing of worldwide distributors complete the publication.

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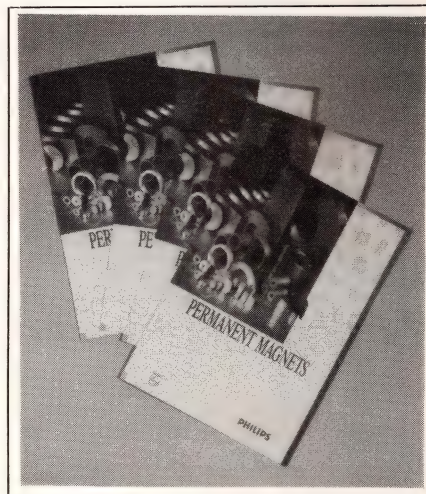
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Booklet surveys permanent magnets

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Philips Components Div, Box 523, 5600 AM Eindhoven, The Netherlands.

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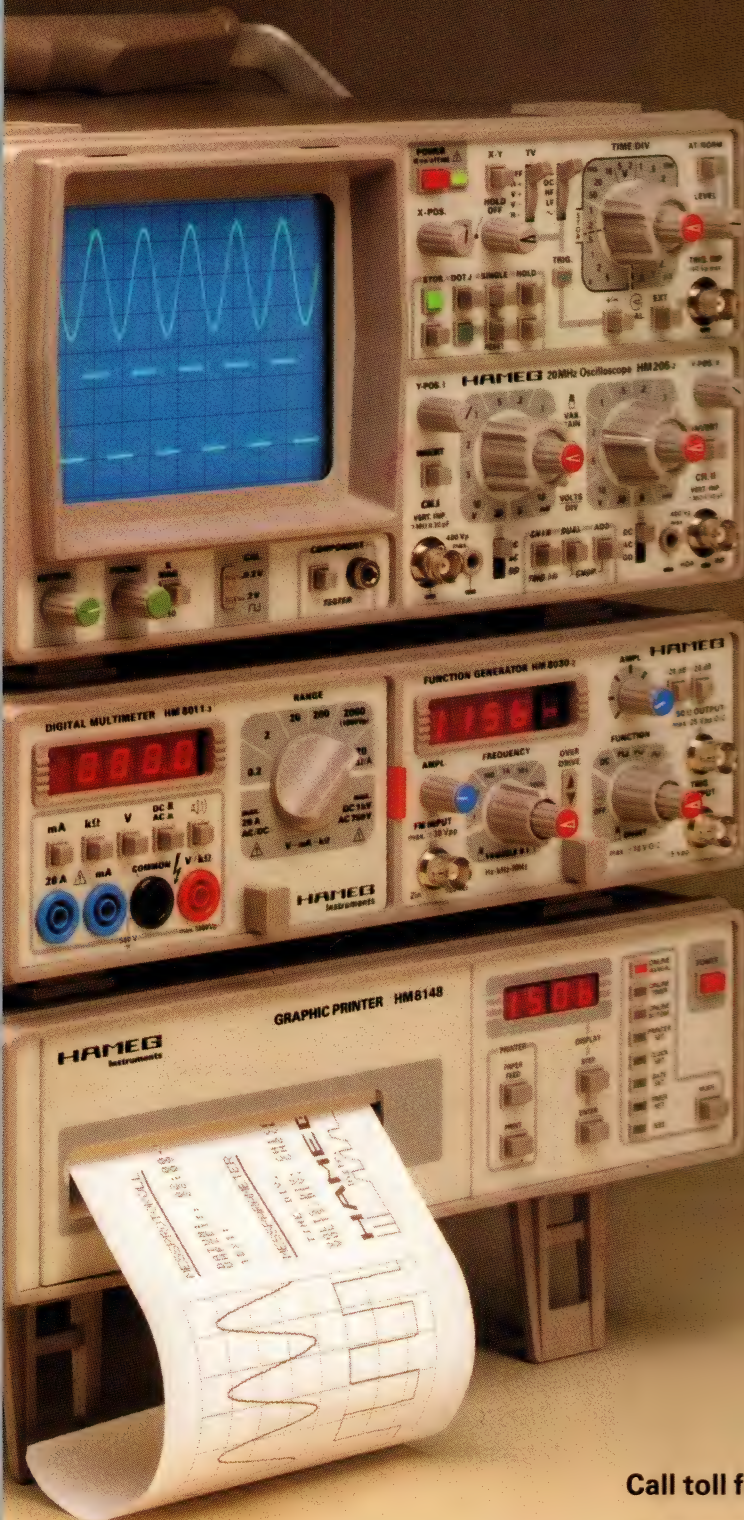
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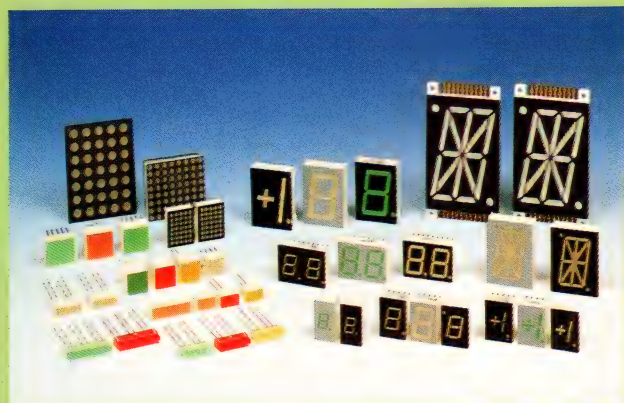
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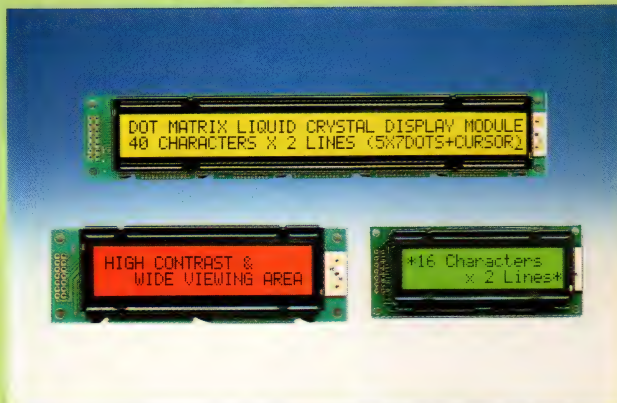
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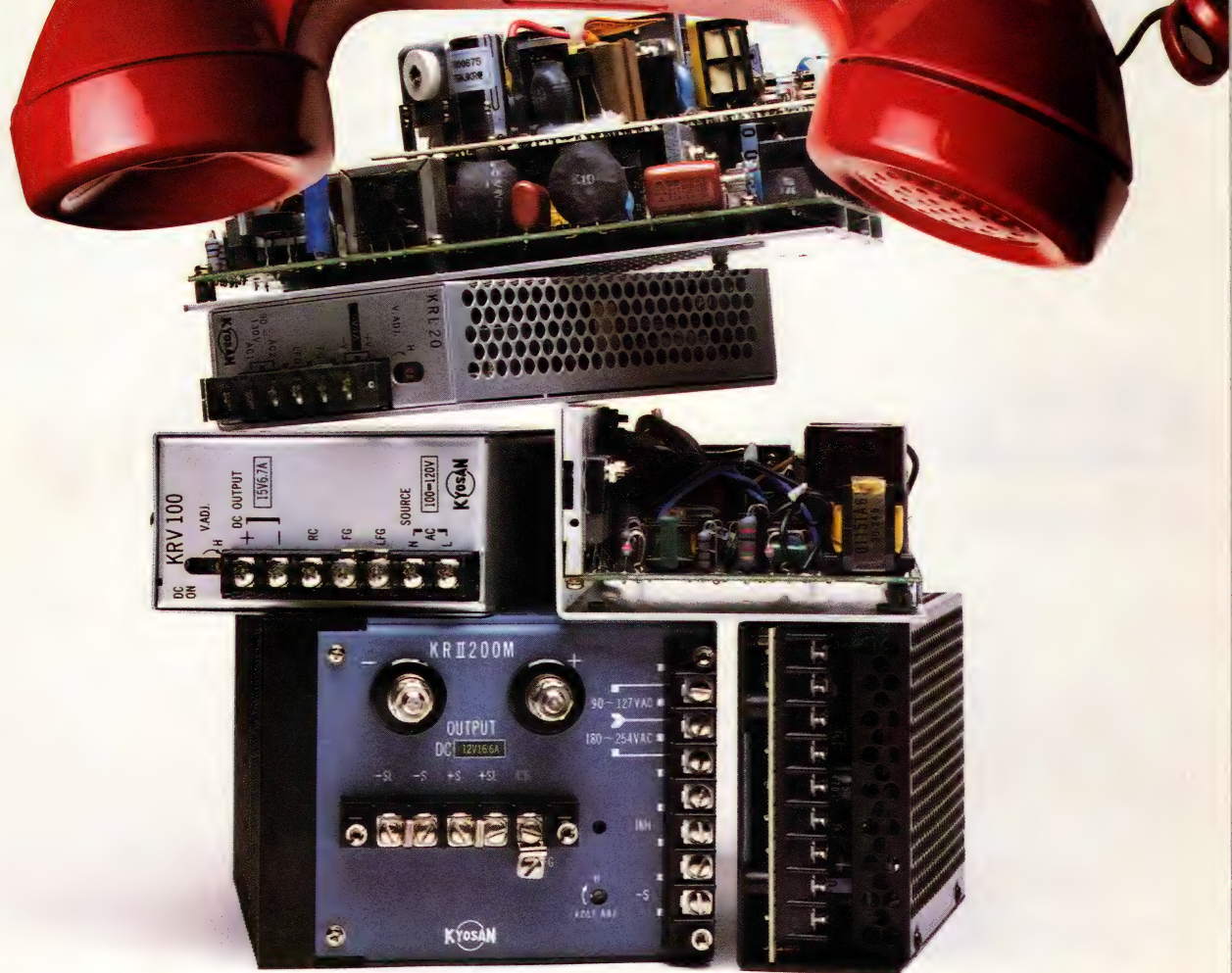
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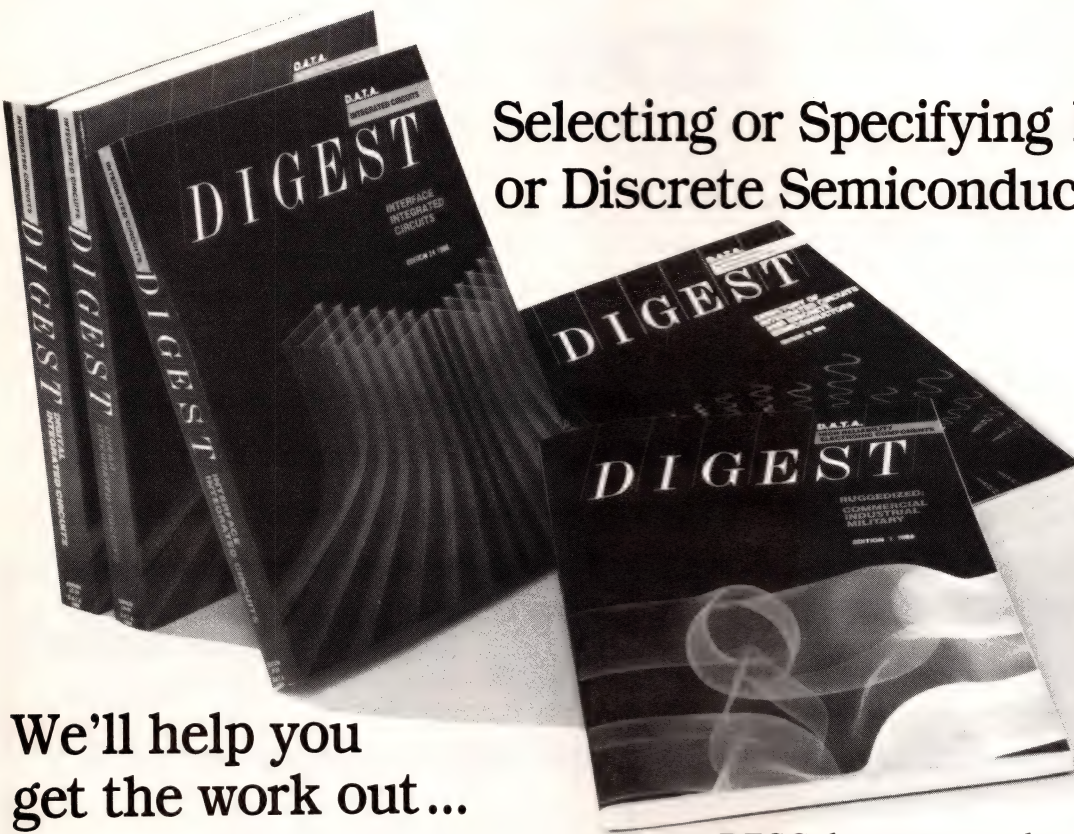
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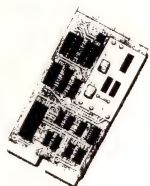
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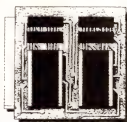
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We are an innovative, creative and high energy Development Engineering Group designing electronic, analog and microprocessor controls for consumer and professional Power Tools. With our computerized NiCd battery chargers, we are on the leading edge of cordless charger technology.

We are seeking an Electronics Engineer with a BSEE and 3+ years experience in product engineering design and development with knowledge of both analog and digital circuit design and power switching. We also prefer candidates with knowledge of electronic packaging (particularly surface mount) as well as CADAM experience. This engineer will work on the development of electronic designs for our power tools, working closely with manufacturing, marketing, quality and purchasing to execute projects. In addition, this engineer will be responsible for keeping up-to-date on all technologies affecting assigned product areas.

Interested and qualified candidates should send resume, salary history and daytime phone number to: Lynn Gardner-Shaw, Executive Recruiter, F-O-R-T-U-N-E Personnel Consultants, 200 East Main Street, P.O. Box 267, Purcellville, VA 22132. (703) 338-2380.

An Equal Opportunity Employer M/F

EDN

First in Readership Among Design
Engineers and Engineering
Managers in Electronics

Cross the engineering frontier...into space.

The Company

At GE Astro-Space, we're crossing the frontiers of space... offering Engineers the kind of rare opportunities that few are destined to realize.

With over one hundred and fifty satellites currently circling the globe—and long-term projects such as the Mars Observer, Space Station and Landsat—we are strengthening our position as a world leader in the design and manufacture of satellites for government and commercial use.

Experienced Engineers with a Vision

If you're the self-motivated Engineer we're seeking, you're invited to join us in fulfilling an array of project requirements... paving the way for a new generation of emerging space technology. Our mission requires the technical proficiency—and vision—of degreed professionals with a minimum of 3 years experience in one or more of the following:

- Comm Systems MW/RF Design
- HV Power Supply Design
- Spacecraft Power Systems
- Software Design-Flt/Grd Support
- Propulsion Systems
- Antenna Mechanical Design
- TT & C/C & DH
- Launch Vehicle Integration

The Environment

Our East Windsor, New Jersey location offers all the advantages of nearby Princeton—within easy access to New York City and Philadelphia. Additionally, selected positions are open in historic Valley Forge, Pennsylvania. In either location, you'll experience a lifestyle that complements your career, providing ample room for both personal and professional growth.

The Rewards

As the largest employer of engineers and scientists in the world, GE can provide competitive salaries and exceptional benefits including tuition refund and continuing education programs—providing constant training in new technologies and systems... so your expertise is always current and expanding.

The Time Is Now

We're a company anxious to meet Engineers who want to cross the engineering frontier. Rush your resume, in confidence to: Employee Relations, Dept. EDNM/11-10, GE Astro-Space, P.O. Box 800, Princeton, New Jersey 08543-0800.



**GE Aerospace
Astro-Space**

Equal Opportunity Employer

Someday, he'll ask you
where you were
during the
color revolution.



Color is changing the way everyone does business. It could also change your career. In a big way.

Last year, sales of color monitors beat monochrome for the first time. The same will happen to computer printers. Within the next few years, people will be able to buy desktop hardcopy devices that deliver high-quality, four-color printing at one-tenth the cost of present color hardware.

From Dataproducts.

We've been the most important name in computer printers for 26 years, and we've developed some of the most advanced technology in the

industry, including thermal, laser, and an extraordinary new solid ink process that will change the way business sees itself from now on. In color.

No one else has this. Just us.

Think what this is likely to do for our future.

And for yours. This is one revolution you don't want to miss.



Dataproducts.

Put some color in your work.

Right now, we're looking for creative, experienced Product Development Engineers for the following positions:

In software: Hardware/Software Systems Integration; Controller Systems Engineers; Sr. Firmware/IBM Interface Engineers; Sr. Software Development Engineers; Controller Firmware Design Engineers.

In electrical: Manager Product Development—Impact Printers; Digital Hardware Engineers; Analog Design Engineers; Test Engineers; Electrical Technicians.

In mechanical: Staff Designers; Sr. Mechanical Designers; Mechanical Engineers — Printer/Peripheral Industry; Mechanical Technicians.

Send your resume to: **Dataproducts Corporation, Human Resources, Dept. JH/EDN/11-10,** 6200 Canoga Ave., P.O. Box 746, Woodland Hills, CA 91365-0746. Equal Opportunity Employer M/F/H.

Great Memories are Made in America

Join The American Team

At Micron, we're committed to making American-made memory products the standard of the industry, and as part of our team, you'll work on the leading edge of sub-micron, multi-megabit technology. Located in the beautiful foothills of Boise, Idaho, Micron offers a state-of-the-art environment — both on and off the job — and a quality of life, and diversity of recreational opportunities, that equals the quality of our products. Make a memorable career move and choose Micron — the team that makes great American memories.

Engineering Opportunities

- Device Physics
- Thin Films
- Implant
- Analytical Chemist
- E-Beam and Optical Lithography
- Field Applications
- Test
- Product
- QA/FA
- Material Science
- Modeling/Simulation/Characterization
- PVD
- Dry Etch
- CVD

Research & Development Projects

- Planar Sub-Micron Contacts/Vias
- Sub-Micron CMOS Transistors
- Reliable Metal Interconnect
- Source, Drain and Poly Self-Aligned Silicide
- Local Interconnection
- E-Beam Direct Exposure Systems
- Aggressive N+/P+ Space
- High Pressure Oxidation
- Rapid Thermal Processing
- Multi-Level Metalization
- Ultra-Clean Technology
- Advanced Metrology
- Hi-Energy Implantation
- Ultra-Thin Dielectric Technology
- 3D Technology
- Zero SER Technology
- Facility Automation

Production

- CMOS DRAMS (256K, 1M, 4M, 16M)
- Fast SRAMS (16K, 64K, 256K, 1M)
- High Density Video RAMS (256K, 1M)
- Customer Supplied High Density Logic for use in Rel Sensitive Applications
- ASM Memory

Reliability Qualification

- Advanced Smart Burn-In Capability
- 5 Million Device Hours Per Day/
Per Part/Per Process
- Full Process/Product Qualification

MICRON

TECHNOLOGY, INC.

MICRON TECHNOLOGY, INC., 2805 E. COLUMBIA ROAD BOISE, IDAHO 83706 (208) 383-4038
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Breakthrough ideas.

A career at Compaq offers the opportunity to do what's never been done before.

To seek new ideas within a confined space is seldom rewarding. Real discoveries are made by those who break from the norm, who explore new channels and change the rules.

At Compaq, we understand that free and creative thought needs to move outside established lines. Because it's that kind of thinking that's made us the world's leader in 80386-based PCs for business.

Our engineers are individual achievers, creatively inspired by the freedom of our unique corporate environment. At the same time, they're team players. Their can-do spirit and drive for excellence helps Compaq develop and introduce superior new products, while other manufacturers are still at the drawing board.

If you're this kind of innovative engineer, why not explore a career where your ideas are sure to be heard? Compaq has a variety of immediate opportunities for engineers at our Houston world headquarters.

Microprocessor Logic and ASIC Design Engineers

Challenge your expertise in logic design and/or microprocessor system design using flow charts and timing diagrams for digital design and detailed design analysis. Your experience should include vendor libraries, test vector generation, simulation checkout and TTL emulators for gate array standard cell design. Familiarity with CAE systems used in logic design, test vector generation, simulation checkout and documentation is also necessary. You must have five years' related experience plus a BSEE or equivalent degree. An MSEE degree is preferred.

Electrical Design Engineers

Responsibilities include development and evaluation of new mass storage products, principally flexible drives. You'll perform specification, design review, test, failure analysis and product support functions. In addition, you'll monitor as required, the start-up phase of vendors production line



to assure process controls, test capabilities, etc. Your BSEE should be complemented with five to seven years' experience.

Electrical R&D Engineers

Develop and evaluate new mass storage products, principally Winchester drives. Strong knowledge of all phases of Winchester disk drives design, especially Interface, Read/Write, Servo. Familiarity with MS-DOS, Assembly and 'C,' along with a BSEE and five years' experience are required.

Systems Architects

You'll design new products by investigating and evaluating system compatibility and performance of design alternatives and new technologies. You'll develop hardware compatibility tests and performance analysis tools.

Quality with a BSEE, MSEE preferred, and three years' hardware background with a knowledge of microprocessor-based systems software. In addition, experience with CPUs/Memory/Bus architecture, numeric co-processors, file subsystems, network communications, graphic subsystems and state machines is required.

Systems Software Engineers

You'll evaluate, design and develop firmware, operating systems, device drivers and utility software for PC systems. Along with your BSEE/BSCS, you'll need four years' related experience in PC software develop-

ment, 8086/286/386 Assembly/'C' language programming in MS-DOS, OS/2 and/or UNIX/XENIX operating system environments.

CAE System Engineers

You'll bring on-line new design methodologies, develop and execute benchmarks and install new software/hardware. Your experience should include simulation accelerators, fault grading and scan technology, modelling techniques, and mainframe and/or super minis. Exposure to ASIC and/or UNIX environments is desirable. You'll need a BSCS or BSEE, MSCS or MSEE preferred, and five years' CAE development experience.

Software Engineers - Audit/Test

Put your design and development talents to the test improving structural software. You'll help increase the reliability of personal computer systems and operating systems software. Five years' software quality assurance or test development experience should complement your BSEE/BSCS. Experience in 'C' and 8086/286/386 Assembly language is essential.

Packaging Engineers

As a Compaq Packaging Engineer, you'll help improve the quality of Compaq products. You'll need a BS in Packaging Engineering or equivalent degree, plus three to ten years' experience in a computer or electronic component manufacturing environment. Your expertise should include shock and vibration testing as well as evaluation of packaging cushioning materials. International packaging and project management experience is desirable.

Now's your chance to reach beyond the limits.

There's nothing to stop you here. Compaq offers competitive salaries, comprehensive benefits and an environment that inspires freedom, innovation and personal satisfaction. We have a variety of ongoing opportunities for select professionals. If you're interested in one of the above positions, or any other, please give us a call at 1-800-243-9003. Or simply submit your resume and the position for which you wish to be considered to: Compaq Computer Corporation, Dept. EDN1110/MW, P.O. Box 692000, Houston, Texas 77269-2000.

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Compaq is an affirmative action employer, m/f/h/v.

COMPAQ

COMPUTER CORPORATION

WE INVITE YOU TO PERFORM IN THE COMPANY OF IDEAS



While you're in Anaheim, attending WESCON, you may notice one local site that stands above the rest. It's Interstate Electronics Corporation. As the recognized leader in Global Positioning System (GPS) technology, Interstate Electronics can offer you the opportunity to become an integral part of a wealth of dynamic projects.

We're the only company with experience both as a developer and user of GPS-based tracking systems. We've produced total GPS solutions for a wide range of military needs, from the Navy's Trident Program to the Strategic Defense Initiative (SDI).

To continue this leadership, we are seeking exceptional individuals with proven hardware or software experience. Current openings include:


- ☐ Hardware Unit Sustaining/Integration Engineer
- ☐ Hardware Project Engineer
- ☐ Hardware/Software System Engineer

- ☐ Sr. RF Circuit Design Engineer
- ☐ Systems Analyst
- ☐ Artificial Intelligence Engineer
- ☐ System & Unit Design Engineer

The projects we work on are the kind you would expect to find at an industry giant. But unlike a large company, you'll be involved throughout the program, not just on one component.

To find out how you may fit into our exciting future, please call us anytime at (714) 758-5000, ext. 500. We'll be happy to set up an interview with you at your convenience. If you didn't attend WESCON and are unable to visit us, please send your resume to: Personnel Dept. W, Interstate Electronics, 708 E. Vermont Ave., Anaheim, CA 92803. We are an equal opportunity employer. U.S. citizenship may be required.

INTERSTATE ELECTRONICS CORPORATION

A Figgie International Company 

Engineers/ Architects

NCR

Only one computer company can offer you so much opportunity.

As a \$5.6-billion computer industry leader, NCR's key to exciting success has been our ongoing and innovative new product releases. We now have one of the broadest lines of PC's in the industry. Let our momentum and achievement enhance your professional career. We offer challenging opportunities to qualified individuals committed to top performance in the following roles:

Hardware Design Engineer

Will design and develop microprocessor-based computer electronics. Requires a BSEE or equivalent plus minimum of 3 years' design experience with TTL and microprocessors. Hands-on knowledge of CAD/CAE equipment desirable.

ASIC Design Engineer

Will design and develop application specific ICs from specification through product release. Requires BSEE or equivalent plus minimum of 3 years' experience in IC design.

Systems Software Engineer

Will design, develop and evaluate firmware, operating systems, device drivers and utility software. Requires BSEE/CS plus minimum of 3 years' related experience in PC software development, 8086/286/386 Assembly and 'C' language programming.

Systems Architects

Will design new PC system architectures, as well as develop hardware compatibility tests and performance analysis tools for benchmarking of design alternatives. Requires BSEE plus 3 years' hardware experience with strong knowledge of microprocessor-based systems software. Experience with CPUs/Memory/Bus architecture, numeric co-processors, file and graphic subsystems, and network communications is essential.

Product Process/Reliability Engineer

Will plan design evaluation tests and perform failure analysis, reliability tests and risk analyses related to development process for new PC products. Requires BSEE or related discipline, knowledge of IC related electronics technologies and experience in semiconductor design and manufacturing. ASQC/CRE/CQE certification preferred.

Our division is located near Clemson University in the beautiful foothills of the Blue Ridge Mountains in South Carolina. To find out more, send your resume and salary history to:

Manager, Personnel Resources, Dept. 82J
NCR Corporation, Personal Computer Division
1150 Anderson Drive
Liberty, SC 29657

NCR... people working together to create value.

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ELECTRONICS DESIGN MANAGER

55 year old leader in HOME CARE/REHABILITATION MEDICAL EQUIPMENT INDUSTRY, known for PRODUCT QUALITY and EMPLOYEE/CUSTOMER PARTNERSHIP has immediate opening at our modern 500,000 sq. ft. manufacturing facility in coastal Ventura County, California, mid-way between Los Angeles and Santa Barbara.

Qualified candidates will have a BSEE or equivalent education, plus a minimum of 7 years experience in ELECTRONIC PRODUCT DESIGN with a record of successful design completions and/or PRODUCT INTRODUCTIONS. Should have thorough knowledge of DIGITAL & POWER ELECTRONICS, PWM MOTOR CONTROL, (familiarity with MOSFET a plus) and be a CREATIVE, MOTIVATED INDIVIDUAL WITH LEADERSHIP ABILITY.

Everest & Jennings offers a team-oriented, professional R & D atmosphere and an excellent benefits package which includes medical, dental & vision care, profit sharing, etc. For immediate confidential consideration, send your resume or call: Bill Hodson, EVEREST & JENNINGS, Dept. M, 3233 E. Mission Oaks Blvd., Camarillo, CA 93010, (805) 987-6911. WHEELCHAIR USERS ARE ENCOURAGED TO APPLY. EQUAL OPPORTUNITY EMPLOYER M/F/H/V.

Everest & Jennings

Where Challenge creates Opportunity

Positions encompass the design, debug and analysis of disk drives and electronic drive sub-systems for 5 1/4" Rigid Disk Drives.

- BSEE, U.S. citizen or permanent resident

FIRMWARE ENGINEER - Ref. #6411-1400L

Design, code, debug realtime Intel Microprocessor Firmware.

- Assembly language
- Disk Controller
- SCSI

ELECTRICAL ENGINEER - Ref. #8800L

Servo Engineer will define and develop PLLs, AGCs actuator servo loops.

- Analog, Digital and Modern Control Theory

ELECTRICAL ENGINEER - Ref. #8300L

Develop, direct, analyze tests associated with magnetic recording heads and media.

- Winchester Head Technology
- Thin Film Heads and Media
- MR and MIG Heads

ELECTRICAL ENGINEER - Ref. #6900L

Develop new concept, perform theoretical analysis, implement design and carry through into high volume production.

- Analog Circuit
- Active/Passive Filter Design
- PLL/PLO
- Small Signal Analysis
- Signal Conditioning
- Communication Theory

Challenging career opportunities exist at our Oklahoma City facility. Become part of a world class manufacturing operation dedicated to providing the best 5 1/4" Rigid Disk Drives world wide, send your resume and salary requirements to: IMPRIMIS (Control Data Corporation), P.O. Box 12313, Oklahoma City, OK 73157, Attn: Professional Staffing.

IMPRIMIS
CONTROL DATA

Affirmative Action Employer

Adventure & Discovery in Aerospace & Defense

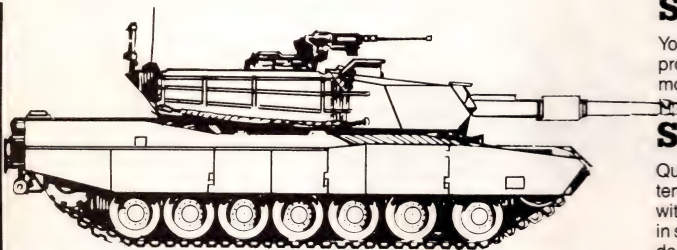
Engineering breakthrough. It's a process of exploration, of inspiration, and, finally, of triumph. It takes the right combination of technology and people. And it's a way of life at Smiths Industries, SLI Avionic Systems Corporation.

We are one of the world's premier manufacturers of aircraft instruments, guidance and navigation systems and flight data recorders for commercial and military applications. Building on a 40+ year history of leadership, we are today involved in state-of-the-art technologies including flight management systems, attitude heading reference systems technology (AHRS), and Fiber Optic Gyro.

Join us at our Grand Rapids Operation in one of the following challenges:

Materials Engineering Section Manager

Requires 7+ years experience, to include some at the supervisory level. Materials engineering experience in an aerospace instrument or electronic systems environment is preferred, with knowledge of printed wiring board fabrication and assembly, metal finishing, heat treatment and general metallurgy. BS in Metallurgy, Chemistry or Materials Science expected.



Structural Engineer

You will participate in on-site installation of aircraft modifications; some travel involved. Requires 10+ years structural design experience on military aircraft, including onboard cockpit design and layout. Must know MIL-STD-100 and MIL-D-1000 drawing formats and, preferably, aerodynamic/flutter and divergence analysis. Familiarity with stress and fatigue analysis, and fabrication of sheet metal assemblies also necessary. BSME or equivalent required.

Quality Engineer

Requires quality-oriented experience in hybrid microelectronic manufacturing, with knowledge of applicable MIL-Specs and Standards.

Senior Engineer/ Project Manager

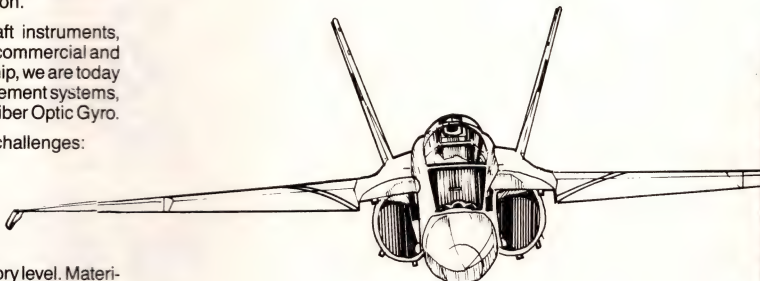
Requires a minimum of 6 years experience in project management and use of tools (Pert, Gantt, etc.) You must be familiar with advanced airborne hardware. BSEE or equivalent.

Marketing Manager

You must have experience in either marketing flight data recorders, inertial reference systems or flight management systems.

CM/DM Supervisor

Requires significant experience in data management and hardware/software configuration, as well as MIL-specs familiarity. Supervisory experience is a must; degree preferred.



Senior Manufacturing Engineer

You should have at least 5 years experience with guided wave optics and IC processing, OR in control theory with knowledge of light propagation in single mode wave guides.

Senior Data Systems Engineer

Qualifications include a minimum of 5 years experience in military avionics system design, with strong hardware and software experience. You must be familiar with MIL-490 and MIL-2167 system requirements documentation; background in structural analysis is preferred, as is the ability to formulate interface control documents, white papers, proposals, etc. BSEE or equivalent.

Mechanical Engineer

Your challenges will demand at least 6 years experience in the design, development and testing of dynamically tuned gyros, with an orientation toward project responsibility. BSME required.

Guided Wave Optics Engineer

Senior position responsible for augmenting optical rate sensor development for a passive Fiber Optic Gyro. Requires solid hands-on development experience in single-mode guided wave optics. Proven leadership, communication, organizational and analytical abilities are a must. MSEE or MS Physics with applied electro-optic orientation required; PhD preferred.

Manufacturing Engineers

Engineering background, strong electromechanical skills and/or process experience required for challenges in a number of areas.

Smiths Industries offers a salary and benefits package you'd expect from a leader. We will provide relocation assistance to our attractive community in western Michigan, which offers a below-average cost-of-living and proximity to endless recreational activities. For consideration forward your resume and salary history, indicating the position in which you are interested, to:

Judy Percy
Manager of Technical & Professional Staffing
SMITHS INDUSTRIES

SLI Avionic Systems Corporation
Grand Rapids Operation
4141 Eastern Ave., SE
Grand Rapids, MI 49518-8727



Equal Opportunity/Affirmative Action Employer

HAVING THE BEST TECHNOLOGY IS ONLY HALF THE BATTLE.



The Trojan Horse was a very progressive technological idea for its day — but what was it without those ingenious and determined soldiers inside? Nothing but an oversized wooden horse on wheels.

At Litton Data Systems we understand that it's the people behind technologies that make them work. And the people inside a company that make things happen.

Over twenty-five years of excellence in the design and manufacture of vital military C³ systems mark our commitment to an entrepreneurial atmosphere that encourages our professionals to do what's necessary to conquer today's technologies.

If you're interested in joining a company with a classically simple strategy for success, consider one of the following positions:

SOFTWARE/FIRMWARE ENGINEERS

- Requires a Sr. Software Engineer with experience on large military command and control systems. A background in CMS2 language and experience with communication data links such as TADIL-A, TADIL-B, TADIL-J, LINK-1 and ATDL-1 are highly desirable. Re-

quires 5-10 years' experience in Assembly language programming for military systems and a minimum of 5 years' experience in digital signal processing applications.

- Will be responsible for programming state-of-the-art digital and voice communication systems. Requires experience in the programming of the ZILOG Z80, INTEL 8748 and TI TMS 32020 microprocessors. 3-5 years' experience in the development of communication firm-ware and a solid understanding of hardware design is necessary.

Above positions require a BS in Computer Science or Engineering.

- Will be responsible for contributing to the design and modeling of new algorithms. Requires an MS/PhD in Computer Science or Engineering and a minimum of 15 years' experience applying signal processing theory in the development of tracking systems.
- Will implement firmware for high speed digital database and impeded computer peripherals. Requires a BS in Computer Science, EE or Math and 3-5 years' experience in Assembly language, programming techniques and use of the UNIX* Operating System.

SYSTEMS INTEGRATION AND TEST ENGINEERS

Requires experience in Marine Corps and USAF Communications, Command, and Control Systems. Successful candidates will develop system level test procedures, perform verification of contract requirements at the system level and integrate software. You will document problems through appropriate trouble reports and subsequently verify solutions. You will also participate as a test team member during the conducting of informal and formal system level tests.

These positions require excellent writing ability. Experience with PC based software preferred. A technical degree with experience in the test of Communications, Command, and Control Systems is highly desirable.

As a division of Litton Industries, we can offer you an excellent salary and comprehensive benefits plan. Please send your resume with salary history to: **Litton Data Systems, Employment, Department 082, 8000 Woodley Avenue, Van Nuys, CA 91409-7601.**

Litton

Data Systems

Principals Only/Equal Opportunity Employer

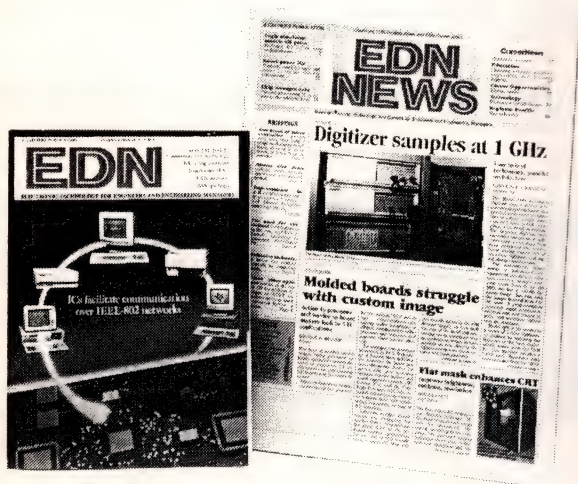
THE EDN MAGAZINE/EDN NEWS

Recruitment Package

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EDN reaches more than 137,000 engineers and engineering managers, the largest circulation in the electronics field. EDN News reaches EDN's U.S. circulation of more than 121,500. And, when you place equivalent space in both the *Career Opportunities* section of EDN, and the *Career News* section of EDN News in the same month, you'll get a 1/3 discount off the EDN News rate!

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The message at StorageTek
is loud and clear

The Future is at Hand.

Storage Technology Corporation is moving forward as a determined competitor in the information storage and retrieval industry. We are financially healthy. We know our market. We are a leader in providing complete solutions to our customers' needs. Currently, we are seeking:

Software Engineers

Join the motivated team at StorageTek to architect, design and develop advanced software elements of new StorageTek products. Requirements include a BSEE/BSCS and two or more years experience in assembly language, "C", or other block level languages. Positions are available in the following areas:

- Functional microcode running in advanced RISC engines to operate high performance caching disk controllers.
- Diagnostic microcode that directly exercises hardware to determine proper operation and evaluate faults.
- Functional microcode to operate the IPI interface of a caching tape controller.
- Software to interface engineering workstations, workstations software and integrated mainframe design automation applications.
- IBM mainframe software running under MVS/XA and MVS/ESA that does functional and performance tests of I/O equipment.
- Simulation and modeling software written in a generalized simulation language (such as GPSS) to model operation of I/O subsystems.

Logic Design Engineers

Design and develop advanced intelligent caching disk controllers or high speed intelligent tape/disk controllers.

To qualify for these design positions you should have a BSEE and 2 years experience in logic design and/or CMOS gate array design of micro-programmed tape and/or disk controllers. A subsystem architecture background is desirable as is knowledge of high performance mainframe storage systems.

Power System Engineer

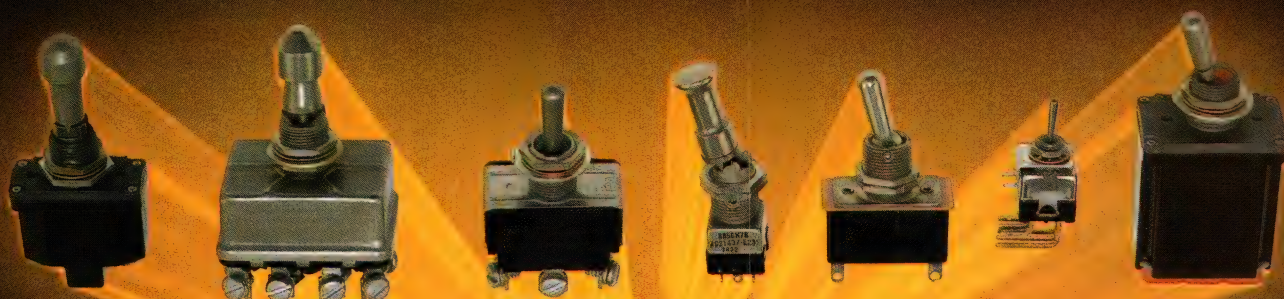
Join the team who's developing the next generation Data Storage Control Unit. Responsibilities include the architecture, specification, design and development of the entire power system. Experience in linear and switching power supplies, DC power distribution, redundant and battery back-up systems, three phase AC power distribution and protection required. Knowledge in power system packaging and UL/CSA/IEC/FCC requirements also a must.

The ideal candidate should have a BSEE and 9 years experience in power systems design including a minimum of 5 years in tape or disk controller or computer power systems.

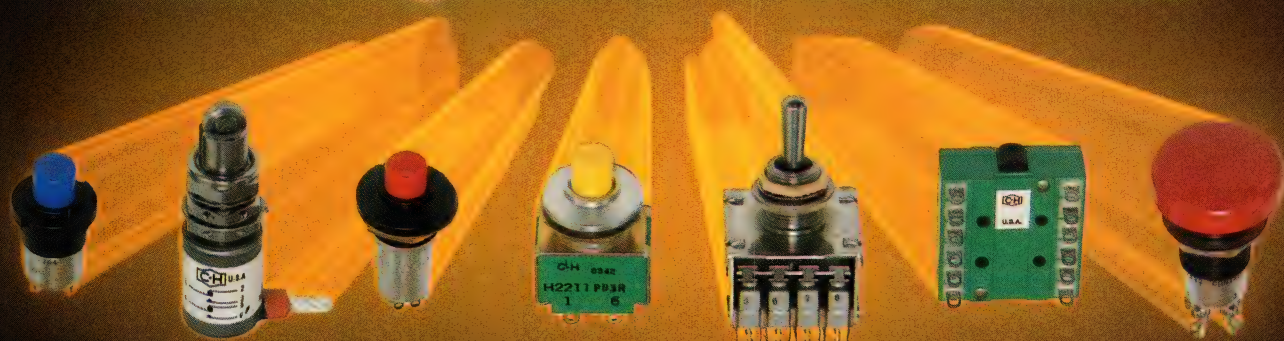
Please send your resume to Jim Meadows, Storage Technology Corporation, Department ED59, 2270 South 88th St., Louisville, Colorado 80028-3159. We are an equal opportunity employer.

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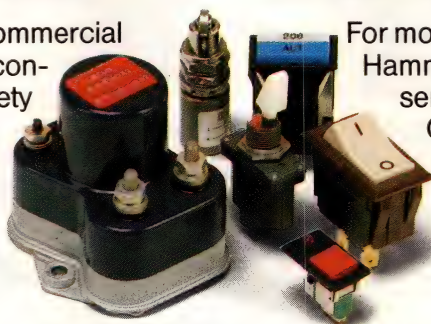
Pick an application—your toughest application. That's where you'll want to use one of these remarkably rugged Mil-Spec switches.

From applications on business/commercial aircraft, heavy-duty vehicles and construction equipment, to a wide variety of military applications—these switches survive the harshest environments.

Choose from a broad line of sealed and unsealed switch

types. Each backed by extensive R&D and supported by a solid, service-oriented sales and distributor network.

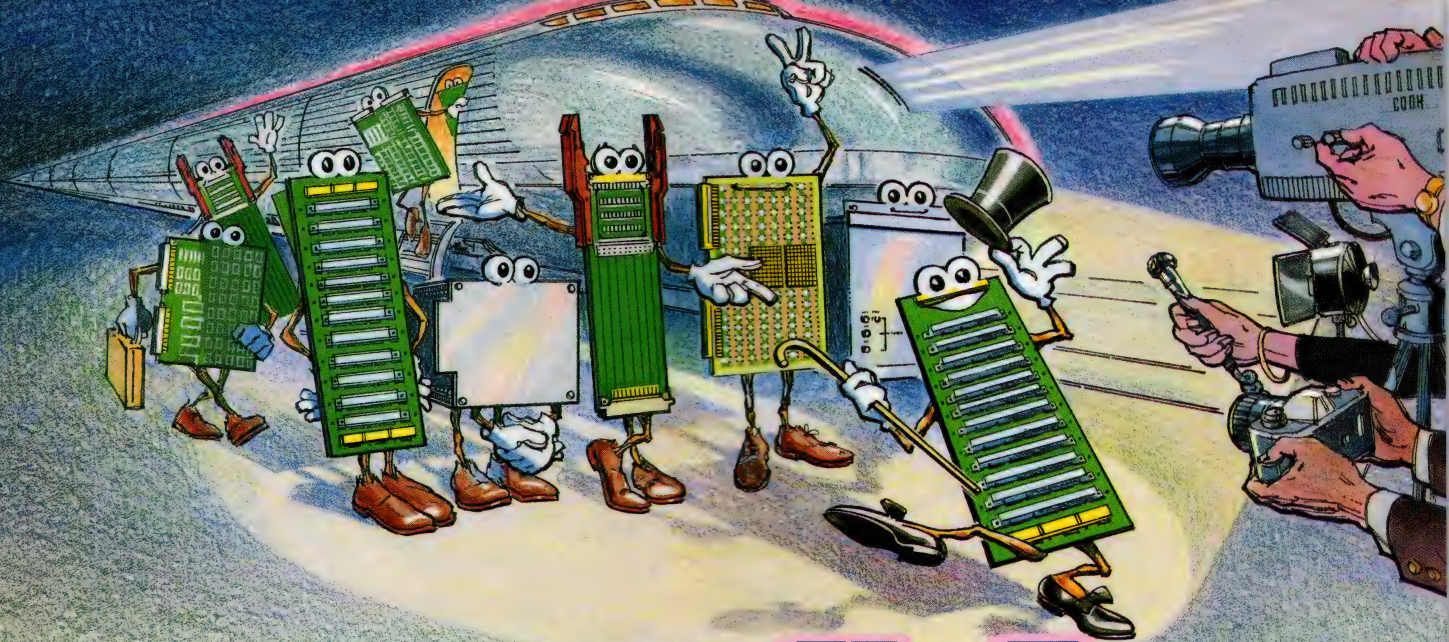
For more information contact your Cutler-Hammer Sales Office or Distributor. Or send for our complete catalog. Eaton Corporation, Aerospace & Commercial Controls Division, 4201 N. 27th St., Milwaukee, WI 53216. Or call 414-449-7487.



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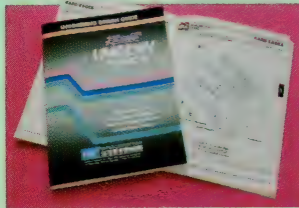
Augat's All-Stars demonstrate real team spirit — the concept that the whole is greater than the sum of its parts. With Augat, you benefit from an integrated program that assures you a COMPLETE VME solution. Unique advantages like nationwide distribution, a comprehensive VME Engineering Design Guide and an in-depth line of quality products combine to give you value that greatly exceeds any line of "hardware only."

***Delivery when
you want it
— wherever
you are***

Over 100 distributor locations . . . because one or even several stocking locations can never provide the product availability and service that 100 savvy Augat distribution sites can muster.



Augat is teamed with national distributors whose business depends on their ability to supply off-the-shelf product and value-added custom assemblies "just in time." You can count on your Augat distributor and Augat's extensive VME product line to give you what you want when you want it!



***In-depth technical
documentation
always
at your desk***

Design and systems engineers require complete product documentation.

Augat's VME Engineering Design Guide has been prepared to assist you in the critical design/specification stage of projects that require system-level packaging. It focuses on the whole system from backplanes to power supplies, including a detailed electrical

characterization of backplanes, and how each variation can affect your system.

So next time you're considering a VME approach, buy more than product — buy an integrated solution from Augat. Work with an All-Star Team!



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VME All-Stars
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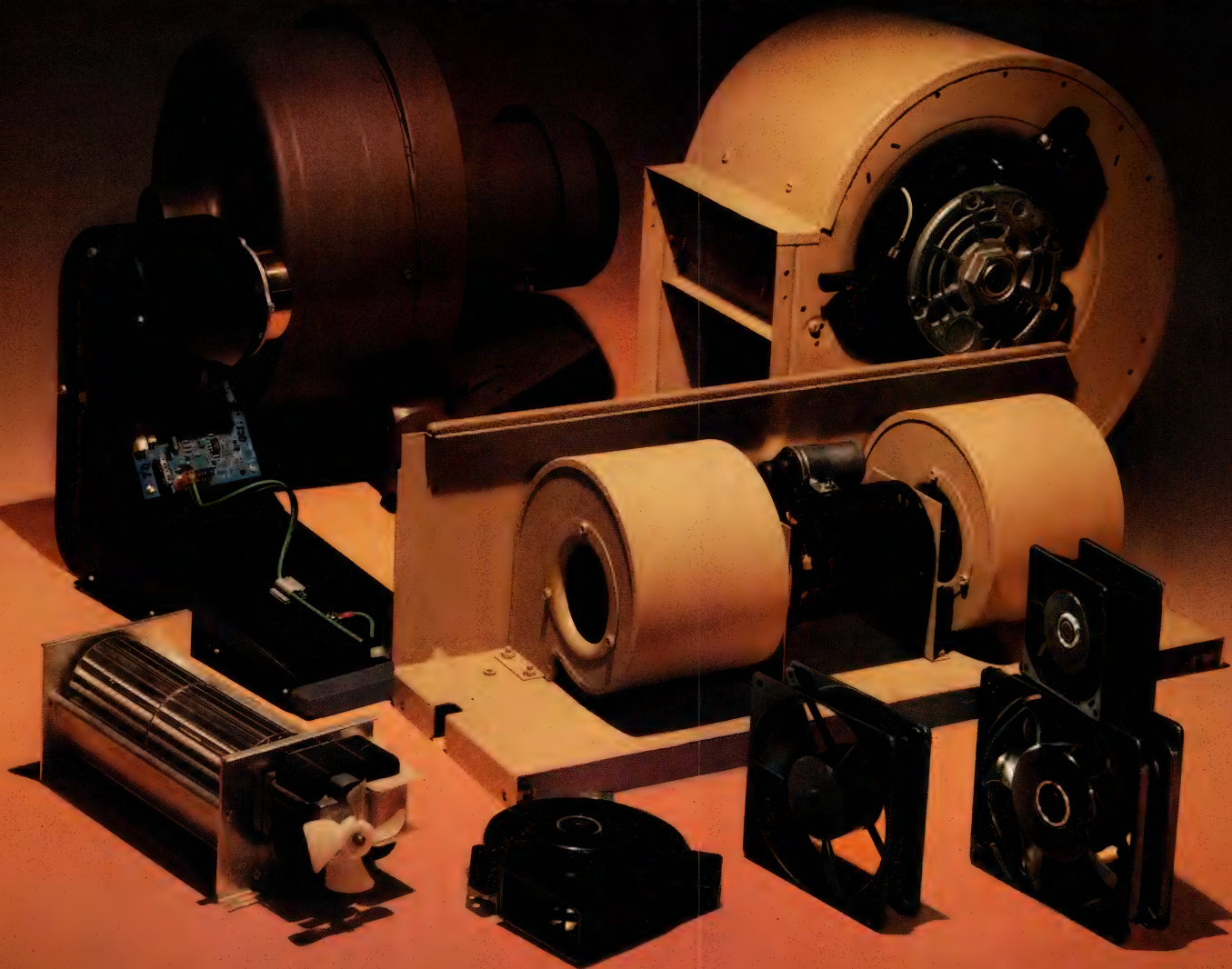


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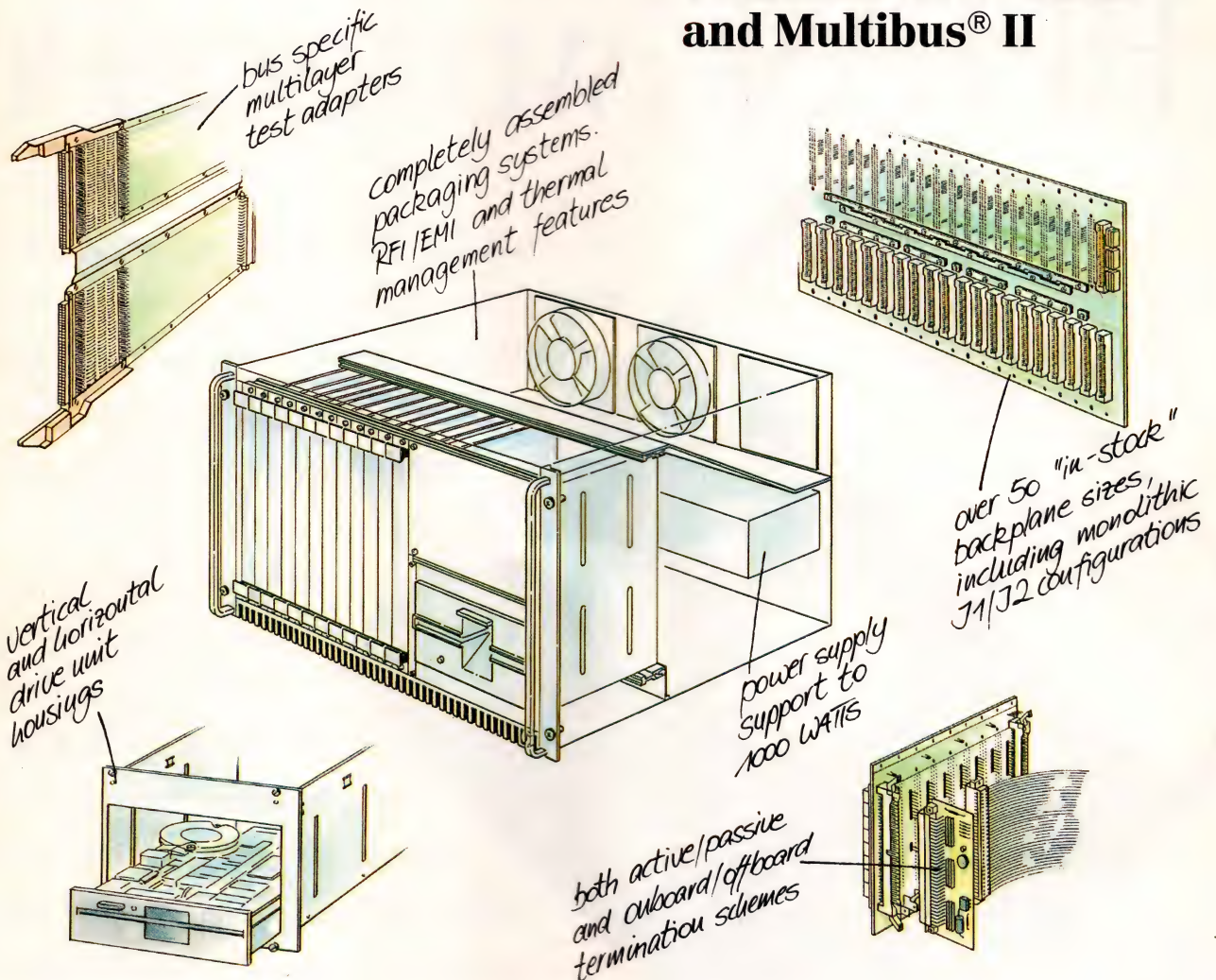
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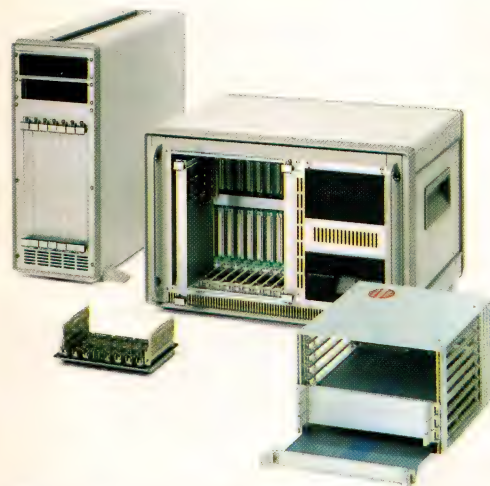
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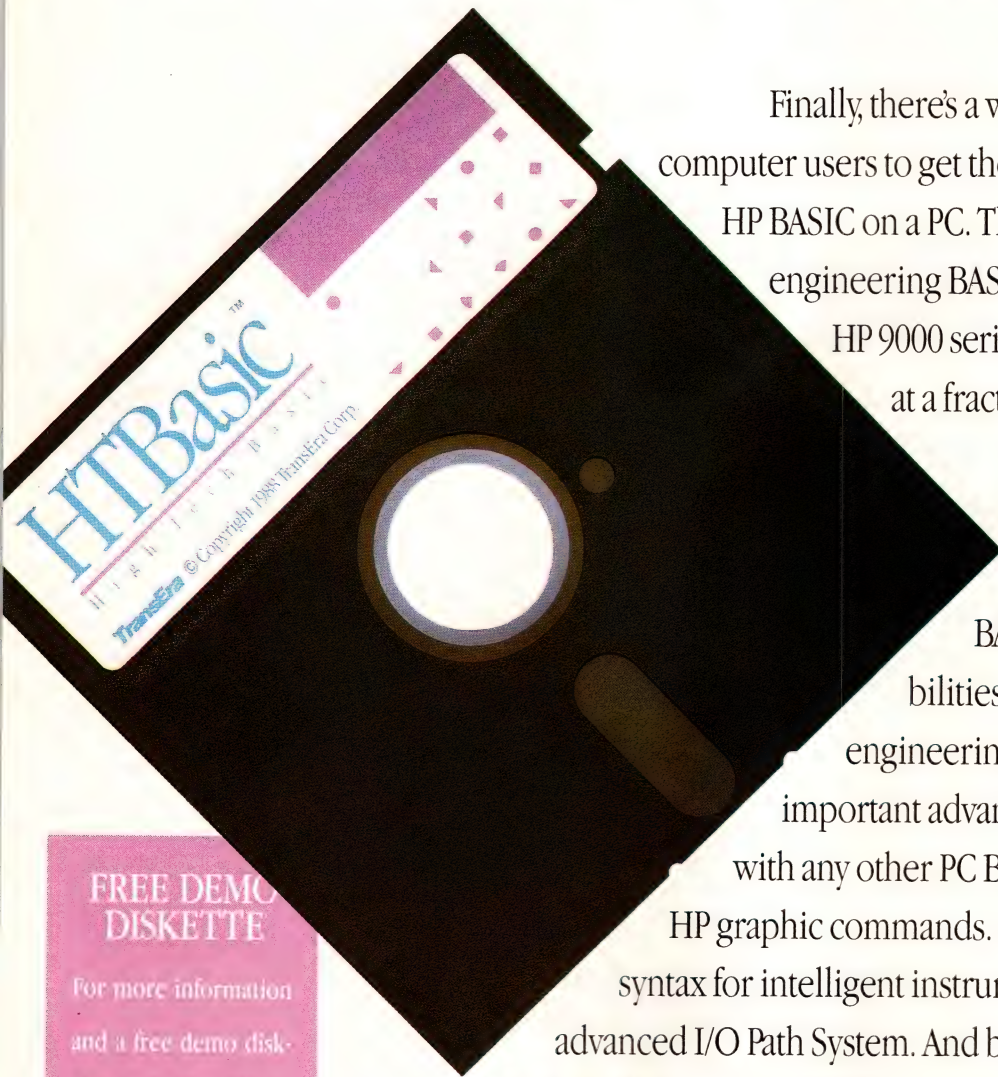
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Peter D Coley
VP/Publisher
Newton, MA 02158
(617) 964-3030; Telex 940573
Ora Dunbar, Assistant/Sales Coordinator

Deborah Virtue
Business Director
Newton, MA 02158
(617) 964-3030

Mark J Holdreith
Advertising Sales Director
Newton, MA 02158
(617) 964-3030
Heather McElkenny, Assistant

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Chris Platt, Regional Manager
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William Platt, Sr, Vice President, Reed Publishing USA
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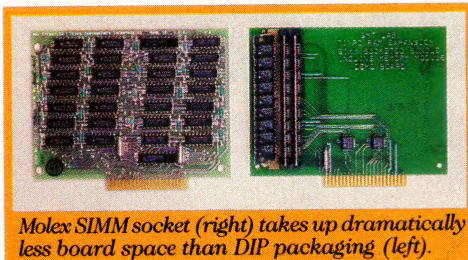
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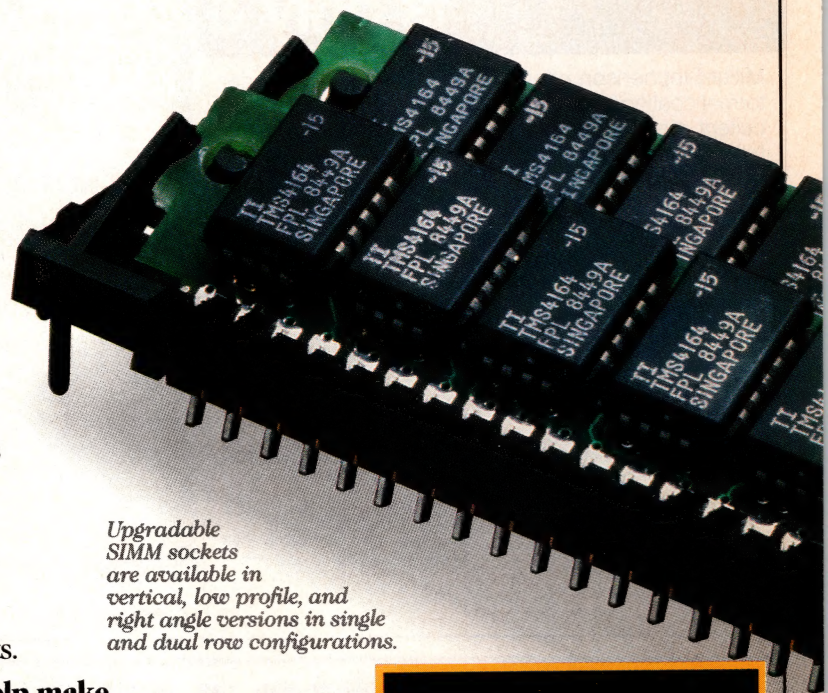
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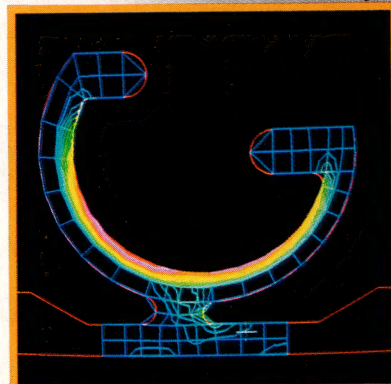
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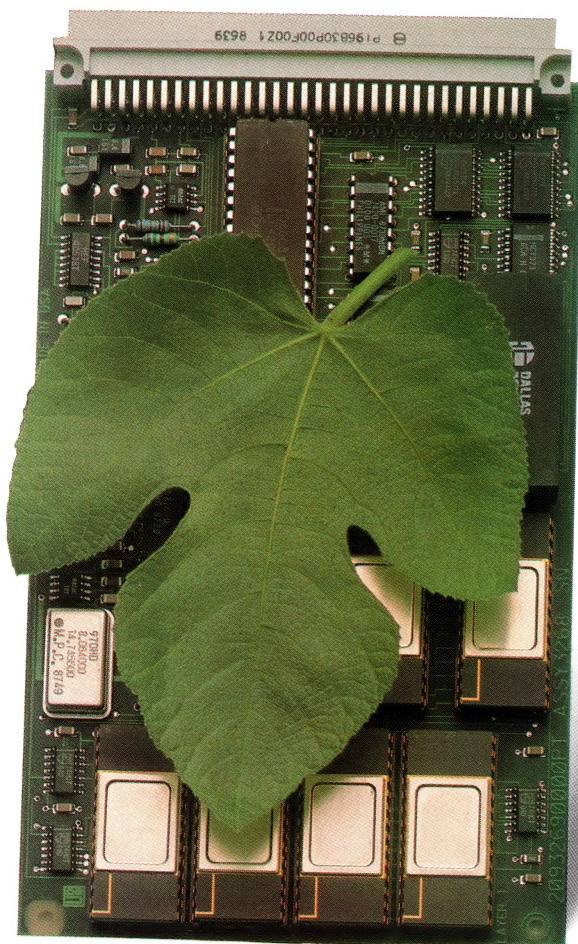
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